



- NOTES:
1. EACH PART SHALL BE MARKED WITH U-94A/U & M9177/5-2
 2. PART SHALL BE ON QUALIFIED PRODUCT LIST FOR MIL-C-9177/5A
 3. CRIMPING TOOLS USE M22520/5-01 HAND TOOL W/CRIMP DIE M22520/5-29, M22520/5-35 OR M22520/5-55.
 4. MATING CONNECTORS M9177/1-1 & M9177/2-1.

404 K ADDED TOLERANCE 6/19/85

0279	J	1) WAS M9177/5-1	9/14/87
	H	2) TJS-102-3 WAS TJS-102-17 3) TJS-102-11 WAS TJS-102-9 4) TJS-102-5 WAS TJS-102-4	3/4/88
	G	1) WAS TJS-102-10, LKWSH 1-9-80	1-9-80
	F	MARKING WAS M9177/5-1	5-19-80
	E	1) PIN WAS TJS-102-13	12-1-87
	D	1) TJ-106-14 WAS TJS-106-1	10-7-87

DESIGNED BY	IDH	DATE	7-15-85	MATERIAL	SEE FIELD OF DWG
CHECKED BY	RWT	DATE	7/16/85	FINISH	
APPROVED BY				WEIGHT	SCALE 1:1 & NOTED
UNLESS OTHERWISE SPECIFIED				TITLE	
DIMENSIONS ARE IN INCHES				CONNECTOR, AUDIO	
TOLERANCES ON				AIRBORNE, JACK, SWITCH,	
FRACTIONS DECIMALS ANGLES				4 CONTACT	
DATE	4-1/64	XX	.01XXX-.005	DO NOT SCALE DWG.	SHEET
OF					

NEXUS
STAMFORD, CONN.
C TJS-102