



NOTES:

1. NUT IS TO ACCEPT A TORQUE OF 18 LB.-IN. WITHOUT CRACKING OR STRIPPING
2. THE STARTING POINT OF THE LEAD THREAD CANNOT EXCEED .030 FROM SURFACE [A].
3. "FLASH EXTENDING ABOVE SURFACE [A] CANNOT EXCEED .006 HIGH AND .004 THICK.

PACKAGING NOTES:

PLACE IN TOTE -580599 LINED WITH POLY BAG -890-750 LABEL TOTE WITH -914-796 PRINTED PER GENERAL LABEL SPEC. LS-000003.

1	057295	RYNITE 415 HP	DESCRIPTION	LB	2.25
NO	COMPONENT NO			QTY/M	U/M

BILL OF MATERIAL					
CDPIES TO	MATL SPEC	FINISH			
1	9 18	DRW	KAM	SCALE	4:1
2	10 19	DATE	1/23/97	SUPER DRW	
3	12 20	CHK		RAW STK WT	LBS/M
4	13 21	APPD		TOLERANCE UNLESS OTHERWISE SPECIFIED	
5	14 23			TWO PLACE DEC	$\pm .01$
6	15 33			THREE PLACE DEC	$\pm .005$
7	16 43			ANGULAR	$\pm 1^\circ$
8	17 53				
TITLE					
HEX NUT, MOLDED					

LTR	REVISION	CHK	APD
K	39068C-REVISE & REDRAWN IN NEW STRUCTURE 4/16/98 KAM		
L	39682C-CHG. 0.845 TO .7896 03/22/99 PJM		
M	80635C-CHG. .7896 TO 2.25 08/22/00 PJM		

UNLESS OTHERWISE SPECIFIED, DIMENSIONS DO NOT INCLUDE PLATING.
 DENOTES CRITICAL CHARACTERISTICS.
 DENOTES CPK DIMENSIONS - MINIMUM CPK VALUE
 DENOTES A CHARACTERISTIC THAT PROVIDES AN INDICATION OF THE STARTING POINT OF THE LEAD THREAD FOR MEASUREMENT. THE TOLERANCE TO BE USED IN THIS CASE IS TO BE DETERMINED BY THE INSPECTOR IN ACCORDANCE WITH THE INSTRUCTIONS.
 DENOTES CP DIMENSIONS - MINIMUM CP VALUE
 DIMENSIONS WITHIN THE DIMENSIONAL LIMITATIONS SHOWN ARE TO BE WITHIN THE DIMENSIONAL TOLERANCES SPECIFIED FOR MAXIMUM TOOL LIFE.

DES PLAINES, ILL INOIS 60016
 903-097
 M
 60016

UNCONTROLLED DOCUMENT