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LOC

DIST


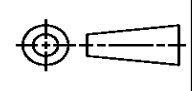
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	G1	ECR-14-003067	28FEB2014	GK	HMR

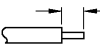



REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151144-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1426050
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1426050

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity			
DIMENSIONS:		CHK RAGHAVENDRA					
		APVD RAGHAVENDRA		NAME SIDE FEED HD-I APPLICATOR			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1426050	RESTRICTED TO
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV G1

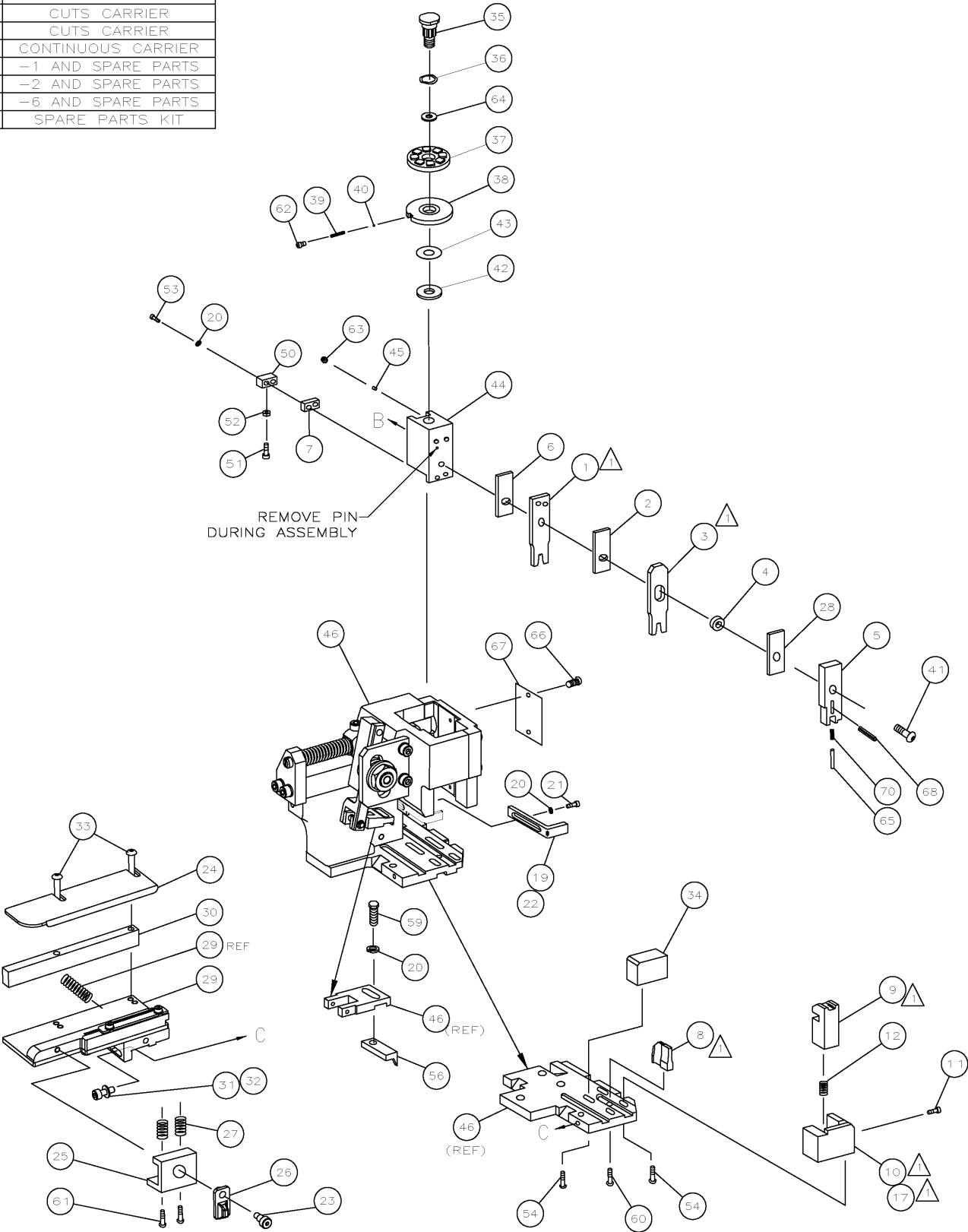
PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426050-1	G	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426050-2	G	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426050-6	G	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426050-1	G	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426050-2	G	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426050-6	G	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426050-7	D	-	-	-	SPARE PARTS KIT

