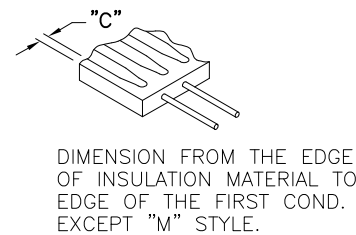


NOTES:

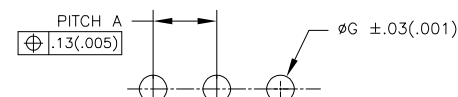
- ① PITCH TOLERANCE TO BE $\pm 0.18[.007]$ FOR 1.27[.050] PITCH JUMPERS & $\pm 0.25[.010]$ FOR ALL REMAINING PITCHES.
TOLERANCE TO BE NON CUMULATIVE OVER GAUGE LENGTH.
- ② 11.92–152.40[.500–6.000] ARE STANDARD LENGTHS. JUMPERS ARE AVAILABLE IN INCREMENTS OF 2.50[.10] PLUS 6.35[.25] AND 19.05[.75].
- ③ DELETED
- ④ FOR CONDUCTOR PITCH 7 (2mm), ON PAGE 2 & 3, DIMENSION "B" IS 2.00[.079]
- ⑤ SPECIAL PIN LENGTHS ARE AVAILABLE FOR JUMPERS WITH A PIN CONFIGURATION OF "A" OR "B" ON LENGTHS OF UP TO 609.6[24.0] IN 2.54[.100] & 5.08[.200] PITCH VARIANTS ONLY BY ADDING THE FOLLOWING SUFFIXES:

SUFFIX	PEN LENGTH	TOLERANCE
V1	2.85 (.112)	±.305 [±.012]
V2	3.40 (.134)	
V3	4.10 (.161)	
V4	6.50 (.256)	
V5	3.10 (.122)	
V6	2.81 (.150)	
V7	4.50 (.177)	
V8	2.00 (.079)	
V9	TBD	
V10	.76 (.030)	
V11	2.41 (.095)	



6. RECOMMENDED PCB HOLE DRILLING DETAILS ARE AS FOLLOWS:-

PITCH A	ØG
1.27 (.050)	.70 (.028)
1.90 (.075)	.80 (.031)
2.54 (.100)	.95 (.037)
3.18 (.125)	.95 (.037)
3.81 (.150)	.95 (.037)
5.08 (.200)	.95 (.037)

