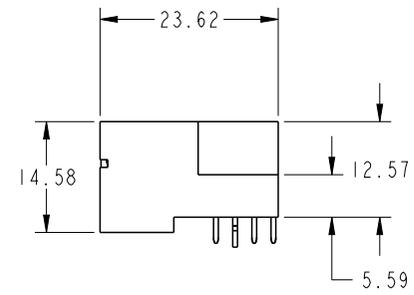
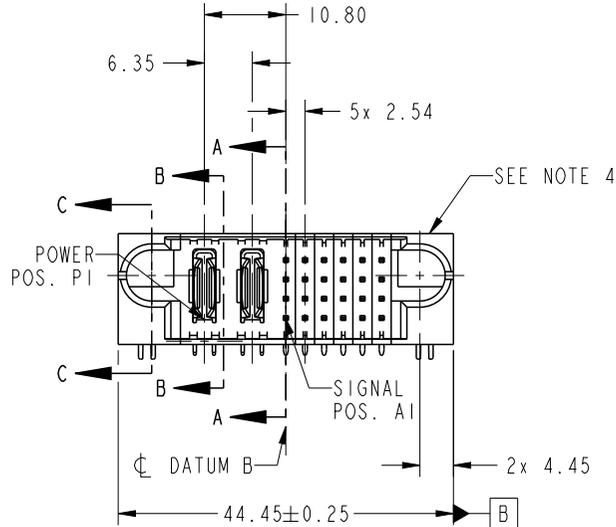


PRODUCT NO.	ROWS	POWER		SIGNAL							
		E1	P1	P2	1	2	3	4	5	6	E2
51732-082-- NOTE 3	DCBA										



CODE	DIM "M" MATING LENGTH	CONTACT TYPE
U	[6.86]	SIGNAL
T	[6.86]	SIGNAL
S	[6.86]	SIGNAL
R	[6.86]	SIGNAL
H	[5.59]	SIGNAL
PA	[N/A]	POWER
HA	[N/A]	HOLD-DOWN



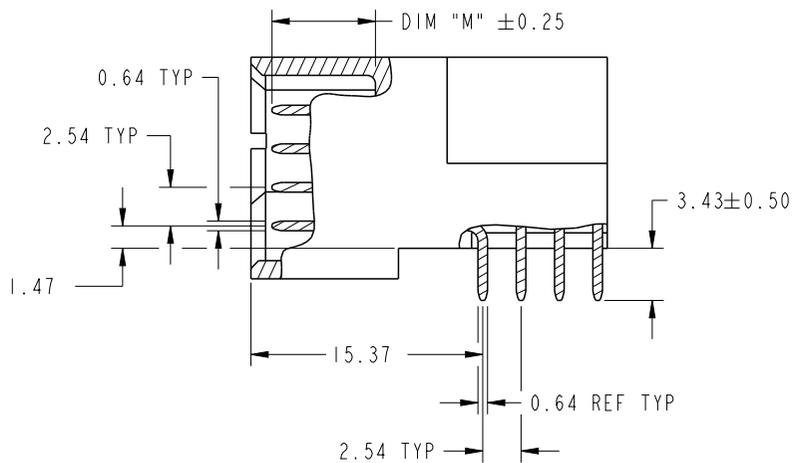
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spec ref	*	dr	De-Ming Lu	2014/04/25	projection 	MM ←→	size	A4	scale	1:1
tolerance std	ASME Y14.5	eng	De-Ming Lu	2014/04/29			ecn no	-		
TOLERANCES UNLESS OTHERWISE SPECIFIED		chr	-	-			rel level	Released		
surface	✓	appr	Pei-Ming Zheng	2014/04/29	product family	PwrBlade	rev			
ASME Y14.5	linear	0.X	±0.5	 www.fci.com	title	2P + 24S	dwg no 51732-082	rev A		
		0.XX	±0.25		RIGHT ANGLE SOLDER HEADER					
		0.XXX	±0.1		cat. no.	-			Product - Customer Drw	sheet 1 of 4
	angular	0°	±2°							

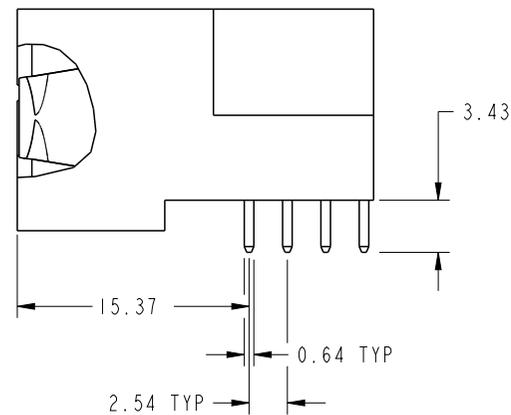
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PRODUCT NUMBER

