

- 1

MATERIAL:

CONTACT - COPPER ALLOY

HOUSING - LCP, COLOR - BLACK
- 2

FINISH:

MATING AREA: 1.27µm MIN GOLD OVER

1.25µm MIN NICKEL
- 3

DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 4

REFERENCE APPLICATION SPEC 114-13267 FOR RECOMMENDED

PLATING THRU HOLE DIAMETER AND PLATING THICKNESSES.
- 5

FINISH:

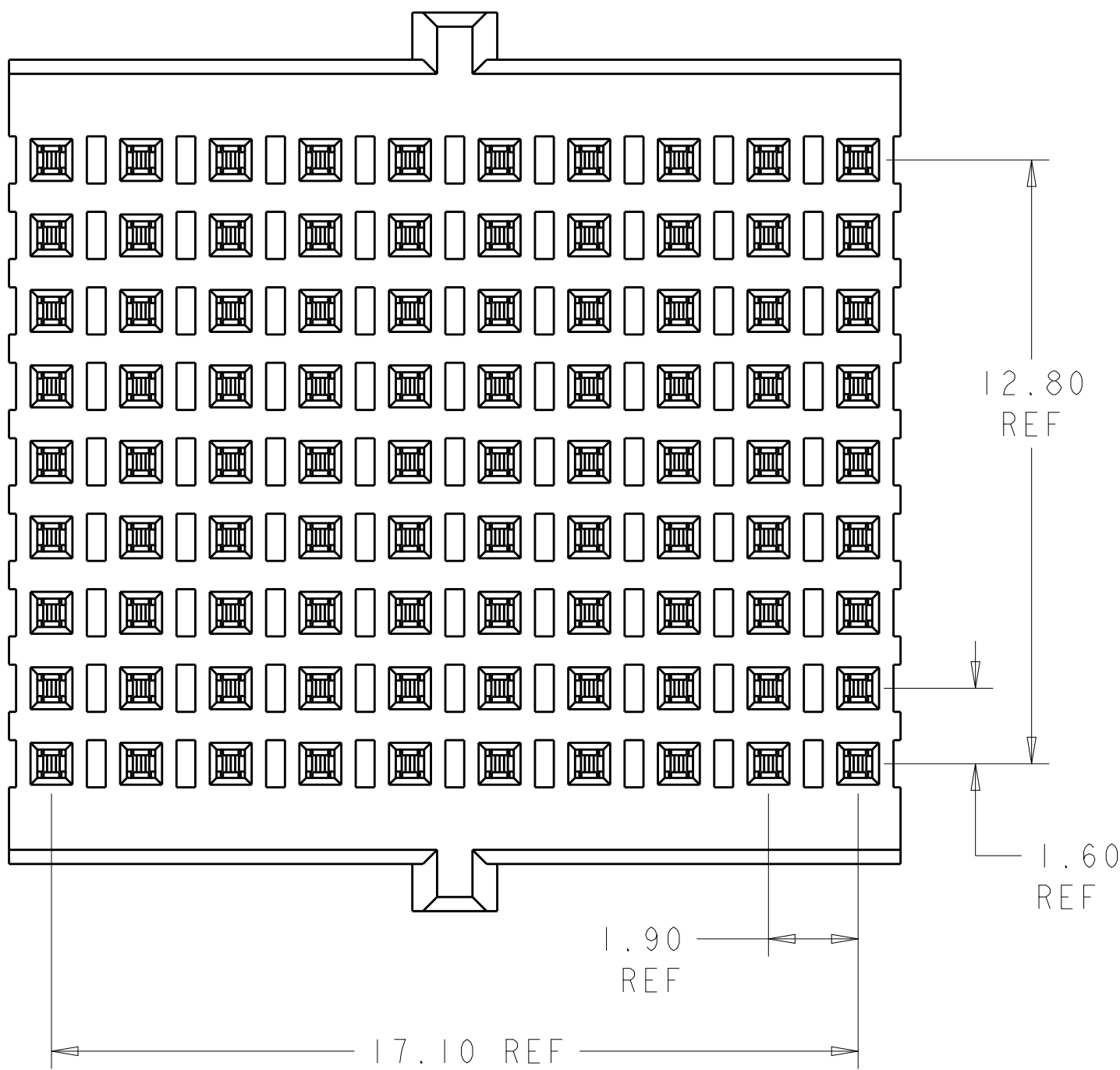
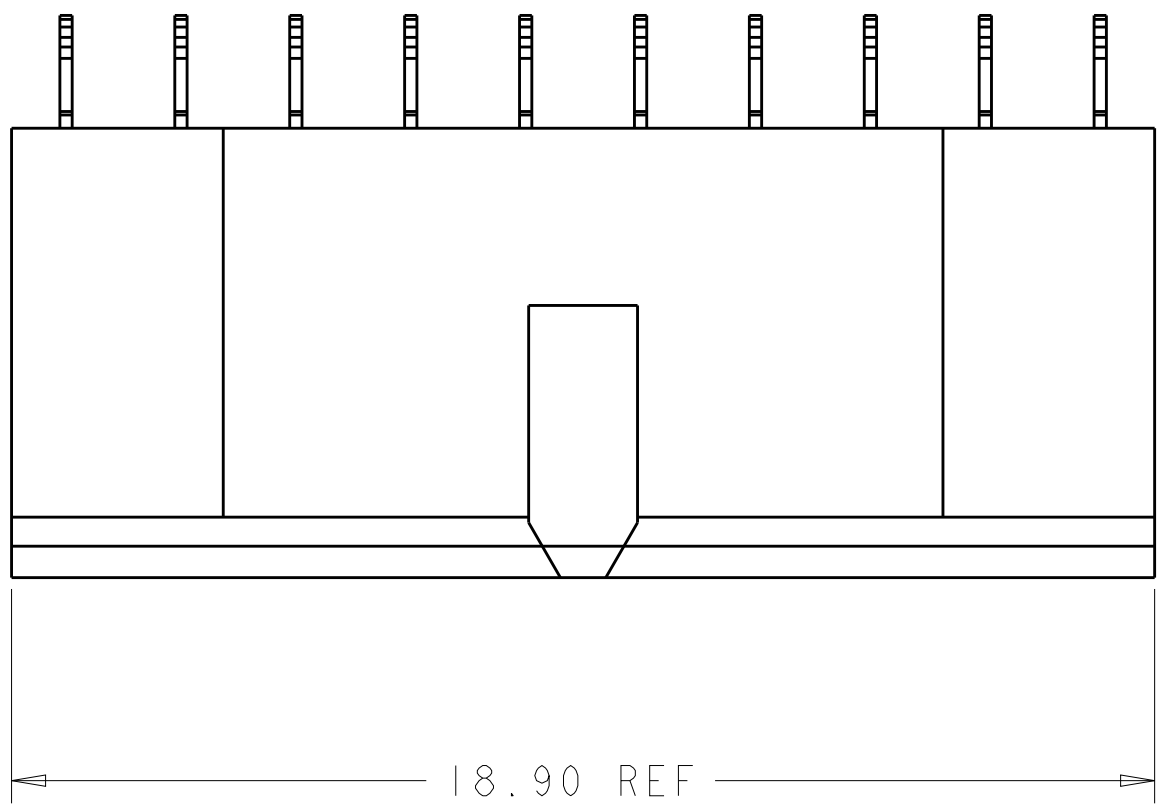
COMPLIANT PIN AREA: 0.38µm MIN BRIGHT TIN LEAD OVER

