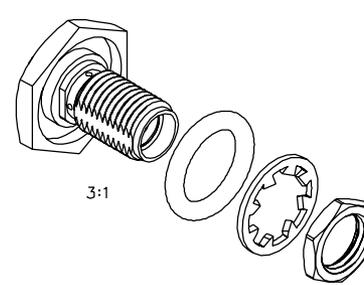
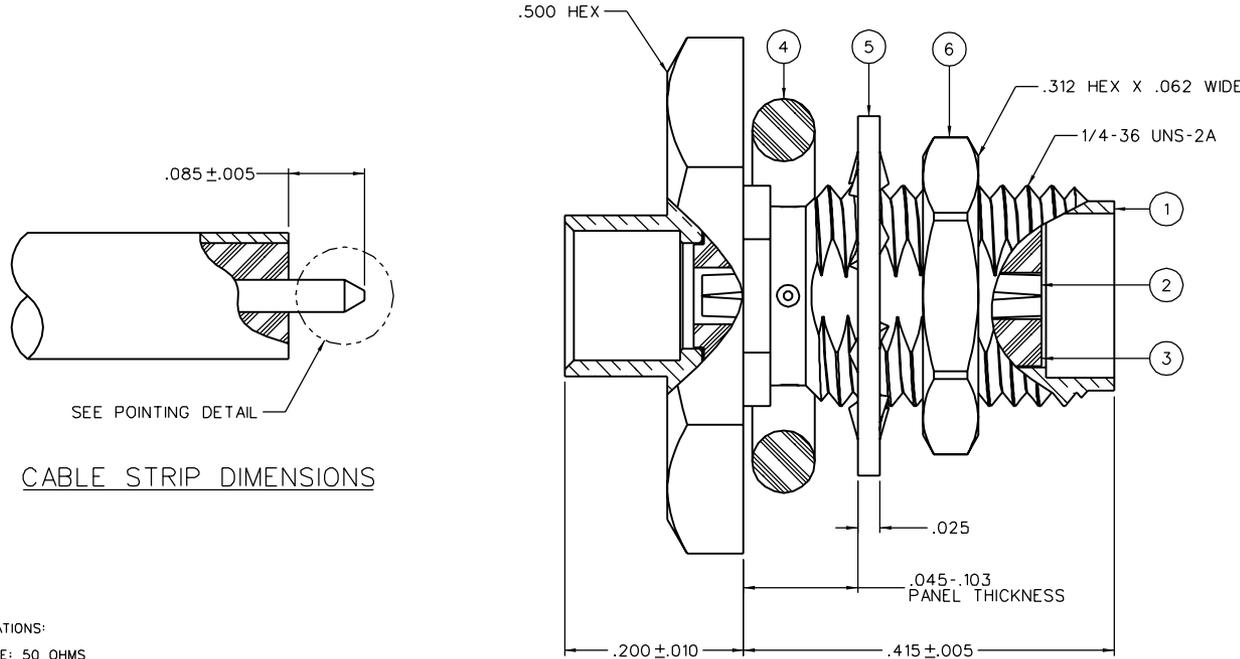


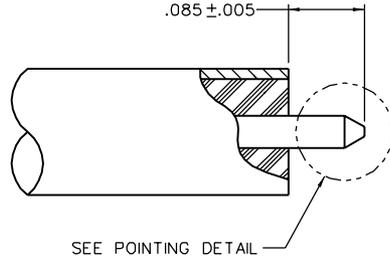
PART NUMBER	ITEM ① BODY	ITEM ② CONTACT	ITEM ③ INSULATOR	ITEM ④ SEAL RING	ITEM ⑤ LOCK WASHER	ITEM ⑥ NUT
142-0594-421	BRASS GOLD PL .00001 MIN OVER NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00005 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	SILICONE RUBBER	BRONZE GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN
142-0594-426	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00005 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	SILICONE RUBBER	BRONZE NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN



