

MATERIAL (RoHS COMPLIANT):

CAGE:
COPPER ALLOY

PLATING:(SEE PART NUMBER FOR OPTION)

OPTION1:100μ" [2.54 μm] MIN. BRIGHT TIN PLATING OVER 50 μ" (1.27 μm) MIN. NICKEL UNDER PLATING. (BRIGHT TIN SOLDER TEMPERATURE 230°C MAX.).

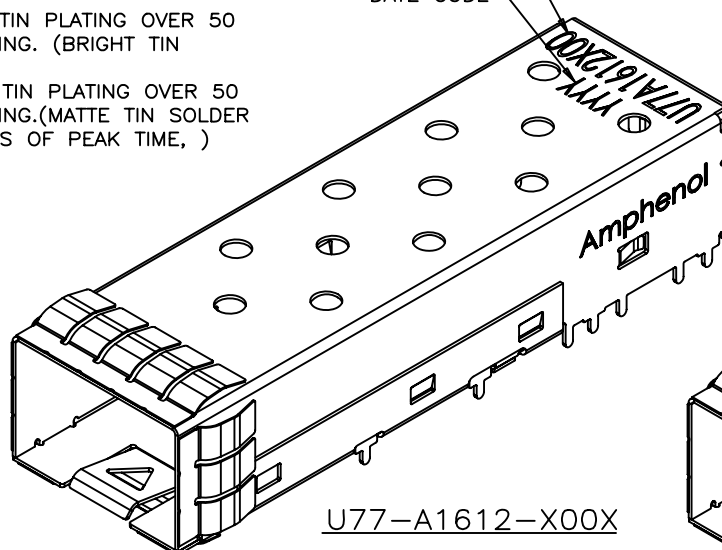
OPTION3: 100μ" [2.54 μm] MIN. MATTE TIN PLATING OVER 50 μ" (1.27 μm) MIN. NICKEL UNDER PLATING.(MATTE TIN SOLDER TEMPRETURE 245°C MAX. IN 10 SECONDS OF PEAK TIME,)

PACKAGING:
TAPE AND REEL OR TRAY PACKAGING.

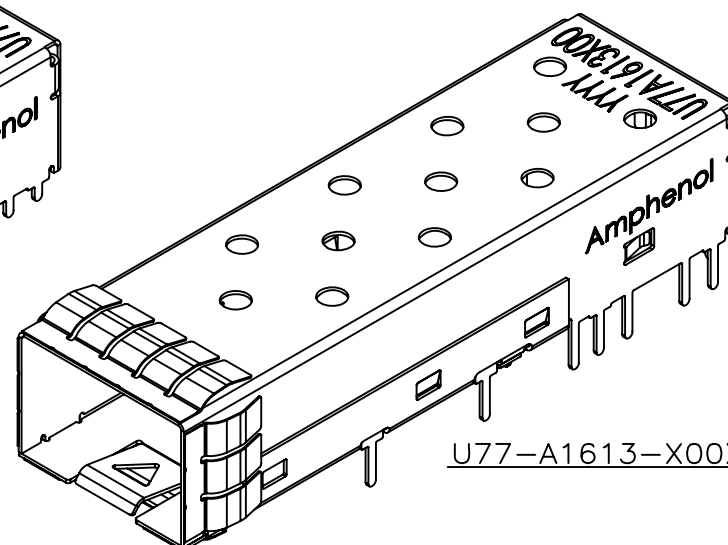
TEMPERATURE RANGE:
-40°C TO +85°C

PART NUMBER
(P/N DOES NOT INCLUDE
PACKAGING OPTION)

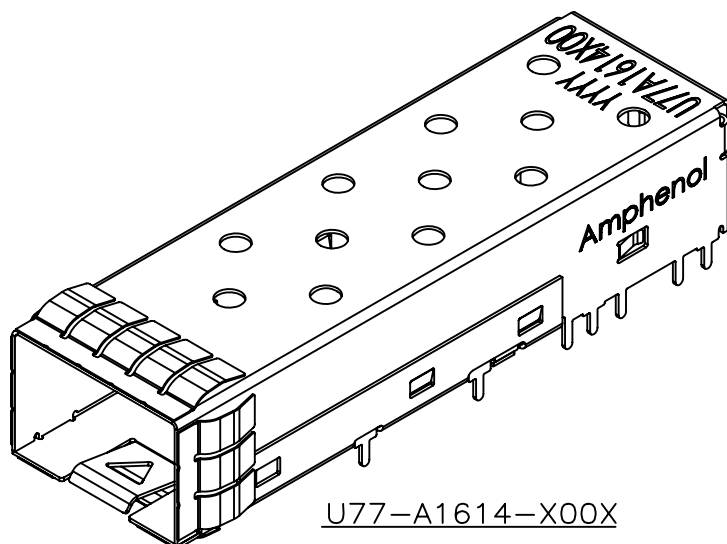
DATE CODE



U77-A1612-X00X



U77-A1613-X00X



U77-A1614-X00X

AMPHENOL PART NUMBER CONFIGURATION

U77 - A 1 6 1 X - X 0 0 X

SOLDER TAIL HEIGHT

2 = 1.2 mm (20 SOLDER PINS)
3 = 3.2 mm (20 SOLDER PINS)
4 = 1.8 mm (20 SOLDER PINS)

