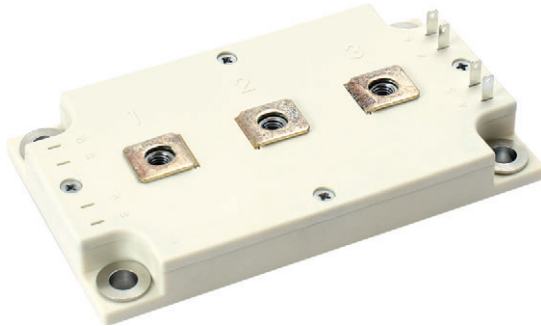





Dual INT-A-PAK Low Profile “Half Bridge” (Trench PT IGBT), 400 A

Proprietary Vishay IGBT Silicon “L Series”



Dual INT-A-PAK Low Profile

FEATURES

- Trench PT IGBT technology
- Low $V_{CE(on)}$
- Square RBSOA
- HEXFRED® antiparallel diode with ultrasoft reverse recovery characteristics
- Industry standard package
- Al_2O_3 DBC
- UL approved file E78996 
- Designed for industrial level
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912



RoHS COMPLIANT

PRODUCT SUMMARY	
V_{CES}	600 V
I_C DC at $T_C = 103\text{ °C}$	400 A
$V_{CE(on)}$ (typical) at 400 A, 25 °C	1.30 V
Speed	DC to 1 kHz
Package	DIAP low profile
Circuit	Half bridge

BENEFITS

- Increased operating efficiency
- Performance optimized as output inverter stage for TIG welding machines
- Direct mounting on heatsink
- Very low junction to case thermal resistance

ABSOLUTE MAXIMUM RATINGS				
PARAMETER	SYMBOL	TEST CONDITIONS	MAX.	UNITS
Collector to emitter voltage	V_{CES}		600	V
Continuous collector current	I_C ⁽¹⁾	$T_C = 25\text{ °C}$	758	A
		$T_C = 80\text{ °C}$	525	
Pulsed collector current	I_{CM}		n/a	
Clamped inductive load current	I_{LM}		n/a	
Diode continuous forward current	I_F	$T_C = 25\text{ °C}$	219	
		$T_C = 80\text{ °C}$	145	
Gate to emitter voltage	V_{GE}		± 20	V
Maximum power dissipation (IGBT)	P_D	$T_C = 25\text{ °C}$	1563	W
		$T_C = 80\text{ °C}$	875	
RMS isolation voltage	V_{ISOL}	Any terminal to case (V_{RMS} t = 1 s, $T_J = 25\text{ °C}$)	3500	V
Operating junction and storage temperature range	T_J, T_{STG}		-40 to +150	°C

Note

⁽¹⁾ Maximum continuous collector current must be limited to 500 A to do not exceed the maximum temperature of terminals



ELECTRICAL SPECIFICATIONS (T _J = 25 °C unless otherwise specified)						
PARAMETER	SYMBOL	TEST CONDITIONS	MIN.	TYP.	MAX.	UNITS
Collector to emitter breakdown voltage	V _{BR(CES)}	V _{GE} = 0 V, I _C = 500 μA	600	-	-	V
Collector to emitter voltage	V _{CE(on)}	V _{GE} = 15 V, I _C = 200 A	-	1.13	1.24	
		V _{GE} = 15 V, I _C = 400 A	-	1.30	1.52	
		V _{GE} = 15 V, I _C = 200 A, T _J = 125 °C	-	1.03	-	
		V _{GE} = 15 V, I _C = 400 A, T _J = 125 °C	-	1.26	-	
Gate threshold voltage	V _{GE(th)}	V _{CE} = V _{GE} , I _C = 9.6 mA	4.9	5.9	8.8	
		V _{CE} = V _{GE} , I _C = 9.6 mA, T _J = 125 °C	-	3.2	-	
Temperature coefficient of threshold voltage	ΔV _{GE(th)} /ΔT	V _{CE} = V _{GE} , I _C = 9.6 mA, (25 °C to 125 °C)	-	-27	-	mV/°C
Forward transconductance	g _{fe}	V _{CE} = 20 V, I _C = 50 A	-	74	-	S
Transfer characteristics	V _{GE}	V _{CE} = 20 V, I _C = 400 A	-	10.7	-	V
Collector to emitter leakage current	I _{CES}	V _{GE} = 0 V, V _{CE} = 600 V	-	5	200	μA
		V _{GE} = 0 V, V _{CE} = 600 V, T _J = 125 °C	-	1.5	-	mA
Diode forward voltage drop	V _{FM}	I _{FM} = 200 A	-	1.42	1.55	V
		I _{FM} = 400 A	-	1.76	1.98	
		I _{FM} = 200 A, T _J = 125 °C	-	1.43	-	
		I _{FM} = 400 A, T _J = 125 °C	-	1.88	-	
Gate to emitter leakage current	I _{GES}	V _{GE} = ± 20 V	-	-	± 750	nA

