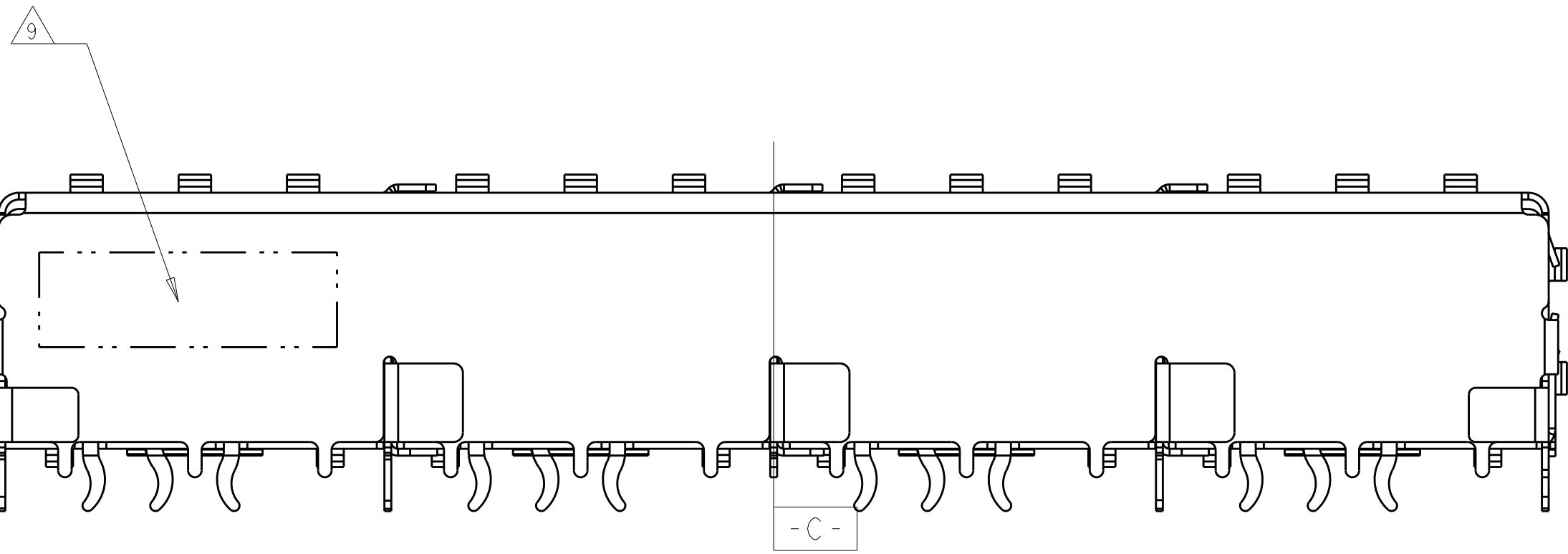
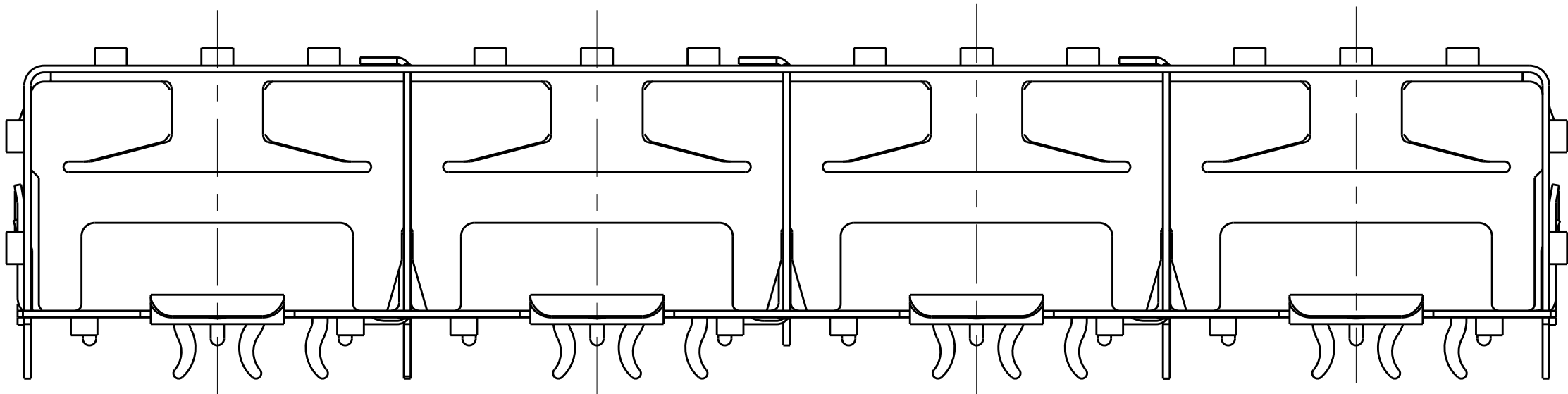