PLATING

1 = BRIGHT TIN PLATING
3 = MATTE TIN PLATING

PACKAGING

1 = TRAY PACKAGING
(SEE PAGE 5 FOR DETAILS)
T = TAPE & REEL PACKAGING
(STANDARD CAGE ORIENTATION)
(SEE PAGE 6 FOR DETAILS)
R = TAPE & REEL PACKAGING
(REVERSED CAGE ORIENTATION)
(SEE PAGE 7 FOR DETAILS)



DRAWN	J.SI	DATE	AR03/08
DESIGNED	J.SI	DATE	AR03/08
CHECKED	X		
DWG. APPRD.			
ENG. REL. NO.			
REF.	X		
DIMENSIONS ARE IN	INCHES	CODE ID. NO.	03554

Amphenol Canada Corp.

TITLE

IPF SINGLE CAGE
WITH SOLDER PINS

DWG
A

DRAWING NO.

P-U77-A161X-X00X

REV.
A

SCALE 2:1

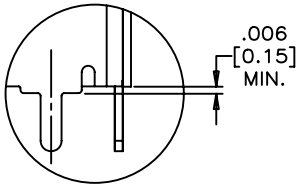
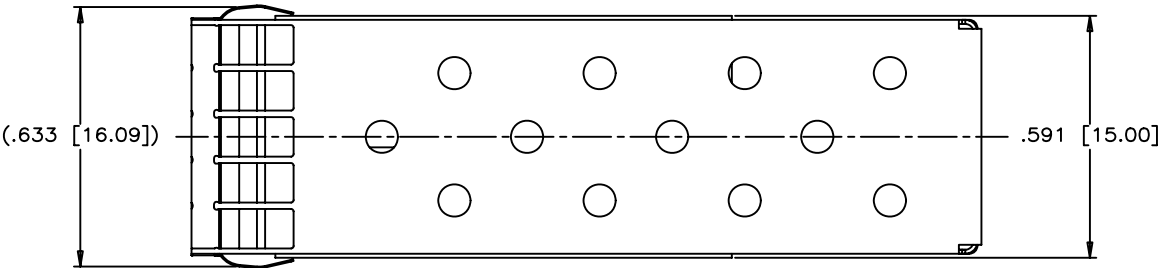
WT.

SURF.

SHEET 1 OF 7

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PURPOSES WITHOUT WRITTEN PERMISSION FROM AMPHENOL CANADA CORP.

REVISIONS				
SYM	ZONE	ECN, ERN NO.	DATE	APPRD.
A		PROPOSAL	APR04/08	



DETAIL 'D'
SCALE 4:1

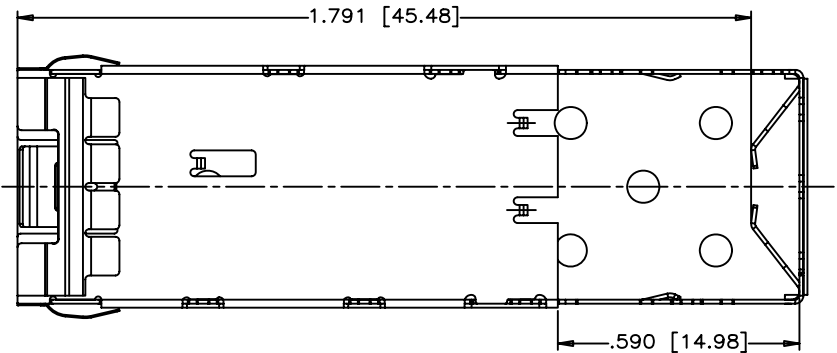
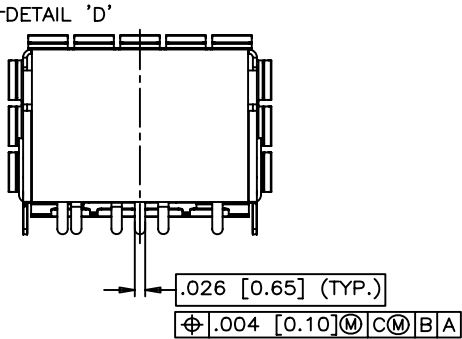
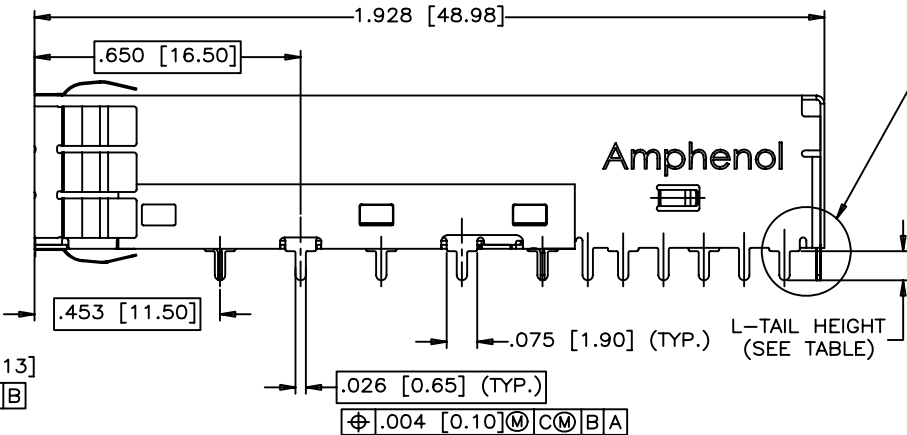
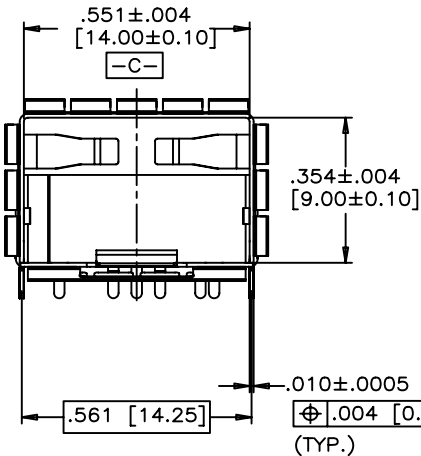


