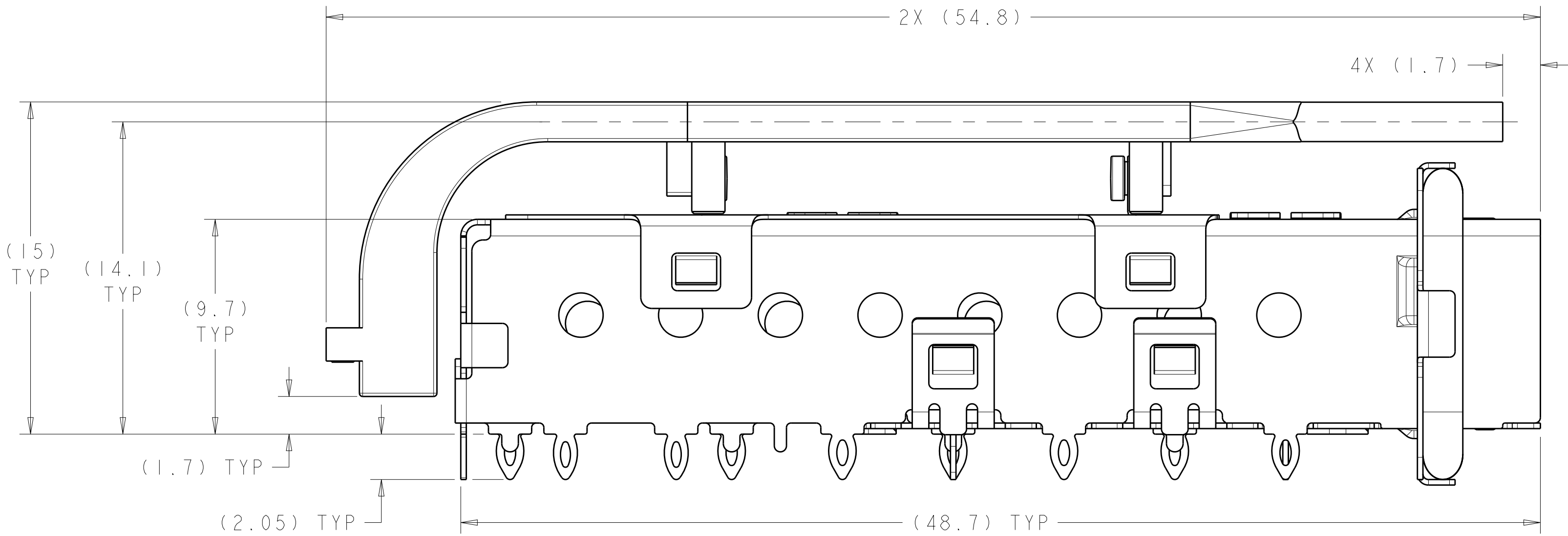
