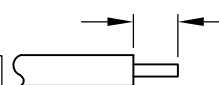
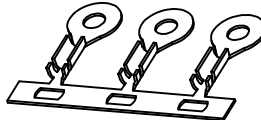
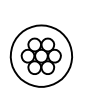
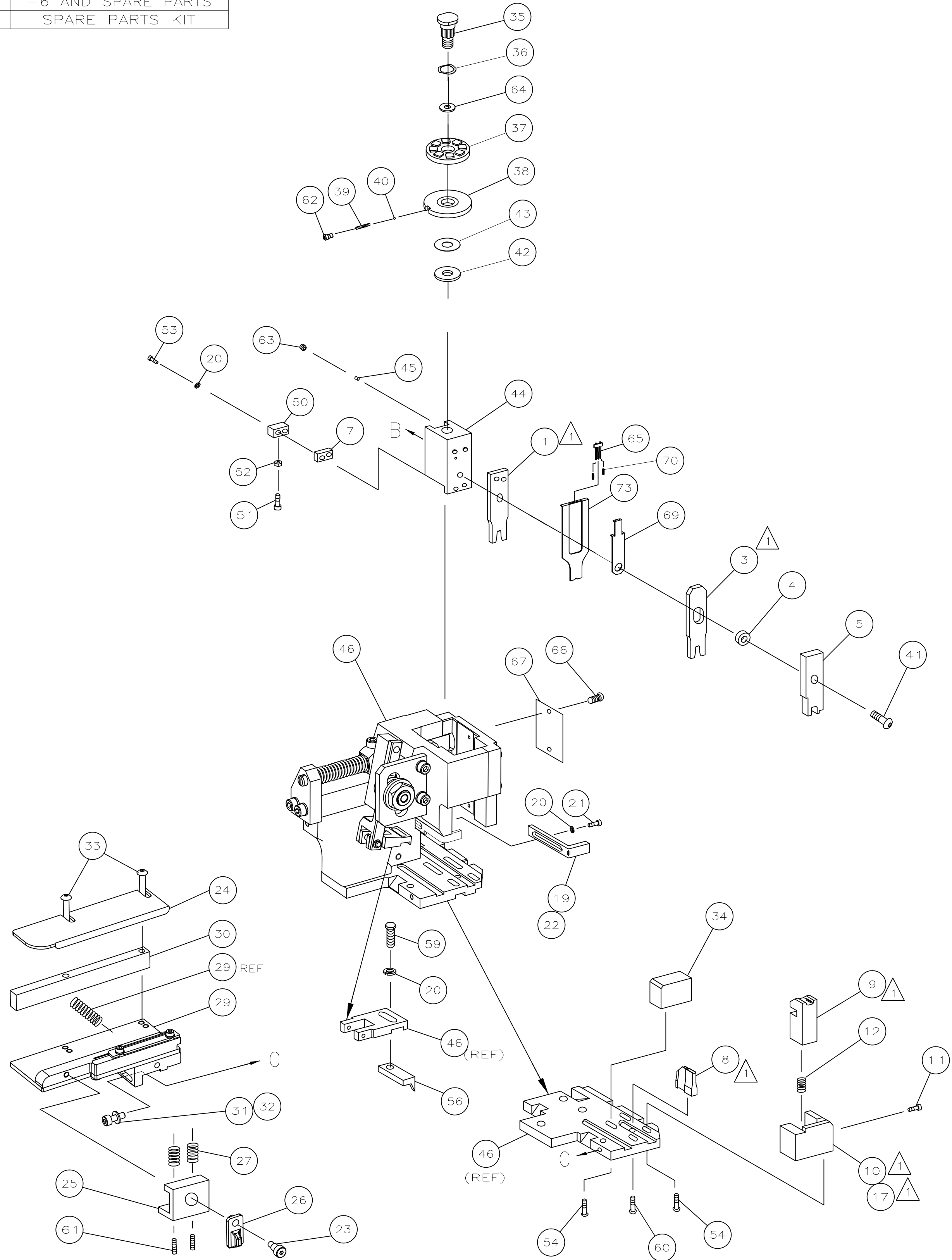
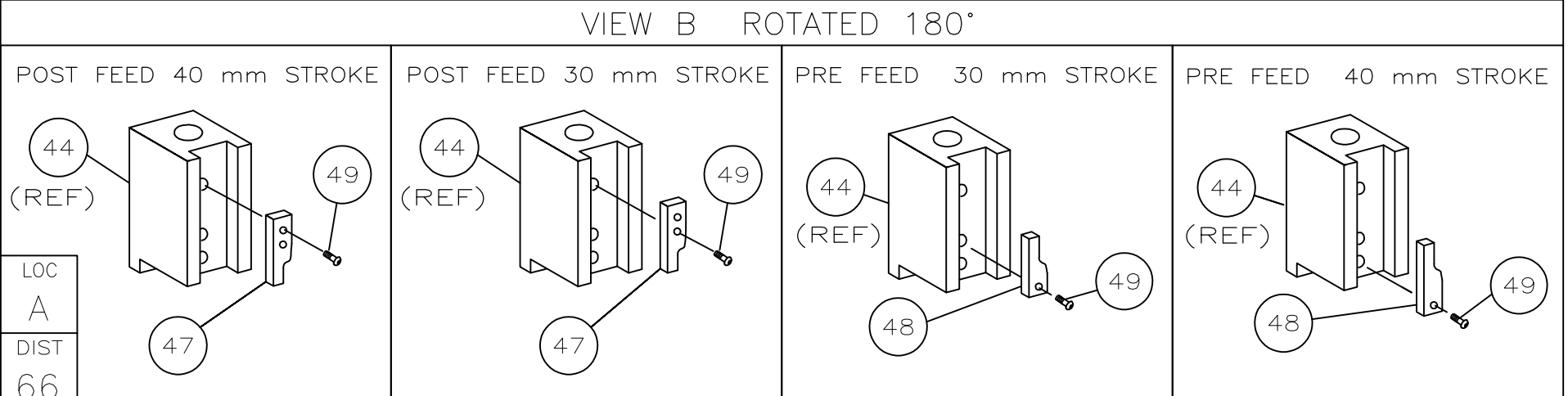


