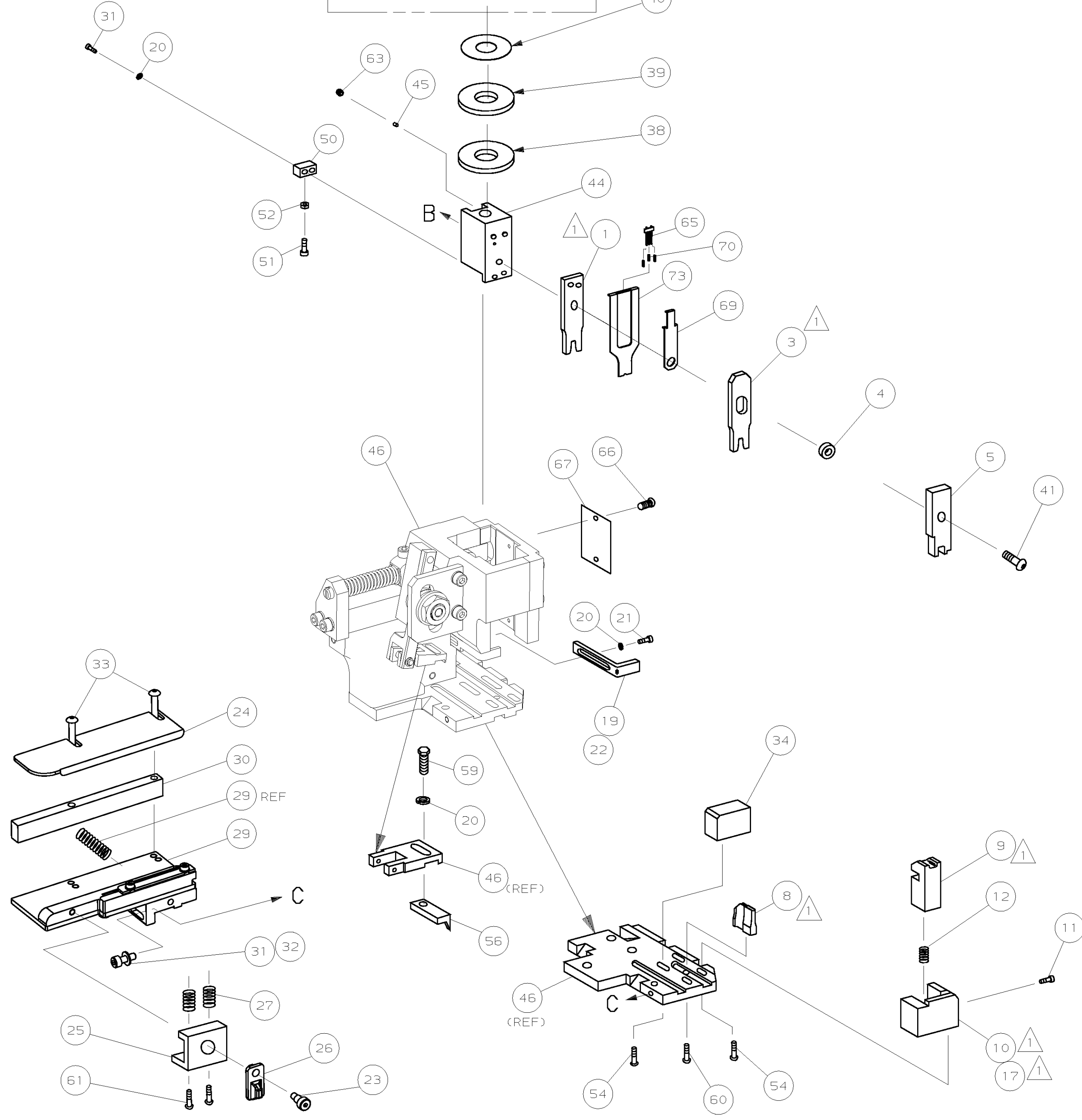






1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. OTHER TERMINALS IN CIVILUX C132T02 SERIES MAY BE APPLIED ON THIS APPLICATOR.