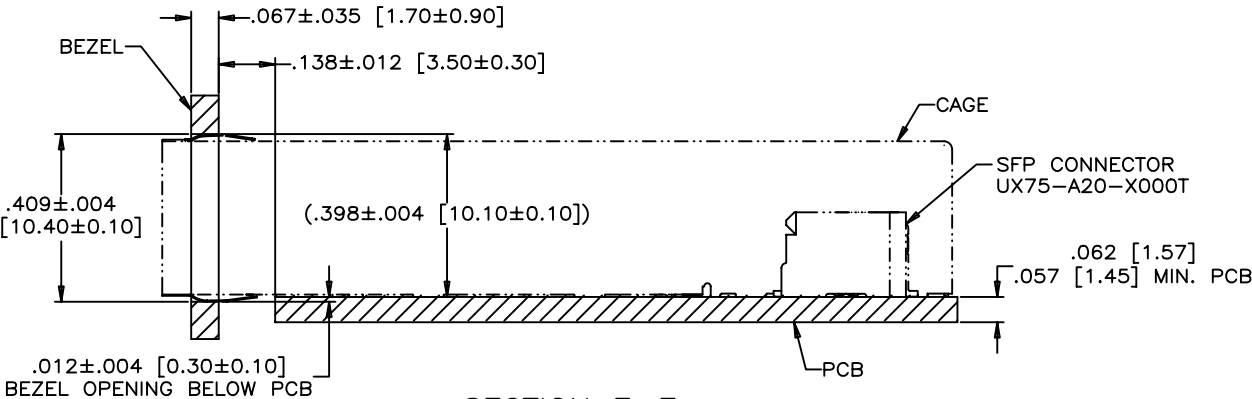
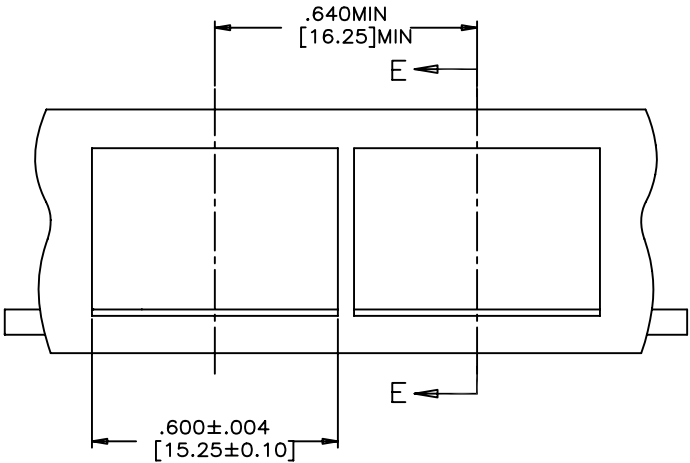
TABLE	
PART NUMBER	SOLDER TAIL HEIGHT (mm)
U77-A1612-X00X	1.20
U77-A1613-X00X	3.20
U77-A1614-X00X	1.80

DRAWN	J.SI	DATE	APR03/08
DESIGNED	J.SI	DATE	APR03/08
CHECKED	X		
DWG. APPRD.			
ENG. REL. NO.			
REF.	X		
DIMENSIONS ARE IN	CODE ID. NO.		
INCHES (mm)	03554		

Amphenol Canada Corp.			
TITLE			
IPF SINGLE CAGE WITH SOLDER PINS			
DWG	DRAWING NO.	REV.	
A	P-U77-A161X-X00X	A	
SCALE	2:1	WT.	
SURF.		SHEET	2 OF 7

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REVISIONS				
SYM	ZONE	ECN, ERN NO.	DATE	APPRD.
A		PROPOSAL	APR04/08	



SECTION E-E

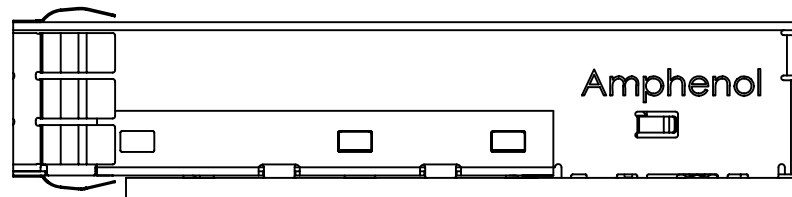
RECOMMENDED BEZEL DESIGN
(ONE SIDE CAGE MOUNTING)

