



SinglFuse™ SF-3812TM-T Series Features

- Replacement for Bourns® Telefuse™ models B0500T, B1250T and B2000T
- For use in telecommunication circuit applications requiring low current protection with high surge tolerance
- Overcurrent protection to Telcordia GR-1089-CORE Issue 4 & UL 60950
- EIA 3812 (10030 metric) footprint
- UL 248-14 listed
- Surface mount packaging for automated assembly
- RoHS compliant* and halogen free**

SF-3812TM-T Series – SinglFuse™ Telefuse™ Telecom Protectors

Electrical Characteristics

Model	Rated Current (Amps)	Fusing Time	Resistance (Ω) Typ.***	Rated Voltage	Interrupting Rating	Typical I ² t (A ² s) ****	Max. Power Dissipation (W)
SF-3812TM050T-2	0.50	Open within 1~120 sec. at 250 % rated current	0.480	600 VAC	60 A @ 600 VAC	1.4	0.4
SF-3812TM125T-2	1.25		0.100		60 A @ 250 VAC	22	0.6
SF-3812TM200T-2	2.00		0.055		50 A @ 250 VDC	24	0.8

*** Resistance value measured with ≤10 % rated current at 25 °C ambient. Tolerance ±30 %.

**** Melting I²t calculated at 10 times rated current.

Reliability Testing

No.	Test	Test Condition	Requirement	Test Reference
1	Solderability	Temperature setup: 235 ±5 °C Time setup: 10 ±1 sec.	After test terminal electrode wetting area must be greater than 95 %	IEC 60068-2-58
2	Resistance to soldering heat	Temperature setup: 235 ±5 °C Time setup: 30 ± 5 sec.	DCR change ≤ ±15 %	IEC 60068-2-58
3	Thermal shock	Temperature setup: 25 °C ~ -65 °C ~ 25 °C ~ 125 °C Time setup: -65 °C (30 min) ~ 25 °C (5 min) ~ 125 °C (30 min) ~ 25 °C (5 min), 5 cycles	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 107G Test Condition B
4	Humidity unload	Heat (85 ±0.5 °C) High Humidity (85 ±1 % RH) 240 hours	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 103B Test Condition A
5	Salt spray	Salt spray concentration: 5 ±1 % Test liquid temperature: 35 ±0.5 °C 96 hours	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 101E Test Condition A
6	Bending	The board shall be bent by 1 mm at a rate of 1 mm/sec.	DCR change ≤ ±15 %	IEC 60127-4
7	Vibration	Frequency setup: 10 ~ 55 ~ 10 Hz Time setup: 1 Minute/cycle (X-Y-Z, 120 cycles, 6 hours)	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 201A

Agency Recognition

UL File NumberE198545

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WARNING Cancer and Reproductive Harm

www.P65Warnings.ca.gov

* RoHS Directive 2002/95/EC Jan. 27, 2003 including annex and RoHS Recast 2011/65/EU June 8, 2011.

** Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (Cl) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (Cl) content is 1500 ppm or less.

"SinglFuse" is a trademark of Bourns, Inc.

Specifications are subject to change without notice.

The device characteristics and parameters in this data sheet can and do vary in different applications and actual device performance may vary over time.

Users should verify actual device performance in their specific applications.

SinglFuse™ SF-3812TM-T Series Applications

- Telecom and networking equipment surge protection
- T1/E1/J1
- 10/100/1000BaseT Ethernet
- xDSL (VDSL/VDSL2+, ADSL/ADSL2+)
- Fiber to the Curb (FTTC) SLIC
- Fiber to the Premises (FTTP) SLIC
- POTS systems

SF-3812TM-T Series – SinglFuse™ Telefuse™ Telecom Protectors **BOURNS®**

Environmental Characteristics

Operating Temperature.....-55 °C to +125 °C
 Storage Conditions
 Temperature +15 °C to +30 °C
 Humidity..... 20 % to 70 %
 Shelf Life.....2 years from manufacturing date
 Moisture Sensitivity Level..... 1
 ESD Classification (HBM)..... Class 6

Typical Part Marking

Represents total content. Layout may vary.