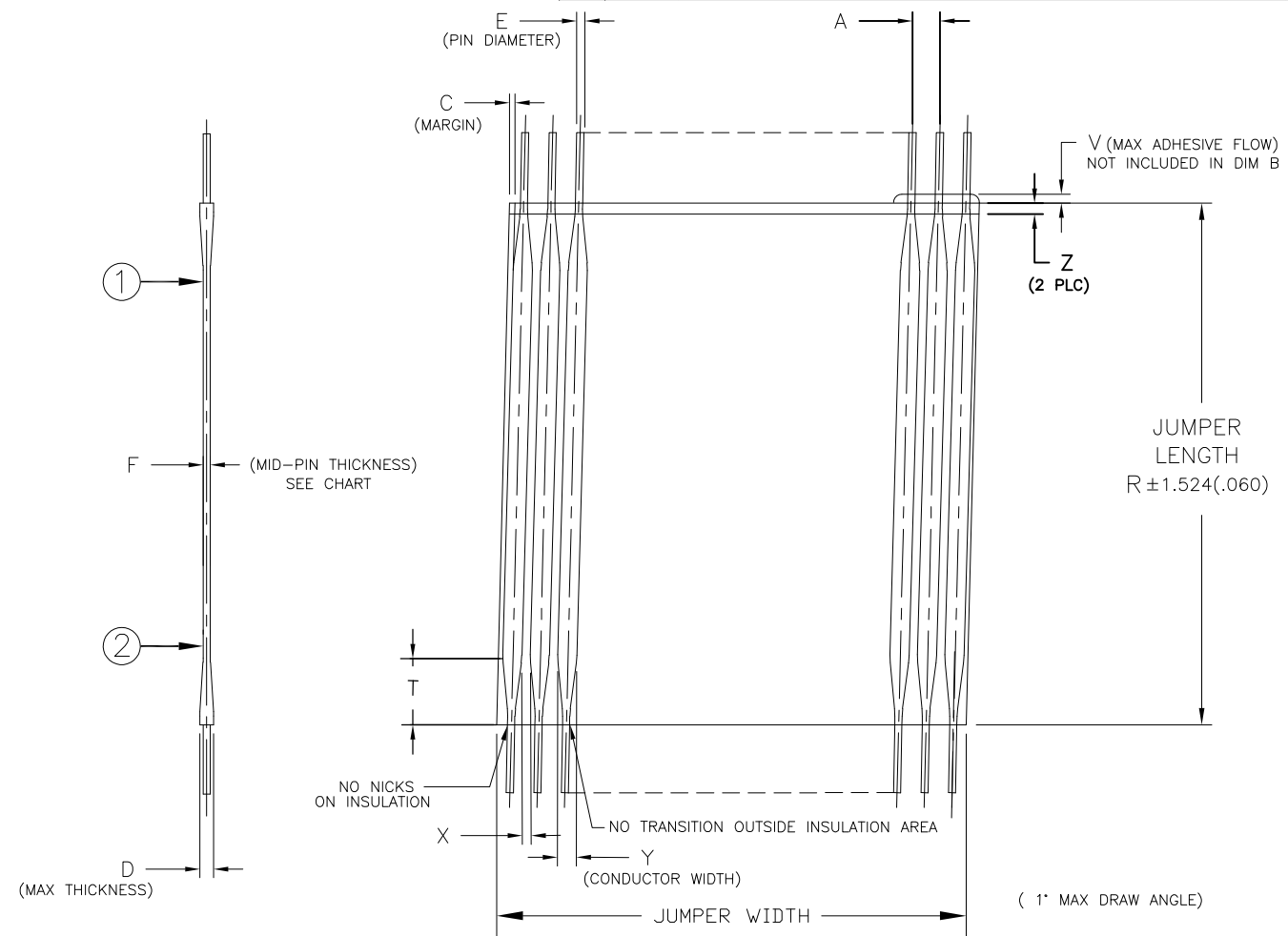


- 7 BEND RADIUS TO APPLY ONLY IN THE FLAT SECTION OF JUMPER BETWEEN THE CONDUCTOR TRANSITION AREAS.
- 8 PER 108-2135.
9. TOOL MARKS PERMISSIBLE ON BENDS. NO EXPOSED COPPER.
- 10 PIN DIAMETER SPECIFIED NOT APPLICABLE IN BENDING AREA OF PIN, DUE TO NORMAL DEFORMATION OF BENDING PROCESS.
- 11 REFER TO RELEVANT MATERIAL SPECIFICATIONS.

F – MID POINT THICKNESS BETWEEN PT 1 & PT 2	MINIMUM	MAXIMUM
NOMEX®	.152 [.006]	.305 [.012]
POLYESTER	.152 [.006]	.305 [.012]
KAPTON®	.102 [.004]	.254 [.010]
TEFLON®	.305 [.012]	.533 [.021]

12. PRODUCT AND PROCESSING MUST MEET REQUIREMENTS OF THE CONNECTIVITY STANDARD 230-702.

Nomex®, Teflon® and Kapton® are trademarks of E. I. DuPont de Nemours.