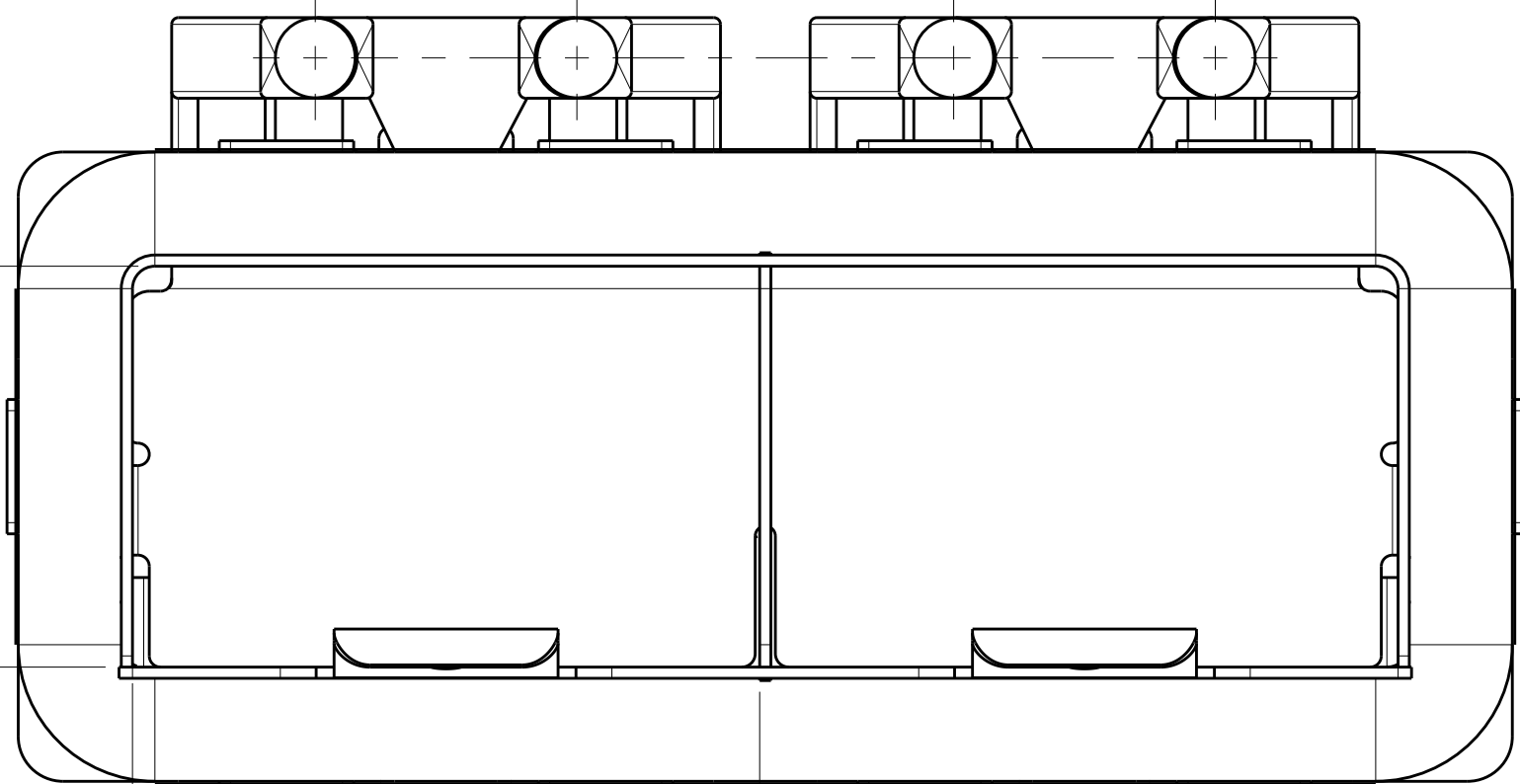