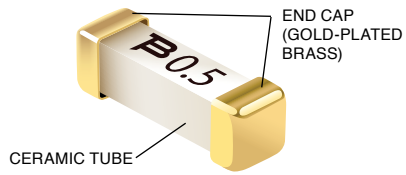
Rated Current	Part Marking
0.5 A	0.5
1.25 A	1.25
2.0 A	2.0

How to Order

SF - 3812 TM 050 T - 2

SinglFuse™ _____
 Product Designator _____
 SMD Footprint _____
 3812 = EIA 3812 (10030 metric)
 Fuse Blow Type _____
 TM = Time Lag, Telecom
 Rated Current _____
 050 ~ 200 (0.50 A ~ 2.00 A)
 Structure Type _____
 T = Ceramic Tube
 Packaging Type _____
 - 2 = Tape & Reel

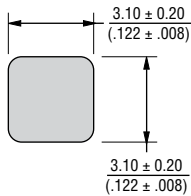
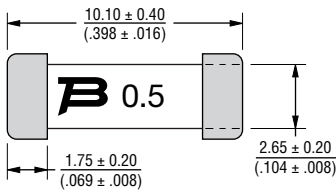
Construction



Packaging Quantity

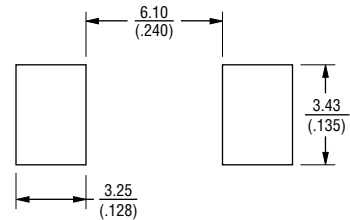
2,500 pieces per 13-inch reel

Product Dimensions



DIMENSIONS: $\frac{\text{MM}}{(\text{INCHES})}$

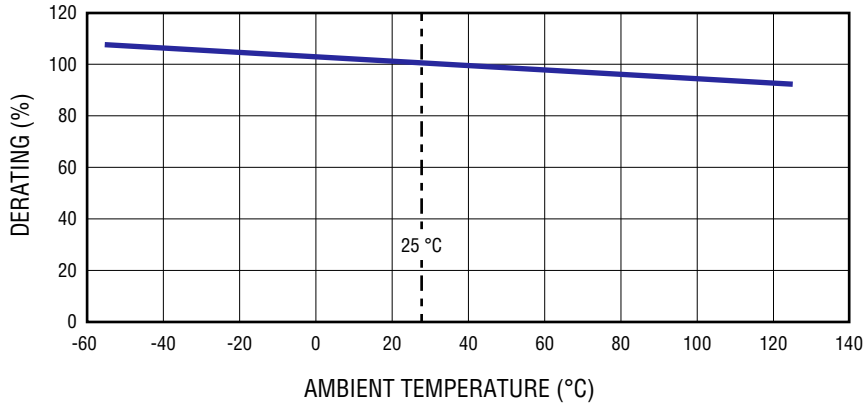
Recommended Pad Layout



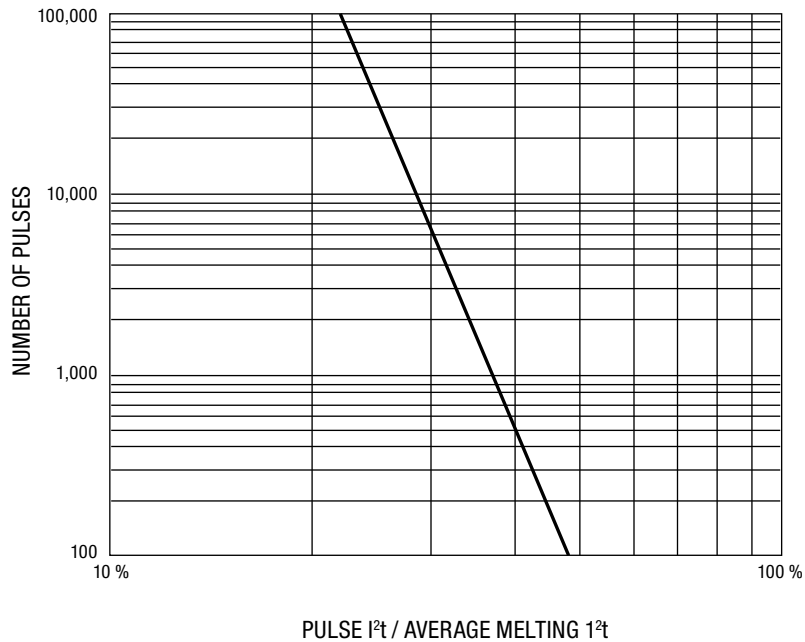
DIMENSIONS: $\frac{\text{MM}}{(\text{INCHES})}$