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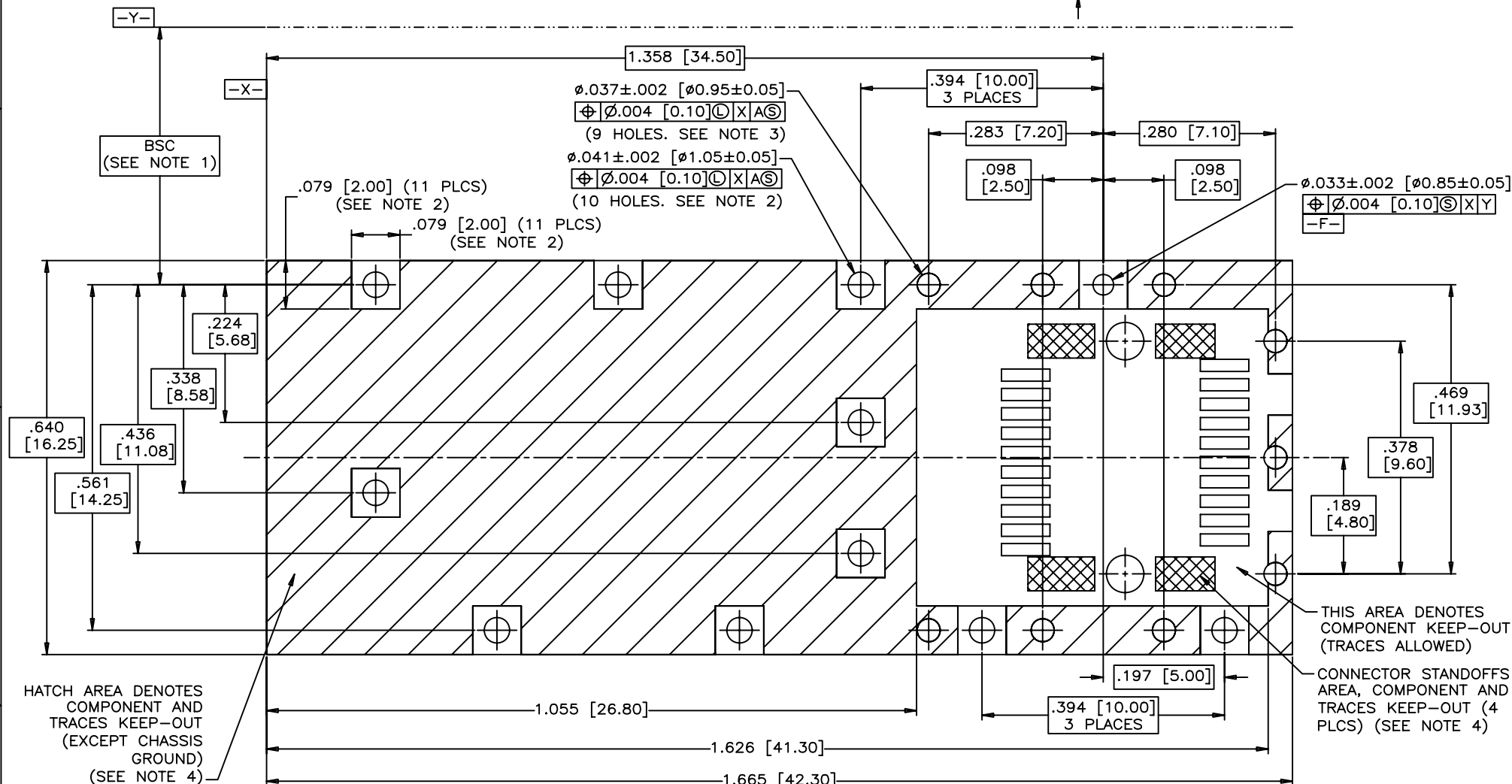
DRAWN	J.SI	DATE	APR03/08	Amphenol Canada Corp.	
DESIGNED	J.SI	DATE	APR03/08		
CHECKED	X		X	TITLE	
				IPF SINGLE CAGE WITH SOLDER PINS	
DWG. APPRD.				DWG	DRAWING NO.
ENG. REL. NO.				A	P-U77-A161X-X00X
REF.	X				REV.
DIMENSIONS ARE IN	INCHES	CODE ID. NO.	03554	SCALE	2:1
				WT.	
				SURF.	
					SHEET 3 OF 7

- NOTES:
1. DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER
 2. PADS AND VIAS ARE CHASSIS GROUND, 11 PLACES.
 3. THRU HOLES, PLATING OPTIONAL.
 4. SEE DRAWINGS P-U75-A20-X000X FOR CONNECTOR PCB LAYOUT.