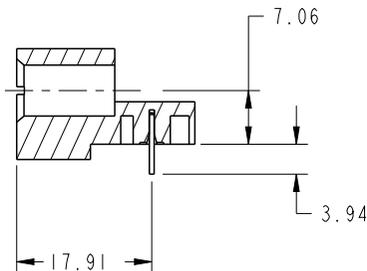
51732-082--
NOTE: 3



BROKEN-OUT SECTION A-A
SCALE 2:1



BROKEN-OUT SECTION B-B
SCALE 2:1

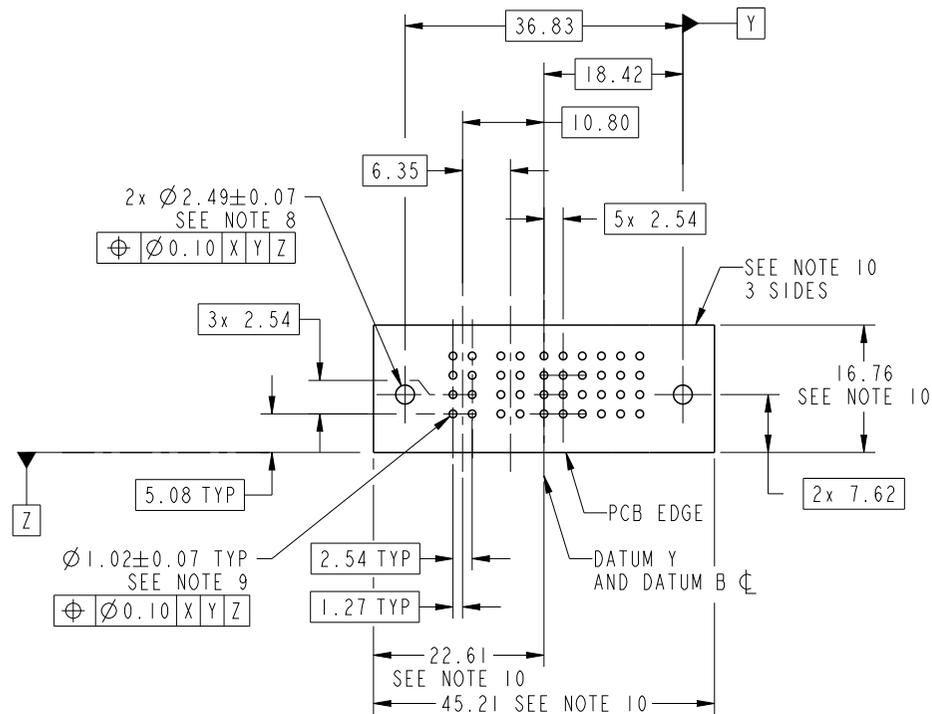


SECTION C-C

dr	De-Ming Lu	2014/04/25	projection 	MM 	size	A4	scale	1:1
eng	De-Ming Lu	2014/04/29			ecn no	-		
chr	-	-			rel level	Released		
appr	Pei-Ming Zheng	2014/04/29	product family	PwrBlade	rev	A		
	title	2P + 24S		dwg no	51732-082			
www.fci.com	cat. no.	-	Product - Customer Drw	sheet 2 of 4				

PRODUCT NUMBER

51732-082__
NOTE: 3



RECOMMENDED PCB LAYOUT

dr	De-Ming Lu	2014/04/25	projection 	MM 	size	A4	scale	1:1	
eng	De-Ming Lu	2014/04/29			ecn no	-			
chr	-	-			rel level	Released			
appr	Pei-Ming Zheng	2014/04/29	product family	PwrBlade					
	title			2P + 24S	dwg no		51732-082	rev	A
www.fci.com		cat. no.		-	Product - Customer Drw			sheet 3 of 4	

PRODUCT NUMBER

51732-082--
NOTE: 3

NOTES:

1. DIMENSIONS AND TOLERANCES ARE IN ACCORDANCE WITH ASME Y14.5M, 1994 UNLESS OTHERWISE SPECIFIED.

CONNECTOR NOTES:

- 2. HOUSING MATERIAL: UL 94 V-0 GLASS FILLED HIGH-TEMP THERMOPLASTIC
POWER CONTACT MATERIAL: COPPER ALLOY
SIGNAL PIN MATERIAL: COPPER ALLOY
- 3. SEE ITEM 1 & 2 IN PRINT 10064183 FOR PLATING SPEC OF 51732-082 AND 51732-082LF RESPECTIVELY.
- 4. MANUFACTURER'S NAME, DATE CODE AND OPTIONAL P/N TO APPEAR ON THIS SURFACE. THE MARK CAN BE OMITTED IF THERE IS NOT ENOUGH SPACE ON THIS SURFACE.
- 5. PRODUCT SPECIFICATION GS-12-149.
APPLICATION SPECIFICATION BUS-20-067.
- 6. PACKAGED IN TRAYS.

PCB NOTES:

- 7. ALL HOLE DIAMETERS ARE FINISHED HOLE SIZE.
- 8. MOUNTING HOLES, WHERE APPLICABLE, ARE UNPLATED.
- 9. $\varnothing 1.151 \pm 0.025$ DRILLED HOLES PLATED WITH 0.008 MIN SnPb OR Sn OVER 0.03 TO 0.08 Cu PLATING TO ACHIEVE $\varnothing 1.02 \pm 0.07$ HOLE.
- 10. CONNECTOR KEEP-OUT ZONE.



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dr	De-Ming Lu	2014/04/25	projection 	MM 	size	A4	scale	1:1
eng	De-Ming Lu	2014/04/29			ecn no	-		
chr	-	-						
appr	Pei-Ming Zheng	2014/04/29	product family	PwrBlade	rel level	Released		
	title	2P + 24S RIGHT ANGLE SOLDER HEADER		dwg no	51732-082		rev	A
www.fci.com	cat. no.	-	Product - Customer Drw			sheet 4 of 4		