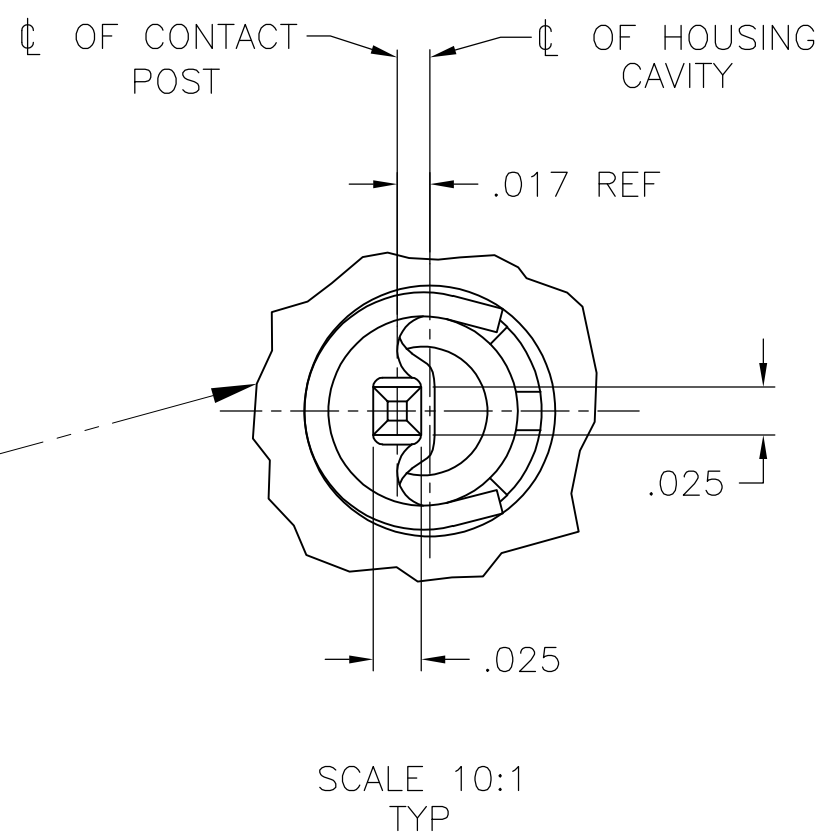
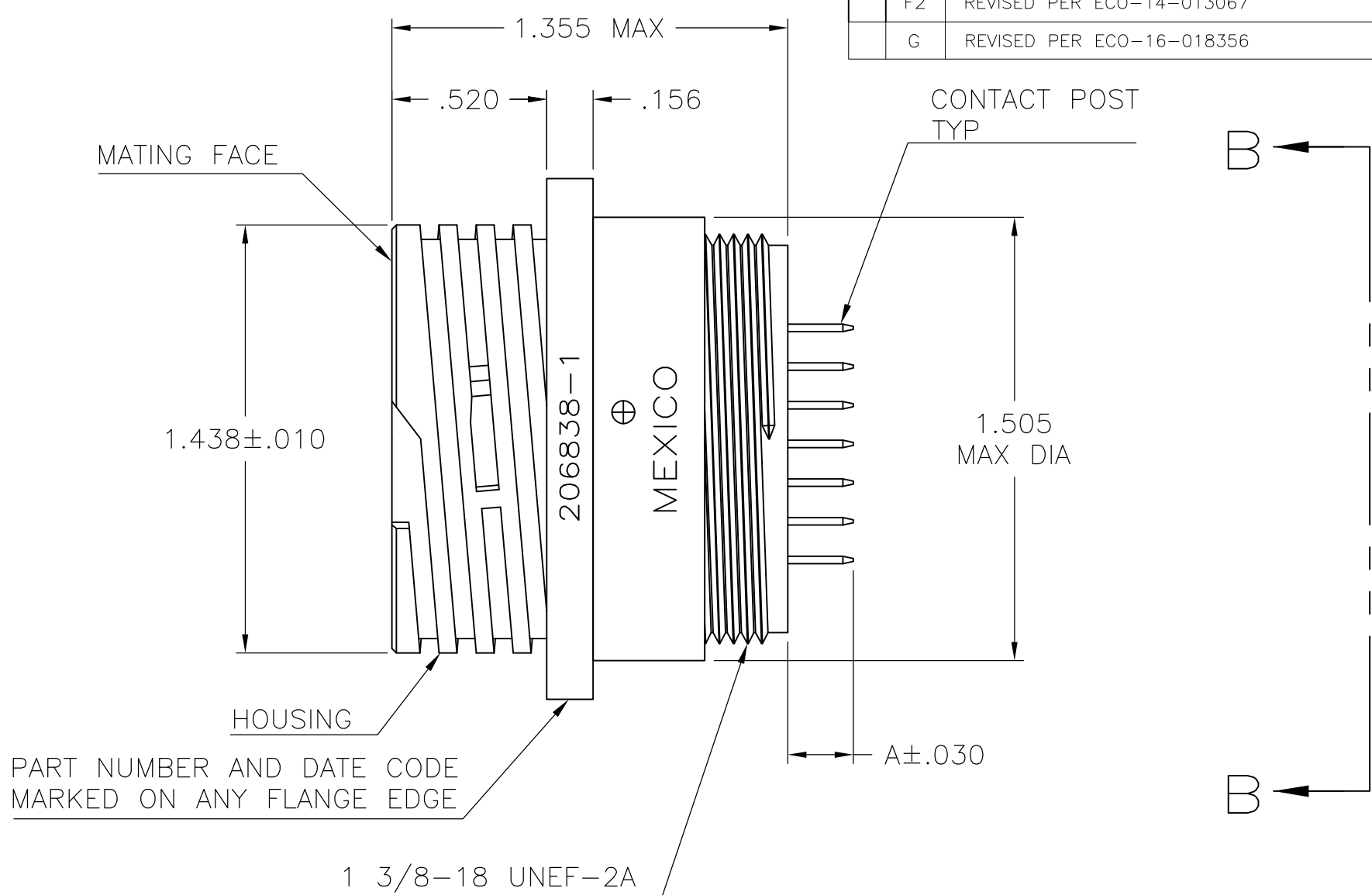