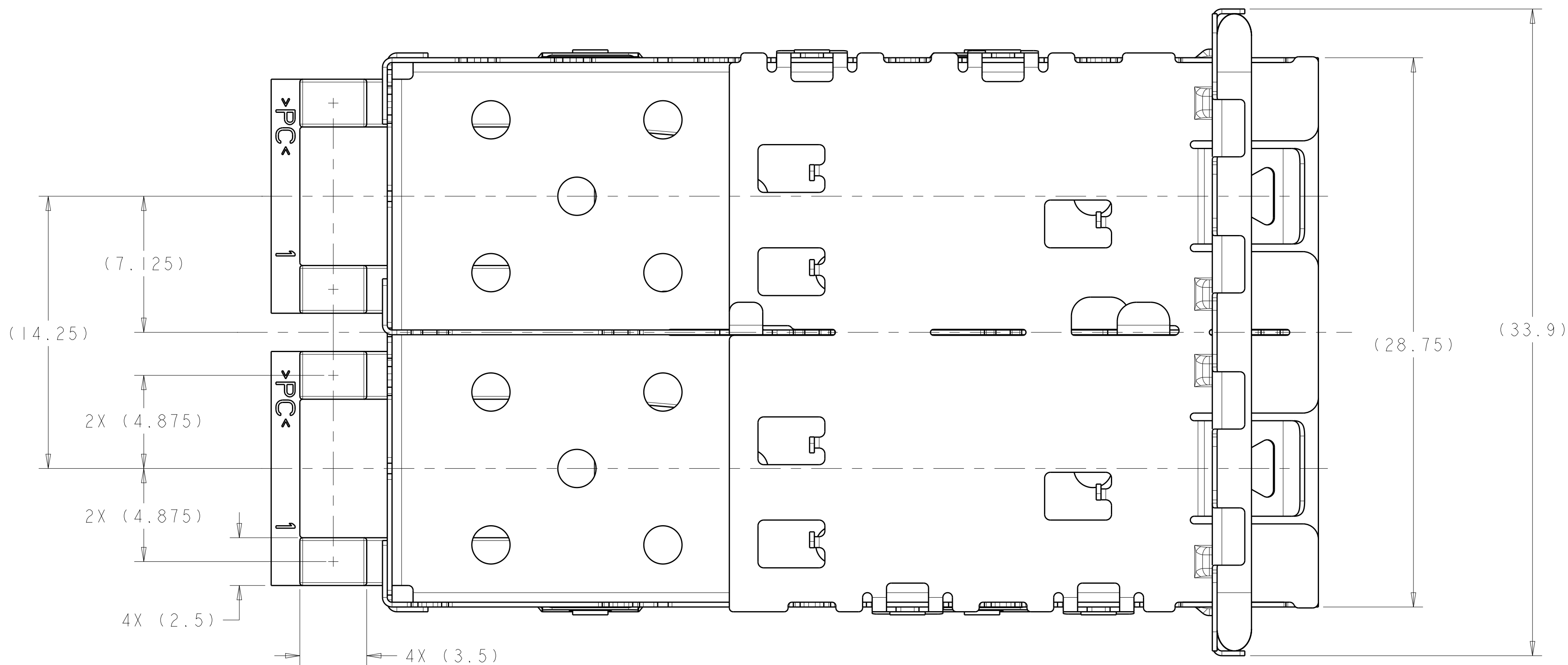
LOC		DIST		REVISIONS					
GP		00		P	LTR	DESCRIPTION	DATE	DWN	APVD
				B		RELEASED PER ECO-09-022874	9OCT2009	ZMR	MRS
				C		REVISED PER ECO-10-004036	01MAR2010	CJV	MRS
				D		REVISED PER ECO-12-014021	10DEC2012	TD	AC