1.27µm MIN NICKEL
- 6

FINISH:

COMPLIANT PIN AREA: 0.38µm MIN MATTE TIN OVER

1.27µm MIN NICKEL



4

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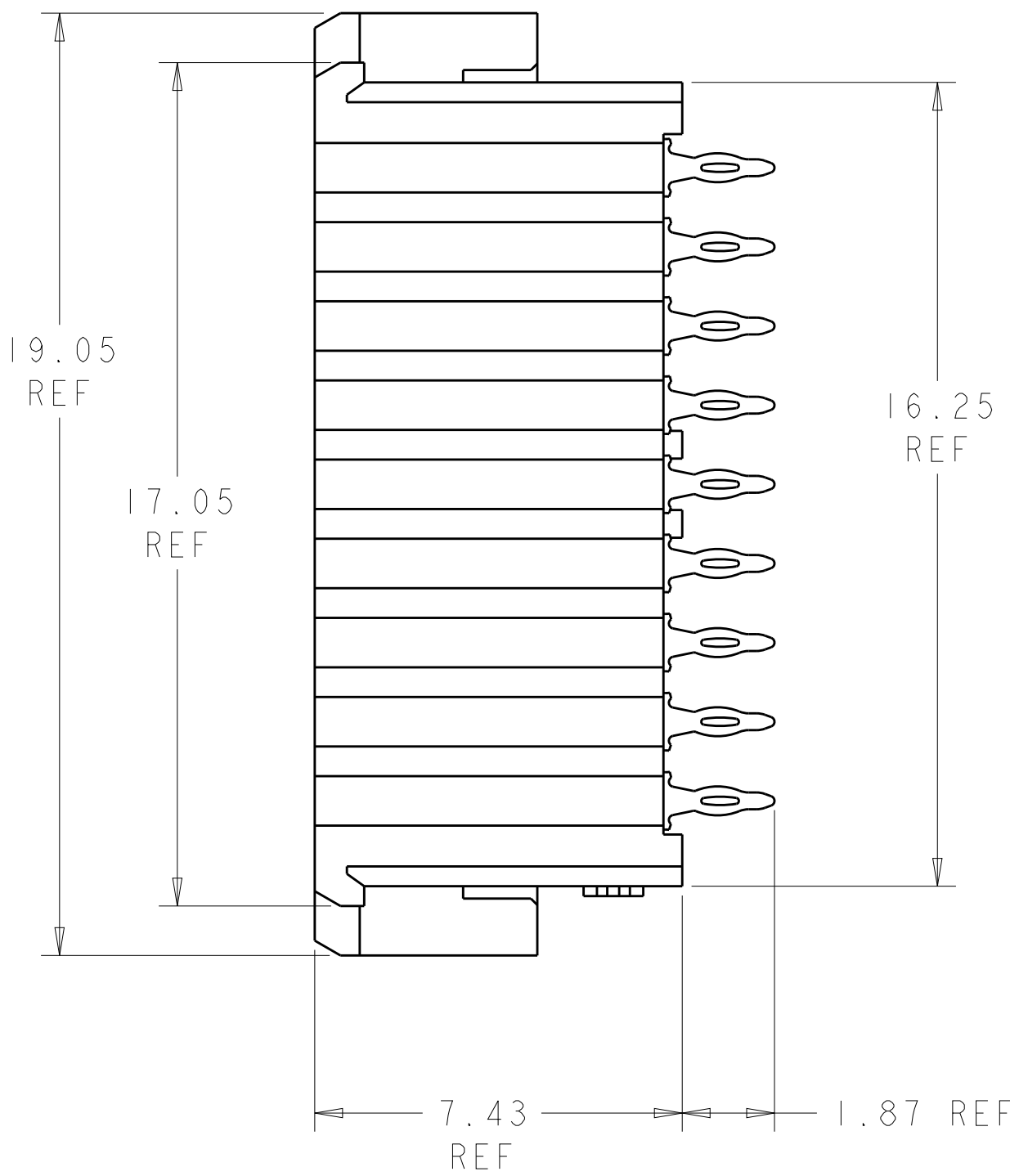
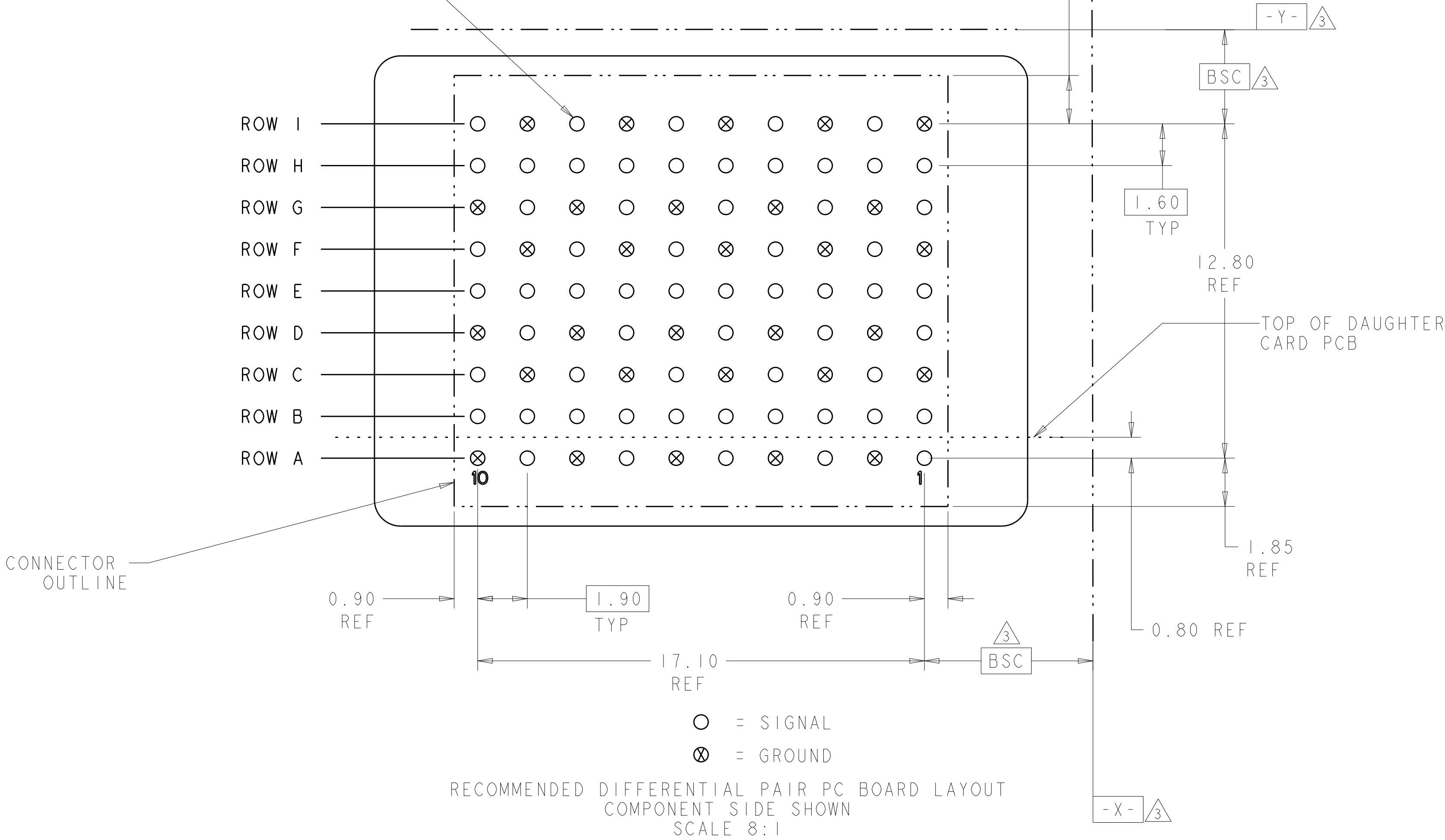
Ø0.05

X

Y

FINISHED HOLE SIZE

AND PLATED THRU HOLES



2 6	2000896-2
2 5	2000896-1
FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONING AND TOLERANCING PER GPS (ISO STANDARDS).		DWN D. BELACK 24JUN2009	TE Connectivity	
DIMENSIONS: mm		CHK A. TSANG 2-24-2009	NAME Fortis Zd. 10-COLUMN, 3-PAIR, VERTICAL CENTER MODULE ASSEMBLY	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD M. McALONIS 2-24-2009	SIZE CAGE CODE DRAWING NO	
0 PLC ±.13		PRODUCT SPEC	RESTRICTED TO	
1 PLC ±0.13		108-2409	A100779C=2000896	
2 PLC ±0.05		APPLICATION SPEC	SCALE 8:1 SHEET 1 OF 1 REV G	
3 PLC ±		114-13267		
4 PLC ±		WEIGHT 3.38 g ~2x		
ANGLES FINISH		CUSTOMER DRAWING		
MATERIAL				