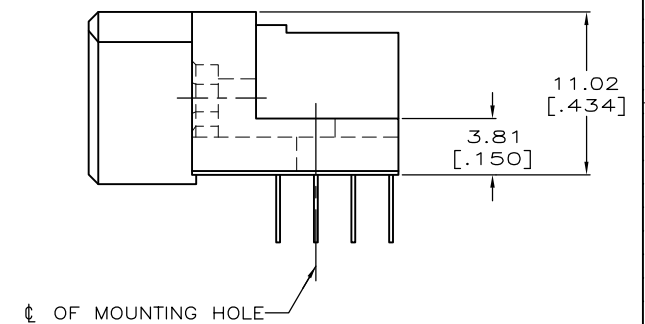
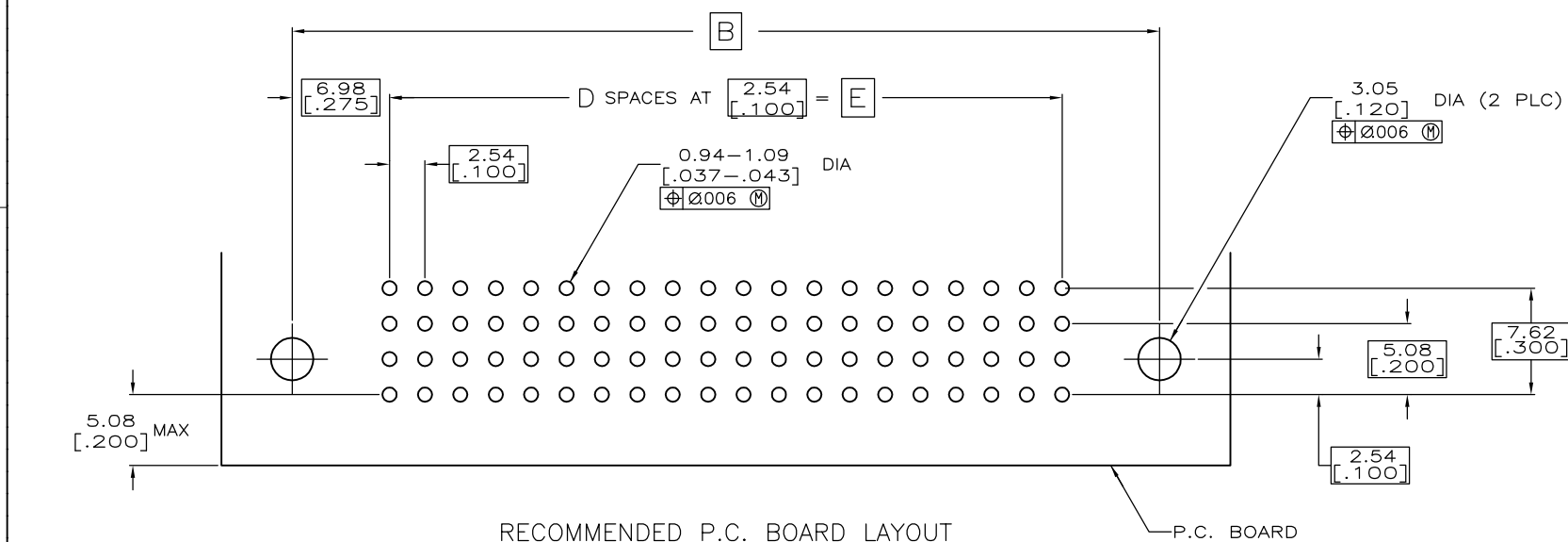




THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.K. SEIFRID 06/14/90 OK J.D.WEARY 02/26/92 APVD --		 TE Connectivity	
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLG ± -- 1 PLG ± -- 2 PLG ± -- 3 PLG ± 0.13 [.005] 4 PLG ± -- ANGLES ± --		NAME HDI, 4 ROW, RECEPTACLE ASSEMBLY, 4.57 [180] LONG SOLDER TAILS	
		PRODUCT SPEC -- APPLICATION SPEC --		SIZE GAGE CODE DRAWING NO A1 00779 C-532434	
MATERIAL 		FINISH 		RESTRICTED TO --	
CUSTOMER DRAWING				SCALE 4:1 SHEET 1 OF 2 REV T	

8

7

6

5

4

3

2

1

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

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REVISIONS

#	LNK	DESCRIPTION	DATE	LNK	APPG
-	-	SEE SHEET 1	-	-	-

1

HOUSING MATERIAL: THERMOPLASTIC, COLOR: NATURAL.

2

CONTACT MATERIAL: COPPER ALLOY.

3

FINISH:
MATING AREA: MEETS THE PERFORMANCE REQUIREMENTS OF PRODUCT SPECIFICATION 108-9063; BASED ON TELCORDIA DR-1217-CORE APPLICATIONS IN UNCONTROLLED ENVIRONMENTS.
SOLDER TAILS AREA: TIN-LEAD PLATED.