2X 8.95±0.15
PORT OPENING



2X 14±0.1
PORT OPENING



- ⚠ MATERIAL:
CAGE ASSEMBLY - 0.25mm THICK NICKEL SILVER ALLOY
GASKET RETENTION PLATE - STAINLESS STEEL
EMI GASKET - PLATED FILLED SILICONE
LIGHT PIPE - POLYCARBONATE, CLEAR

- ⚠ DATUM AND BASIC DIMENSION ESTABLISHED BY CUSTOMER.

3. MATES WITH SFP MSA COMPLIANT TRANSCEIVERS.

- ⚠ PADS AND VIAS CHASSIS GROUND.

5. INTERPRETATION OF DATUM REFERENCE FRAME IN ACCORDANCE WITH SECT 4.4.1.1 OF ASME Y14.5M-1994.

- ⚠ MINIMUM PC BOARD THICKNESS = 1.50mm.

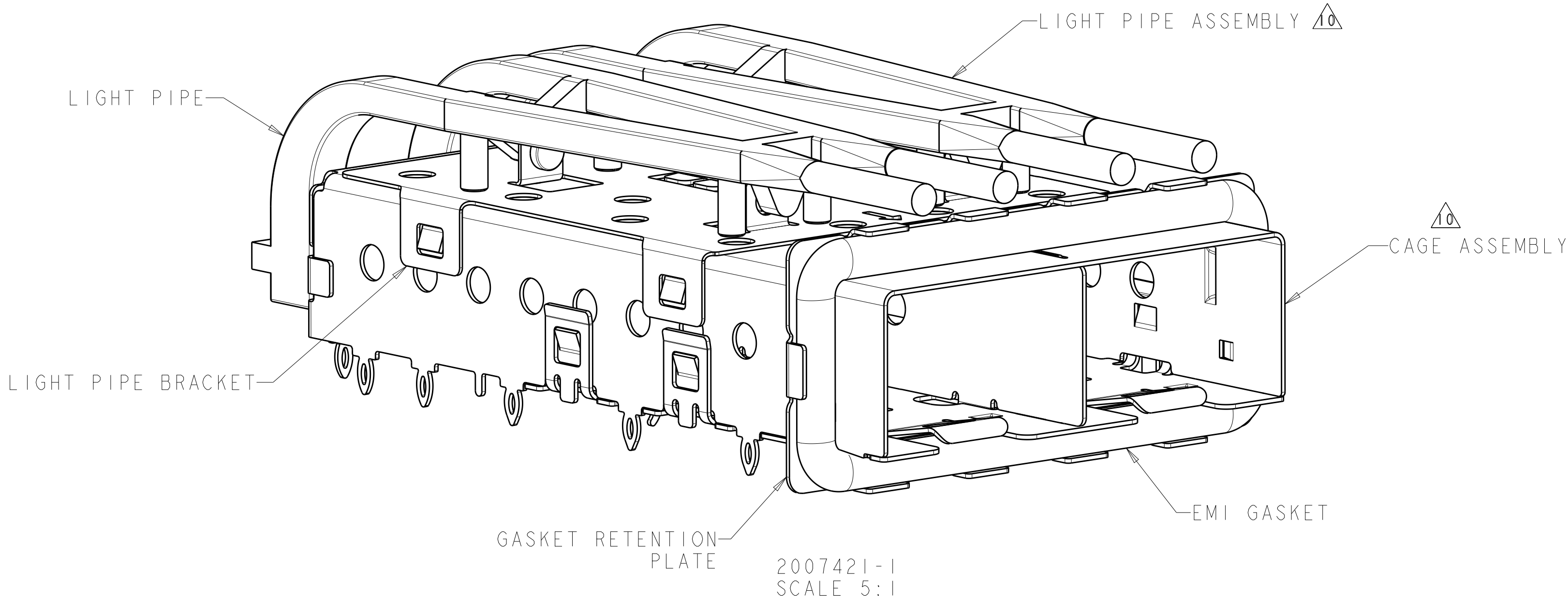
- ⚠ HOLE PATTERN REPEATS FOR EACH PORT. SPACING BETWEEN PORTS IS 14.25mm.

- ⚠ REFERENCE APPLICATION SPEC. 114-13120, HOLE A, FOR RECOMMENDED DRILL HOLE DIAMETER AND PLATING THICKNESS.

- ⚠ REFERENCE APPLICATION SPEC. 114-13120, HOLE B, FOR RECOMMENDED DRILL HOLE DIAMETER AND PLATING THICKNESS.

- ⚠ 2007181-1, CAGE ASSEMBLY, AND 2007182-1, LIGHT PIPE ASSEMBLY ARE PACKAGED TOGETHER AS A COMPLETED ASSEMBLY.