SWITCHING CHARACTERISTICS (T _J = 25 °C unless otherwise specified)							
PARAMETER	SYMBOL	TEST CONDITIONS	MIN.	TYP.	MAX.	UNITS	
Turn-on switching energy	E _{on}	I _C = 400 A, V _{CC} = 300 V, V _{GE} = 15 V, R _g = 1.5 Ω, L = 500 μH, T _J = 25 °C	-	6.3	-	mJ	
Turn-off switching energy	E _{off}		-	45	-		
Total switching energy	E _{tot}		-	51.3	-		
Turn-on delay time	t _{d(on)}	I _C = 400 A, V _{CC} = 300 V, V _{GE} = 15 V, R _g = 1.5 Ω, L = 500 μH, T _J = 125 °C	-	633	-	ns	
Rise time	t _r		-	254	-		
Turn-off delay time	t _{d(off)}		-	715	-		
Fall time	t _f		-	490	-		
Turn-on switching loss	E _{on}	I _C = 400 A, V _{CC} = 300 V, V _{GE} = 15 V, R _g = 1.5 Ω, L = 500 μH, T _J = 125 °C	-	7.2	-	mJ	
Turn-off switching loss	E _{off}		-	74	-		
Total switching loss	E _{tot}		-	81.2	-		
Turn-on delay time	t _{d(on)}		I _C = 400 A, V _{CC} = 300 V, V _{GE} = 15 V, R _g = 1.5 Ω, L = 500 μH, T _J = 125 °C	-	595	-	ns
Rise time	t _r			-	250	-	
Turn-off delay time	t _{d(off)}			-	950	-	
Fall time	t _f	-	865	-			
Reverse bias safe operating area	RBSOA	T _J = 150 °C, I _C = n/a, V _{CC} = 300 V, V _P = 600 V, R _g = 1.5 Ω, V _{GE} = 15 V to 0 V, L = 500 μH	Fullsquare				
Diode reverse recovery time	t _{rr}	I _F = 400 A, R _g = 1.5 Ω, V _{CC} = 300 V, T _J = 25 °C	-	123	-	ns	
Diode peak reverse current	I _{rr}		-	107	-	A	
Diode recovery charge	Q _{rr}		-	8.1	-	μC	
Diode reverse recovery time	t _{rr}	I _F = 400 A, R _g = 1.5 Ω, V _{CC} = 300 V, T _J = 125 °C	-	167	-	ns	
Diode peak reverse current	I _{rr}		-	140	-	A	
Diode recovery charge	Q _{rr}		-	14.7	-	μC	



THERMAL AND MECHANICAL SPECIFICATIONS					
PARAMETER	SYMBOL	MIN.	TYP.	MAX.	UNITS
Operating junction and storage temperature range	T_J, T_{Stg}	-40	-	150	°C
Junction to case per leg	IGBT	-	-	0.08	°C/W
	Diode	-	-	0.4	
Case to sink per module	R_{thCS}	-	0.05	-	
Mounting torque	case to heatsink: M6 screw	4	-	6	Nm
	case to terminal 1, 2, 3: M5 screw	2	-	4	
Weight		-	270	-	g

