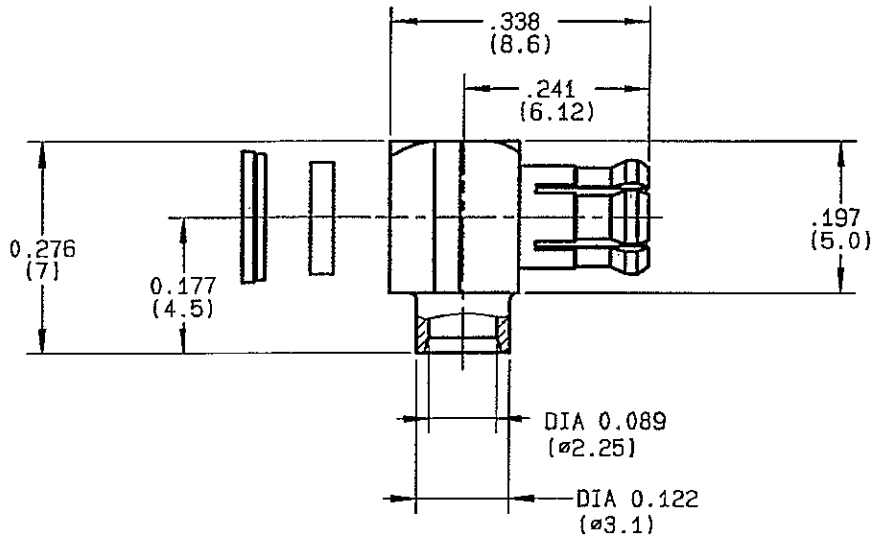


RIGHT ANGLE PLUG SOLDER TYPE
CABLE .085
R113.153.000
SERIES MCX


NOMINAL IMPEDANCE	50 Ω
FREQUENCY RANGE	0-6 GHz
TEMPERATURE RATING	-55/+115 °C
V.S.W.R	1.10 + .075 x F(GHz)Maxi
RF INSERTION LOSS	0.5 $\sqrt{F}$ (GHz) dB Maxi
VOLTAGE RATING	250 Veff Maxi
DIELECTRIC WITHSTANDING VOLTAGE	750 Veff Mini
INSULATION RESISTANCE	1000 M Ω Mini
HERMETIC SEAL	NA Atm.cm ³ /s
LEAKAGE (pressurized only)	NA
MECHANICAL DURABILITY	500 Cycles
WEIGHT	.8 gr
SPECIFICATION	

CABLES : KS 1
RG 405

OTHERS CHARACTERISTICS

CABLE RETENTION	155 N Mini
CENTER CONTACT RETENTION	
Axial force - mating end	10 N Mini
Axial force - opposite end	10 N Mini
Torque	NA cm.N Mini
RECOMMENDED TORQUES	
Mating	NA cm.N
Panel nut	NA cm.N
Clamp nut	NA cm.N

CONNECTOR PARTS MATERIALS

BODY	BRASS
OUTER CONTACT	BERYLLIUM COPPER
CENTER CONTACT	BRASS
INSULATOR	PTFE
GASKET	
OTHERS PIECES	

FINISH

(all values are given)
(in micrometers)

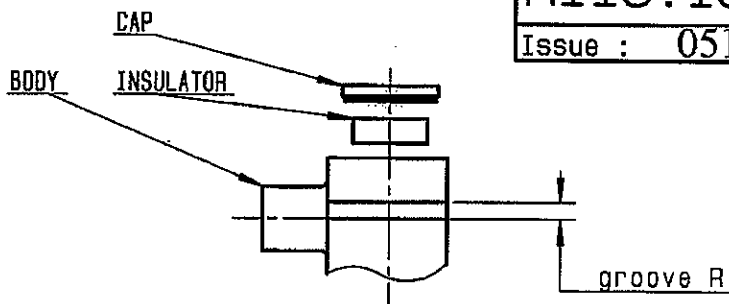
GOLD 0.2 OVER NICKEL 2
GOLD 0.5 OVER NICKEL 2
GOLD 1.3 OVER NICKEL 2

ISSUE
0516 F
CREATION DATE
31/08/1988
FILE PART-NUMBER

RADIALL®

The information given here is subject to change without notice.
 Design changes may be in order to improve the product.

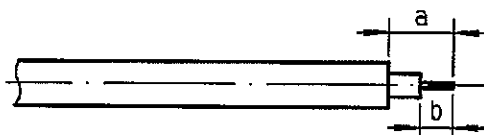
Connect to the future



We recommend a thermal preconditionning cable

①

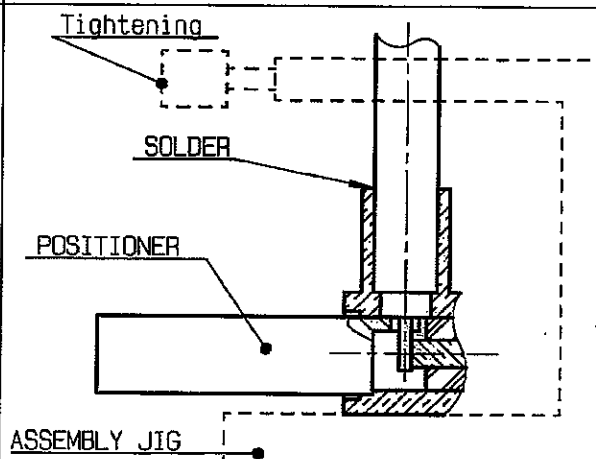
Strip the cable.
To clean the cable.
To tin cable inner conductor.



Stripping	a	b	c	d	e
inch	0.126	0.087	0	0	0
mm	3.2	2.2	-	-	-

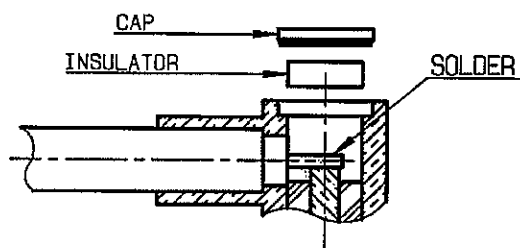
②

- 1 -Introduce the positioner R282 864 000 and the cable into the connector body until contact with the body shoulder,place the sub assembly into the assembly jig . R282 740 020 and tighten it.
- 2 -Solder body on the cable and let assembly cool down before removing it from the jig.
- 3 -To clean soldering area.



③

To solder cable inner conductor into the centre contact.
To clean soldering area.
Introduce the insulator into the body.
Press fit the cap.



④

Slide mounting tool R282 868 onto the body grooves .
Press fit the cap turning tool handle with adapted wrench .275(AF) (cap in the same plan than square face) .