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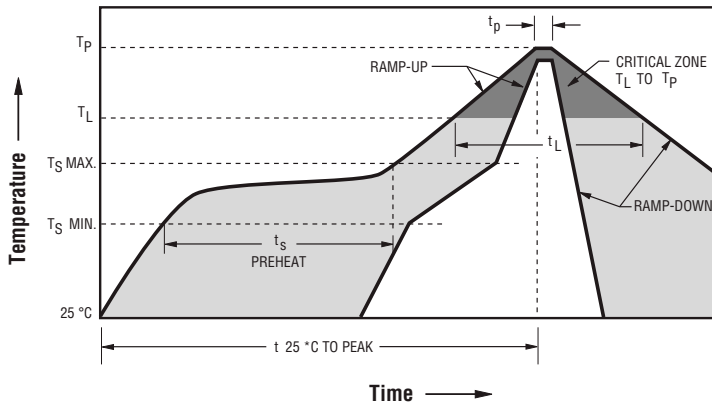
Current Rating Thermal Derating Curve



Pulse Cycle Withstand Capability



Solder Reflow Recommendations

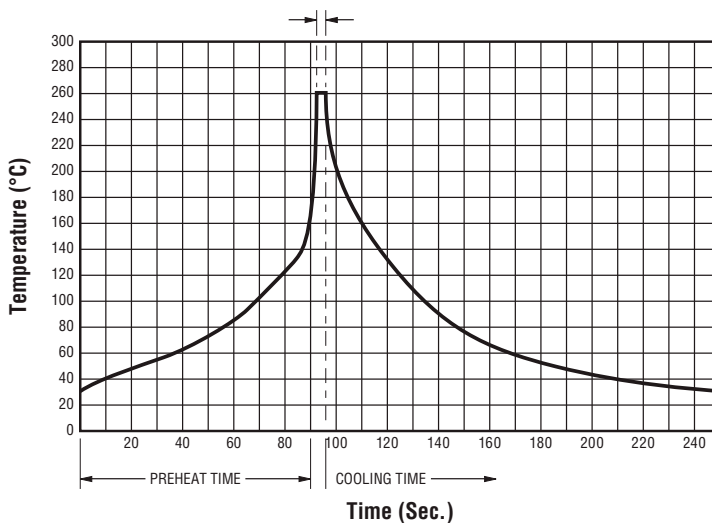


Profile Feature	Pb-Free Assembly
Preheat / Soak: Temperature Min. (T _{smin}) Temperature Max. (T _{smax}) Time (t _s) from (T _{smin} to T _{smax})	150 °C 200 °C 60~180 seconds
Ramp Up Rate (T _L to T _p)	3 °C / second max.
Ramp Up Rate (T _{smax} to T _L)	5 °C / second max.
Liquidous Temperature (T _L) Time (t _L) maintained above T _L	217 °C 60~90 seconds
Peak Package Body Temperature (T _p)	235 °C ± 5 °C
Time within 5 °C of actual peak temperature (T _p)	20~30 seconds*
Ramp Down Rate (T _p to T _L)	6 °C / second max.
Time 25 °C to Peak Temperature	8 minutes max.
Do not exceed	240 °C

* Tolerance for peak profile temperature (Tp) is defined as a supplier minimum and a user maximum.

Solder Wave Recommendations

Peak Temperature (Dwell Time)



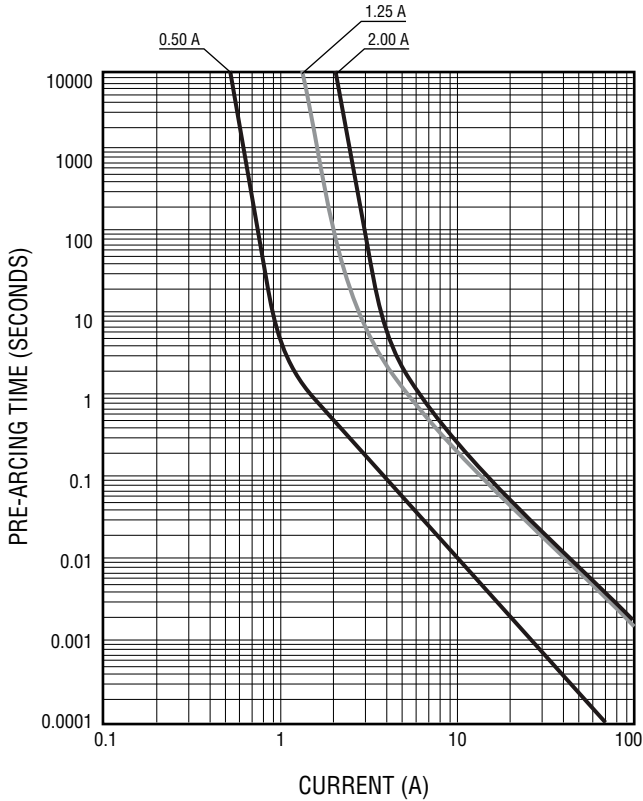
Profile Feature	Pb-Free Assembly
Preheat: Temperature Max. (T _{smax}) Time (Min. to Max.)	150 °C 60~90 seconds
Solder Pot Temperature	260 °C max.
Solder Dwell Time	2~3 seconds

