

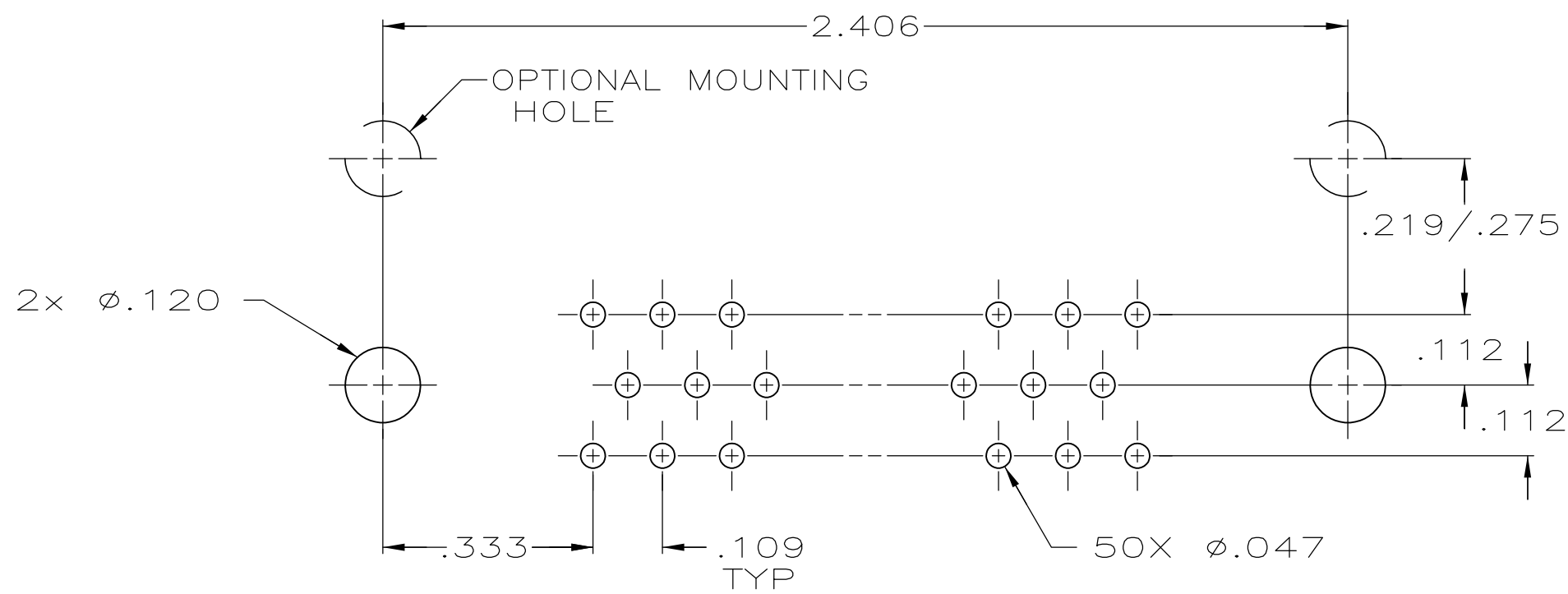
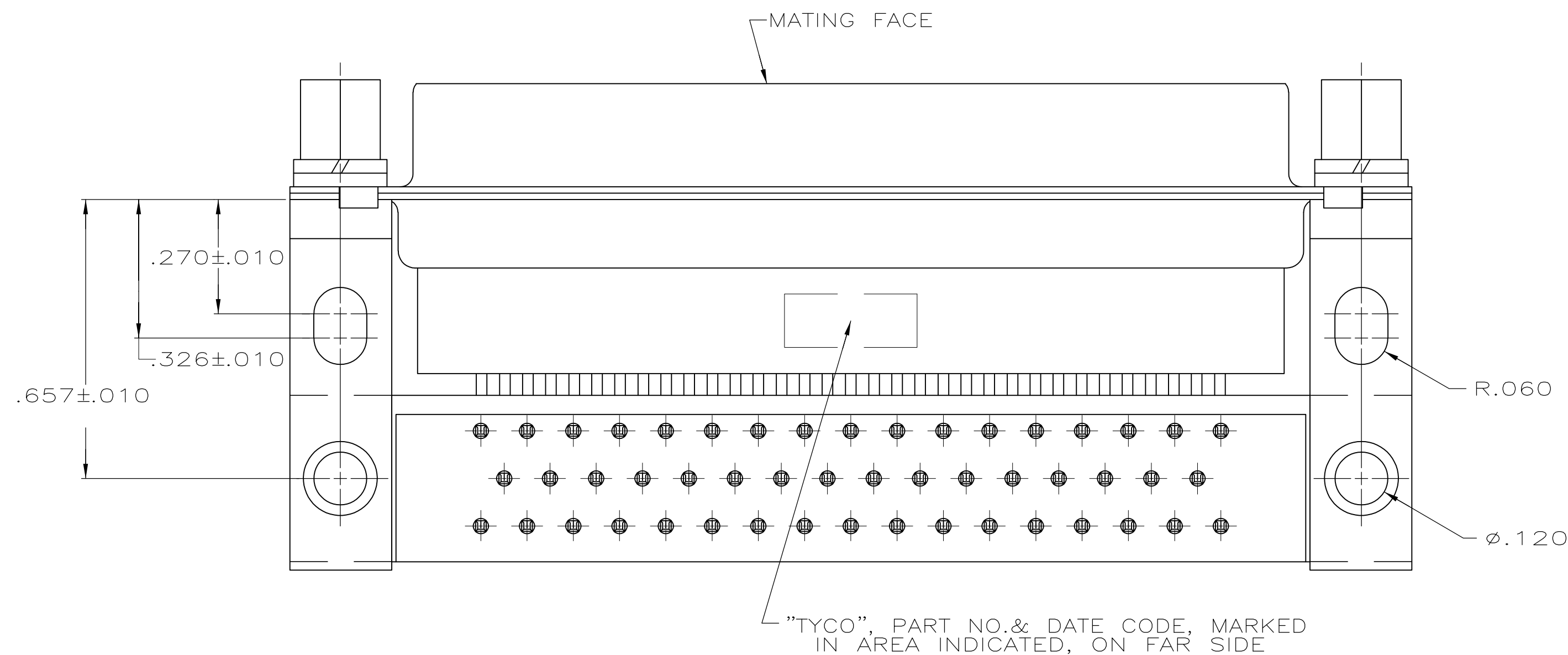
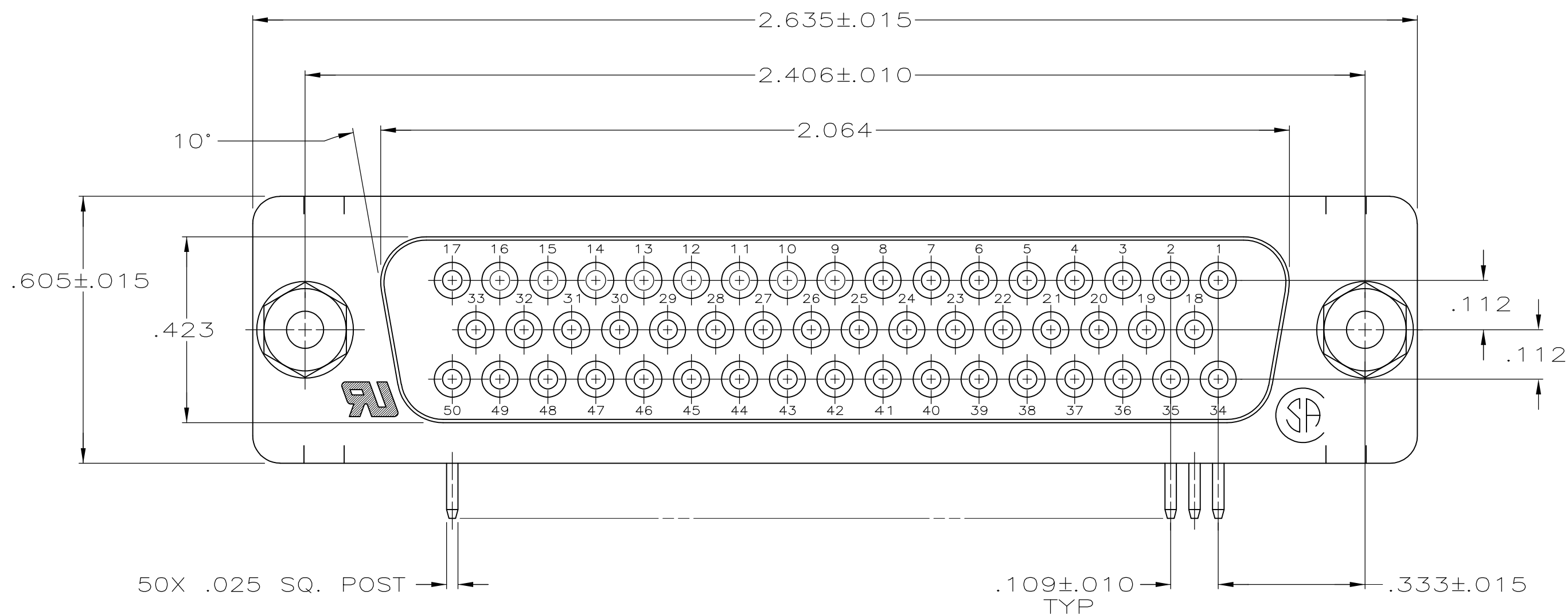
LOC	DIST	REVISIONS				
		F	LTR	DESCRIPTION	DATE	DWN APVD
GP	00	B		REVISED PER ECO-14-011808	12AUG2014	AP SB