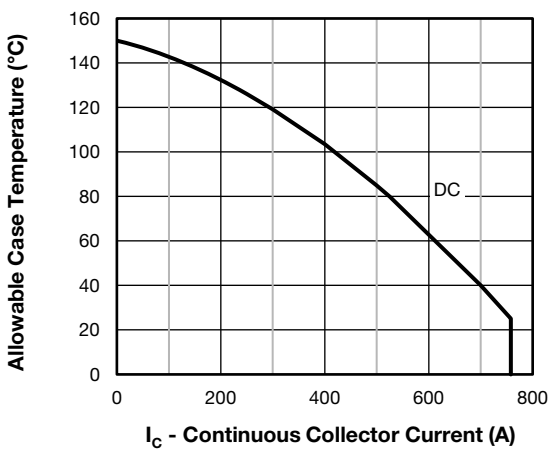


Fig. 1 - Maximum IGBT Continuous Collector Current vs. Case Temperature

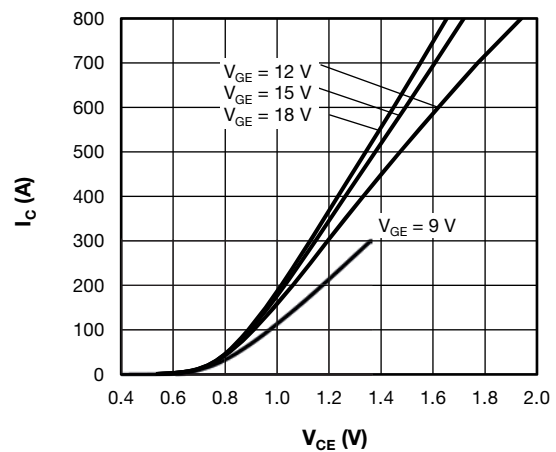


Fig. 3 - Typical IGBT Output Characteristics, $T_J = 125$ °C

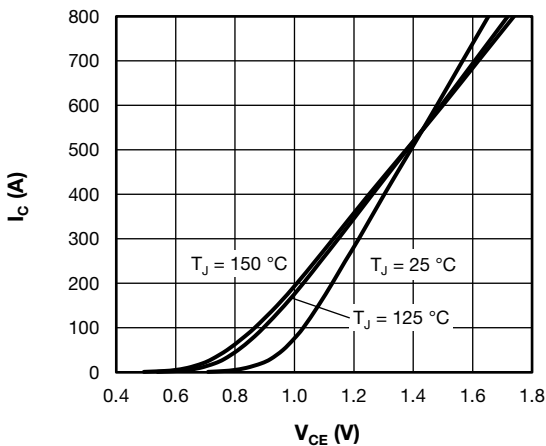


Fig. 2 - Typical IGBT Output Characteristics, $V_{GE} = 15$ V

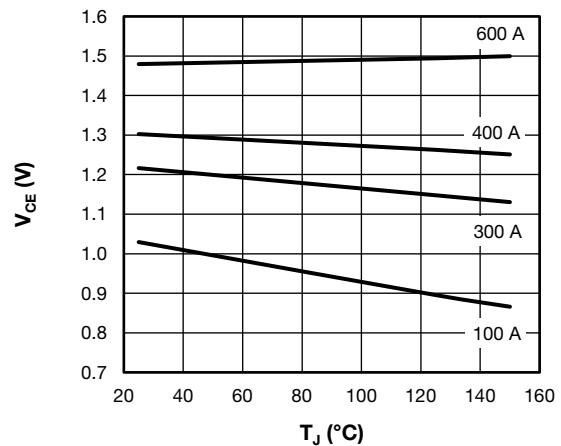


Fig. 4 - Collector to Emitter Voltage vs. Junction Temperature

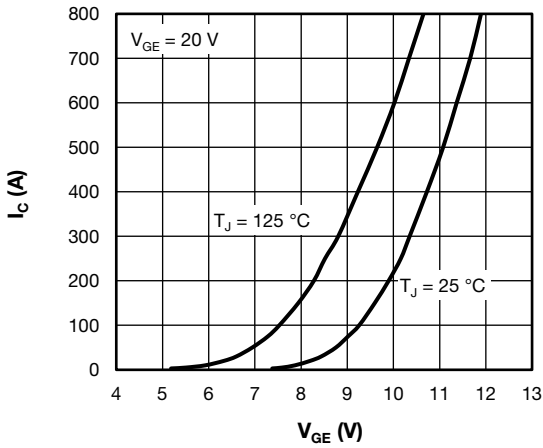


Fig. 5 - Typical IGBT Transfer Characteristics