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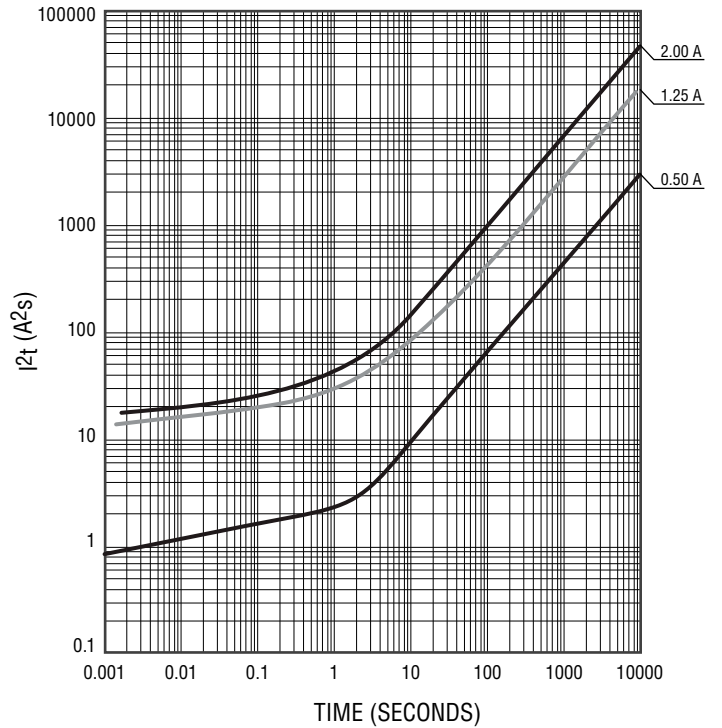
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Average Pre-Arcing Time vs. Current Curves



Average I²t vs. t Curves



Lightning Surge Specifications (Fuse Not Allowed to Open)

Surge Specification	Max. Rise / Min. Decay (μ sec.)	Min. Peak Current (A)	Min. Peak Voltage (V)	Repetitions Each Polarity	Recommended Fuse (A)
Telcordia GR-1089	10 / 1000	100	600	25	1.25 / 2.00
		100	1000	25	1.25 / 2.00
	10 / 360	100	1000	25	1.25 / 2.00
		25	1000	5	0.50 / 1.25 / 2.00
	2 / 10	500	2500	10	1.25 / 2.00
		500	5000	1	1.25 / 2.00
8 / 20	300	5000	1	1.25 / 2.00	

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Lightning Surge Specifications (Fuse Not Allowed to Open)

Surge Specification	Surge	Waveform (μ sec.)	Current (A)	Voltage (V)	Repetitions (Each)	Recommended Fuse (A)
FCC Part 68 (TIA-968-A)	Metallic A	10 x 560	100	800	1	1.25 / 2.00
	Longitudinal A	10 x 160	200	1500	1	1.25 / 2.00

Surge Specification	Surge	Waveform (μ sec.)	Current (A)	Voltage (V)	Repetitions (Each)	Recommended Fuse (A)
UL / EN 60950 (ITU-T K20)	Impulse Non-handheld	10 x 700	37.5	1500	5	0.50 / 1.25 / 2.00

AC Power Fault Tests (Fuse Not Allowed to Open)

GR-1089 1st Level Test	Voltage (Vrms)	Short Circuit Current (A)	Hits	Duration	Recommended Fuse (A)
1	50	0.33	1	15 min.	0.50 / 1.25 / 2.00
2	100	0.17	1	15 min.	0.50 / 1.25 / 2.00
3	200 / 400 / 600	1.00	60	1.0 sec.	0.50 / 1.25 / 2.00
4	1000	1.00	60	1.0 sec.	0.50 / 1.25 / 2.00
5	600	0.50	1	30.0 sec.	0.50 / 1.25 / 2.00
6	440	2.20	5	2.0 sec.	1.25 / 2.00
7	600	3.00	1	1.1 sec.	1.25 / 2.00
8	1000	5.00	1	0.4 sec	1.25 / 2.00

