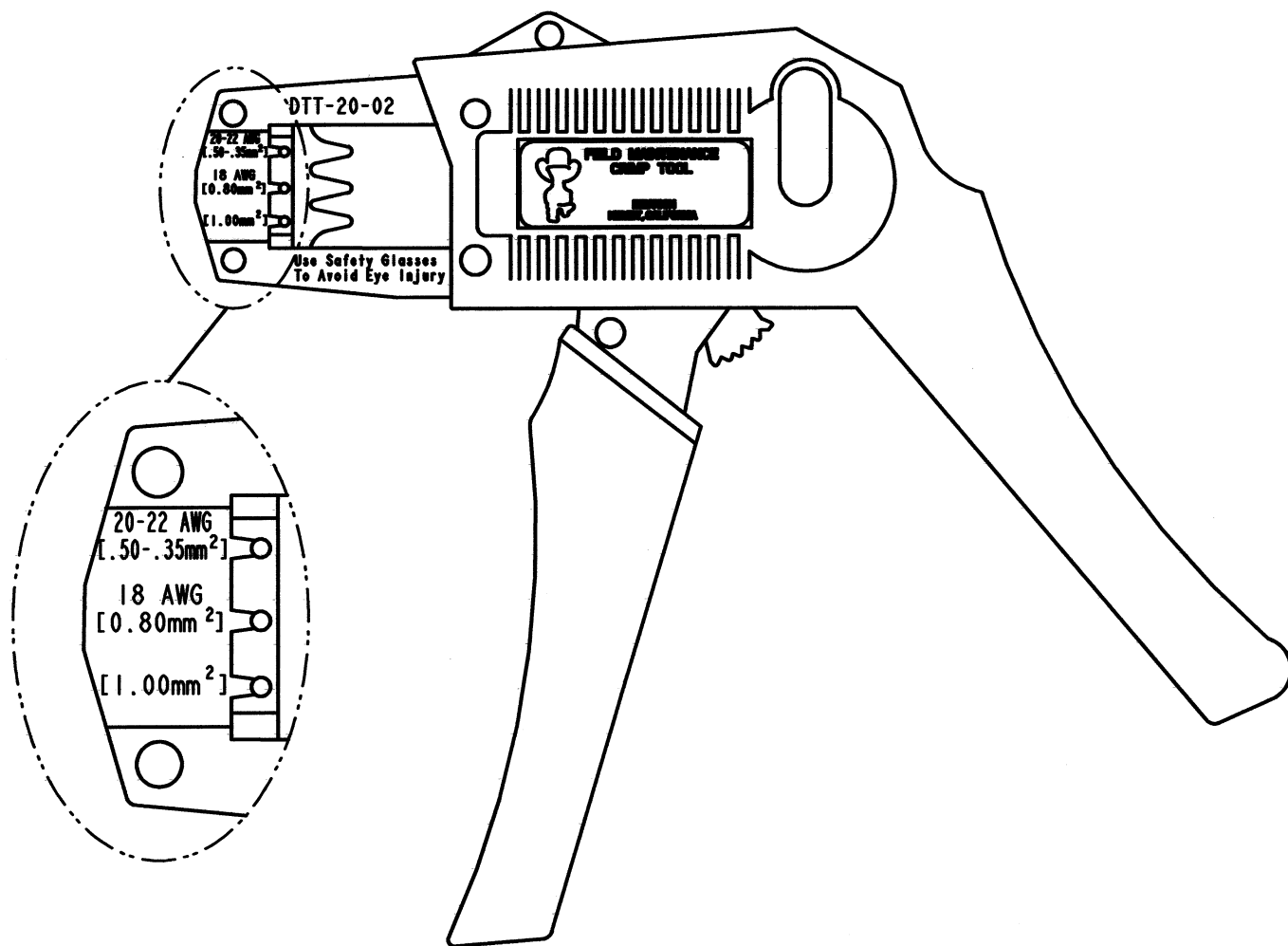
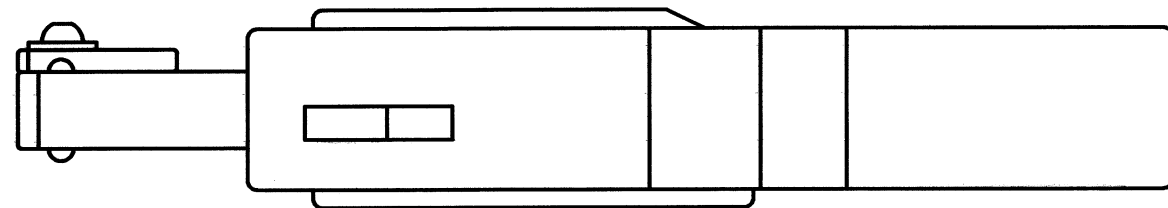


REV
E DTT-20-02

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVED
B	RELEASED PER E.O. P19742	1-24-08	R.D.R.
C	RELEASED PER E.O. P20233	5-20-09	R.D.R.
D	RELEASED PER E.O. P20709	2-23-10	R.D.R.
E	RELEASED PER E.O. P20958	7-12-11	RDR



3				
CONTACT PART NUMBER	CONTACT SIZE	TOOL CAVITY	CONDUCTOR RANGE	INSULATION DIAMETER
2 1060-20-02** PIN 1062-20-02** SOCKET	20	20-22 AWG [.50-.35 mm ²]	22-20 AWG [0.35 - 0.75 mm ²]	.051 - .063 [1.30 - 1.60]
		18 AWG [0.80 mm ²]	18 AWG [0.60 - 0.80 mm ²]	.055 - .085 [1.40 - 2.16]
		[1.00 mm ²]	[0.75 - 1.50 mm ²]	.055 - .085 [1.40 - 2.16]

3 THIS TOOL IS DESIGNED TO CRIMP SIZE 20 STAMPED CONTACTS TO WIRES INDICATED.

2 WHEN ** = 22, CONTACT PLATING IS NICKEL.
WHEN ** = 44, CONTACT PLATING IS SELECTIVE GOLD.

1. ALL DIMENSIONS ARE IN INCHES [METRIC].

NOTES: UNLESS OTHERWISE SPECIFIED

TOLERANCES UNLESS OTHERWISE SPECIFIED DECIMALS: .XXX±.005 ANGLES: ±0°30'0" TIR: .010 PARTS TO BE FREE OF BURRS AND SHARP EDGES		SIGNATURE & DATE	
MATERIAL	DR	S ZERMENO	6/2/11
	CHK	S. B. B. B.	6/3/2011
	PE	S. B. B. B.	6/3/2011
FINISH	APPD	S. B. B. B.	7/12/11
	SCALE NONE	WT	

FIELD MAINTENANCE
CRIMP TOOL
20 SIZE
STAMPED CONTACT
ENVELOPE

EP		NATL. CODE	
DEUTSCH INDUSTRIAL		3850 INDUSTRIAL AVE. HEMET, CA 92545	
B		DTT-20-02	
DWG SIZE	CODE 11139	SHEET	OF 1