11. PRODUCT COMPLIES WITH SPECIFICATION SFF-8433 IMPROVED PLUGGABLE FORM FACTOR FOR SFP+ GANGED CAGES.

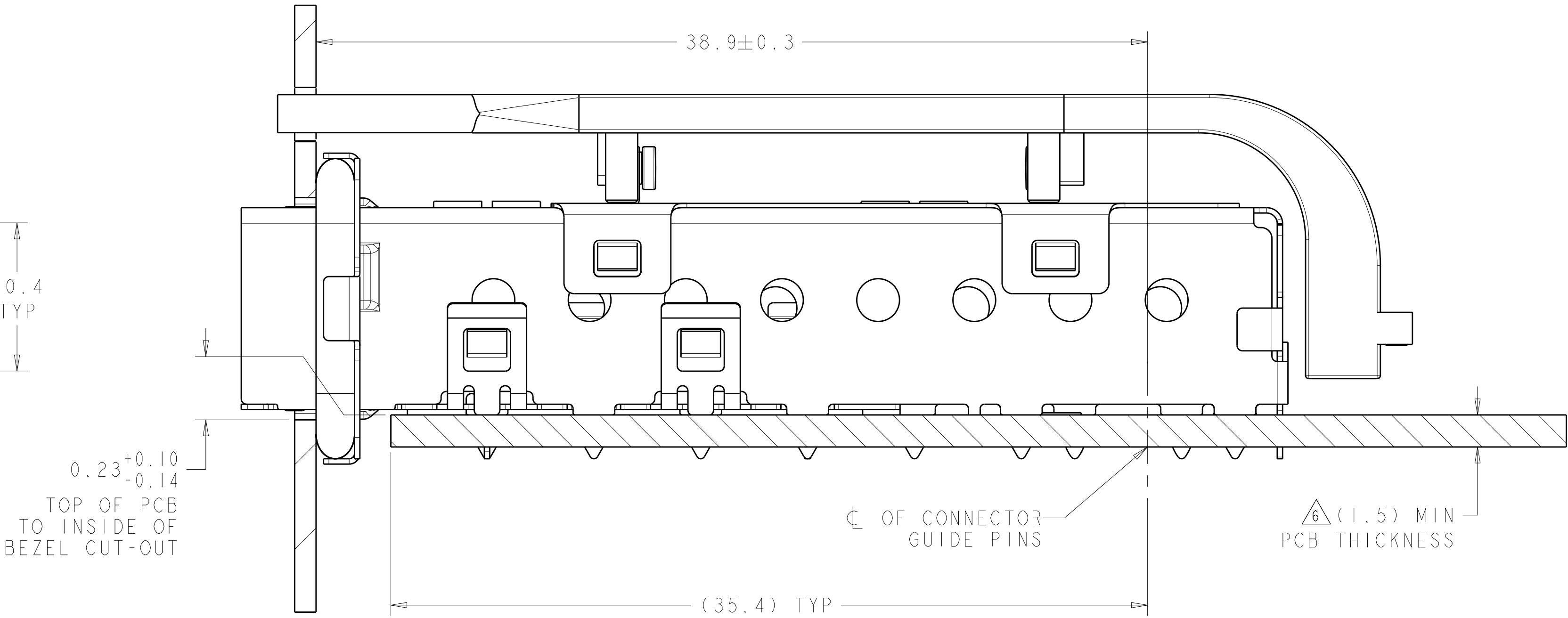
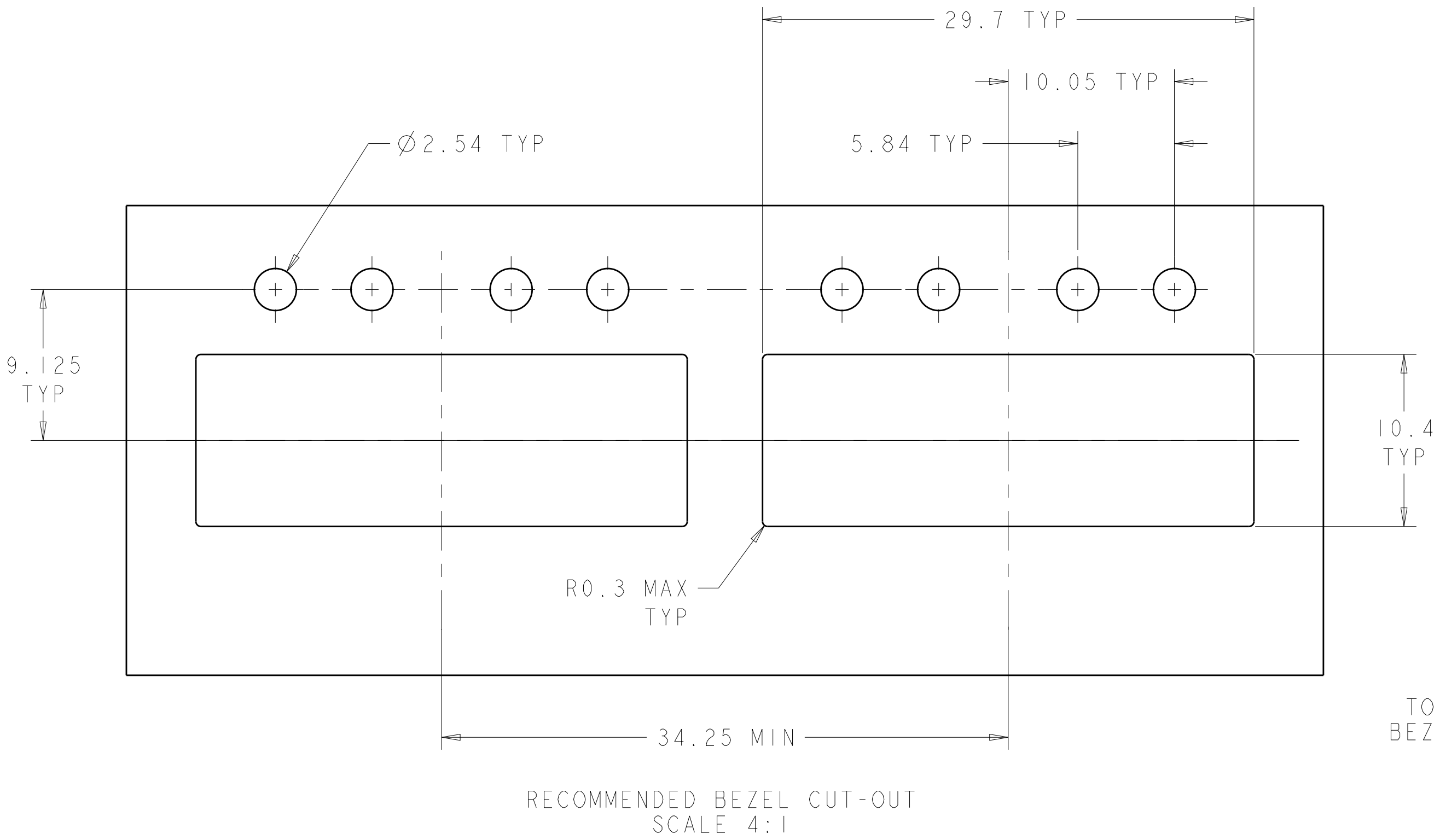