REVISIONS				
SYM	ZONE	ECN, ERN NO.	DATE	APPRD.
A		PROPOSAL	APR04/08	



.062 [1.57]
.057 [1.45] MIN. PCB



RECOMMENDED SFP HOST BOARD LAYOUT
(ONE SIDE CAGE MOUNTING)
(SCALE 4:1)

DRAWN	J.SI	DATE	APR03/08
DESIGNED	J.SI	DATE	APR03/08
CHECKED	X		X
DWG. APPRD.			
ENG. REL. NO.			
REF.	X		
DIMENSIONS ARE IN	INCHES	CODE ID. NO.	03554

Amphenol Canada Corp.

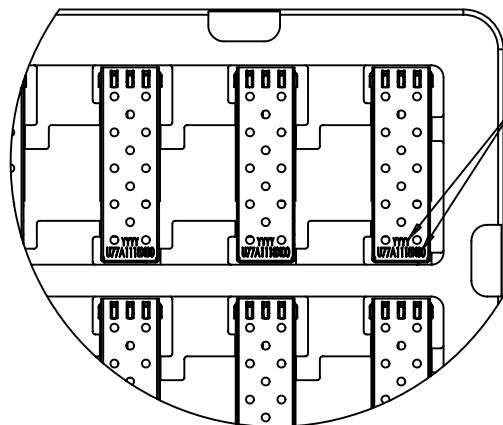
TITLE
IPF SINGLE CAGE
WITH SOLDER PINS

DWG	A	DRAWING NO.	P-U77-A161X-X00X	REV.	A
SCALE	2:1	WT.		SURF.	
				SHEET	4 OF 7

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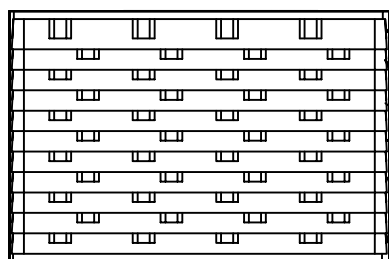
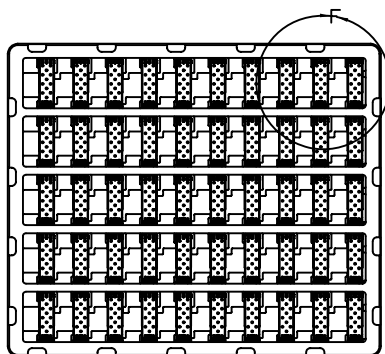
NOTES:

1. A FULLY LOADED TRAY TO CONTAIN 50 CAGES.
2. PLACE TRAYS INTO THE CARTON AS SHOWN. FULLY LOADED CARTON SHALL CONTAIN 10 TRAYS (500 SFP CAGES) PLUS ONE EMPTY TRAY ON THE TOP AS A COVER. FILL EMPTY SPACE IN THE CARTON WITH PAPER FOR ANY PARTIAL SHIPMENT.



