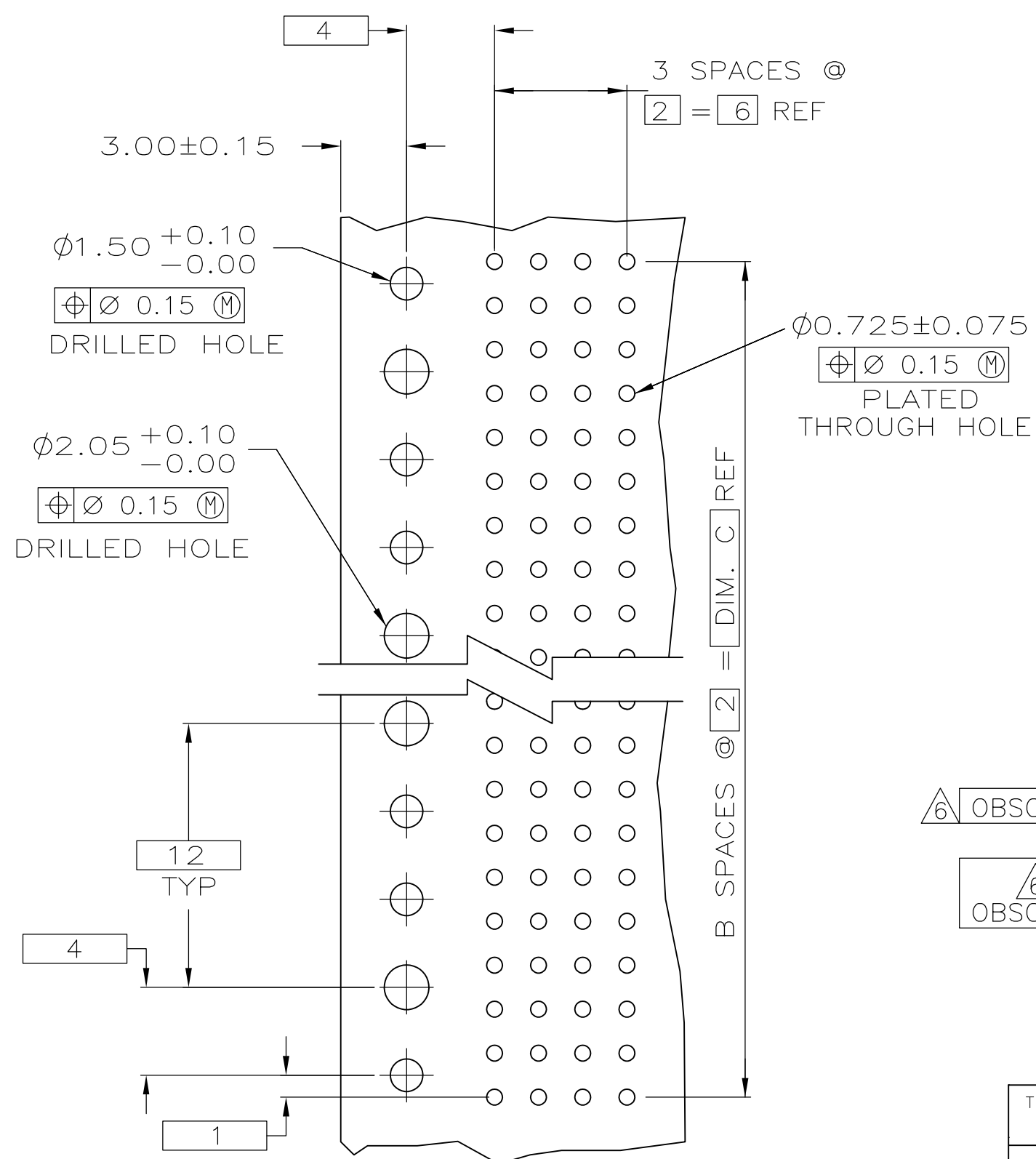




① HOUSING MATERIAL: LIQUID CRYSTAL POLYMER
COLOR: NATURAL.

② CONTACT MATERIAL: PHOSPHOR BRONZE PER UNS
ALLOY NO. C51100, TEMPER: H04.

③ CONTACT FINISH:(A)
UNDERPLATE (ENTIRE CONTACT):
0.00127 MIN NICKEL PER SAE-AMS-QQ-N-290
ON MATING SURFACES:
CONFORMS TO ALL TESTING SPECIFIED FOR TELCORDIA
UNCONTROLLED ENVIRONMENT.
ON LEADS:
0.00381 MIN MATTE TIN PER ASTM B 545 OVER UNDERPLATE.
LUBRICATION (MIN MATING SURFACES):
SURFACE CONDITIONER AFTER PLATING.

④ PART MARKING PER TE SPEC 115-9009 LOCATED APPROXIMATELY
AS SHOWN BETWEEN RIBS/SLOTS ON EITHER SIDE OF HOUSING AT
MANUFACTURER'S DISCRETION.

⑤ PART TO BE MARKED WITH DATE CODE ONLY.

⑥ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

△ OBSOLETE	82	41	83.88	△3	168	5223513-8
	34	17	35.88	△3	72	5223513-7
△ OBSOLETE	58	29	59.88	△3	120	5223513-6
	70	35	71.88	△3	144	5223513-5
	94	47	95.88	△3	192	5223513-4
	46	23	47.88	△3	96	5223513-3
△5	22	11	23.88	△3	48	5223513-2
	10	5	11.88	△3	24	5223513-1
	C	B	A	FINISH	NO. OF POSN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG: B.MCMMASTER 14DEC04		Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: UNLESS OTHERWISE SPECIFIED:		CHG: R.WERTZ 14DEC04		NAME: ASSEMBLY, PIN, SIGNAL, RIGHT ANGLE, 4 ROW, Z-PACK 2mm FB	
mm		PRODUCT SPEC		SIZE: CAGE CODE: DRAWING NO: RESTRICTED TO: —	