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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

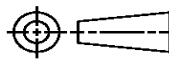
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

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-	2	2	2	2	2	2	1-18024-5	SCR,BHC (M5X25) DRAG	61
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-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
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-	-	1	-	-	1	-	690472-1	STRIPPER	19
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-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
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1	2	2	2	1	1	1	1-456403-3	CRIMPER, WIRE	1



RECOMMENDED SPARE PARTS.

1. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
2. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
3. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. INSULATION DIA QUOTED IS OUTSIDE DIAMETER OF SEAL. WIRE INSULATION DIA IS DEPENDENT ON SEAL BEING APPLIED.
4. APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
5. CUT TO LENGTH AT ASSY.

REAR STRIP GUIDE POSITION.

				DIMENSIONS: mm [INCHES]		MATL		HT TR		FIN		
				DO NOT SCALE PRINT.								
				TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR		20DEC01		APP 20DEC01		
				1 P/LC DEC ± 0.5 [0.2 IN]		L.L.OFHOUSE		F.BACKHURST		AMP		
				2 P/LC DEC $\pm$		CHK		REL 04FEB02		AMP Incorporated Harrisburg, PA 17105-3608		
				3 P/LC DEC $\pm$				L.OFHOUSE				
D		ECR-06-002781		GB	2-06	NAME		SIDE FEED HD-I APPLICATOR				MACHINE REF HD-I APPL
C		ECN 0150-1337-03		TE	12-03	SCALE		D				DWG NO 1426284
B		0150-0270-02		CE	MAR02	ANGLE $\pm$						SHEET 1 of 1
A		SEE ECN 015A-0079-02		LJL	FEB02	SURF TEXTURE: ✓						REV D
P	F	LTR	REVISION RECORD	APP	DATE	REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX						RESTRICTED TO
3						CUSTOMER AND ASSEMBLY DRAWING						-
00779						CAGE CODE						