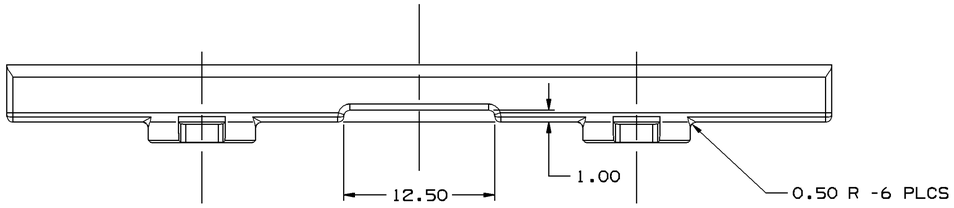
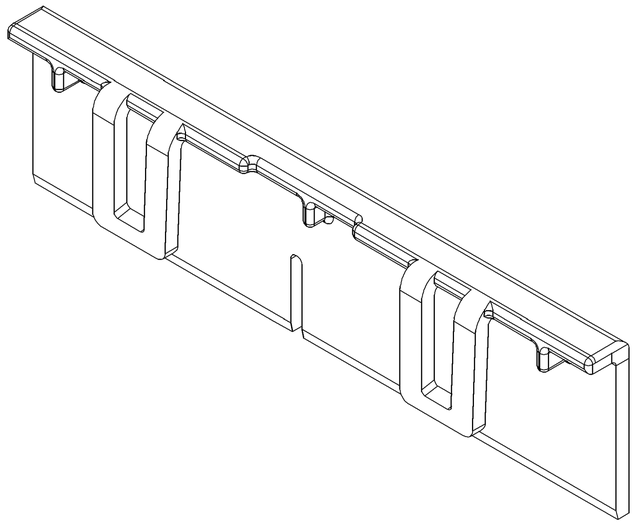
THIS DRAWING AND/OR ELECTRONIC FILE, AND THE DESIGN HEREON, CONSTITUTES A PROPRIETARY DESIGN OF DELPHI PACKARD ELECTRIC SYSTEMS, AND IS NOT TO BE DUPLICATED OR REPRODUCED EXCEPT TO PRODUCE GOODS AND SERVICES TO DELPHI AUTOMOTIVE SYSTEMS.
DO NOT SCALE

