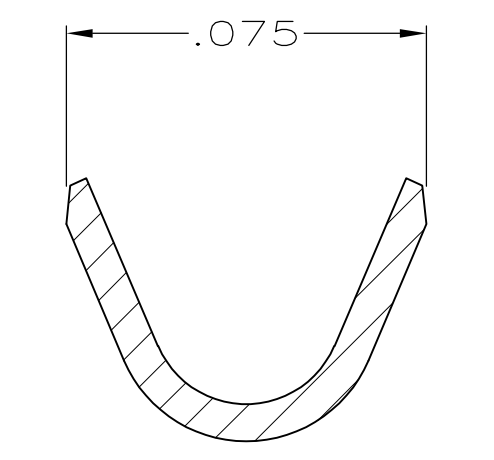
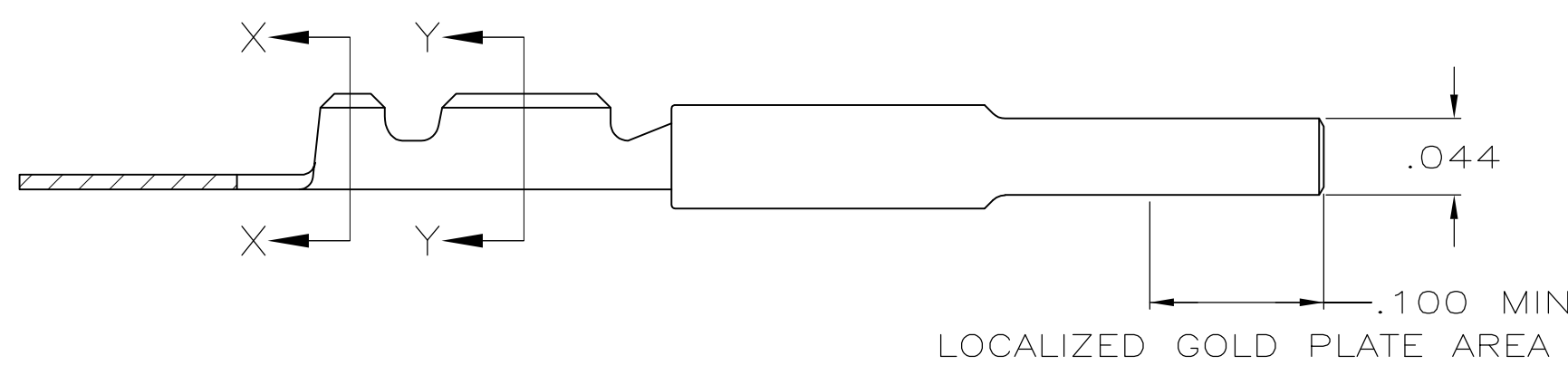
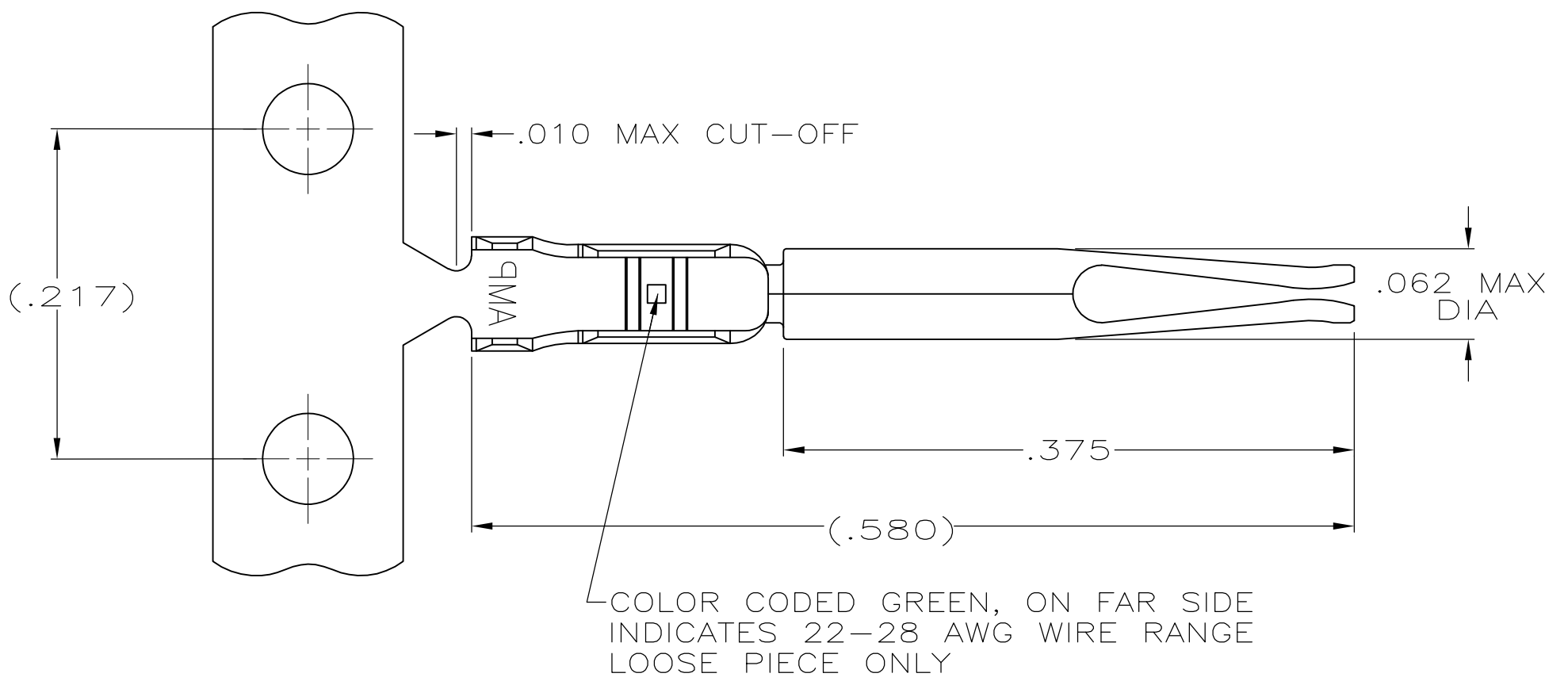
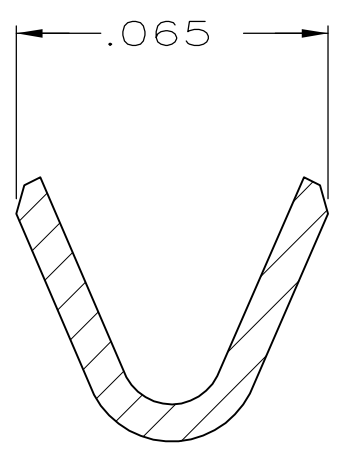




