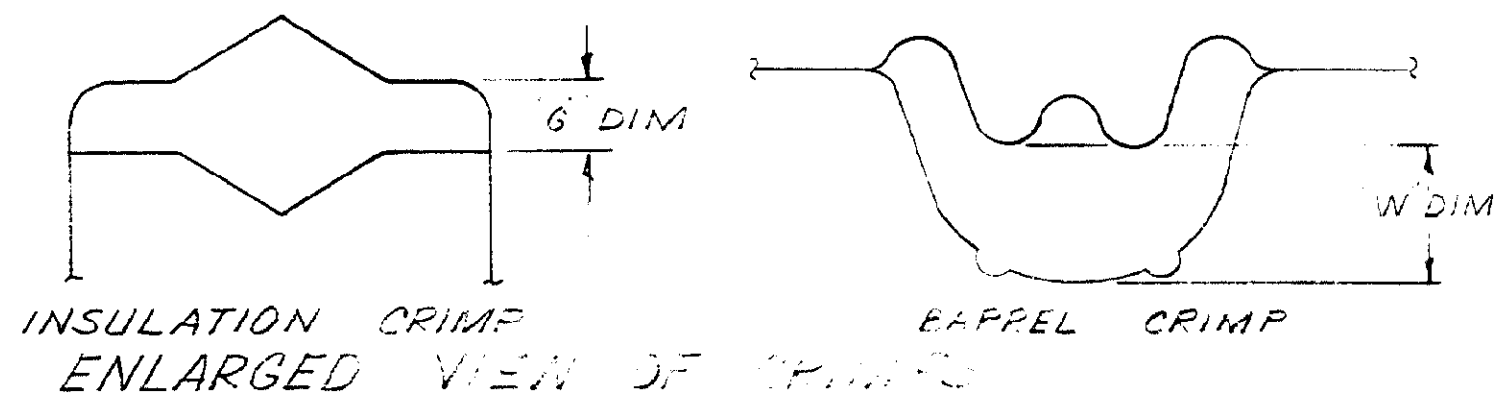
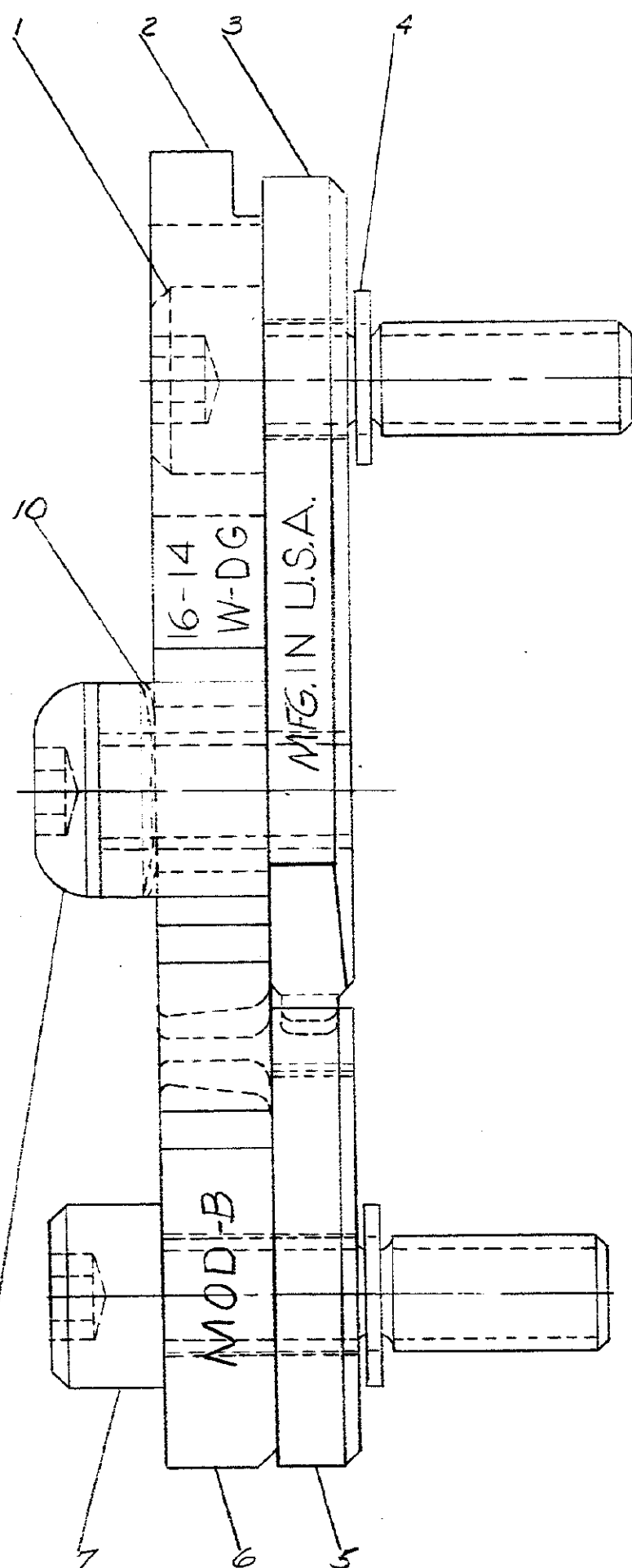
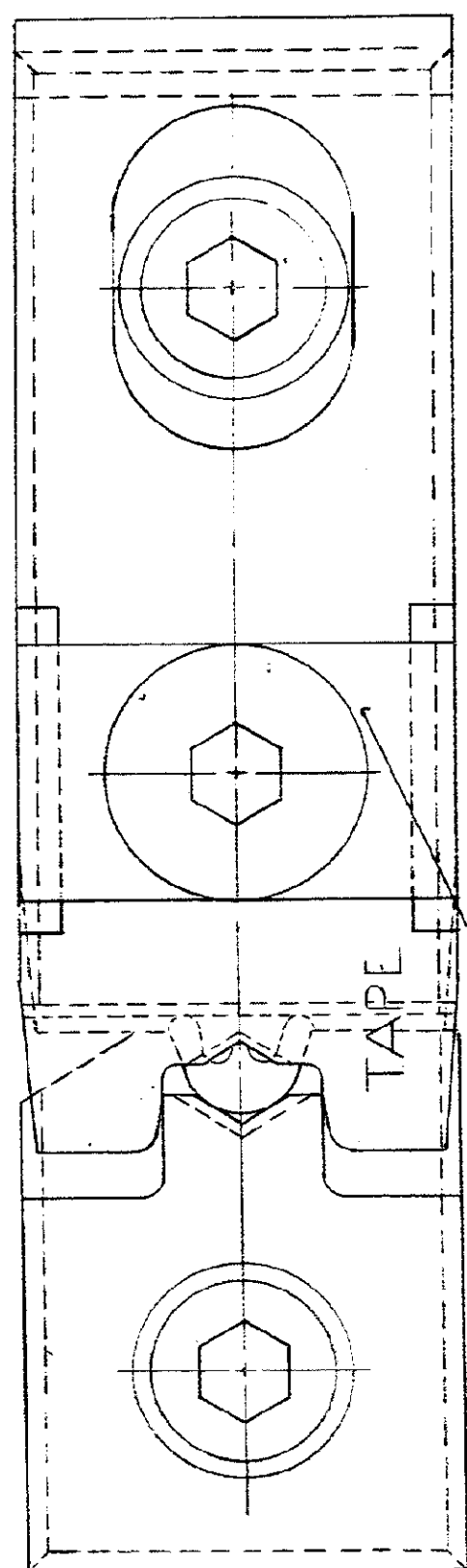