JUMPER LENGTH	PITCH (NOMINAL)	TRANSITION MAX	MAX/MIN MARGIN	 PIN DIAMETER	WIRE GAUGE (AWG)	MIN/MAX No OF CONDUCTORS	MAXIMUM ADHESIVE FLOW	MIN GAP BETWEEN CONDUCTORS	CONDUCTOR WIDTH	MAXIMUM INSULATION MISMATCH	MAX THICKNESS
R 	A 	T	C	E	—	—	V	X	Y	Z	D
11.93 (.50) TO 863.6 (30.00) IN STEPS OF 2.50 (.10) PLUS 6.35 (.25) AND 19.05 (.75)	1.00 (0.039)	4.32 [1.70]	0.35 (0.014) 0.17 (0.007)	0.330 (0.0130) 0.317 (0.0125)	28	2–70	0.38 (0.015)	0.13 (0.009)	0.76 (0.030) 0.56 (0.022)	.76 (0.030)	.64
	1.25 (0.049)	4.32 [1.70]	0.50 (0.020) 0.17 (0.007)	0.330 (0.0130) 0.317 (0.0125)	28	2–70	0.38 (0.015)	0.25 (0.010)	0.89 (0.035) 0.64 (0.025)	.76 (0.030)	.64
	1.27 (0.050)	4.32 [1.70]	0.50 (0.020) 0.17 (0.007)	0.330 (0.0130) 0.317 (0.0125)	28	2–70	0.38 (0.015)	0.25 (0.010)	0.89 (0.035) 0.64 (0.025)	.76 (0.030)	.64
	2.00 (0.079)	5.08 [2.00]	0.70 (0.028) 0.25 (0.010)	0.416 (0.0164) 0.400 (0.0157)	26	2–50	0.38 (0.015)	0.38 (0.015)	1.14 (0.045) 0.89 (0.035)	.76 (0.030)	.84
	1.90 (0.075)	5.08 [2.00]	0.70 (0.028) 0.25 (0.010)	0.416 (0.0164) 0.400 (0.0157)	26	2–50	0.38 (0.015)	0.38 (0.015)	1.14 (0.045) 0.89 (0.035)	.76 (0.030)	.84
	2.54 (0.100)	6.35 [2.50]	0.80 (0.031) 0.25 (0.010)	0.526 (0.0207) 0.505 (0.0199)	24	2–50	0.51 (0.020)	0.51 (0.020)	1.52 (0.060) 1.27 (0.050)	.76 (0.030)	.84
	3.18 (0.125)	6.35 [2.50]	1.00 (0.039) 0.25 (0.010)	0.526 (0.0207) 0.505 (0.0199)	24	2–25	0.51 (0.020)	0.51 (0.020)	1.52 (0.060) 1.27 (0.050)	.76 (0.030)	.84
	3.81 (0.150)	6.35 [2.50]	1.00 (0.039) 0.25 (0.010)	0.526 (0.0207) 0.505 (0.0199)	24	2–20	0.51 (0.020)	0.51 (0.020)	1.52 (0.060) 1.27 (0.050)	.76 (0.030)	.84
	5.08 (0.200)	6.35 [2.50]	1.00 (0.039) 0.25 (0.010)	0.526 (0.0207) 0.505 (0.0199)	24	2–15	0.51 (0.020)	0.51 (0.020)	1.52 (0.060) 1.27 (0.050)	.76 (0.030)	.84

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DWN	28FEB01
SCHWARTZ	

J. SCHWARTZ	
CHK	28FEB01

E. FOX	28FEB01
ARVD	28FEB01

APVD 28FEB01
E. FOX

PRODUCT SPEC	
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APPLICATION SPEC

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WEIGHT	—
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CUSTOMER DRAWING

CUSTOMER DRAWING

TE Connectivity

NAME	

NAME _____
FILEXSTRIP PIN CONFIGURATIONS - GENERIC _____

FLEXSTRIP PIN CONFIGURATIONS, GENERIC

[illegible]