2007421-1

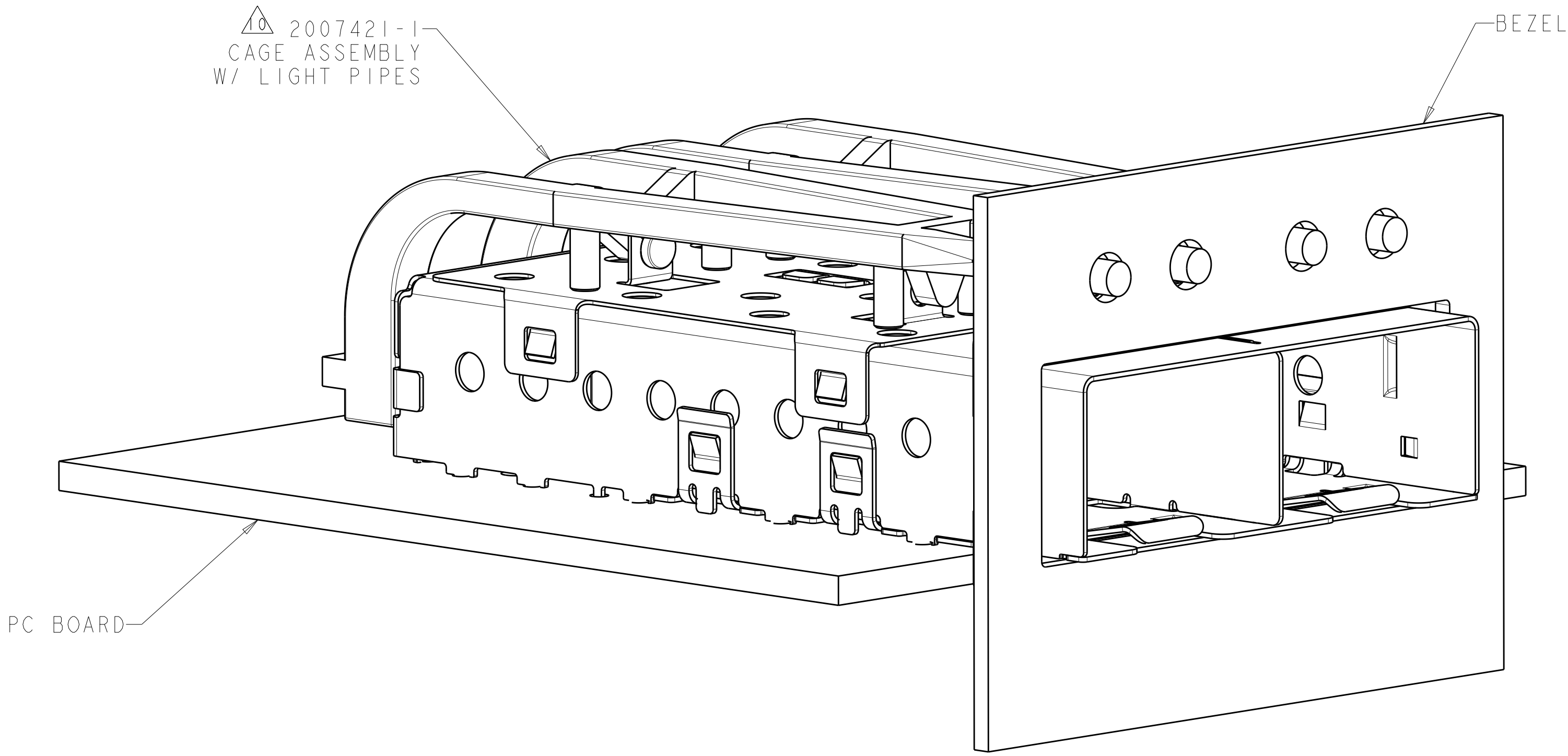
PART
NUMBER

114-13120-1, CAGE ASSEMBLY, AND 2007182-1, LIGHT PIPE ASSEMBLY ARE PACKAGED TOGETHER AS A COMPLETED ASSEMBLY.		DWN Z.M. REAM 2NOV2007		Tyco Electronics Harrisburg, PA 17105-3608	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		CHK M.R. SCHMITT 2NOV2007		NAME	
DIMENSIONS:		APVD R.H. WERTZ 2NOV2007		PRODUCT SPEC	
mm		108-2364		APPLICATION SPEC	
0 PLC ±0.1		114-13120		SIZE	
1 PLC ±0.1		WEIGHT		CAGE CODE	
2 PLC ±0.1		Customer Drawing		DRAWING NO	
3 PLC ±0.1		SCALE		RESTRICTED TO	
4 PLC ±0.1		6:1		A1	
ANGLES ±0.1		SHEET		REV	
FINISH		1		3	
-		OF		D	
-		3			

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
GP	00	-	-	SEE SHEET 1	-	-	-



2007421-1
MOUNTED ON PCB SHOWN
THRU RECOMMENDED BEZEL



2007421-1
MOUNTED ON PCB SHOWN
THRU RECOMMENDED BEZEL
SCALE 5:1

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DIMENSIONS: mm		CHK M.R. SCHMITT 2NOV2007	NAME SFP+ 1X4 CAG ASSEMBLY PRESS FIT, EMI GASKET W/ LIGHT PIPES	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD R.H. WERTZ 2NOV2007	SIZE A1	
0 PLC ± 0.1		PRODUCT SPEC	CAGE CODE 00779	
1 PLC ± 0.1		108-2364	DRAWING NO 2007421	
2 PLC ± 0.1		APPLICATION SPEC	RESTRICTED TO	
3 PLC ± 0.1		114-13120	SCALE 6:1	
4 PLC ± 0.1		WEIGHT	SHEET 2 OF 3	
ANGLES FINISH		Customer Drawing	REV D	