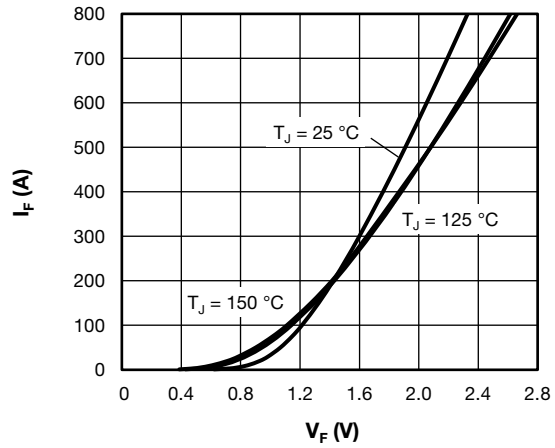


Fig. 8 - Typical Diode Forward Characteristics

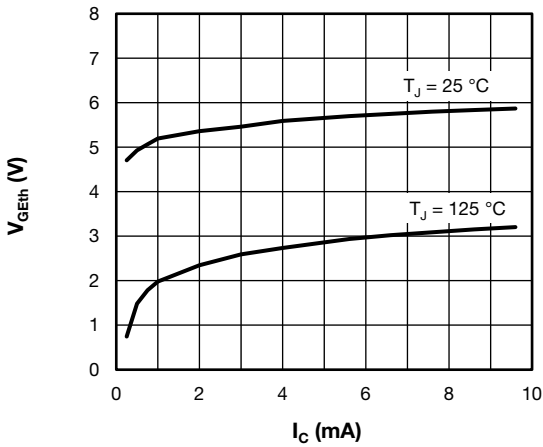


Fig. 6 - Typical IGBT Gate Threshold Voltage

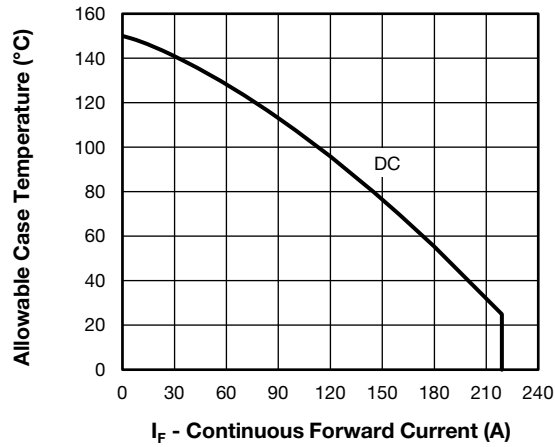


Fig. 9 - Maximum Diode Continuous Forward Current vs. Case Temperature

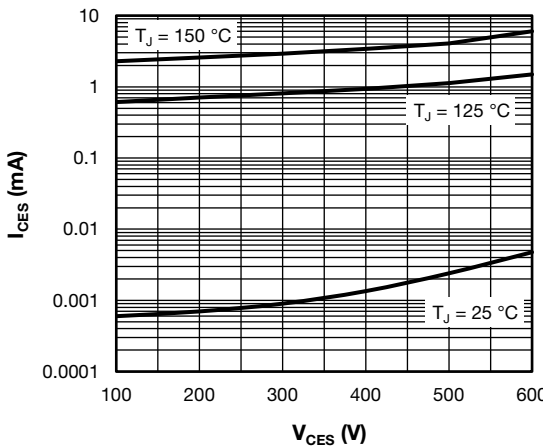


Fig. 7 - Typical IGBT Zero Gate Voltage Collector Current

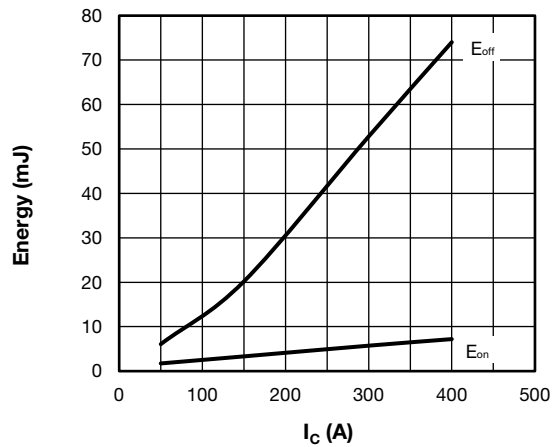


Fig. 10 - Typical IGBT Energy Loss vs. Ic
T_J = 125 °C, V_{CC} = 300 V, R_g = 1.5 Ω, V_{GE} = 15 V, L = 500 μH

