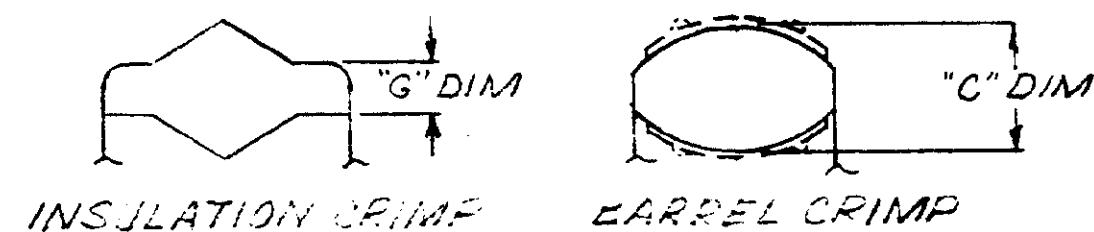


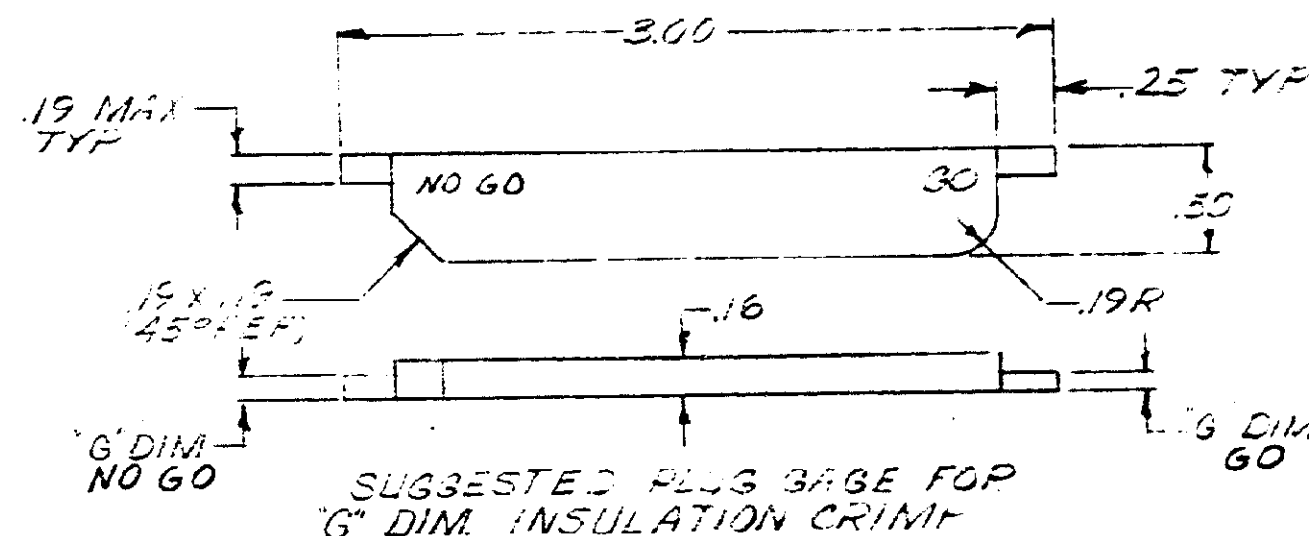
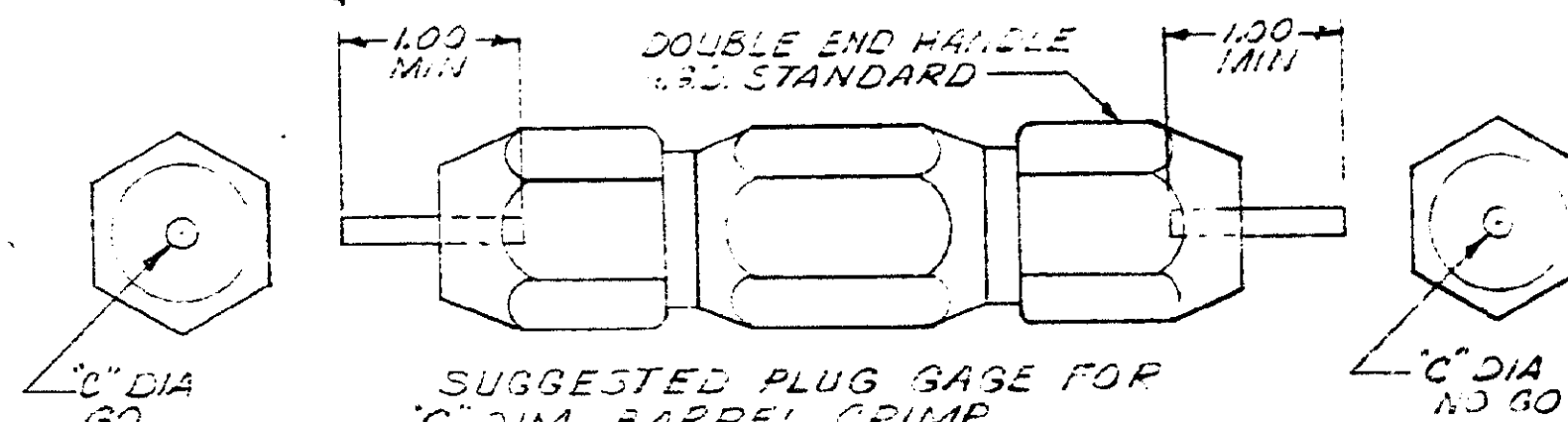
PLUG GAGE DIMENSIONS APPLY WHEN TOOL IS
BOTTOMED BUT NOT UNDER PRESSURE.

NUMBER 69873



ENLARGED VIEW OF CRIMPS

"G" DIM. AT POS #1		"C" DIM	
GO	NO GO	GO	NO GO
.040	.060	.119	.125



COLOR CODED:
BLUE

TAPE

SUPERSEDED BY IS-2423

1	307275-1	SADDLE	9
1	2-59577-9	SCREW (10-32 UNF-3A X 40 LONG)	8
1	59781-6	SCREW-SPECIAL	7
1	1-59619-8	ANVIL-INSULATION	6
1	59619-5	ANVIL	5
2	1-21046-3	RING-RETAINING	4
1	59779-3	INDENTER	3
1	307285-2	INDENTER-INSULATION	2
1	59781-2	SCREW-SPECIAL	1

REQUIRED PER ASSEMBLY	DWG SIZE	NUMBER	NAME	REMARKS	ITEM NO.
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DR B. Shenfeld 11-24-69 CHK J. J. J. 12-1-69 DE J. J. J. 12-1-69		MATERIAL AND FINISH WIRE - RANGE - INSULATION TOLERANCE EXCEPT AS NOTED SCALE 4-1 LOC NAME			
DESCRIPTION		CUSTOMER COPY REFERENCE ONLY AMP INCORPORATED HARRISBURG, PENNA. USED ON 69875 TYPE CONTAINED PRE-INSUL DIAMOND GRIP NO. 69873 REV 8-1 DIE ASSEMBLY MOD B			

REVISION	REVISION RECORD	ECN	DATE
1	REVISED		12-1-69
2			
3			
4			
5			
6			
7			
8			