THIS DRAWING IS A CONTROLLED DOCUMENT.
 1426125
 3308-8 (1/08)
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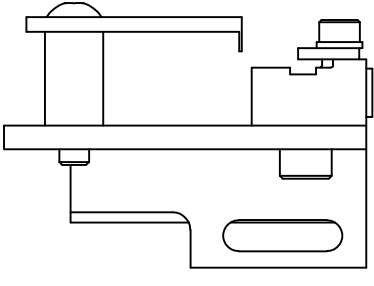
PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426125-1	K	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426125-2	K	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426125-6	K	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7- 1426125-1	K	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7- 1426125-2	K	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7- 1426125-6	K	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7- 1426125-7	E	-	-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS				
TERMINAL NAME: 025 RECEPTACLE CONTACT				
CRIMP	SIZE	TYPE	RANGE	
WIRE	1.40 [.055 IN]	F	0.22 – 0.50mm ²	
INSUL	1.40 [.055 IN]	F	1.10–1.70 [.043–.067 IN]	
WIRE STRIP LENGTH			APPL INSTRUCTION	
3.00–3.50 [.118–.138 IN]			408–8322	
TERMINAL	–	–		FEED
APPL SPEC	114–5250	–		7.50 [.295 IN]
TERMINALS APPLIED				
1123343	–	–	–	–
–	–	–	–	–
–	–	–	–	–
–	–	–	–	–
–	–	–	–	–
–	–	–	–	–
–	–	–	–	–
–	–	–	–	–
WIRE SIZE		CRIMP HEIGHT		PIN PN & LENGTH [IN]
mm ² AWG				
0.50mm ²	1.06 ±0.05 [.042 ±.002 IN]		3–354779–8 [.3180]	
0.30mm ²	0.96 ±0.05 [.038 ±.002 IN]		4–354779–6 [.3220]	
0.22mm ²	0.84 ±0.05 [.033 ±.002 IN]		5–354779–7 [.3275]	
–	–		–	
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–	–		–	
–	–		–	
SET UP GAGE	LAYOUT			
458637–3	L1426125			

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. APPLICATION SPECIFICATION 114-5250 HAS AN INSULATION HEIGHT REQUIREMENT.