—			
SIZE	CAGE CODE	DRAWING NO.	RESTRICTED TO

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO

A300779	C=1474339	—
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SCALE	1" = 10'	SHEET	1 of 1	REV	1 of 1
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	SHEET	N.T.S.	SHEET	1 OF 4	SHEET	H1
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4		3		2		1																													
THIS DRAWING IS UNPUBLISHED.		RELEASED FOR PUBLICATION		LOC		DIST		REVISIONS																											
© COPYRIGHT — By —		ALL RIGHTS RESERVED.		GP		00		P	LTR	DESCRIPTION	DATE	DWN	APVD																						
									—	SEE SHEET 1	—	—	—																						
A — STRAIGHT PINS		B — RIGHT ANGLE PINS (BENT DOWN)		C — RIGHT ANGLE STAGGERED PINS (PIN 1 SHORT, BENT DOWN)		D — STRAIGHT ANGLE STAGGERED PINS (PIN 1 STRAIGHT)																													
STANDARD JUMPERS SMART DESCRIPTION				MANUFACTURING NOTE: MINIMUM GAP BETWEEN STRIPS				STANDARD LINE JOBS																											
AUTOMOTIVE USE ONLY FLEXSTRIP PRODUCT CODE INSULATION MATERIAL: N — NOMEX® P — POLYESTER T — TEFLON® K — KAPTON® CONDUCTOR PITCH: 1 — 1.27(.050) 2 — 2.54(.100) 3 — 3.18(.125) 4 — 3.81(.150) 5 — 5.08(.200) 6 — 1.90(.075) 7 — 2.00(.078) 8 — 1.25(.049) 9 — 1.00(.039)				NUMBER OF CONDUCTORS PIN ARRANGEMENT (FOR BOTH ENDS) A THRU Z INSULATION LENGTH IN INCHES .50 MIN. — 30.0 MAX. IN .100 INCREMENTS PLUS, .25 AND .75				SK/A/Z .75 INCH LP 1.1 INCH MINIMUM CONDUCTOR COUNT PER STRIP FOR LINE JOBS <table><thead><tr><th>PITCH</th><th>CONDUCTOR</th></tr></thead><tbody><tr><td>1 1.27 (.050)</td><td>60</td></tr><tr><td>2 2.54 (.100)</td><td>60</td></tr><tr><td>3 3.18 (.125)</td><td>60</td></tr><tr><td>4 3.81 (.150)</td><td>50</td></tr><tr><td>5 5.08 (.200)</td><td>40</td></tr><tr><td>6 1.91 (.075)</td><td>60</td></tr><tr><td>7 2.0 (.078)</td><td>60</td></tr><tr><td>8 1.24 (.049)</td><td>60</td></tr><tr><td>9 1.0 (.039)</td><td>80</td></tr></tbody></table>				PITCH	CONDUCTOR	1 1.27 (.050)	60	2 2.54 (.100)	60	3 3.18 (.125)	60	4 3.81 (.150)	50	5 5.08 (.200)	40	6 1.91 (.075)	60	7 2.0 (.078)	60	8 1.24 (.049)	60	9 1.0 (.039)	80	FLEX STRIP MATERIAL: N — NOMEX® P — POLYESTER T — TEFLON® K — KAPTON® CONDUCTOR PITCH: 1 — 1.27(.050) 2 — 2.54(.100) 3 — 3.18(.125) 4 — 3.81(.150) 5 — 5.08(.200) 6 — 1.90(.075) 7 — 2.00(.078) 8 — 1.25(.049) 9 — 1.00(.039) THE FOLLOWING ORDERING CODE IS A SPECIAL FOR TE CONNECTIVITY GERMANY DESCRIBING A STRIP OF ANY INSULATION MATERIAL, ANY PITCH AND ANY INSULATION LENGTH WITH A 11.00[.433] MIN PIN LENGTH UNLESS OTHERWISE SPECIFIED:—			
PITCH	CONDUCTOR																																		
1 1.27 (.050)	60																																		
2 2.54 (.100)	60																																		
3 3.18 (.125)	60																																		
4 3.81 (.150)	50																																		
5 5.08 (.200)	40																																		
6 1.91 (.075)	60																																		
7 2.0 (.078)	60																																		
8 1.24 (.049)	60																																		
9 1.0 (.039)	80																																		
FS N 1 — 2 SK (LP)				LONG PIN (OPTIONAL)				LINE JOB DESIGNATOR (SK, A, Z)																											
INSULATION LENGTH IN INCHES .5 MIN. — 30.0 MAX. IN .100 INCREMENTS, PLUS .25 & .75																																			
FS X-X X J-A A W																																			
Nomex®, Teflon® and Kapton® are trademarks of E. I. DuPont de Nemours.				THIS DRAWING IS A CONTROLLED DOCUMENT.				DWN J. SCHWARTZ 28FEB01																											
				CHK E. FOX 28FEB01				TE Connectivity																											
				APVD E. FOX 28FEB01				NAME																											
				PRODUCT SPEC				FLEXSTRIP PIN CONFIGURATIONS, GENERIC																											
				APPLICATION SPEC				—																											
				WEIGHT —				SIZE CAGE CODE DRAWING NO RESTRICTED TO																											
				CUSTOMER DRAWING				A3 00779 C-1474339																											
				SCALE N.T.S. SHEET 2 OF 4 REV H1																															