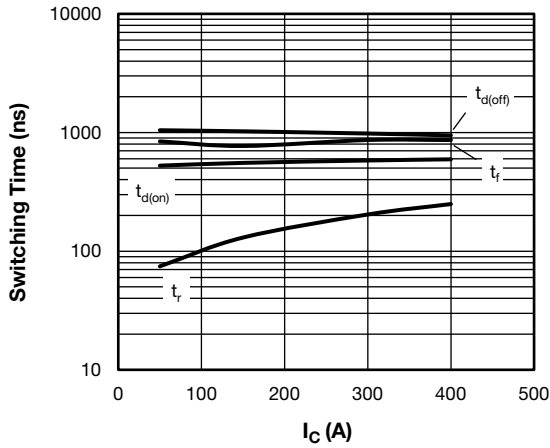


Fig. 11 - Typical IGBT Switching Time vs. I_C
 $T_J = 125^\circ\text{C}$, $V_{CC} = 300\text{ V}$, $R_g = 1.5\ \Omega$, $V_{GE} = 15\text{ V}$, $L = 500\ \mu\text{H}$

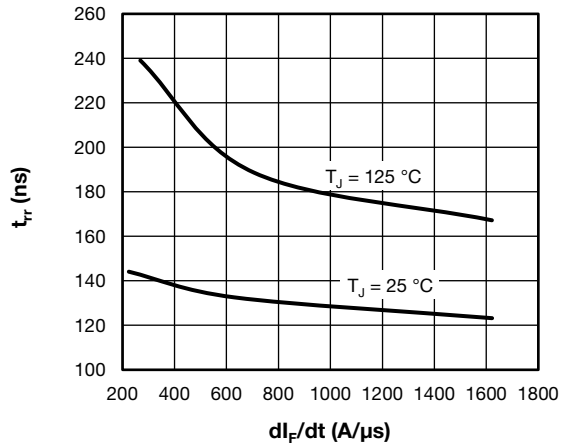


Fig. 14 - Typical Diode Reverse Recovery Time vs. di/dt
 $V_{CC} = 300\text{ V}$, $I_F = 400\text{ A}$

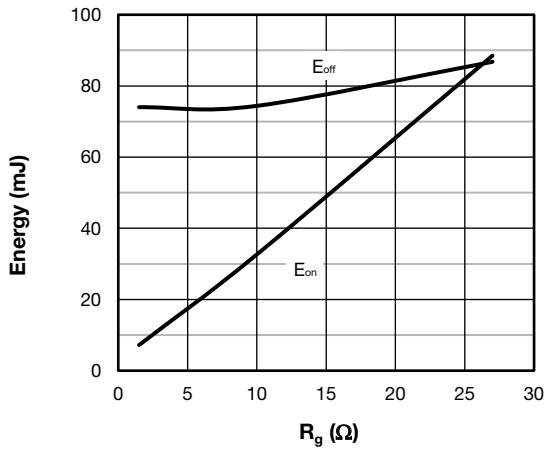


Fig. 12 - Typical IGBT Energy Loss vs. R_g
 $T_J = 125^\circ\text{C}$, $V_{CC} = 300\text{ V}$, $I_C = 400\text{ A}$, $V_{GE} = 15\text{ V}$, $L = 500\ \mu\text{H}$