-	1	1	1	1	1	1	1490525-3	DEPRESSOR, WIRE	73
-	1	1	1	1	1	1	1528046	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71
-	2	2	2	2	2	2	2-23147-2	SPRING, DEPRESSOR	70
-	1	1	1	1	1	1	1490524-1	SPACER, DEPRESSOR	69
									68
-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19) ID PLATE	66
-	1	1	1	1	1	1	1424350-1	HOLDER, PIN, WIRED	65
									64
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
									62
-	2	2	2	2	2	2	1-18024-5	SCR,BHC(M5X25)DRAG	61
-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59
									58
									57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
									55
-	4	4	4	4	4	4	18024-8	SCR,BHC(M4x12)SHEAR HOLDER	54
									53
-	1	1	1	1	1	1	18030-1	NUT,HEX(M3)HOLD DOWN	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49
-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1338660-1	RAM	44
									43
									42
-	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
-	1	1	1	1	1	1	690125-1	SHIM SUBASSY	40
-	1	1	1	1	1	1	469367-9	SPACER, FINE ADJUST	39
-	1	1	1	1	1	1	469367-8	SPACER, FINE ADJUST	38
-	1	1	1	1	1	1	879103-3	FINE ADJUST HEAD SUBASSY	37
									36
									35
-	1	1	1	1	1	1	1320934-1	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
-	3	3	3	3	3	3	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
-	1	1	1	1	1	1	1320908-9	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
									28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20
-	-	1	-	-	1	-	690472-1	STRIPPER	19
									18
-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
									16
									15
									14
									13
-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	462006-1	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	3-1333201-4	ANVIL	8
									7
									6
-	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	1-238011-7	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	2-683454-4	CRIMPER, INSULATION	3
									2
1	2	2	2	1	1	1	456402-1	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
							REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		

QTY RECD PER ASSY				PARTS LIST			
DIMENSIONS: mm [INCHES]				MATL	HT TR	FIN	
DO NOT SCALE PRINT.				-	-	-	
TOLERANCES UNLESS OTHERWISE SPECIFIED:				-			
1 PLC DEC ±0.5 [0.02 IN]				DR 175EP01	APP F.BACKHURST	 AMP Incorporated Harrisburg, PA 17105-3508	
2 PLC DEC ±-				CHK -	REL 30-10-01		
3 PLC DEC ±-				M.CLIFFORD			
TE	12-03						
D5	6-02						
D5	APR02	ANGLES ±-		NAME FINE ADJ SIDE FD HD-I APPL			
MC	OCT01	SURF TEXTURE: ✓		MACHINE REF HD-I APPL			
APP	DATE	REMOVE BURRS, BREAK		SCALE -	DWG NO	SHEET 1 of 1	
		RO.38 MAX		1528046		REV D	
CAGE CODE 00779				CUSTOMER AND ASSEMBLY DRAWING			
				RESTRICTED TO -			

* WARNING:
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS BELOW MIN REQ'D CRIMP
HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

		D	ECN 0150-1338-03	TE	12-0
		C	ECN 0150-0831-02	D5	6-02
		B	0150-0547-02	D5	APR0
		A	SEE ECN 015A-0901-01	MC	OCTO
P	F	LTR	REVISION RECORD	APP	DATE

DIMENSIONS: mm [INCHES] DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 1 F/LC DEC +0.5 [-0.2 IN] 2 PLC DEC +0.3 3 PLC DEC -0.3 ANGLES ± SURF TEXTURE: ☒ REMOVE BURRS, BREAK SHARP EDGES RO. 3R MAX	MATL -		HT TR -		FIN -			
	DR 175EP01		APP F.BACKHURST		 AMP Incorporated Morrisburg, PA 17105-3608			
	M.CLIFFORD		REL 30-10-01					
	CHK -		M.CLIFFORD					
	NAME FINE ADJ SIDE FD HD-I APPL					MACHINE HD-I	REF APPL	
	SCALE -		☒	DWG NO	1528046		SHEET 1 of 1	REV D