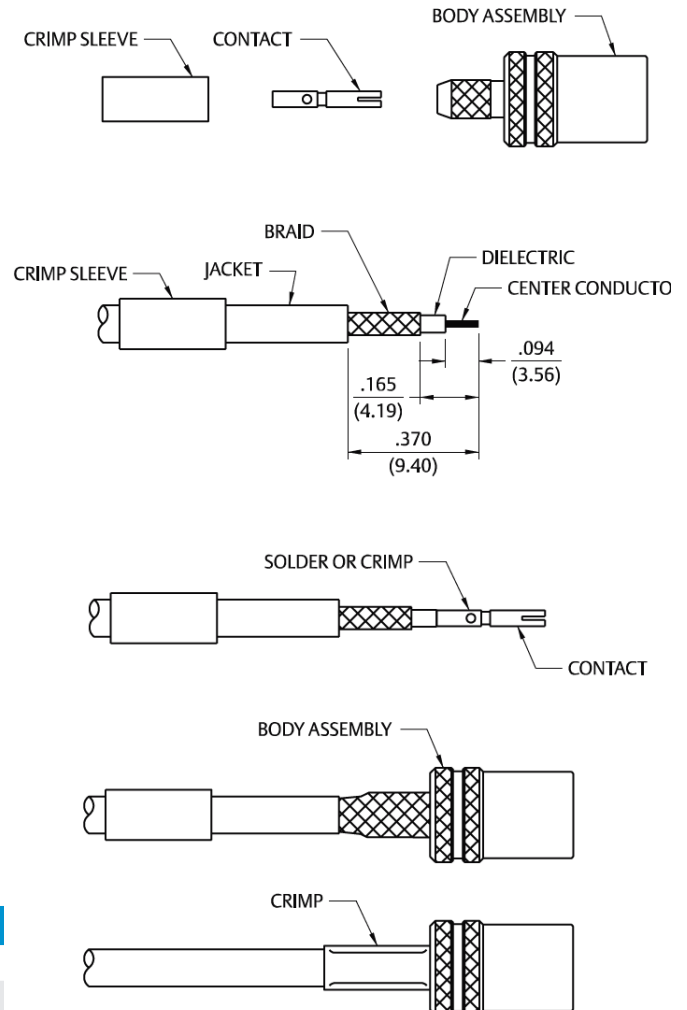


SMB 3-Piece Straight Plugs

1. Identify connector parts. (3 piece parts):
Crimp sleeve, body assembly and contact
2. Strip cable to dimensions shown. Do not nick braid or center conductor. Tin center conductor if contact will be solder attached. Do not tin center conductor if contact is to be crimp attached. Slide heat shrink (as applicable) and crimp sleeve onto jacket of cable.
3. Assemble contact onto cable as shown. Solder Attachment: Solder contact to center conductor through solder hole using .015 (0.38) diameter solder. Use a minimum amount of solder for a good joint. Crimp Attachment: A miniature 8 indent crimp tool 140-0000-970 is recommended. Crimp location should be centered between end of contact and X-hole using positioner 140-0000-971. Crimp attachment to solid center conductor cables is not recommended.
4. Flare braid and slide body assembly over contact and under braid. Then seat body assembly firmly onto contact. The cable may have to be held in a clamping fixture. Arrange braid uniformly around crimp stem. Slide crimp sleeve forward and crimp using recommended crimp tool. Slide heat shrink forward and shrink (as applicable).



Cable Group	Part No.	Crimp Hex
RG-316/U, 161, 174, 179, 187, 188	131-3403-021/026	.128 (3.25)
RG-316 DS, 188 DS, 179 DS	131-3404-021/026	.151 (3.83)
RG-58/U, 141, 303	131-3407-011/016	.213 (5.41)
RG-179/U, 187	131-8433-001/006	.128 (3.25)
RG-179 DS, 187 DS	131-8434-001/006	.151 (3.83)
Belden 735A	131-8445-011/016	.178 (4.52)
RG-316/U, 188, 174, 179, 187	131-9403-021	.128 (3.25)
RG-316 DS, 188 DS, 179 DS, 187 DS	131-9404-021	.151 (3.83)