

**CHEMINAX**

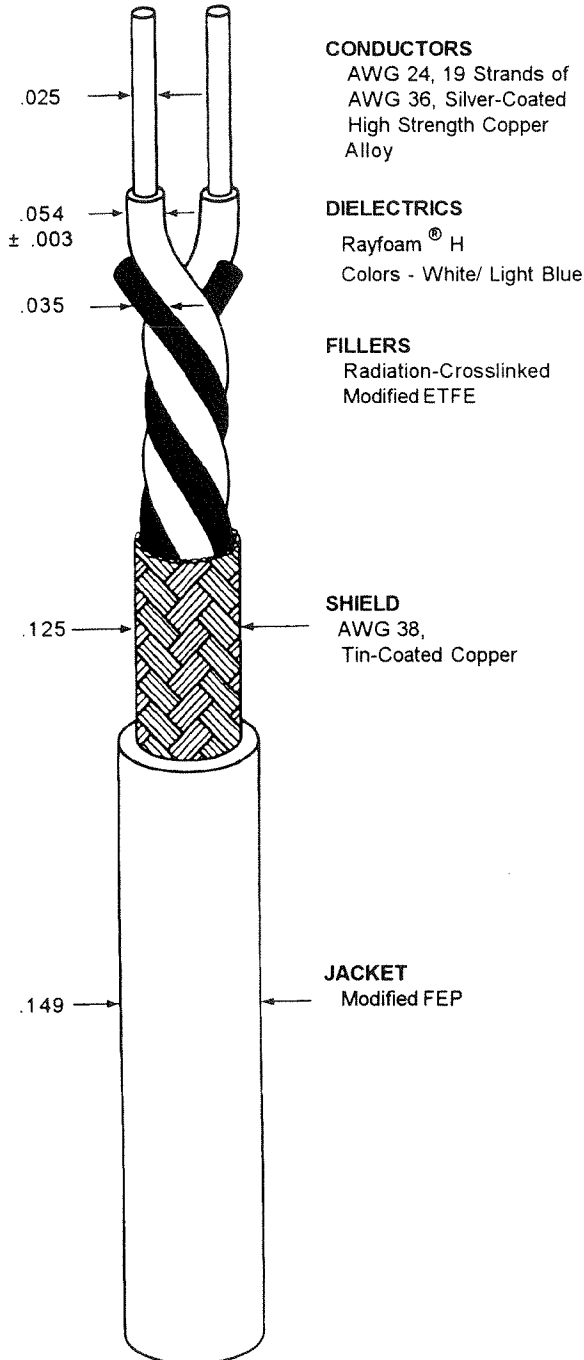
100 OHM, AWG 24, 19 STRANDS OF AWG 36,  
FLEXIBLE, TWIN CONDUCTOR

Date: 10-1-96  
Revision: H

THIS SPECIFICATION SHEET FORMS A PART OF THE LATEST ISSUE OF RAYCHEM SPECIFICATION 1200.

**CONSTRUCTION DETAILS**

DIMENSIONS ARE NOMINAL VALUES IN INCHES UNLESS OTHERWISE DESIGNATED.



**CONDUCTORS**  
AWG 24, 19 Strands of  
AWG 36, Silver-Coated  
High Strength Copper  
Alloy

**DIELECTRICS**  
Rayfoam<sup>®</sup> H  
Colors - White/ Light Blue

**FILLERS**  
Radiation-Crosslinked  
Modified ETFE

**SHIELD**  
AWG 38,  
Tin-Coated Copper

**JACKET**  
Modified FEP

**ELECTRICAL CHARACTERISTICS**

CHARACTERISTIC IMPEDANCE	100 ± 7 ohms, Method C at 1 MHz
CAPACITANCE - MUTUAL	13.5 pF/ft. (nominal)
VELOCITY OF PROPAGATION	76% (nominal)
CAPACITANCE UNBALANCE	3% (nominal)

**ADDITIONAL REQUIREMENTS**

ELECTRICAL

CONDUCTOR RESISTANCE	26.5 ohms/1000 ft. (nominal)
INSULATION RESISTANCE	10,000 megohms (minimum) for 1000 ft.
JACKET FLAWS	
SPARK TEST	1.0 kV, (rms), 60 Hz
IMPULSE TEST	6.0 kV, (peak)
VOLTAGE WITHSTAND (DIELECTRIC)	1000 volts (rms) (minimum)
LOOP RESISTANCE	60 ohms/1000 ft. (nominal)

ENVIRONMENTAL

AGING STABILITY	135°/-55°C/4.00 inch mandrel
FLAMMABILITY	Method B
HEAT SHOCK	225°C
LOW TEMPERATURE- COLD BEND	-55°C/4.00 inch mandrel
VOLTAGE WITHSTAND (POST ENVIRONMENTAL)	1000 volts (rms), for 1 minute

PHYSICAL

INSULATION (DIELECTRIC) (Prior to cabling)	
ELONGATION	50% (minimum)
TENSILE STRENGTH	600 lbf/in <sup>2</sup> (minimum)
JACKET	
ELONGATION	200% (minimum)
TENSILE STRENGTH	2000 lbf/in <sup>2</sup> (minimum)
JACKET THICKNESS	.012 inch (nominal)
SHIELD COVERAGE	90% (minimum)

WEIGHT 18.1 lbs/1000 ft. (nominal)

Outer jacket color will be transparent white designated by a "9X" appended to the part number, e.g. 0024A0024-9X unless otherwise specified.

Designate outer jacket color with a dash number in accordance with MIL-STD-681

**Raychem**

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THIS SPECIFICATION SHEET TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HERIN. REFERENCE DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BID.