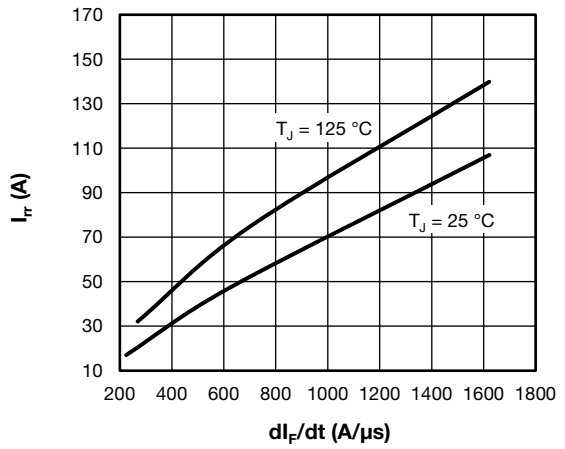


Fig. 15 - Typical Diode Reverse Recovery Current vs. di/dt
 $V_{CC} = 300\text{ V}$, $I_F = 400\text{ A}$

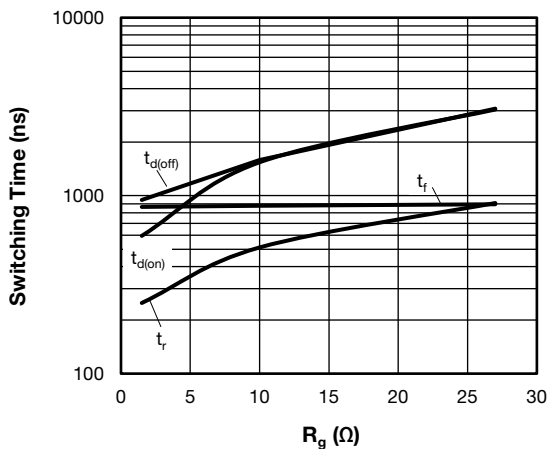


Fig. 13 - Typical IGBT Switching Time vs. R_g
 $T_J = 125^\circ\text{C}$, $V_{CC} = 300\text{ V}$, $I_C = 400\text{ A}$, $V_{GE} = 15\text{ V}$, $L = 500\ \mu\text{H}$

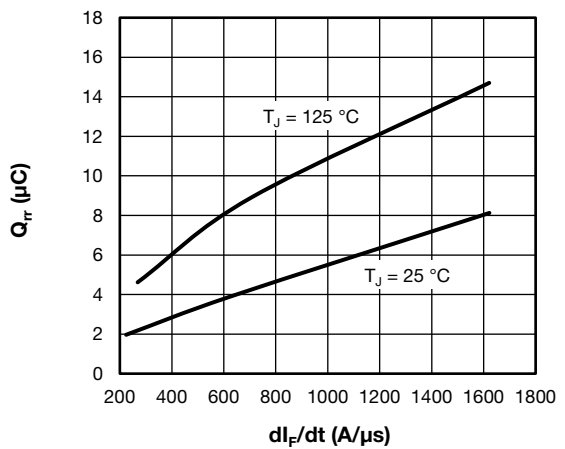


Fig. 16 - Typical Diode Reverse Recovery Charge vs. di/dt
 $V_{CC} = 300\text{ V}$, $I_F = 400\text{ A}$

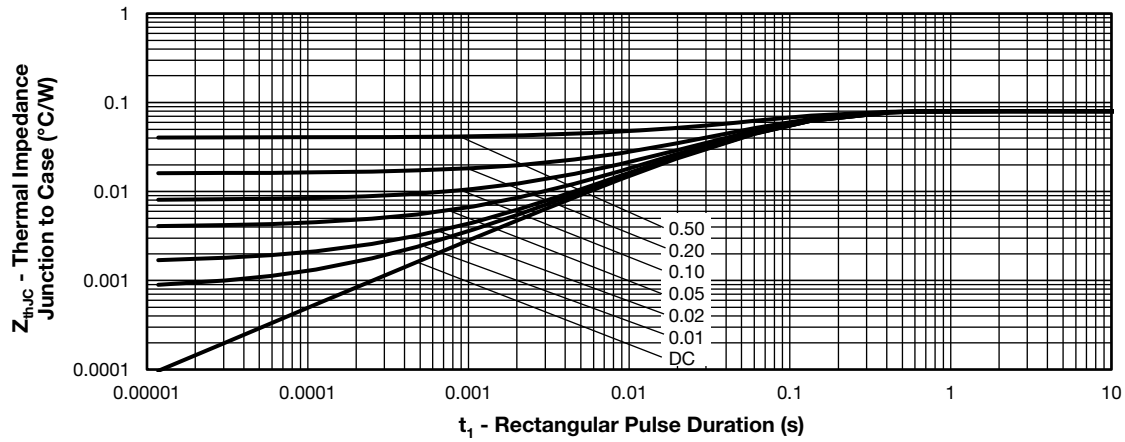


Fig. 17 - Maximum Thermal Impedance Z_{thJC} Characteristics - (IGBT)

