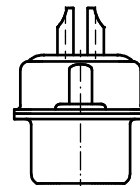
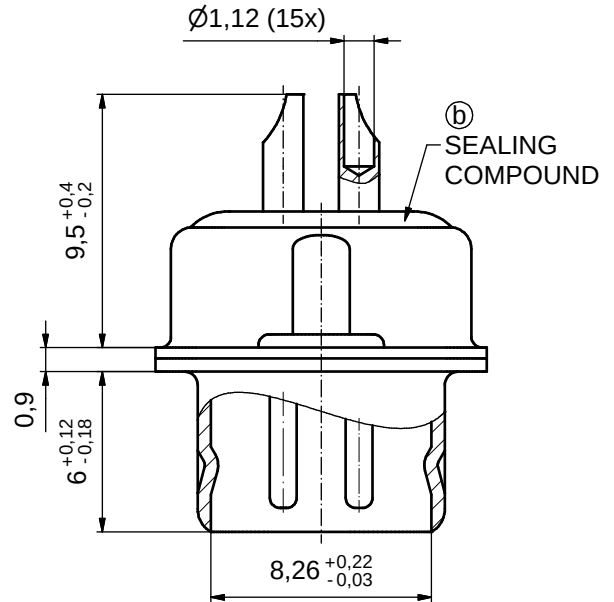
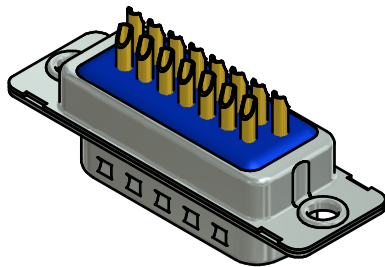
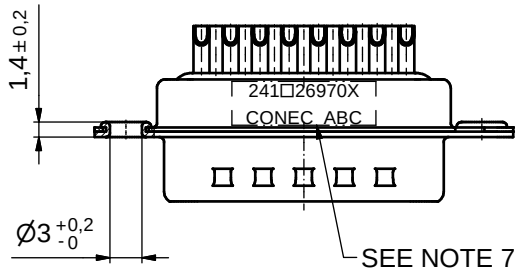
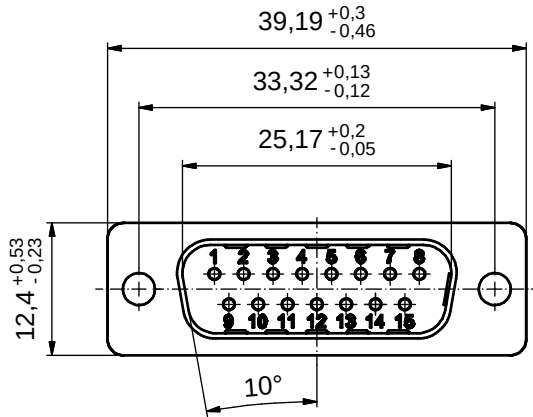


Solder Instruction

1. Cable should be prepared for soldering. The cable/wires must be pretinned.
2. Insert cable/wire into solder cup
3. Operate the soldering iron at 350°C, 50 Watt max. and use a pencil tip.
4. Apply some solder to the solder tip of the soldering iron.
5. Put tip to wire in solder cup
6. After 1 second bring in solder.
7. Heat for 3 seconds longer. Do not heat contact more than 6 seconds in total.
8. Remove soldering iron.
9. Wait until solder gets rigid again.
10. Do not solder adjacent contacts consecutively, alternate position within the connector to minimize heat build up.



②

NOTES:

1. METAL SHELLS: STEEL; min. 315µm TIN over 40-80µm NICKEL
2. INSULATOR: HIGH TEMPERATURE PLASTIC UL 94 V-0; BLACK
3. CONTACTS: COPPER ALLOY; PLATING (SEE PART-NO.):
☐ PLEASE ADD A for GOLD FLASH over NICKEL (PREFERRED TYPE)
☐ PLEASE ADD B for 20µm HARD GOLD over min. 50µm NICKEL
☐ PLEASE ADD C for 30µm HARD GOLD over min. 50µm NICKEL
 SOLDER CUP ACCEPTS CABLE AWG 20
4. SEALING COMPOUND: PUR; BLUE
5. CAPACITANCE: 1300pF ± 20%
6. DIELECTRIC WITH STANDING VOLTAGE: 424 VDC
7. CONNECTOR IS PART MARKED: 241□26970X CONEC ABC (see note 3)

RoHS compliant

THIS DRAWING MAY NOT BE COPIED OR REPRODUCED IN ANY WAY, AND MAY NOT BE PASSED ON TO A THIRD PARTY WITHOUT WRITTEN PERMISSION. OWNERSHIP AND COPYRIGHT OF CONEC GmbH				tolerance		 dim. in mm	scale: 2:1 (5:1)				
							material: SEE NOTES				
						date		name		title: D-SUB FILTER MALE 15pos. SOLDER CUP	
						drawn 21.06.16		Lehmenkühler			
						appd. 21.06.16		Schmidt			
		norm		DIN 41652		dwg no:		DIN-A3 sh: 1			
		d-old		24K1A761							
3 x b		Ä6200		21.06.2016		Lehm.				⑥ 24K1A1706	
a		Original									
rev.		description		date		name		part no: 241□26970X		(see note 3)	