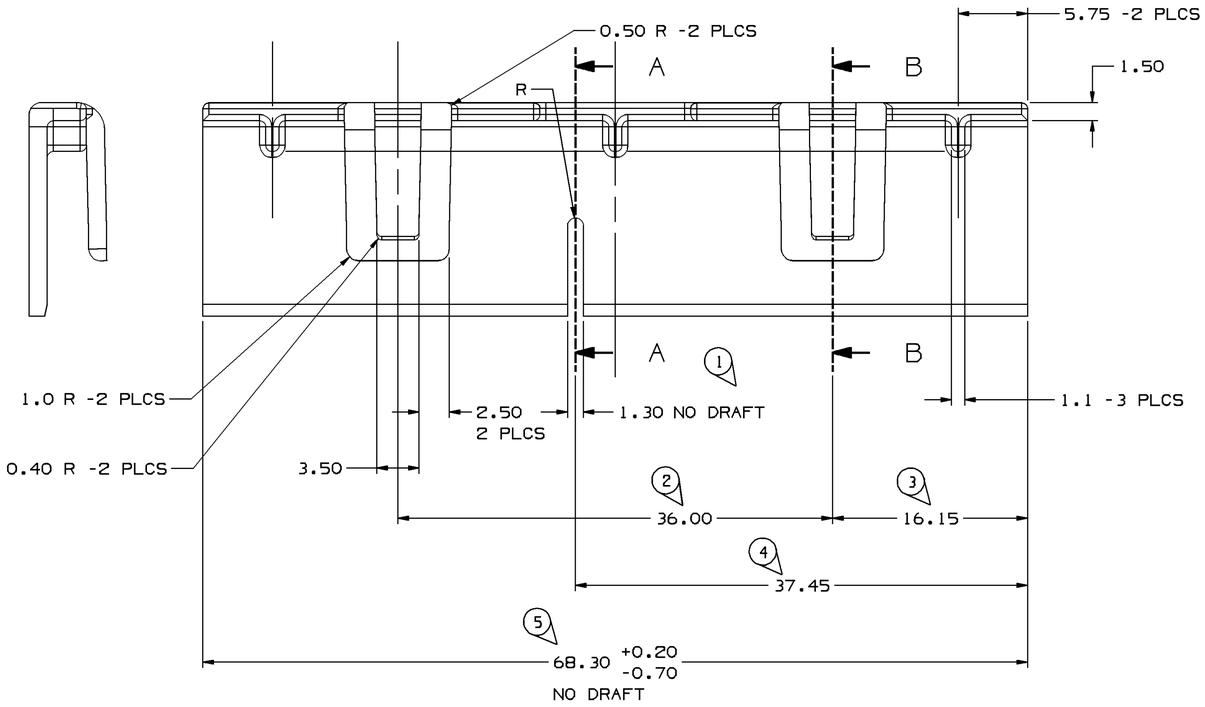
PART NO 1209 2251

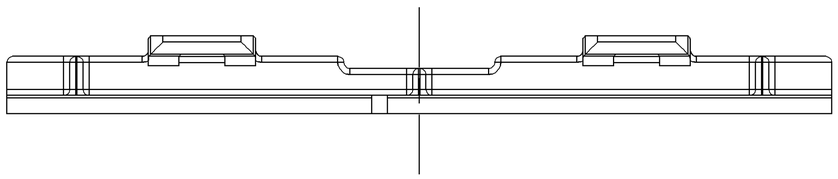
SNOWCONE CHARACTERISTICS		
"◇" DENOTES DIMENSIONS AND CHARACTERISTICS THAT ARE IMPORTANT TO THE FUNCTION AND/OR PROCESSING OF THE PART THAT HAVE SPECIAL ACCEPTANCE CRITERIA FOR PRODUCTION APPROVAL.	TOTAL ON DRAWING	9
	LAST NO. USED	9

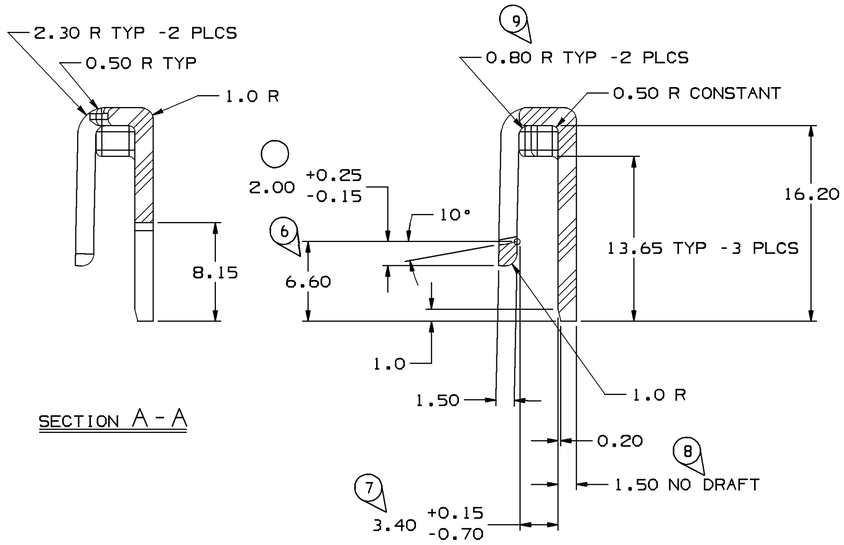
DATE	SYM	REVISION RECORD	AUTH	DR	CK
21AP88	A	DRAWING COMPLETED	———	JMS	—
08JL88	B	REVISED	———	JMS	—
13DE88	C	DIM 3.40 WAS 2.40 AND 12.50 X			
		1.00 RECESS ADDED	———	WLS	—
18JA89	—	WAS PE012764 AND RELEASED	890005	CDH	CDH
17AU89	C1	3.40 +0.15/-0.70 WAS 3.40	129296	BDG	BDG
10AP90	C2	MAT'L SPEC WAS R0071592	134226	BAR	BAR
03JN93	D	MAT'L SPEC WAS R0071780	155894	RLB	BKD
07AP98	D1	REDRAWN & 68.30+0.20/-0.70			
		WAS 68.30±0.20	186344	EAR	CMP
250C06	D2	2.00 +0.25/-0.15 WAS 2.00			
		±0.15	286257	JTZ	JVM











SECTION A - A

SECTION B - B

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION. (SEE MATH MODEL FOR PRECISE DIMENSIONS.) FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
   ALL RADII 0.50
   DRAFT IS 1° ON ALL OUTSIDE SURFACES
   LOCKING FEATURES ARE IDENTICAL
2. THIS PART IS NOT CONTROLLED FOR AUTOMATIC FEEDING.
3. MATING COMPONENTS OR EQUIVALENT:
   CONNECTOR 12092248, 12092249

PART NO 1209 2251

DRAWING TYPE: DETAIL/PID	OTHER DRAWINGS AVAILABLE
Unigraphics	THIRD ANGLE PROJECTION
CODE NO: 6900 / QC: -C-4004	METRIC — DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED
DWG DATE: 21AP88	SCALE: 4:1
REFERENCE NO	DES
	DR JOHN M. SOVA 21AP88
	CK C.D. HOOPES 18JAB9
	APPR R.J. BLASKO 18JAB9
	VOL CM³: 2.313
MATERIAL SPEC: M3592008 PA66 HS IM BLU	
NAME: TPA ACT 280	
PART NUMBER: 1209 2251	SIZE: A1

TOLERANCE UNLESS OTHERWISE SPECIFIED
DECIMAL: ANGULAR ± 2°
ONE PLACE ± 0.3
TWO PLACE ± 0.15

DELPHI PACKARD ELECTRIC SYSTEMS
WARREN, OHIO 44486

User: cstrut
Part: 12092251-CUS01-S01
Message:
Date: 09-Nov-06
Time: 16:24