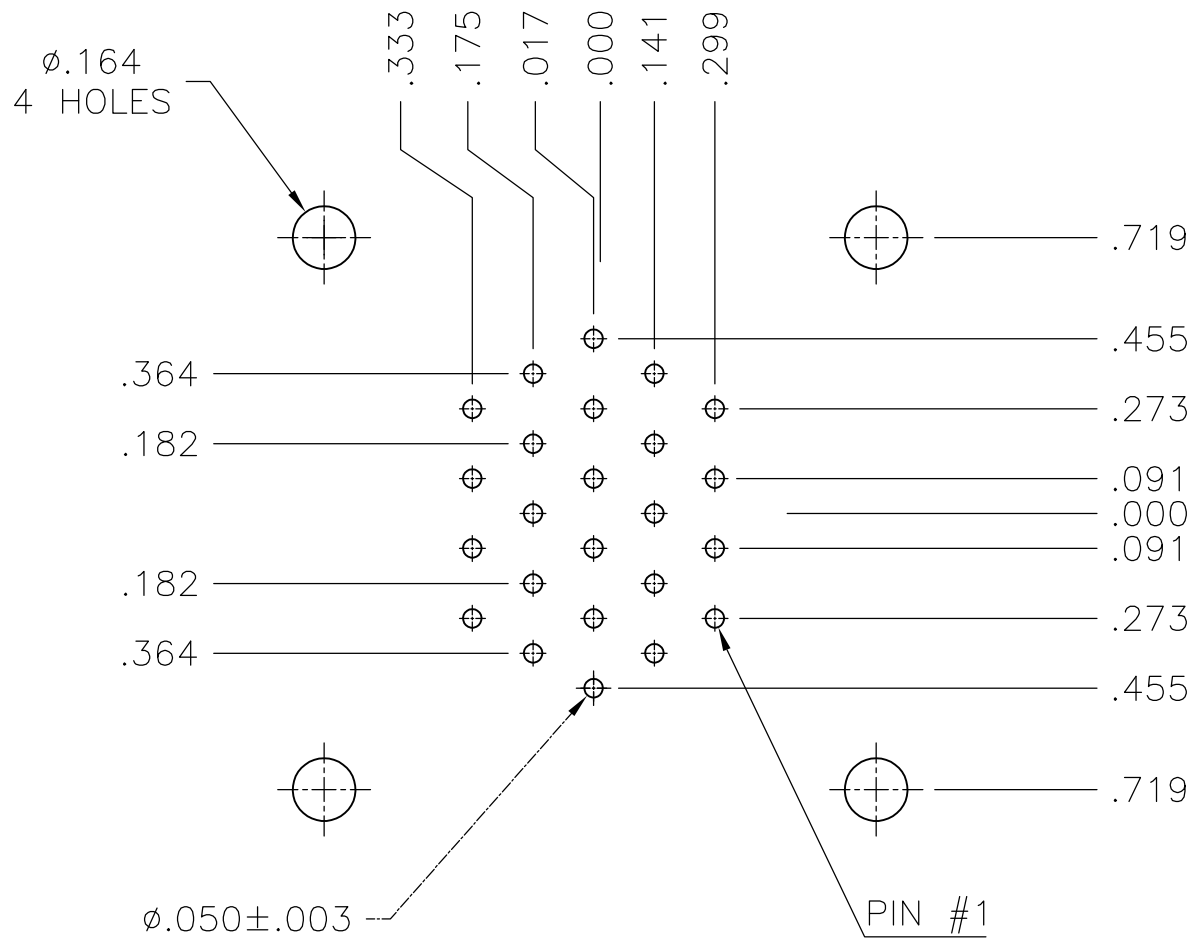
- | | |
|---|--|
| 1 | MATERIALS:
HOUSING: UL 94V-0, BLACK
CONTACT SPRING: STAINLESS STEEL
CONTACT BODY AND POST: BRASS
4-40 THREADED INSERT: BRASS |
| 2 | CONTACT BODY: .000030 MIN GOLD FOR A LENGTH OF
.200 MIN FROM MATING END. GOLD FLASH ON CONTACT |
| 3 | CONTACT POST: .000100 MIN TIN-LEAD OVER .000050 MIN NICKEL. |
| 4 | CONTACT POST: .000100 MIN TIN OVER .000050 MIN NICKEL. |
| 5 | RECOMMENDED PC BOARD HOLE SIZE FOR CONTACT
POST = .050±.003 DIA. |