	-	1	1	1	1	1	1	1490525-3	DEPRESSOR, WIRE	73						
	-	1	1	1	1	1	1	1426125	PRINT, APPLICATOR LOG SHEET	72						
	-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71						
	-	2	2	2	2	2	2	23147-7	SPRING, DEPRESSOR	70						
	-	1	1	1	1	1	1	1490524-1	SPACER, DEPRESSOR	69						
	-	1	1	1	1	1	1			68						
	-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67						
	-	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	66						
	-	1	1	1	1	1	1	1424350-1	HOLDER, PIN, WIRED	65						
	-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64						
	-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63						
	-	1	1	1	1	1	1	18023-9	SCR,SHC(M4X6)INS DISC	62						
	-	2	2	2	2	2	2	2-18032-5	SCR,SET(M5X20)DRAG	61						
	-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60						
	-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59						
										58						
										57						
	-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56						
										55						
	-	4	4	4	4	4	4	18024-8	SCR,BHC(M4x12)SHEAR HOLDER	54						
	-	2	2	2	2	2	2	9-18023-6	SCR,SHC(M4x14)TERM HLD DWN	53						
	-	1	1	1	1	1	1	18030-1	NUT,HEX(M3)HOLD DOWN	52						
	-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51						
	-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50						
	-	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49						
	-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48						
	-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47						
	-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46						
	-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45						
	-	1	1	1	1	1	1	1338660-3	RAM	44						
	-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43						
	-	1	1	1	1	1	1	690124-1	WASHER, RAM	42						
	-	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41						
	-	1	1	1	1	1	1	23241-1	BALL, STEEL	40						
	-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39						
	-	1	1	1	1	1	1	1320922-1	DISC, INSULATION	38						
	-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37						
	-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36						
	-	1	1	1	1	1	1	690212-1	POST, RAM	35						
	-	1	1	1	1	1	1	1320934-6	SUPPORT, TERMINAL	34						
	-	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33						
	-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32						
	-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31						
	-	1	1	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	30						
	-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29						
										28						
	-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27						
	-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26						
	-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25						
	-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24						
	-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23						
	-	1	-	1	1	-	1	690472-2	STRIPPER	22						
	-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21						
	-	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20						
	-	-	1	-	-	1	-	690472-1	STRIPPER	19						
	-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	18						
										17						
										16						
										15						
										14						
										13						
	-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12						
	-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11						
	-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10						
	-	1	1	1	1	1	1	462006-1	SHEAR, FLOAT (FRONT)	9						
	1	2	2	2	1	1	1	1-1333201-2	ANVIL	8						
	-	1	1	1	1	1	1	240641-2	SPACER, DEPRESSOR (REAR)	7						
										6						
	-	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5						
	-	1	1	1	1	1	1	238011-7	SPACER, BLOCK CRIMPER	4						
	1	2	2	2	1	1	1	1366753-1	CRIMPER, INSULATION	3						
										2						
	1	2	2	2	1	1	1	1-456402-7	CRIMPER, WIRE	1						
	-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO						
								PARTS LIST								
	QTY REQD PER ASSY															
								DWN	M.CLIFFORD	07DEC00	MATERIAL	-	HEAT TREAT	-		
								CHK	L.LOFTHOUSE	15-01-01		-		-		
								APVD	F.BACKHURST	07DEC00	Tyco Electronics Corporation Harrisburg, PA 17105-3608					
								NAME	SIDE FEED HD-I APPLICATOR							
							SCALE	-	SIZE	A 1	DRAWING NO	1426125	SHEET	1 OF 1	REV	K
							CUSTOMER ACCESSIBLE PRODUCTION DRAWING									



	K	ECR-10-016337	8-2010	MY	GE
P	LTR	REVISION RECORD	DATE	DWN	APV

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:
INCHES	
0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES±	-
SURFACE TEXTURE	✓

SCALE	SIZE	DRAWING NO	SHEET	OF	REV
-	A1	1426125	1	1	K