

8

7

6

5

4

3

2

1

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.

LOC

DIST

REV

DATE

DWN

APVD

A

66

B

ECR-07-007952

4-2007

MY

TE

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1339794-1	B		BENCH & LEADMAKER	MECH POST FEED	HD-I APPLICATOR
7-1339794-1	B		BENCH & LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1339794-7	B				SPARE PARTS KIT

CRIMP DATA

Genco Terminal

Tyco Crimp Specs

TERMINAL NAME: FASTON 3.05 SIR EST

CRIMP	SIZE	TYPE	RANGE
WIRE	1.78 [,.070 IN]	F	0.50mm ² - 1.00mm ²
INSUL	2.79 [,.110 IN]	F	1.80-2.40 [,.071-.094 IN]

WIRE STRIP LENGTH

3.90-4.70 [,.154-.185 IN]

APPL INSTRUCTION

408-8323

TERMINAL

APPL SPEC

NONE

FEED

408-8323

TERMINALS APPLIED

AMP PN	MFR PN			
1572831-1	1739BS-2			
-	-			
-	-			
-	-			
-	-			
-	-			
-	-			
-	-			
-	-			

WIRE SIZE	CRIMP HEIGHT	PIN PN AND LENGTH [IN]
1.00mm ²	1.26 ±0.05 [,.050 ±.002 IN]	1-354779-9 [.3085]
0.75mm ²	1.15 ±0.05 [,.045 ±.002 IN]	3-354779-0 [.3140]
0.50mm ²	1.03 ±0.05 [,.041 ±.002 IN]	3-354779-9 [.3185]
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

SET UP GAGE

458638-3

LAYOUT

L1339794

RECOMMENDED SPARE PARTS.

GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

CUT TO LENGTH AT ASSEMBLY.

ALL CRIMP DATA CALCULATED BY TYCO ELECTRONICS UK LTD.

WIRE AND INSULATION RANGE REQUESTED BY THE ORIGINAL CUSTOMER.

VIEW B

ROTATED 180°

POST-FEED 40 mm STROKE

POST-FEED 30 mm STROKE

LEADMAKER OR BENCH G

K TERMINATOR BENCH MACHINE

LOC	DIST	REV	DATE	DWN	APVD	
A	66	B	ECR-07-007952	4-2007	MY	TE

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-77	-71	-1	PART NO
-77	-71	-1	DESCRIPTION
-77	-71	-1	ITEM NO

QTY	REQD	PER	ASSY
-----	------	-----	------