SECTION X-X
INSULATION BARREL



SECTION Y-Y
WIRE BARREL

- 1 FOR MINI APPLICATOR.
- 2 FOR HAND TOOL USE ONLY.
- 3. WIRE RANGE OF 22-28, INSULATION RANGE OF .030-.040.
- 4 .000050 MIN NICKEL UNDERPLATE ON ENTIRE CONTACT.
.000100 MIN TIN ON WIRE AND INSULATION BARRELS. .000030 MIN GOLD ON LOCALIZED GOLD PLATE AREA.
OR
.000050 MIN NICKEL UNDERPLATE ON ENTIRE CONTACT,
.000100 MIN TIN ON WIRE AND INSULATION BARRELS, GOLD FLASH OVER PALLADIUM-NICKEL, .000030 MIN TOTAL ON LOCALIZED GOLD PLATE AREA.
- 5 PLATED WITH GOLD FLASH IN LOCALIZED GOLD PLATE AREA, .000100 MIN. TIN ON WIRE BARRELS, OVER .000050 MIN. NICKEL UNDERPLATE.
- 6 .000030 MIN GOLD ON LOCALIZED GOLD PLATE AREA, .000100 MIN TIN ON WIRE BARRELS, BOTH OVER, .000050 MIN NICKEL UNERPLATE ON ENTIRE CONTACT.

6	1658686-6	1658686-5
5	1658686-4	1658686-3
4	1658686-2	1658686-1
FINISH	LOOSE PIECE 2	PART NUMBER 1

THIS DRAWING IS A CONTROLLED DOCUMENT.
DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2009

DIMENSIONS:
INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±	-
1 PLC	±	-
2 PLC	±	-
3 PLC	±	.005
4 PLC	±	-
ANGLES		± 2°
FINISH		SEE TABLE

MATERIAL
PHOS BRONZE

FINISH
SEE TABLE

DWN
L. BAUM
02JAN04

CHK
S. BOLASH
02JAN04

APVD
M. WALMSLEY
02JAN04

PRODUCT SPEC
108-1268

APPLICATION SPEC
114-10001

WEIGHT
-

CUSTOMER DRAWING

TE Connectivity

NAME
SOCKET CONTACT,22-28 AWG,22 DF,AMPLIMITE

SIZE
A2

CAGE CODE
00779

DRAWING NO
C=1658686

RESTRICTED TO
-

SCALE
10:1

SHEET
1 of 1

REV
C