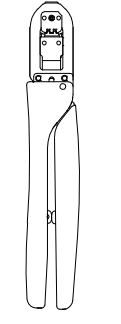
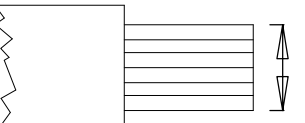
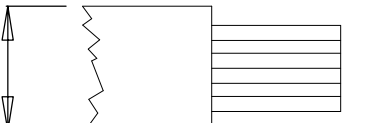
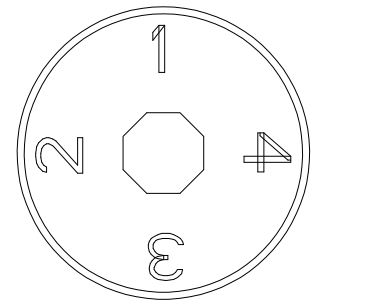
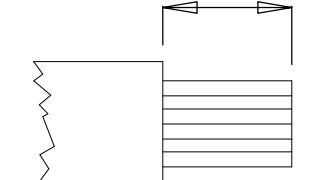
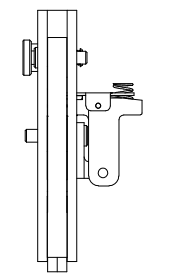
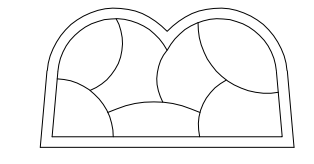
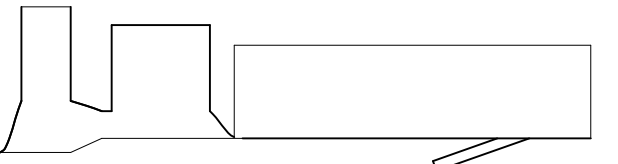
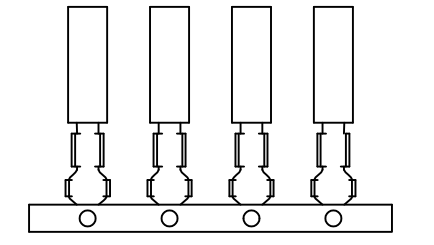


LOC	A
DIST	00

1

DWN	21FEB2012	MATERIAL	—	HEAT TREAT	—				
M. YOUNGER			—		—				
CHK	22FEB2012								
B.A.WOLFE									
APVD	22FEB2012								
B.A. WOLFE		TE Connectivity							
NAME									
CERTI-CRIMP TOOL DATA SHEET									
DYNAMIC SERIES CONNECTORS									
SCALE	SIZE	DRAWING NO	SHEET	OF	REV				
—	A1	1583006	1	2	A5				

THIS INFORMATION IS CONFIDENTIAL AND PROPRIETARY TO TYCO ELECTRONICS CORPORATION AND ITS WORLDWIDE SUBSIDIARIES AND AFFILIATES (TE). IT MAY NOT BE DISCLOSED TO ANYONE, OTHER THAN TE PERSONNEL, WITHOUT AUTHORIZATION FROM TE (www.te.com).

TOOL NUMBER  -1 	WIRE SIZE mm ² [AWG] 	INSULATION DIAMETER mm [in.] 	INSULATION ADJUST 	STRIP LENGTH mm [in.] 	FLIP LOCATOR 	CRIMP HEIGHT mm [in.] 	CONTACT PART NUMBERS 		CONTACT DESCRIPTION	APPLICATION SPECIFICATION
							LOOSE PIECE 	STRIP FORM 		
2119141-1 2119141-3	0.09-0.12 [28-26] 0.20-0.38 [24-22]	1.08-1.50 [0.42-.059]	NO	1.7-2.3 [0.67-.091]	YES	0.59-0.69 [0.23-.027] 0.69-0.79 [0.27-.031]	1827587-2 1871743-1 1903116-2 1903124-1	-	DYNAMIC Series D 1000 M TYPE CONTACTS	114-5377
2119142-1 2119142-3	0.37-0.53 [22-20] 0.87 [18]	1.40 [0.56] 2.20 [0.87]	NO	1.7-2.3 [0.67-.091]	YES	0.80-0.90 [0.31-.035] 1.10-1.20 [0.43-.047]	1827589-2 1871745-1 1903118-2 1903126-1	-	DYNAMIC Series D 1000 2L TYPE CONTACTS	114-5377
2119143-1 2119143-3	0.09-0.12 [28-26] 0.20-0.38 [24-22]	1.20-1.90 [0.47-.075]	NO	1.7-2.3 [0.67-.091]	YES	0.59-0.69 [0.23-.027] 0.69-0.79 [0.27-.031]	1827588-2 1871744-1 1903117-2 1903125-1	-	DYNAMIC Series D 1000 L TYPE CONTACTS	114-5377
2119144-1 2119144-3	0.05 [30] 0.09 [28]	0.60-1.30 [0.24-.051]	NO	1.7-2.3 [0.67-.091]	YES	0.49-0.59 [0.19-.023] 0.52-0.62 [0.20-.024]	1827586-2 1903115-2	-	DYNAMIC Series D 1000 S TYPE CONTACTS	114-5377
2119821-1 2119821-3 	DUAL WIRE APPLICATION 0.8 [18]	-	NO	2.85-3.15 [1.12-.124]	YES	1.04-1.10 [0.41-.043]	-	293389-1 293390-1	DYNAMIC Series D 1000 M TYPE CONTACTS (DUAL WIRE APPLICATION)	114-21150

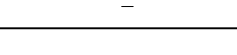
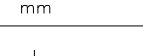
 LIST OF APPLIED CONTACT PART NUMBERS
MAY NOT BE COMPLETE AND IS SUBJECT
TO CHANGE. FOR CURRENT INFORMATION
ON TERMINAL PART NUMBERS, CONTACT
THE TOOLING ASSISTANCE CENTER :
1-800-722-1111.

2. AMP, CERTI-CRIMP, and DYNAMIC are trademarks.

△₃ -1 IS A CERTICRIMP II HAND TOOL ASSEMBLY.
-3 IS A CERTICRIMP II HEAD SUB-ASSEMBLY.

△ THIS TOOL USED FOR DUAL CRIMP APPLICATION.

5. THE HAND TOOL INSTRUCTION SHEET, ALSO KNOWN AS AN "IS", FOR MOST CERTI-CRIMP II TOOLS USE IS 408-8547. IF THE TOOL HAS A FLIP LOCATOR USE IS 408-10414.

CERTI-CRIMP II DATA SHEET									
				DWN	21FEB2012	MATERIAL	HEAT TREAT		
				M. YOUNGER		-	-		
				D-W	22FEB2012	 TE Connectivity			
DIMENSIONS:				B.A. WOLFE					
mm				APVD	22FEB2012				
				B.A. WOLFE					
TOLERANCES, UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± - 4 PLC ± -				NAME		CERTI-CRIMP TOOL DATA SHEET DYNAMIC SERIES CONNECTORS			
ANGLES ± - SURFACE TEXTURE 				SCALE	SIZE	DRAWING NO	SHEET		REV
PVD  SURFACE TEXTURE 				-	A1	1583006	2 OF 2		A5

	-	SEE SHEET 1		-	-
P	LTR	REVISION RECORD		DATE	DWN