CRIMP DATA (AMP TERMINAL)				
TERMINAL NAME: .040 III UNSEALED CONTACT, TAB (S)				
CRIMP	SIZE	TYPE	RANGE	
WIRE	1.70 [.067 IN]	F	0.3mm ² - 0.5mm ²	
INSUL	1.57 [.062 IN]	F	1.4mm-1.7mm [.055-.067 IN]	
WIRE STRIP LENGTH			APPL INSTRUCTION	
4.00-4.50 [.157-.177 IN]			408-8322	
TERMINAL	-	-		FEED
APPL SPEC	114-5228	-		9.50 [.374 IN]
TERMINALS APPLIED				
353537	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

WIRE SIZE mm ² AWG	CRIMP HEIGHT	PIN PN & LENGTH [IN]
0.50mm ²	1.26 ±0.05 [.050 ±.002 IN]	2-354779-9 [.3135]
0.30mm ² or 0.35mm ²	1.17 ±0.05 [.046 ±.002 IN]	3-354779-8 [.3180]
-	-	-
-	-	-
-	-	-
-	-	-

- RECOMMENDED SPARE PARTS.
- GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
 - LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

VIEW B ROTATED 180°			
POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE
LOC A DIST 66			



-	1	1	1	1	1	1	1426050	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1	1	5-547505-2	SPRING, COMPRESSION	70
-	1	1	1	1	1	1	21028-2	PIN, SLOTTED SPRING	69
-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	66
-	1	1	1	1	1	1	854769-1	HOLDER, INSULATION	65
-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6 LW)RAM	63
-	1	1	1	1	1	1	18023-9	SCR,SHC(M4X6)INS DISC	62
-	2	2	2	2	2	2	1-18024-5	SCR,BHC(M5X25)DRAG	61
-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	4	4	18024-8	SCR,BHC(M4x12)SHEAR HOLDER	54
-	2	2	2	2	2	2	1-18023-4	SCR,SHC(M4x20)TERM HLD DWN	53
-	1	1	1	1	1	1	18030-1	NUT,HEX(M3)HOLD DOWN	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49
-	1	1	1	1	1	1	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	1	1	1	1	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1338660-1	RAM	44
-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	1	1	1	1	690124-1	WASHER, RAM	42
-	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
-	1	1	1	1	1	1	23241-1	BALL, STEEL	40
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1	1	1	1	1320922-3	DISC, INSULATION	38
-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
-	1	1	1	1	1	1	690212-1	POST, RAM	35
-	1	1	1	1	1	1	1320934-2	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
-	1	1	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	1-455888-0	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	1	1	1	1	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20
-	1	1	1	1	1	1	690472-1	STRIPPER	19
-	1	1	1	1	1	1	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	1	1	1	1	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	462006-1	SHEAR, FLOAT (FRONT)	9
-	1	2	2	2	1	1	1333225-1	ANVIL	8
-	1	1	1	1	1	1	2-240641-7	SPACER, DEPRESSOR (REAR)	7
-	1	1	1	1	1	1	455888-3	SPACER, CRIMPER	6
-	1	1	1	1	1	1	854772-1	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	238011-8	SPACER, BLOCK CRIMPER	4
-	1	2	2	2	1	1	2-1213077-4	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	455888-6	SPACER, CRIMPER	2
-	1	2	2	2	1	1	937157-1	CRIMPER, WIRE	1

		DIMENSIONS: mm [INCHES] DO NOT SCALE PRINT.		MATL		HT TR		FIN	
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR 22JUN00		APP 22JUN00		Tyco Electronics	
LZ/NOVINO		1 PLC DEC ± 0.5 [02 IN]		L1LOTHOUSE		F BACKHURST		AMP Incorporated	
TE-5 04		2 PLC DEC \pm		CHK 04-09-00		REL 26JAN01		Harrisburg, PA 17103-3608	
TE-5 04		3 PLC DEC \pm		M.CLIFFORD		L1LOTHOUSE			
BH SEP03		ANGLES \pm		NAME		SIDE FEED HD-I APPLICATOR			
CMR JUL03		SURF TEXTURE: \checkmark		SCALE		D			
APP DATE		REMOVE BURRS, BREAK SHARP EDGES R0.38 MAX		DWG NO		1426050			
				SHEET		1 of 1			
				REV		G			
				CAGE CODE		RESTRICTED TO			
				00779		CUSTOMER AND ASSEMBLY DRAWING			