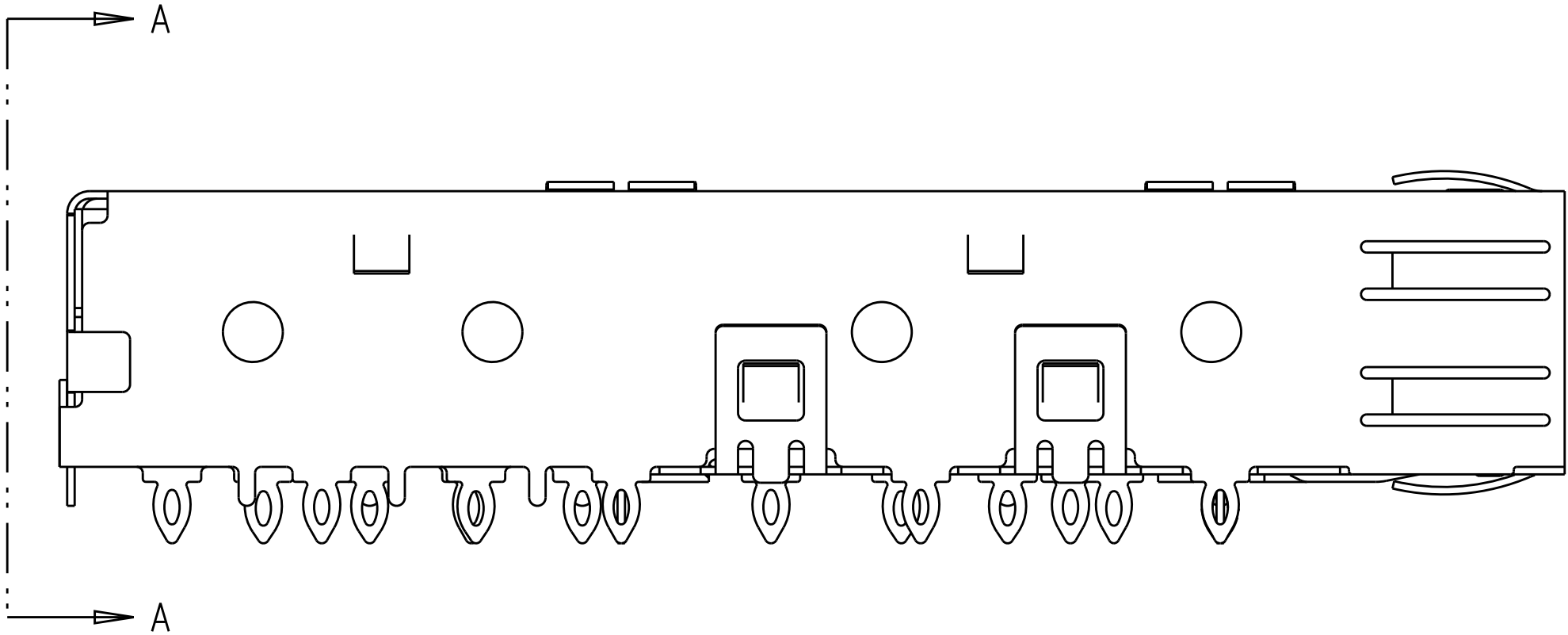