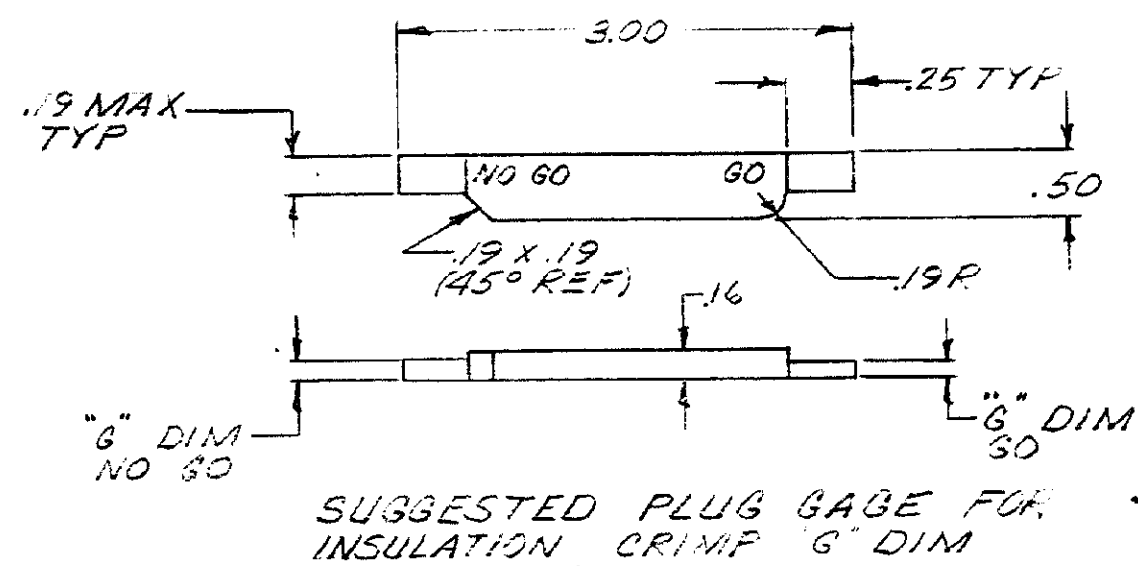
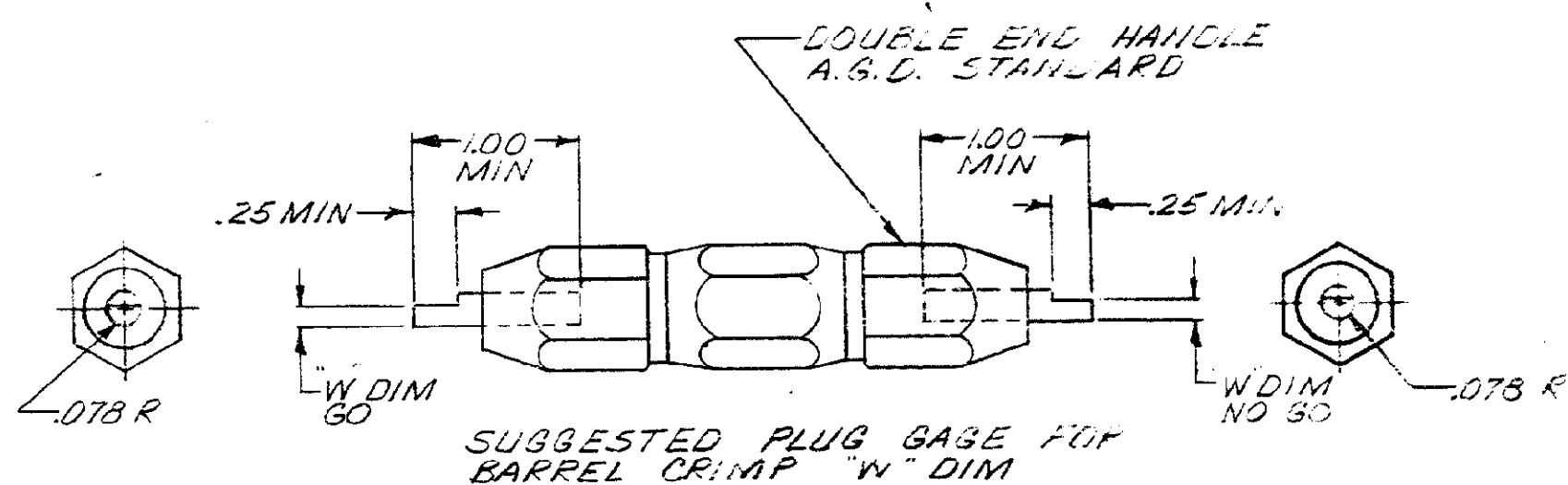