DATE CODE
& P/N

DETAIL F
SCALE 1:2



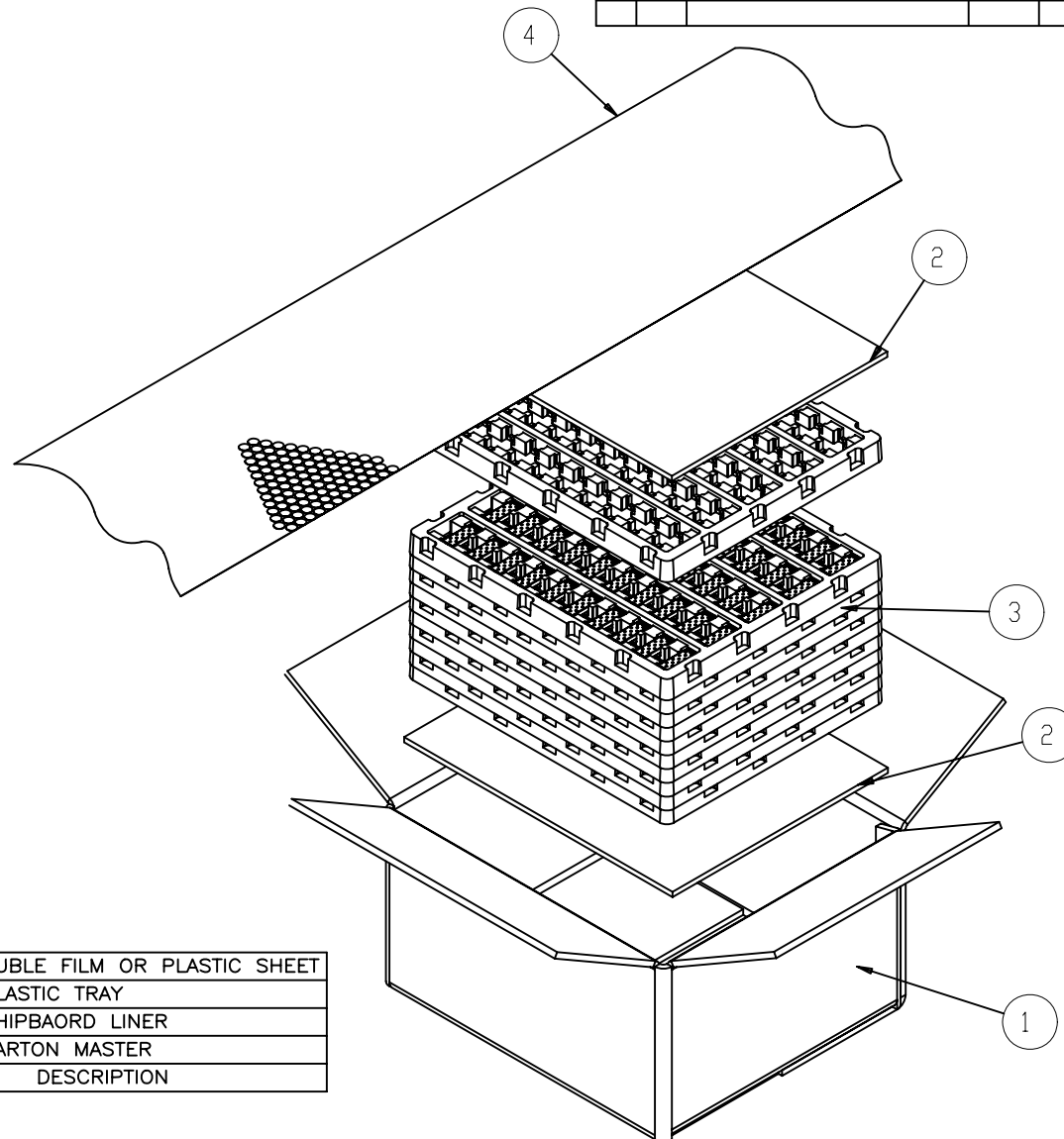
EMPTY TRAY

FULLY LOADED
TRAYS

4	BUBBLE FILM OR PLASTIC SHEET
3	PLASTIC TRAY
2	CHIPBOARD LINER
1	CARTON MASTER
ITEM No.	DESCRIPTION

U77-A161X-X001 SHOWN
(CAGE SHOWN FOR REF. ONLY)