LOC	DIST	REVISIONS						
		P	LYR	DESCRIPTION	DATE	DWN	APVD	
GP	00		H	REVISED PER ECO-12-011010	13JUN2012	JY	CW	
			J	REVISED PER ECO-14-000886	20FEB2014	JW	SH	
			J1	REVISED PER ECO-14-010419	11JUL2014	JW	SH	
			K	REVISED PER ECO-15-013594	22SEP2015	JW	SH	

- 1 MATERIAL: 0.25 THICK COPPER ALLOY.
- 2 FINISH: TIN PLATING PER ASTM B 545, 1.25µm MINIMUM THICKNESS
ALL OVER NICKEL FLASH PER QQ-N-290. NONPLATED EDGES PERMISSIBLE.
- 3 PADS AND VIAS CHASSIS GROUND.
- 4 DATUM AND BASIC DIMENSION ESTABLISHED BY CUSTOMER.
- 5 REFERENCE APPLICATION SPEC 114-13120, HOLE A, FOR RECOMMENDED
DRILL HOLE DIAMETER AND PLATING THICKNESSES.
- 6 REFERENCE APPLICATION SPEC 114-13120, HOLE B, FOR RECOMMENDED
DRILL HOLE DIAMETER AND PLATING THICKNESSES.
- 7 COMPANY LOGO IN APPROXIMATE AREA SHOWN
- 8 PATTERN REPEATS FOR EACH PORT. SPACING BETWEEN PORTS IS 14.25 mm.
- 9 DATE CODE AND PART NUMBER IN APPROXIMATE AREA SHOWN.
- 10 MATERIAL: 0.25 THICK NICKEL SILVER ALLOY(NO PLATING).

SCALE 3:1

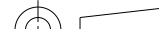
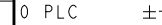


