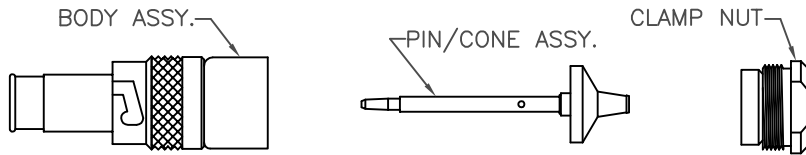


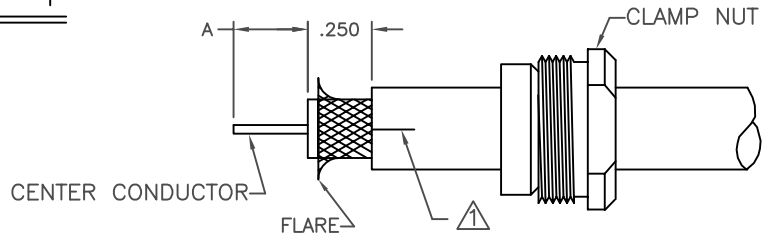
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DWG NO. TAI-120 SH 1

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
F	ECD 52118	3/9/10	T. KOHLER

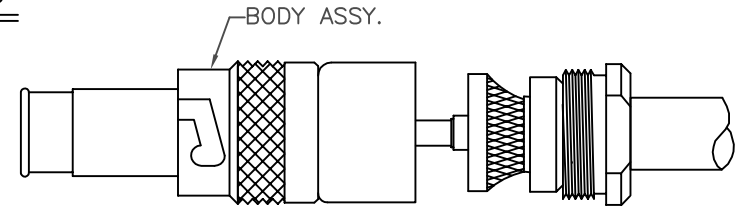


STEP 1



- A. PLACE CLAMP NUT ONTO CABLE
- B. STRIP CABLE AS REQUIRED AND FLARE BRAID TO ALLOW FREE ENTRY OF CONE (⚠ LATERAL SLITS, 180° APART MAY BE REQUIRED FOR VERY INFLEXIBLE JACKET MATERIALS)
- C. LIGHTLY TIN CENTER CONDUCTOR

STEP 3



- A. BRING CLAMP NUT FORWARD
- B. ENGAGE THREADS OF CLAMP NUT WITH BODY ASSY AND WRENCH TIGHTEN TO 30-40 IN LB TORQUE

MODEL NO	A DIM
PL93	.437
PL94	.437
BJ95	.312
PL95	.312

ASSEMBLY INSTRUCTIONS

"WRENCH CRIMP" CONNECTORS
 93/94/95 SERIES TO
 FLEXIBLE COAX CABLE
 PL93, PL94
 ALL CABLE GROUPS &
 BJ95, PL95-6, -6A, -6B, -6E,
 -48 & -50 ONLY



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cinch.com

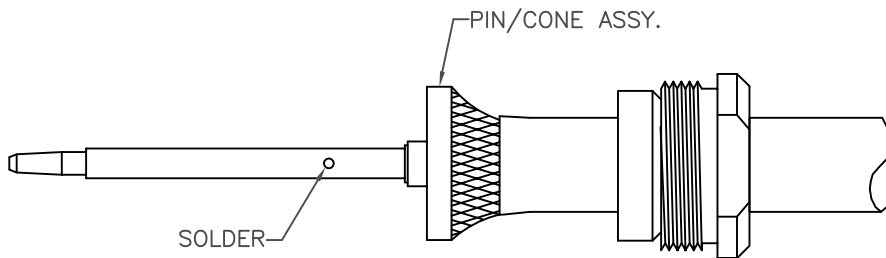
MFG. CODE NO. 14949

TAI-120

REV F

MADE IN USA

STEP 2



- ⚠ A. PUSH PIN/CONE ASSY. UNDER BRAID UNTIL CABLE DIELECTRIC BOTTOMS IN CONE DIELECTRIC AND CENTER CONDUCTOR IS VISIBLE IN CONTACT INSPECTION HOLE
- B. SOLDER CENTER CONDUCTOR

⚠ CABLES WITH FOIL BONDED TO DIELECTRIC MUST BE ASSEMBLED WITH CONE INSTALLED OVER BONDED FOIL

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:	
FRACTIONS ±	DECIMALS .XX ± .010 ± .XXX ± .005 .XXXX ±
ANGLES ±	
SIGNATURES	DATE
DRAWN BY C. WALLACE	3/9/10
CHECKED BY	
APPROVED BY	
APPROVED BY	



TAI-120

SIZE B	CAGE CODE 14949	DWG NO. TAI-120	REV F
SCALE N/A			SHEET 1 OF 2