

Fair-Rite Products Corp. PO Box J,One Commercial Row, Wallkill, NY 12589-0288 Phone: (888) 324-7748 www.fair-rite.com

Fair-Rite Product's Catalog Part Data Sheet, 4077296011 Printed: 2013-07-03



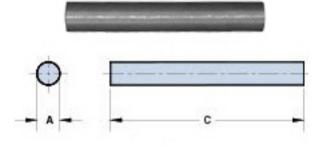


Figure 1

Part Number: 4077296011

Frequency Range: Medium Permeability, 77 (ui=2000) & 78 (ui=2300) materials

- Description: 77 SOLID ROD
- Application: Inductive Components
- Where Used: Open Magnetic Circuit
- Part Type: Rods

Mechanical Specifications

Weight: 4.800 (g)

Part Type Information

Pressed Fair-Rite rods are used extensively in high-energy storage designs. These rods can also be used for inductive components that require temperature stability or have to accommodate large dc bias requirements.

-The 'A' dimension can be centerless ground to tighter tolerances.

-Figure 2 rods have a 0.6 mm (.024") maximum chamfer on the end faces.

-For frequency tuned rod designs see section Antenna/RFID Rods.

-For any rod requirement not listed here, feel free to contact our customer service group for availability and pricing.

Fair-Rite Products Corp. Your Signal Solution®

Ferrite Components for the Electronics Industry Fair-Rite Products Corp. PO Box J.One Commercial Row, Wallkill, NY 12589-0288 Phone: (888) 324-7748 www.fair-rite.com

Fair-Rite Product's Catalog Part Data Sheet, 4077296011 Printed: 2013-07-03



Mechanical Specifications

| Dim | mm | mm | nominal | inch |
|-----|-------|-------|---------|-------|
| | | tol | inch | misc. |
| А | 6.35 | ±0.25 | 0.250 | - |
| В | - | - | - | - |
| С | 31.75 | ±0.75 | 1.250 | - |
| D | - | - | - | - |
| Е | - | - | - | - |
| F | - | - | - | - |
| G | - | - | - | - |
| Н | - | - | - | - |
| J | - | - | - | - |
| К | - | - | - | - |

Electrical Specifications

| Typical Impedance (Ω) | | | |
|-----------------------|--|--|--|
| | | | |
| Electrical Properties | | | |
| | | | |

Land Patterns

| V | W | Х | Y | Z |
|---|-----|---|---|---|
| | ref | | | |
| - | - | - | - | - |
| - | - | - | - | - |

Winding Information

| Turns | Wire | 1st Wire | 2nd Wire |
|--------|------|----------|----------|
| Tested | Size | Length | Length |
| - | - | - | - |

Reel Information

| Tape Width | Pitch | Parts 7 " | Parts 13 " | Parts 14 " |
|------------|-------|-----------|------------|------------|
| mm | mm | Reel | Reel | Reel |
| - | - | - | - | - |

Package Size

| Pkg | Size |
|-----|------|
| - | |
| (-) | |

Connector Plate

| # Holes | # Rows |
|---------|--------|
| - | - |

Legend

+ Test frequency

Preferred parts, the suggested choice for new designs, have shorter lead times and are more readily available.

The column H(Oe) gives for each bead the calculated dc bias field in oersted for 1 turn and 1 ampere direct current. The actual dc H field in the application is this value of H times the actual NI (ampere-turn) product. For the effect of the dc bias on the impedance of the bead material, see figures 18-23 in the application note How to choose Ferrite Components for EMI Suppression.

A 1/2 turn is defined as a single pass through a hole.

_I/A - Core Constant

Ae: Effective Cross-Sectional Area

 A_{I} - Inductance Factor $\left(\frac{L}{N^{2}}\right)$

N/AWG - Number of Turns/Wire Size for Test Coil

I e: Effective Path Length

Ve: Effective Core Volume

NI - Value of dc Ampere-turns



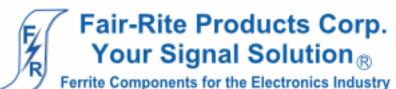
Fair-Rite Product's Catalog Part Data Sheet, 4077296011 Printed: 2013-07-03



Ferrite Material Constants

| Specific Heat | 0.25 cal/g/ºC | | |
|---|--|--|--|
| Thermal Conductivity | 3.5 - 4.5 mW/cm - °C | | |
| Coefficient of Linear Expansion | 8 - 10x10 ⁻⁶ /ºC | | |
| Tensile Strength | 4.9 kgf/mm ² | | |
| Compressive Strength | 42 kgf/mm ² | | |
| Young's Modulus | 15x10 ³ kgf/mm ² | | |
| Hardness (Knoop) | 650 | | |
| Specific Gravity | \approx 4.7 g/cm ³ | | |
| The above quoted properties are typical for Fair-Rite MnZn and NiZn ferrites. | | | |

See next page for further material specifications.