AC Current Limiting Protector Tests / Fusing Coordination Tests

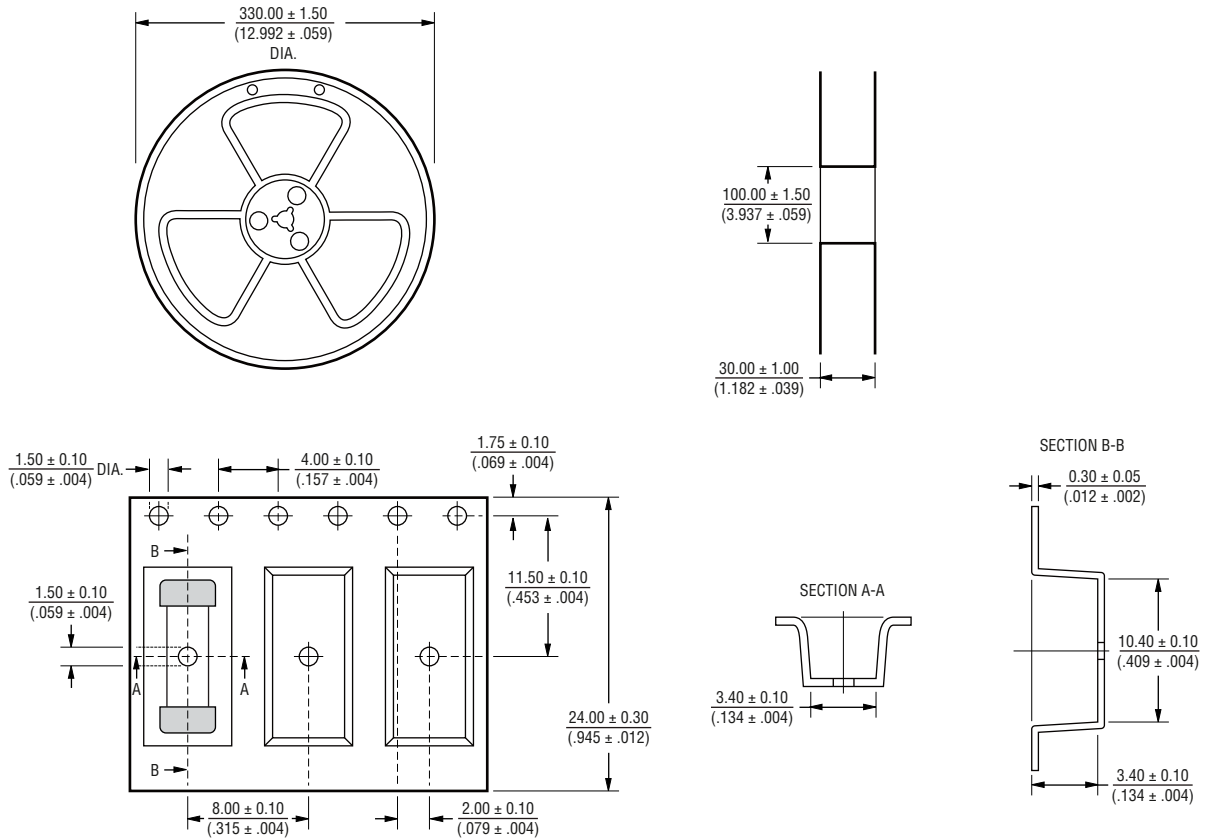
Voltage (V_{AC})	Current (A)	Duration	Maximum Time For Fuse to Open (seconds)		
			0.50 A	1.25 A	2.00 A
600	2.20	up to 15 min.	1.0	will not open	will not open
	2.60		0.8	900	will not open
	3.00		0.5	20	will not open
	3.75		0.3	10	20
	5.00		0.2	4	10
	7.00		0.1	2	4
	10.00		0.05	1	1.2
	12.50		0.03	0.40	0.6
	20.00		0.01	0.14	0.2
	25.00		0.008	0.08	0.14
30.00	0.006	0.04	0.10		

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Packaging Specifications



DIMENSIONS: $\frac{\text{MM}}{\text{(INCHES)}}$

REV. 12/18

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