OBSOLETE	.267	YES		213780-5
	.130	YES		213780-4
	.220	YES		213780-3
	.220	NO		213780-2
	.220	NO		213780-1
	DIM A	THREADED INSERTS	POST FINISH	PART NUMBER

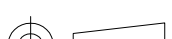
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN W.LENKER 08/20/93		 TE Connectivity	
		CHK R.STONE 08/24/93			
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± .005 3 PLC ± - 4 PLC ± - ANGLES ± ± -		NAME RECEPTACLE ASSEMBLY, POSTED, STD SEX, SERIES 1, 23-24, CPC	
		PRODUCT SPEC 108-10024			
MATERIAL		APPLICATION SPEC 114-10038			
		WEIGHT -		SIZE A2	CAGE CODE 00779
		CUSTOMER DRAWING		DRAWING NO C-213780	RESTRICTED TO -
				SCALE 2:1	SHEET 1 of 2
				REV G	

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REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-



RECOMMENDED P.C. BOARD LAYOUT
BOTTOM SIDE

THIS DRAWING IS A CONTROLLED DOCUMENT.			DWN W.LENKER 08/20/93		 TE Connectivity		
			CHK R.STONE 08/24/93				
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD —	NAME RECEPTACLE ASSEMBLY, POSTED, STD SEX, SERIES 1, 23–24, CPC		
		0 PLC ± —		PRODUCT SPEC 108–10024			
		1 PLC ± —		APPLICATION SPEC 114–10038			
		2 PLC ± .005					
		3 PLC ± —					
4 PLC ± —		ANGLES ± —		SIZE A2			
MATERIAL 		FINISH —		WEIGHT —		CAGE CODE 00779	
				CUSTOMER DRAWING		DRAWING NO C=213780	
						RESTRICTED TO —	
						SCALE 2:1	
						SHEET 2 of 2	
						REV G	