D

C

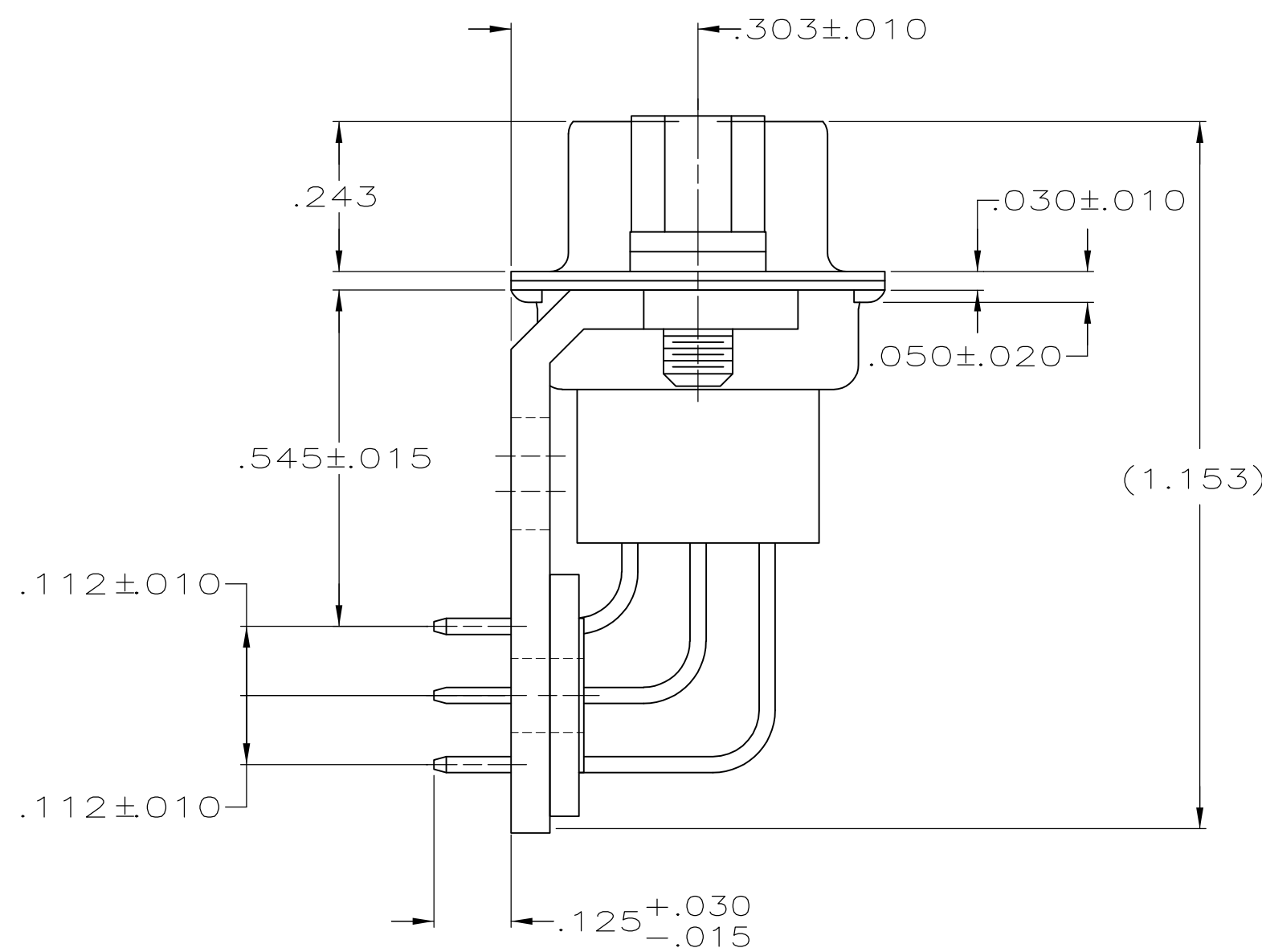
B

A



P.C. BOARD MOUNTING DIMENSIONS

- 1 MOLDED PARTS: GLASS-FILLED PBT OR GLASS-FILLED NYLON, UL94V-0 RATED. COLOR: BLACK.
SHELLS & BRACKETS: CARBON STEEL.
CONTACTS: PHOS BRONZE
SCREWLOCKS AND WASHERS: CARBON STEEL.
- 2 SHELLS: .000200 MIN TIN OVER .000100 MIN COPPER.
BRACKETS: .000200 MIN TIN OVER .000050 MIN COPPER.
SCREWLOCKS AND WASHERS: ZINC PLATED WITH CLEAR CHROMATE COATING.
CONTACTS: SEE TABLE.
- 3 GOLD FLASH FOR A LENGTH OF .100 MINIMUM FROM MATING END, .000100 MINIMUM TIN ON OPPOSITE END, BOTH OVER .000050 MINIMUM NICKEL.
- 4 .000030 MINIMUM GOLD FOR A LENGTH OF .100 MIN FROM MATING END, .000100 MINIMUM TIN ON OPPOSITE END, BOTH OVER .000050 MIN NICKEL.
-OR-
GOLD FLASH OVER .000030 MINIMUM PALLADIUM NICKEL FOR A LENGTH OF .100 MIN FROM MATING END, .000100 MIN TIN ON OPPOSITE END, BOTH OVER .000050 MIN NICKEL.



4	5747193-2
3	5747193-1
CONTACT FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN D. HENNY	9-4-05	TE TE Connectivity	
DIMENSIONS: INCHES		CHK S. BOLASH	9-4-05		
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD M. WALMSLEY	9-4-05	NAME	
		PRODUCT SPEC		RECEPTACLE ASSEMBLY, SIZE 5, 50 POSITION, RIGHT ANGLE, .545 SERIES, .025 SQ. POSTS, WITH SCREWLOCKS, AMPLIMITE HDP	
		APPLICATION SPEC		SIZE	
		ANGLES		114-40013	
MATERIAL	FINISH	WEIGHT		A1 00779 5747193	
1	2			CUSTOMER DRAWING	
		SCALE	4:1	SHEET	1 of 1
		REV	B		