Fair-Rite Products Corp. PO Box J,One Commercial Row, Wallkill, NY 12589-0288 Phone: (888) 324-7748 www.fair-rite.com

A MnZn ferrite for use in a wide range of high and low flux density inductive designs for frequencies up to 100 kHz.

Pot cores, E&I cores, U cores, rods, toroids, and bobbins are all available in 77 material.

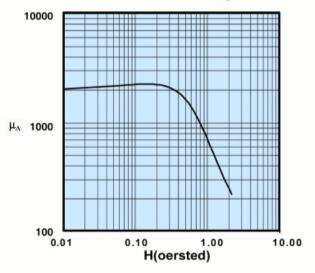
Fair-Rite Product's Catalog Part Data Sheet, 4077296011 Printed: 2013-07-03



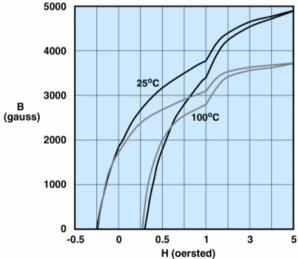
77 Material Characteristics:

| Property | Unit | Symbol | Value |
|---|---------|----------|-------------------|
| Initial Permeability @ B < 10 gauss | | μ | 2000 |
| Flux Density | gauss | в | 4900 |
| @ Field Strength | oersted | н | 5 |
| Residual Flux Density | gauss | B, | 1800 |
| Coercive Force | oersted | Hc | 0.30 |
| Loss Factor | 10-6 | tan δ/μ, | 15 |
| @ Frequency | MHz | | 0.1 |
| Temperature Coefficient of Initial Permeability (20 -70°C) | %/°C | | 0.7 |
| Curie Temperature | °C | To | >200 |
| Resistivity | Ωcm | ρ | 1x10 ² |

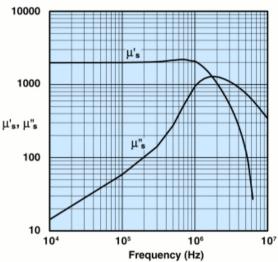
Incremental Permeability vs. H



Hysteresis Loop

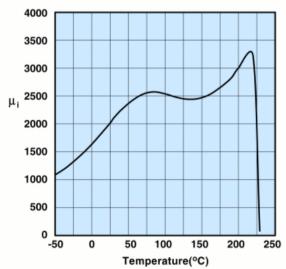


Complex Permeability vs. Frequency



Measured on an 18/10/6mm toroid using the HP 4284A and the HP 4291A.

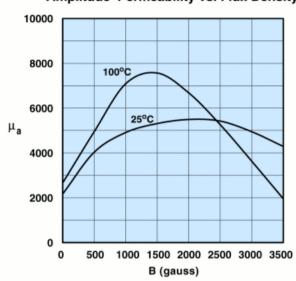
Initial Permeability vs. Temperature



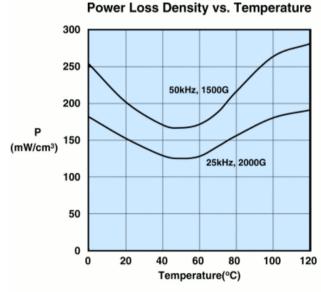
Measured on an 18/10/6mm toroid at 100kHz.

Measured on an 18/10/6mm toroid at 10kHz.

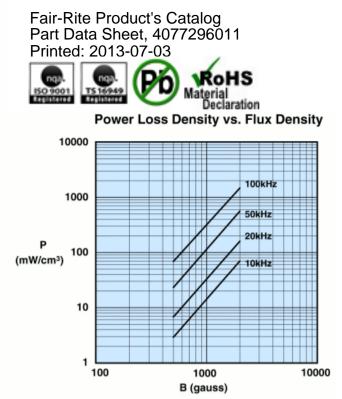
Fair-Rite Products Corp. Your Signal Solution Ferrite Components for the Electronics Industry Fair-Rite Products Corp. PO Box J.One Commercial Row, Wallkill, NY 12589-0288 Phone: (888) 324-7748 www.fair-rite.com



Measured on an 18/10/6mm toroid at 10kHz.



Measured on an 18/10/6mm toroid using the Clarke Hess 258 VAW.



Measured on an 18/10/6mm toroid using the Clarke Hess 258 VAW at 100°C

6000 5000 4000 в (gauss) 3000 2000 1000 n -25 0 25 50 75 100 125 Temperature (°C)

Measured on an 18/10/6mm toroid at 10kHz and H=5 oersted.

Flux Density vs. Temperature