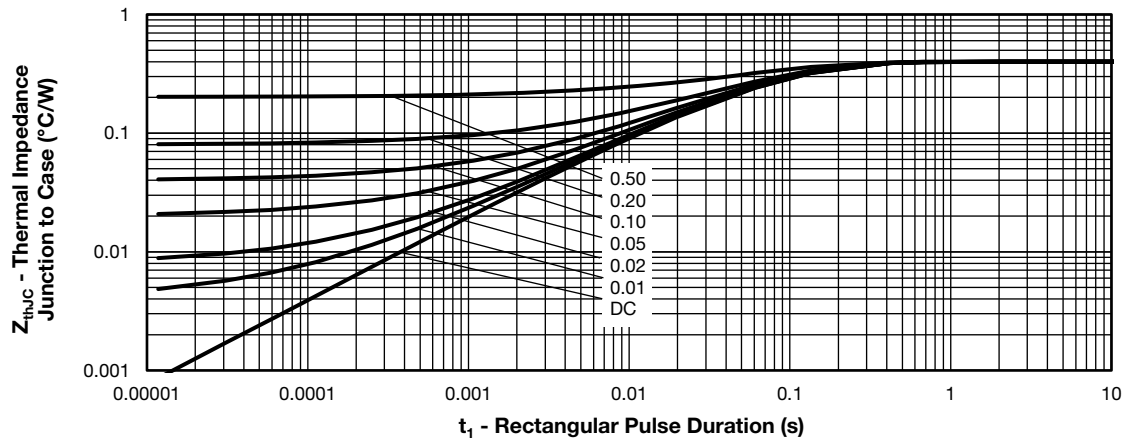


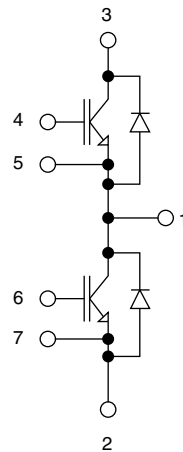
Fig. 18 - Maximum Thermal Impedance Z_{thJC} Characteristics - (Diode)

ORDERING INFORMATION TABLE

Device code	VS-	G	P	400	T	D	60	S
	①	②	③	④	⑤	⑥	⑦	⑧

- 1 - Vishay Semiconductors product
- 2 - Insulated gate bipolar transistor (IGBT)
- 3 - P = trench PT IGBT technology
- 4 - Current rating (400 = 400 A)
- 5 - Circuit configuration (T = Half bridge)
- 6 - Package indicator (D = Dual INT-A-PAK low profile)
- 7 - Voltage rating (60 = 600 V)
- 8 - Speed / type (S = standard speed IGBT)

CIRCUIT CONFIGURATION



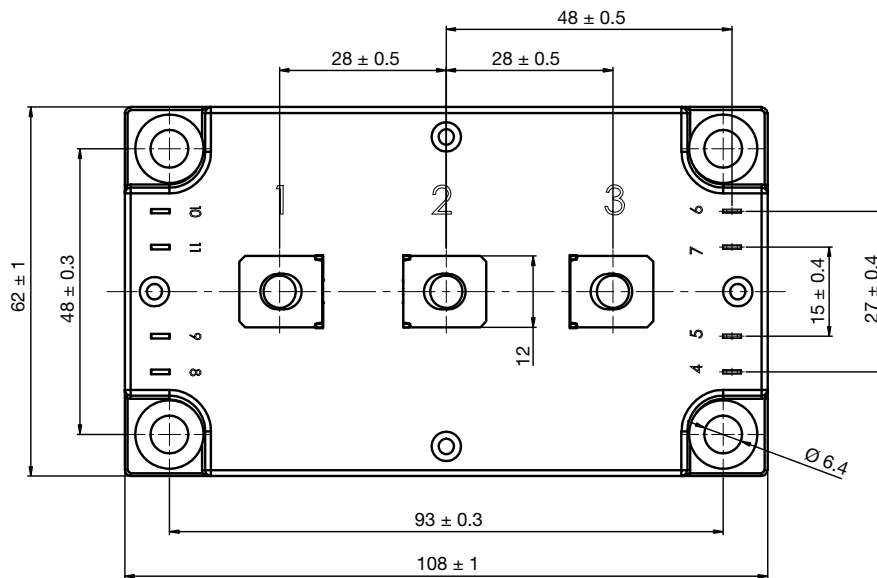
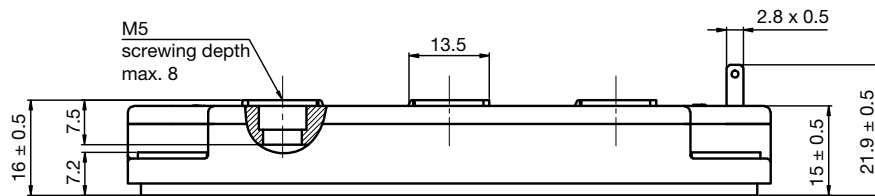
LINKS TO RELATED DOCUMENTS