REVISIONS				
SYM	ZONE	ECN, ERN NO.	DATE	APPRD.
A		PROPOSAL	APR04/08	

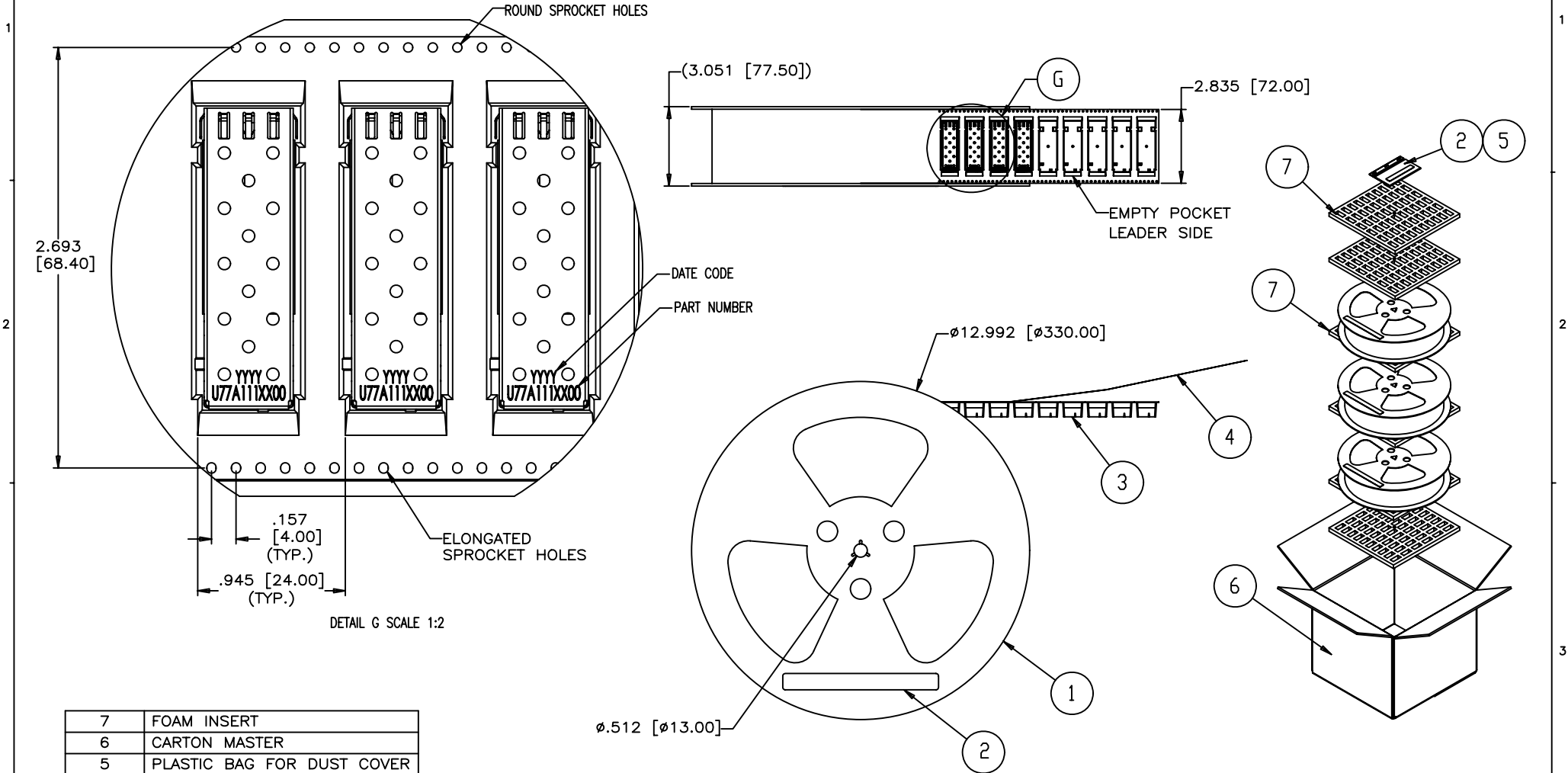


DRAWN	J.SI	DATE	APR03/08	Amphenol Canada Corp.	
DESIGNED	J.SI	DATE	APR03/08		
CHECKED	X		X	TITLE	
				SFP/IPF SINGLE CAGE (TRAY PACKAGING REFERENCE)	
DWG. APPRD.				DWG	DRAWING NO.
ENG. REL. NO.				A	P-U77-A161X-X00X
REF.	X				REV. A
DIMENSIONS ARE IN	INCHES	CODE ID. NO.	03554	SCALE	1:8
				WT.	
				SURF.	
					SHEET 5 OF 7

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- NOTES:
1. A FULLY LOADED REEL TO CONTAIN 150 CAGES FOR U77-A1612-X00X AND U77-A1614-X00X.
A FULLY LOADED REEL TO CONTAIN 130 CAGES FOR U77-A1613-X00X.
 2. A FULLY LOADED CARTON SHALL CONTAIN 3 REELS.

REVISIONS				
SYM	ZONE	ECN, ERN NO.	DATE	APPRD.
A		PROPOSAL	APR04/08	



7	FOAM INSERT
6	CARTON MASTER
5	PLASTIC BAG FOR DUST COVER
4	COVER TAPE
3	CARRIER TAPE
2	LABEL
1	PLASTIC REEL (SET)
ITEM No.	DESCRIPTION

DRAWN	J.SI	DATE	APR03/08
DESIGNED	J.SI	DATE	APR03/08
CHECKED	X		
DWG. APPRD.			
ENG. REL. NO.			
REF.	X		
DIMENSIONS ARE IN	INCHES (mm)	CODE ID. NO.	03554
SCALE	1:8	WT.	
SURF.			
SHEET	6	OF	7

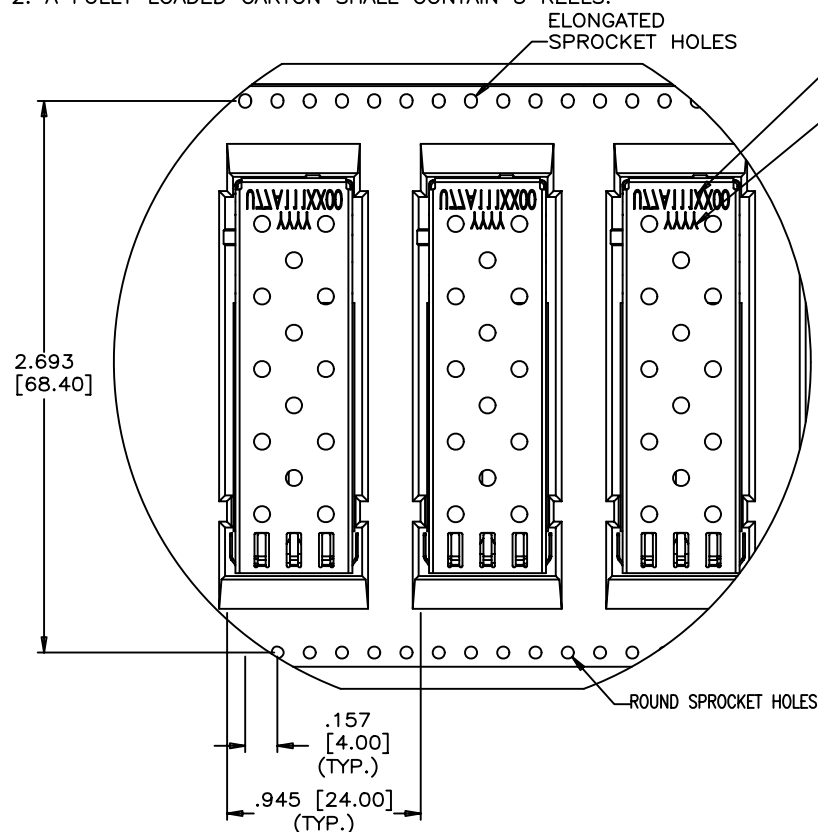
Amphenol Canada Corp.	
TITLE	
SFP/IPF SINGLE CAGE (T&R PACKAGING STD CAGE ORIENTATION)	
DWG	DRAWING NO.
A	P-U77-A161X-X00X
REV.	A

