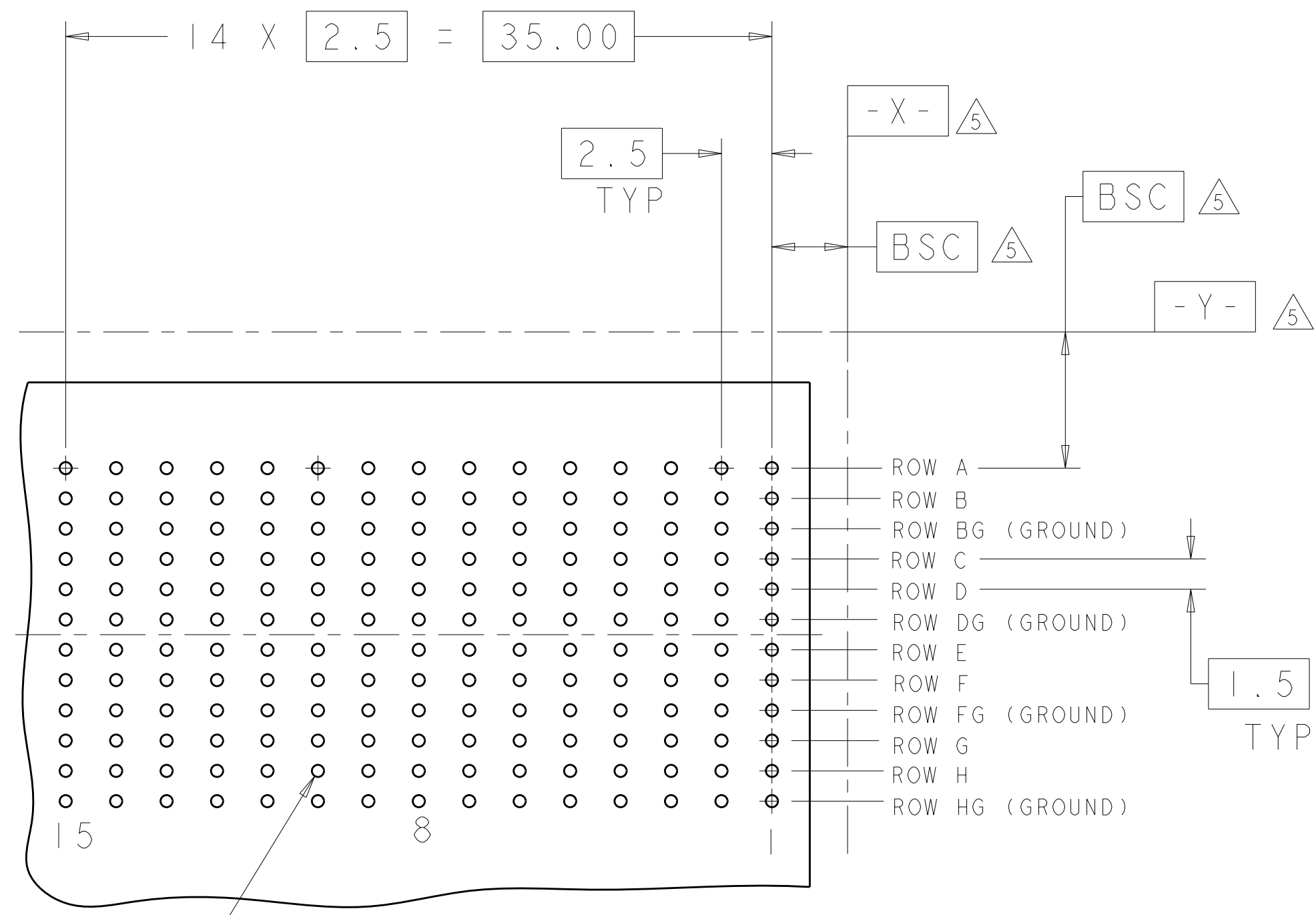
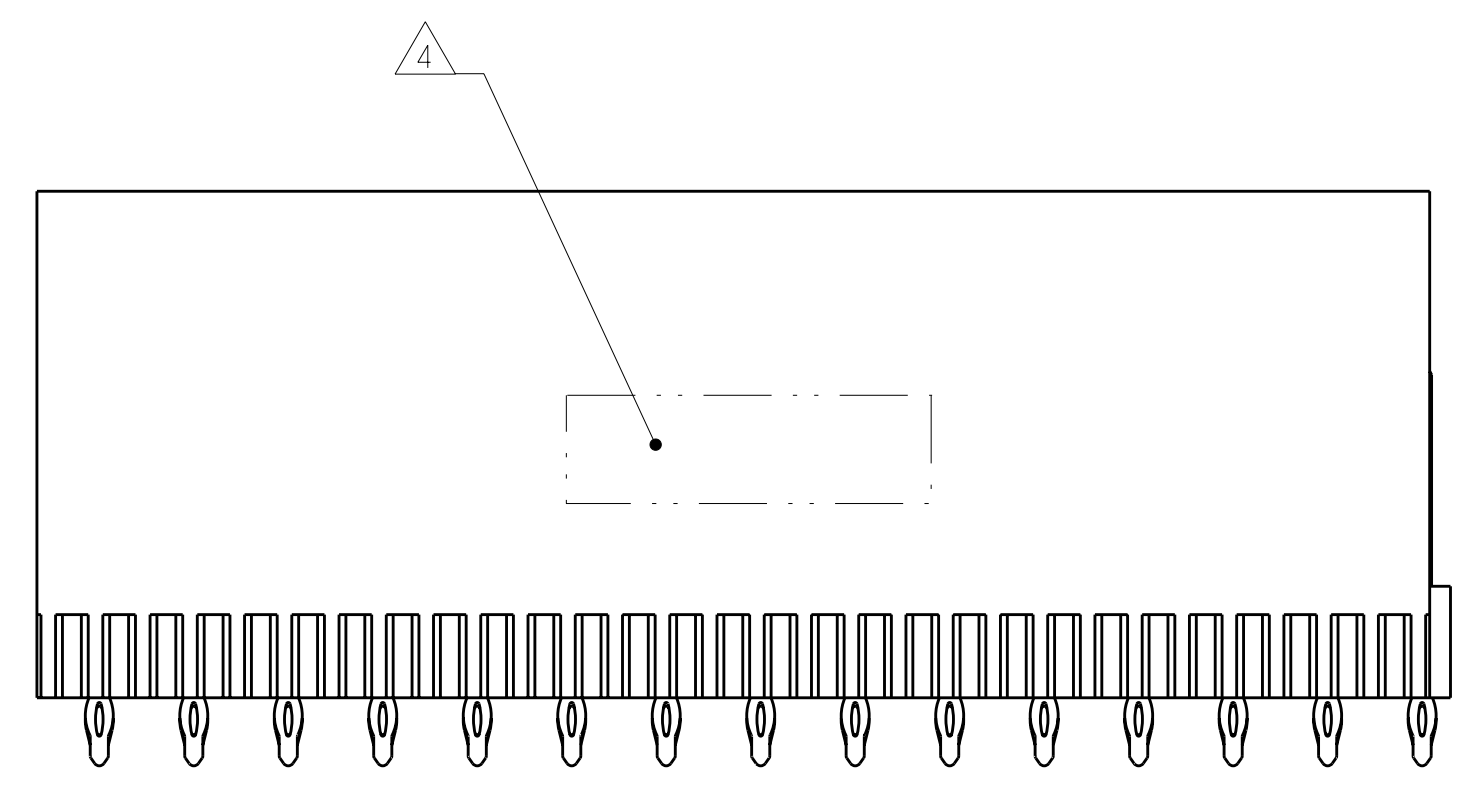
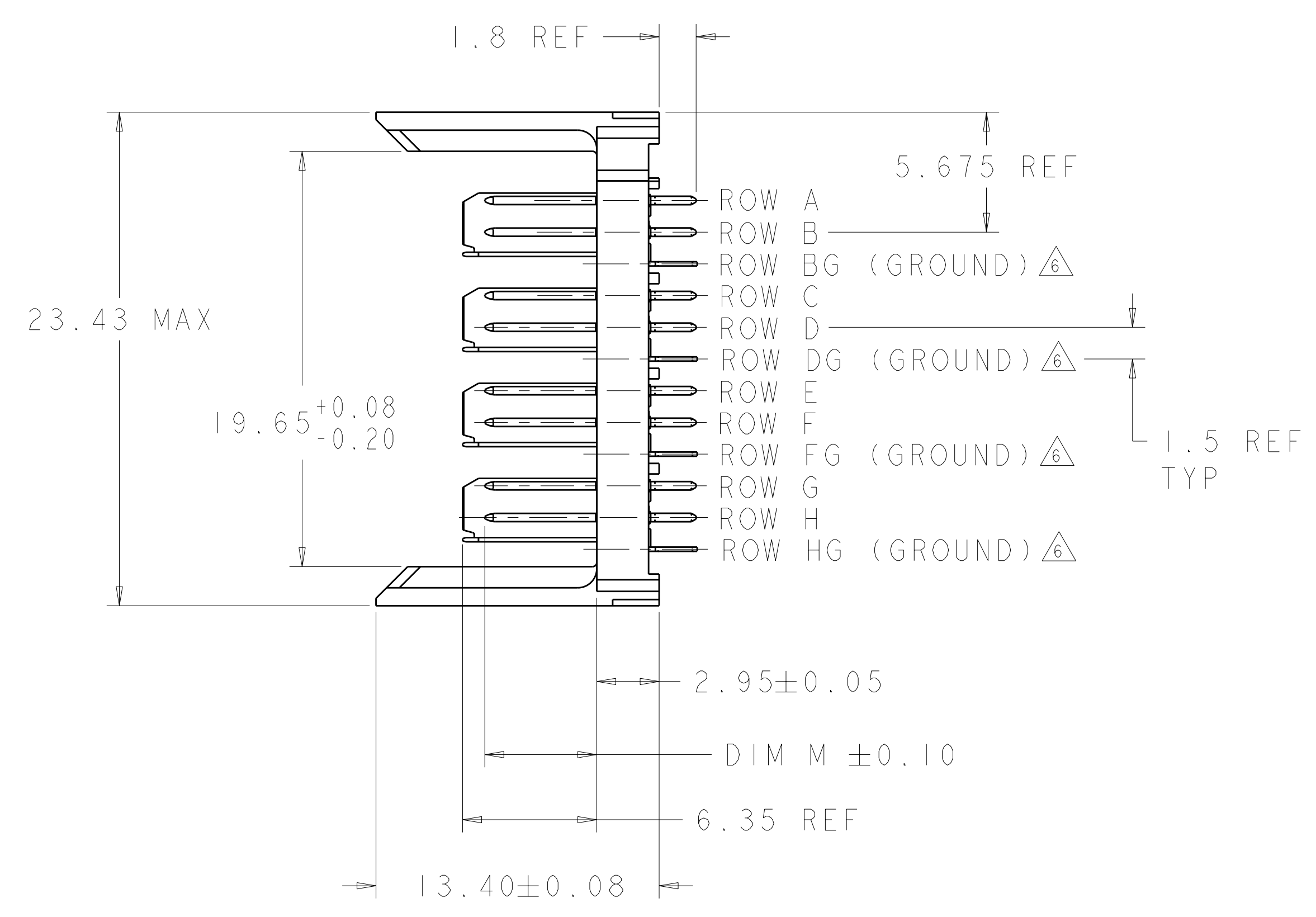
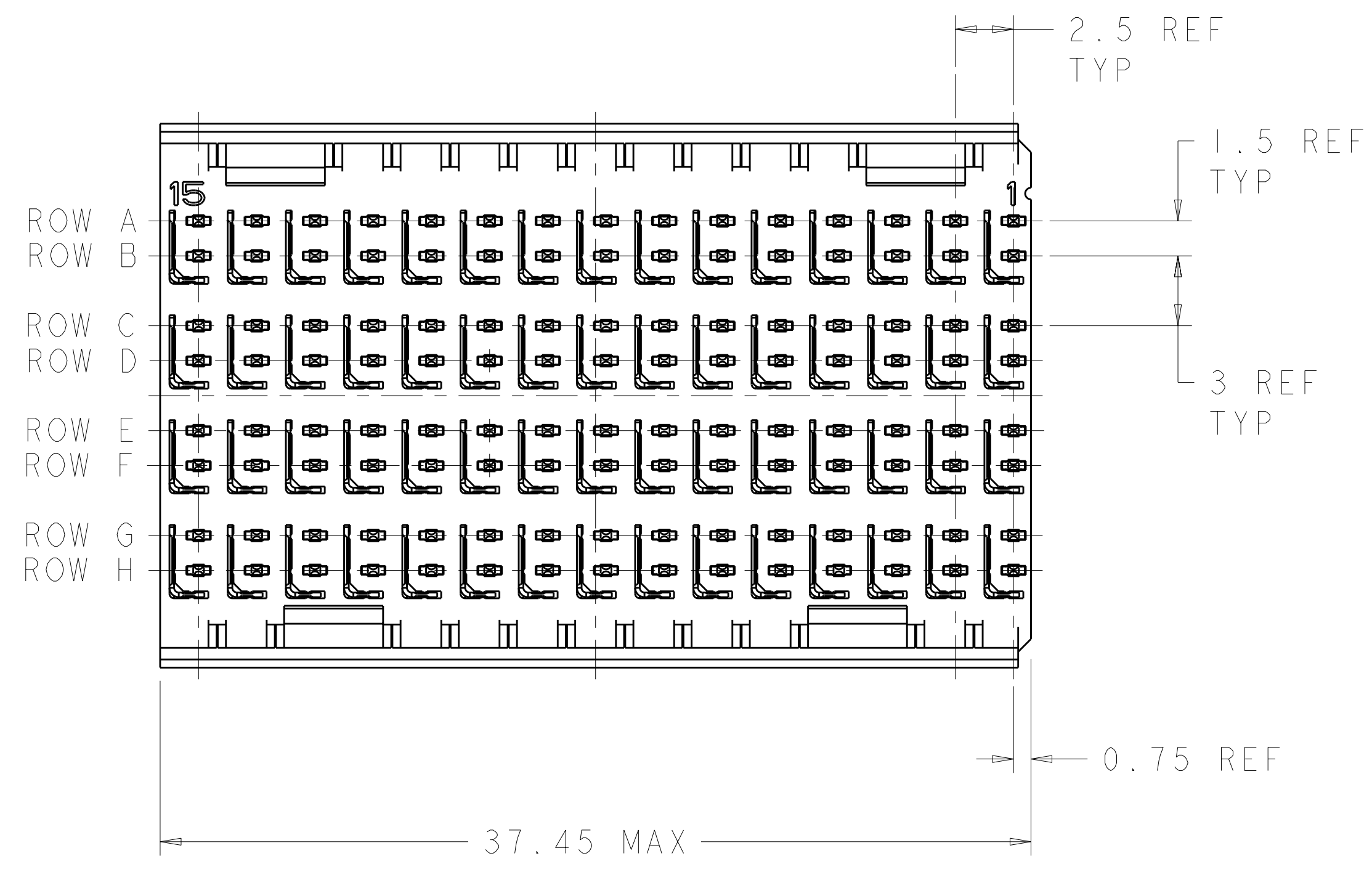


LOC		DIST		REVISIONS			
AD	00	REV	DATE	BY	CHK	APPD	
		A	RELEASED	09FEB2012	BC	JE	



⊕ Ø0.05 X Y  
 ALL PLATED THRU HOLES  
 RECOMMENDED PC BOARD LAYOUT, BACKPLANE, COMPONENT SIDE SHOWN  
 SCALE 4:1