4

SOLDER TAILS MUST FIT HOLE PATTERN AS SHOWN ON THE RECOMMENDED P.C. BOARD LAYOUT.

5

DIMENSIONS IN BRACKETS ARE IN INCHES.

6

HOUSINGS WITH CENTER MOUNTING IS RECOMMENDED FOR ASSEMBLIES HAVING 75 CONTACTS OR MORE PER ROW.

7

OBSOLETE PART NUMBER.

8

DATE CODE MAY BE LOCATED IN THIS APPROXIMATE AREA FOR THIS PART NUMBER.

9

QUANTITIES OF VOID CORING ARE DEPENDENT ON THE POSITION SIZE OF THE HOUSING.

10

FINISH:
CONTACT FINISH: .00127-.00254 [.000050-.000100] NICKEL
UNDERPLATE ALL OVER; .000762 [.000030] GOLD PLATE IN CONTACT AREA, TIN-LEAD PLATED POSTS.

10	149.86 [5.900]	59	153.01 [6.024]	163.83 [6.450]	171.45 [6.750]	240	3-532434-9
10	111.76 [4.400]	44	114.91 [4.524]	125.73 [4.950]	133.35 [5.250]	180	3-532434-6
10	60.96 [2.400]	24	64.11 [2.524]	74.93 [2.950]	82.55 [3.250]	100	3-532434-1
8							2-532434-5
8	48.26 [1.900]	19	51.41 [2.024]	62.23 [2.450]	69.85 [2.750]	80	2-532434-4
8	35.56 [1.400]	14	38.71 [1.524]	49.53 [1.950]	57.15 [2.250]	60	2-532434-3
8	160.02 [6.300]	63	163.17 [6.424]	173.99 [6.850]	181.61 [7.150]	256	2-532434-2
8	22.86 [.900]	9	26.01 [1.024]	36.83 [1.450]	44.45 [1.750]	40	2-532434-1
8	144.78 [5.700]	57	147.93 [5.824]	158.75 [6.250]	166.37 [6.550]	232	2-532434-0
8							1-532434-9
6							1-532434-8
6	238.76 [9.400]	94	241.91 [9.524]	252.73 [9.950]	260.35 [10.250]	380	1-532434-7
6	226.06 [8.900]	89	229.21 [9.024]	240.03 [9.450]	247.65 [9.750]	360	1-532434-6
6	213.36 [8.400]	84	216.51 [8.524]	227.33 [8.950]	234.95 [9.250]	340	1-532434-5
6	200.66 [7.900]	79	203.81 [8.024]	214.63 [8.450]	222.25 [8.750]	320	1-532434-4
6							1-532434-3
	187.96 [7.400]	74	191.11 [7.524]	201.93 [7.950]	209.55 [8.250]	300	1-532434-2
	175.26 [6.900]	69	178.41 [7.024]	189.23 [7.450]	196.85 [7.750]	280	1-532434-1
7	162.56 [6.400]	64	165.71 [6.524]	176.53 [6.950]	184.15 [7.250]	260	1-532434-0
	149.86 [5.900]	59	153.01 [6.024]	163.83 [6.450]	171.45 [6.750]	240	532434-9
	137.16 [5.400]	54	140.31 [5.524]	151.13 [5.950]	158.75 [6.250]	220	532434-8
	124.46 [4.900]	49	127.61 [5.024]	138.43 [5.450]	146.05 [5.750]	200	532434-7
	111.76 [4.400]	44	114.91 [4.524]	125.73 [4.950]	133.35 [5.250]	180	532434-6
	99.06 [3.900]	39	102.21 [4.024]	113.03 [4.450]	120.65 [4.750]	160	532434-5
	86.36 [3.400]	34	89.51 [3.524]	100.33 [3.950]	107.95 [4.250]	140	532434-4
	78.74 [3.100]	31	81.89 [3.224]	92.71 [3.650]	100.33 [3.950]	128	532434-3
8	73.66 [2.900]	29	76.81 [3.024]	87.63 [3.450]	95.25 [3.750]	120	532434-2
	60.96 [2.400]	24	64.11 [2.524]	74.93 [2.950]	82.55 [3.250]	100	532434-1
	E	D	C	B	A	POSN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DRN
R.K. SEIFRIED
06/14/90

CHK
J.D.WEARY
02/26/92

DIMENSIONS:
mm [INCHES]

0 PLC ± -

1 PLC ± -

2 PLC ± -

3 PLC ± 0.13 [.005]

4 PLC ± -

ANGLES ± -

TO TOLERANCES UNLESS OTHERWISE SPECIFIED:

PRODUCT SPEC -

APPLICATION SPEC -

WEIGHT 0

CUSTOMER DRAWING

NAME
HDI, 4 ROW, RECEPTACLE ASSEMBLY,
4.57 [.180] LONG SOLDER TAILS

SIZE
A1

CAGE CODE
00779

DRAWING NO
532434

RESTRICTED TO
-

SCALE
4:1

SHEET
2

OF
2

REV
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4805 (1/15)