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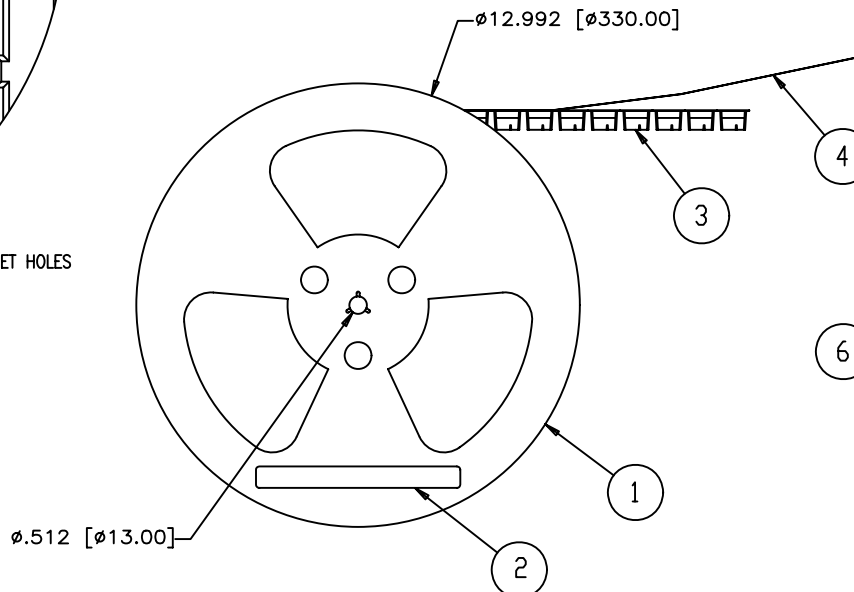
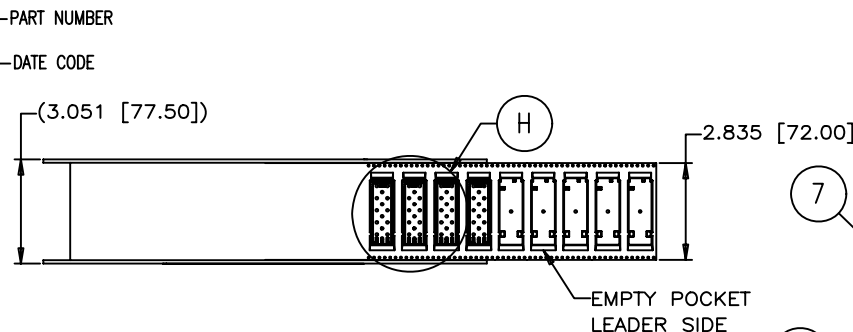
NOTES:

1. A FULLY LOADED REEL TO CONTAIN 150 CAGES FOR U77-A1612-X00X AND U77-A1614-X00X.
A FULLY LOADED REEL TO CONTAIN 130 CAGES FOR U77-A1613-X00X.
2. A FULLY LOADED CARTON SHALL CONTAIN 3 REELS.

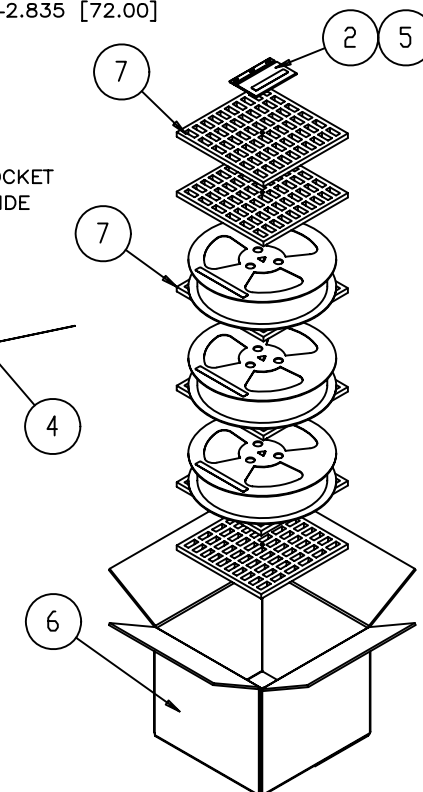
REVISIONS				
SYM	ZONE	ECN, ERN NO.	DATE	APPRD.
A		PROPOSAL	APR04/08	



DETAIL H SCALE 1:2



U77-A161X-X00R SHOWN
(CAGE SHOWN FOR REF. ONLY)



7	FOAM INSERT
6	CARTON MASTER
5	PLASTIC BAG FOR DUST COVER
4	COVER TAPE
3	CARRIER TAPE
2	LABEL
1	PLASTIC REEL (SET)
ITEM No.	DESCRIPTION

DRAWN	J.SI	DATE	APR03/08
DESIGNED	J.SI	DATE	APR03/08
CHECKED	X		
DWG. APPRD.			
ENG. REL. NO.			
REF.	X		
DIMENSIONS ARE IN	INCHES (mm)	CODE ID. NO.	03554
SCALE	1:8	WT.	
SURF.			
SHEET	7 OF 7		

Amphenol Canada Corp.

TITLE
SFP/IPF SINGLE CAGE
(T&R PACKAGING REVERSED CAGE ORIENTATION)

DWG. A
DRAWING NO. P-U77-A161X-X00X
REV. A

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