Dimensions	www.vishay.com/doc?95435
------------	------------------------------------------------------------------------



Dual INT-A-PAK Low Profile

DIMENSIONS in millimeters





Disclaimer

ALL PRODUCT, PRODUCT SPECIFICATIONS AND DATA ARE SUBJECT TO CHANGE WITHOUT NOTICE TO IMPROVE RELIABILITY, FUNCTION OR DESIGN OR OTHERWISE.

Vishay Intertechnology, Inc., its affiliates, agents, and employees, and all persons acting on its or their behalf (collectively, "Vishay"), disclaim any and all liability for any errors, inaccuracies or incompleteness contained in any datasheet or in any other disclosure relating to any product.

Vishay makes no warranty, representation or guarantee regarding the suitability of the products for any particular purpose or the continuing production of any product. To the maximum extent permitted by applicable law, Vishay disclaims (i) any and all liability arising out of the application or use of any product, (ii) any and all liability, including without limitation special, consequential or incidental damages, and (iii) any and all implied warranties, including warranties of fitness for particular purpose, non-infringement and merchantability.

Statements regarding the suitability of products for certain types of applications are based on Vishay's knowledge of typical requirements that are often placed on Vishay products in generic applications. Such statements are not binding statements about the suitability of products for a particular application. It is the customer's responsibility to validate that a particular product with the properties described in the product specification is suitable for use in a particular application. Parameters provided in datasheets and/or specifications may vary in different applications and performance may vary over time. All operating parameters, including typical parameters, must be validated for each customer application by the customer's technical experts. Product specifications do not expand or otherwise modify Vishay's terms and conditions of purchase, including but not limited to the warranty expressed therein.

Except as expressly indicated in writing, Vishay products are not designed for use in medical, life-saving, or life-sustaining applications or for any other application in which the failure of the Vishay product could result in personal injury or death. Customers using or selling Vishay products not expressly indicated for use in such applications do so at their own risk. Please contact authorized Vishay personnel to obtain written terms and conditions regarding products designed for such applications.

No license, express or implied, by estoppel or otherwise, to any intellectual property rights is granted by this document or by any conduct of Vishay. Product names and markings noted herein may be trademarks of their respective owners.

Material Category Policy

Vishay Intertechnology, Inc. hereby certifies that all its products that are identified as RoHS-Compliant fulfill the definitions and restrictions defined under Directive 2011/65/EU of The European Parliament and of the Council of June 8, 2011 on the restriction of the use of certain hazardous substances in electrical and electronic equipment (EEE) - recast, unless otherwise specified as non-compliant.

Please note that some Vishay documentation may still make reference to RoHS Directive 2002/95/EC. We confirm that all the products identified as being compliant to Directive 2002/95/EC conform to Directive 2011/65/EU.

Vishay Intertechnology, Inc. hereby certifies that all its products that are identified as Halogen-Free follow Halogen-Free requirements as per JEDEC JS709A standards. Please note that some Vishay documentation may still make reference to the IEC 61249-2-21 definition. We confirm that all the products identified as being compliant to IEC 61249-2-21 conform to JEDEC JS709A standards.