- ⚠ REFERENCE APPLICATION SPEC 114-13059 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESSES.
  - ⚡ MATERIAL:  
 CONTACT AND SHIELD - PHOSPHOR BRONZE  
 HOUSING - GLASS FILLED POLYESTER. UL 94V-0.
  - ⚡ FINISH: SIGNAL AND GROUND CONTACTS:  
 MATING AREA: MEETS THE PERFORMANCE REQUIREMENTS OF PRODUCT SPECIFICATION 108-2055; BASED ON TELCORDIA GR-1217-CORE, APPLICATIONS IN UNCONTROLLED ENVIRONMENTS  
 COMPLIANT PIN AREA: 0.5 μm MIN MATTE TIN OVER BASE PLATING
  - ⚠ CONNECTOR MARKED WITH PART NUMBER AND DATE CODE.
  - ⚠ DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
  - ⚠ THE FOUR GROUNDS IN EACH COLUMN ARE COMMONED.
7. CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995.

3.80	1645621-2
5.30	1645621-1
DIM M	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. CARBO 09FEB2012	TE Connectivity
DIMENSIONS: mm		CHK J. EARY 09FEB2012	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD J. EARY 09FEB2012	NAME HEADER ASSEMBLY, 4 PAIR, 1.8mm TAIL, 37.5mm HMZd
9 PLC ±	3 PLC ±	PRODUCT SPEC	SIZE CAGE CODE DRAWING NO
5 PLC ±	4 PLC ±	APPLICATION SPEC	RESTRICTED TO
ANGLES ±	FINISH ±	WEIGHT	A100779C=1645621
MATERIAL	FINISH	CUSTOMER DRAWING	SCALE 5:1 SHEET 1 OF 1 REV A