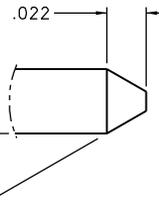
3:1



CABLE STRIP DIMENSIONS

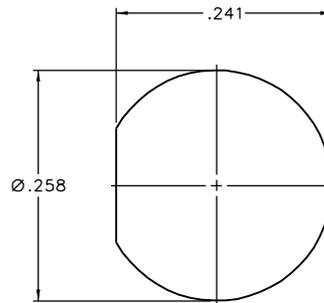


SEE POINTING DETAIL



POINTING DETAIL

20:1



MOUNTING HOLE

NOTES:

1. SPECIFICATIONS:

IMPEDANCE: 50 OHMS  
 FREQUENCY RANGE: 0-25 GHZ  
 VSWR: 1.05\*01(GHZ) MAX AT 0-18 GHZ, TYPICALLY < 1.25 AT 18-25 GHZ  
 WORKING VOLTAGE: 500 VRMS MAX AT SEA LEVEL  
 DIELECTRIC WITHSTANDING VOLTAGE: 1500 VRMS MIN AT SEA LEVEL  
 INSULATION RESISTANCE: 5000 MEGOHM MIN  
 CONTACT RESISTANCE:  
 CENTER CONTACT - INITIAL 5.0 MILLIOHM MAX, AFTER ENVIRONMENTAL 8.0 MILLIOHM MAX  
 OUTER CONDUCTOR - INITIAL 2.0 MILLIOHM MAX, AFTER ENVIRONMENTAL NOT APPLICABLE  
 BODY TO CABLE - 0.5 MILLIOHM MAX  
 CORONA LEVEL: 375 VOLTS MIN AT 70,000 FEET  
 INSERTION LOSS: .03√F (F IN GHZ), TESTED AT 10 GHZ  
 RF LEAKAGE: -90 DB MIN AT 2 TO 3 GHZ  
 RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 1000 VRMS AT 4 AND 7 MHZ

MECHANICAL:

ENGAGE/DISENGAGE TORQUE: 2 INCH-POUNDS MAX  
 MATING TORQUE: 7-10 INCH-POUNDS  
 COUPLING PROOF TORQUE: NOT APPLICABLE  
 COUPLING NUT RETENTION: NOT APPLICABLE  
 CONTACT RETENTION: 6 LBS MIN AXIAL FORCE  
 CABLE ACCEPTABILITY: RG 402, .141 OD SEMIRIGID  
 CABLE HEX CRIMP SIZE: NOT APPLICABLE  
 CABLE RETENTION: 60 LBS MIN AXIAL FORCE  
 55 INCH-OUNCE MIN TORQUE  
 DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

(MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-PRF-39012)  
 THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B, EXCEPT 115°C HIGH TEMP  
 OPERATING TEMPERATURE: -65°C TO 165°C  
 CORROSION: MIL-STD-202, METHOD 101, CONDITION B  
 SHOCK: MIL-STD-202, METHOD 213, CONDITION I  
 VIBRATION: MIL-STD-202, METHOD 204, CONDITION D  
 MOISTURE RESISTANCE: MIL-STD-202, METHOD 106

DRAWING NO. C-142-0594-421/430

REVISIONS

ENGINEERING RELEASE

1	10-25-04	R	C	K	S	5-11-05	ECN 49499
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CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED PER ANSI Y 14.5M - 1982

"μSTATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED	DRAWN BY JRK	DATE 10-11-04
DECIMALS _____ mm	CHECKED BY JCN	DATE 10-27-04
.XX _____	APPROVED BY TJS	DATE 12-27-04
.XXX REF _____	RELEASE DATE	5-11-05
MATL _____	U/M INCH	SCALE 10:1
FINISH _____		



TITLE  
SMA BKHD JACK ASSY  
ONE PIECE CONNECTOR,  
RG-402, .141 SEMI-RIGID

SHEET 2 OF 2  
DRAWING NO. C-142-0594-421/430