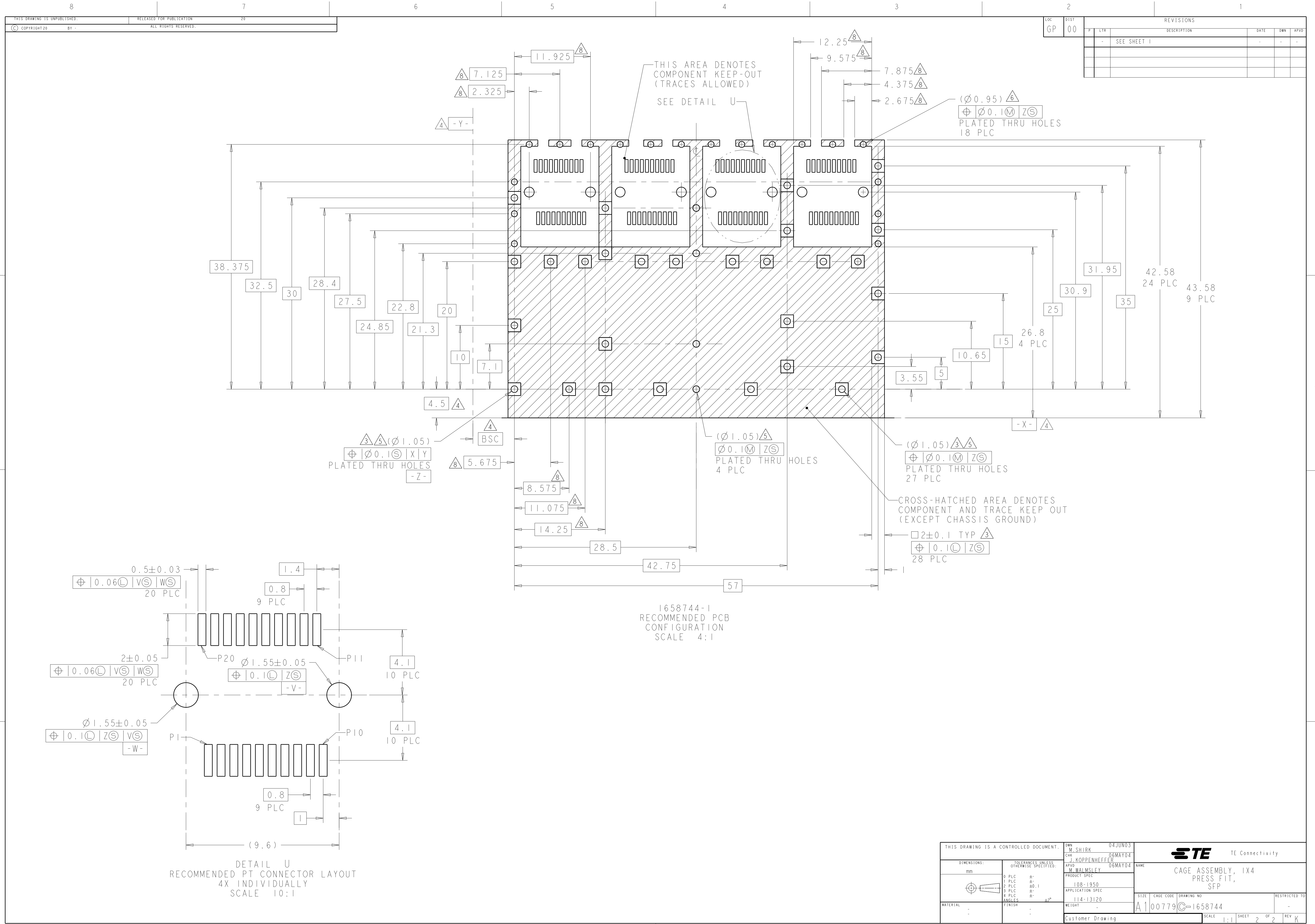
SECTION A-A

1658744-1&-3
1X4 CAGE ASSEMBLY
SCALE 6:1

SUPERSEDED BY:
1658744-3

NO	10	1X4	1658744-3
2	1	1X4	1658744-1
FINISH	MATERIAL	POSITION	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN M. SHIRK 04JUN03	 TE Connectivity	
DIMENSIONS:		CHK J. KOPPENHEFFER 06MAY04		
mm		APVD M. WALMSLEY 06MAY04		NAME CAGE ASSEMBLY, 1X4 PRESS FIT, SFP
		PRODUCT SPEC		
		108-1950		SIZE A100779
		APPLICATION SPEC		
MATERIAL		114-13120		DRAWING NO C=1658744
		FINISH		
		RESTRICTED TO -		
Customer Drawing			WEIGHT -	
		SCALE 5:1	SHEET 1 OF 2	REV K



LOC	DIST	REVISONS				
		P	LYR	DESCRIPTION	DATE	OWN
GP	00	-	-	SEE SHEET 1	-	-

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN	M. SHIRK	04JUN03	 TE Connectivity					
DIMENSIONS:		CHK	J. KOPPENHEFFER	06MAY04						
mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	M. WALMSLEY	06MAY04	NAME	CAGE ASSEMBLY, 1X4 PRESS FIT, SFP		
		0 PLC ±		PRODUCT SPEC						
		1 PLC ±		108-1950			SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
		2 PLC ±0.1		APPLICATION SPEC						
MATERIAL	-	3 PLC ±		114-13120			A1	100779	C=1658744	-
		4 PLC ±		WEIGHT						
		FINISH		Customer Drawing						
		-		SCALE						
		-		1:1						
		-		SHEET						
		-		2 OF 2						
		-		REV K						