PLUG GAGE DIMENSIONS APPLY WHEN TOOL IS
 * BOTTOMED BUT NOT UNDER PRESSURE.

NUMBER 69931



"G" DIM. AT POS #1		"W" DIM	
GO	NO GO	GO	NO GO
.030	.050	.075	.091



1	24088-8	WASHER - CURVED	10
1	307275-9	SADDLE	9
1	3-59577-1	SCREW (10-32 UNF-3A x 426 LONG)	8
1	59781-9	SCREW - SPECIAL	7
1	3-59619-1	ANVIL - INSULATION	6
1	307235-1	NEST	5
2	1-21046-3	RING - RETAINING	4
1	307236-1	INDENTER	3
1	1-307285-3	INDENTER - INSULATION	2
1	2-59781-B	SCREW	1

		NUMBER		NAME		REMARKS		ITEM NO.	
REQUIRED PER ASSEMBLY		© 1969 BY AMP INCORPORATED. ALL RIGHTS RESERVED. AMP PRODUCTS COVERED BY PATENTS AND/OR PATENTS PENDING.				CUSTOMER COPY REFERENCE ONLY			
69931		DR B. Shonfeld 12-15-69		MATERIAL AND FINISH + + +		 AMP INCORPORATED HARRISBURG, PENNA.		USED ON 69875	
		CHE J. J. J. 12-18-69							
		DE J. J. J. 12-18-69		WIRE - RANGE - INSULATION 16-14 + +		TYPE "N" DG		RE B	
		APP J. J. J. 12-18-69		TOLERANCE EXCEPT AS NOTED ± .015 ± 1" 0'		SCALE 4-1		LRC NO. MC 69931	
DESCRIPTION		NAME DIE ASSEMBLY MQD-B							

B	REVISED	-	64	7-23					
A	REVISED	-	85	10-69					
LTR	REVISION RECORD	ECN	2	DATE					