4

3

2

1

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LOC

DIST

REVISIONS

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LTR

DESCRIPTION

DATE

DWN

APVD

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SEE SHEET 1

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NORMAL CONDUCTOR PITCH		1.00 (.039)	1.25 (.049)	1.27 (.050)	1.90 (.075)	2.00 (.078)	2.54 (.100)	3.18 (.125)	3.81 (.150)	5.08 (.200)
WIRE GAUGE		AWG 28	AWG 28	AWG 28	AWG 26	AWG 26	AWG 24	AWG 24	AWG 24	AWG 24
NOMINAL WIRE DIAMETER		.32(.0126)	.32(.0126)	.32(.0126)	.40(.0159)	.40(.0159)	.51(.0201)	.51(.0201)	.51(.0201)	.51(.0201)
CURRENT RATING		8	8	8	8	8	8	8	8	8
VOLTAGE RATING		8	8	8	8	8	8	8	8	8
MAX NUMBER OF CONDUCTORS PER JUMPER		8	8	8	8	8	8	8	8	8
MIN BREAKDOWN VOLTAGE @ 1 MIN		8	8	8	8	8	8	8	8	8
INSULATION RESISTANCE (GND. SIG. GND) 305 (12') SAMPLE @ 500VDC	P N T K	8	8	8	8	8	8	8	8	8
CAPACITANCE (pf / 50.8 (12') LENGTH) (GND, SIG, GND) (AVERAGE)	P N T K	8	8	8	8	8	8	8	8	8
CHARACTERISTIC IMPEDANCE (GND. SIG. GND) (AVERAGE)	P N T K	8	8	8	8	8	8	8	8	8
APPLICATION TEMP RANGE (C°) (FOR SOLDERING)	P N T K	200 / 4 sec 200 / 4 sec 240 / 4 sec 240 / 4 sec	200 / 4 sec 200 / 4 sec 240 / 4 sec 240 / 4 sec	200 / 4 sec 200 / 4 sec 240 / 4 sec 240 / 4 sec	200 / 4 sec 200 / 4 sec 240 / 4 sec 240 / 4 sec	200 / 4 sec 200 / 4 sec 240 / 4 sec 240 / 4 sec	250 / 4 sec 250 / 4 sec 260 / 5 sec 260 / 5 sec	250 / 4 sec 250 / 4 sec 260 / 5 sec 260 / 5 sec	250 / 4 sec 250 / 4 sec 260 / 5 sec 260 / 5 sec	250 / 4 sec 250 / 4 sec 260 / 5 sec 260 / 5 sec
OPERATING TEMPERATURE (C°) 11	P N T K	-40 to 105 (For all Conductor Pitches) -40 to 125 (For all Conductor Pitches) -40 to 150 (For all Conductor Pitches) -40 to 150 (For all Conductor Pitches)								
MINIMUM BEND RADIUS 7	P N T K	3.18mm (For all Conductor Pitches) 3.18mm (For all Conductor Pitches) 3.18mm (For all Conductor Pitches) 3.18mm (For all Conductor Pitches)								
UL STYLE NUMBER	P N T K	2639 (For all Conductor Pitches .100 and above) 5456 (For all Conductor Pitches .100 and above) 2928 (For all Conductor Pitches .100 and above) 2927 (For all Conductor Pitches .100 and above)								

ABR.	MATERIAL	SPECIFICATION
	COPPER WIRE	100-1577
P	POLYESTER	100-1575
N	NOMEX®	100-1758
T	TEFLON®	100-1574
K	KAPTON®	100-1576

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DIMENSIONS:
MM [INCHES]

TOLERANCES UNLESS
OTHERWISE SPECIFIED:

0 PLC ± -
1 PLC ± -
2 PLC ± -
3 PLC ± -
4 PLC ± -
ANGLES ± 1/2°

MATERIAL

-

FINISH

-

DWN
J. SCHWARTZ
28FEB01

CHK
E. FOX
28FEB01

APVD
E. FOX
28FEB01

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

FLEXSTRIP PIN CONFIGURATIONS, GENERIC

SIZE
A3

CAGE CODE
00779

DRAWING NO
C-1474339

RESTRICTED TO

CUSTOMER DRAWING

SCALE
N.T.S.

SHEET
4 OF 4

REV
H1

1470-19 (3/11)