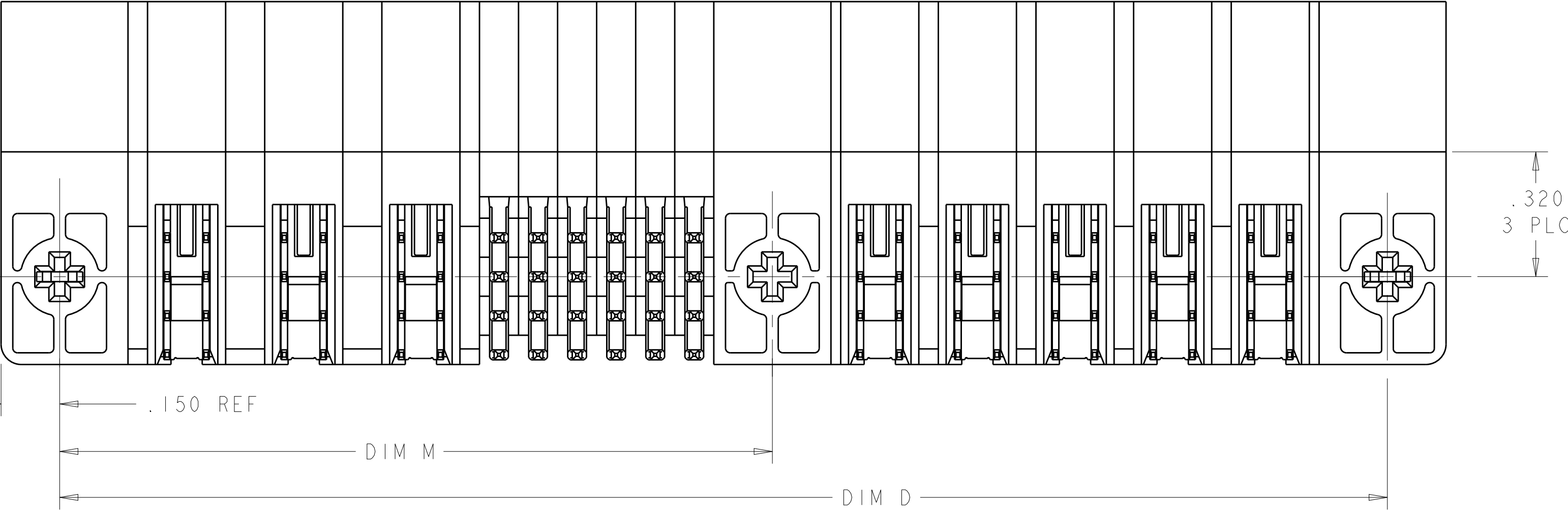
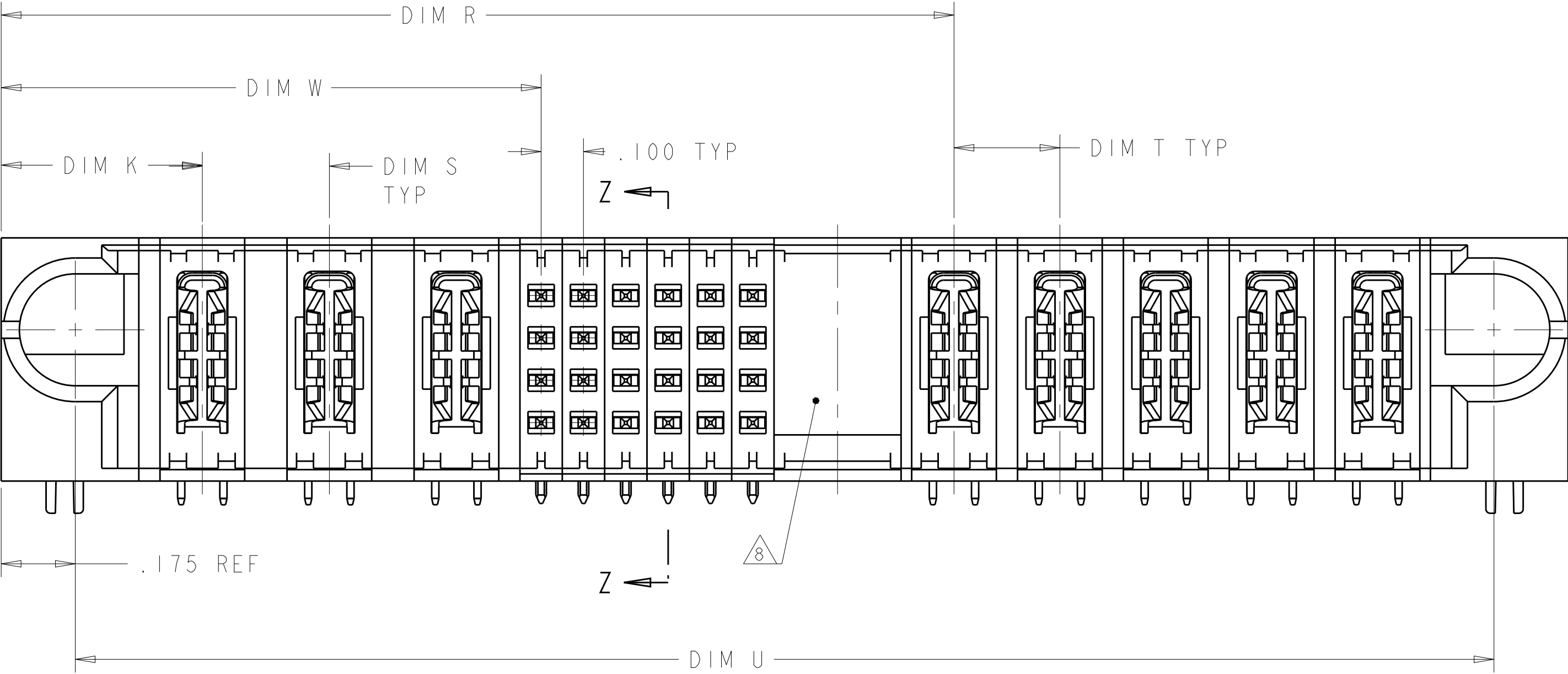
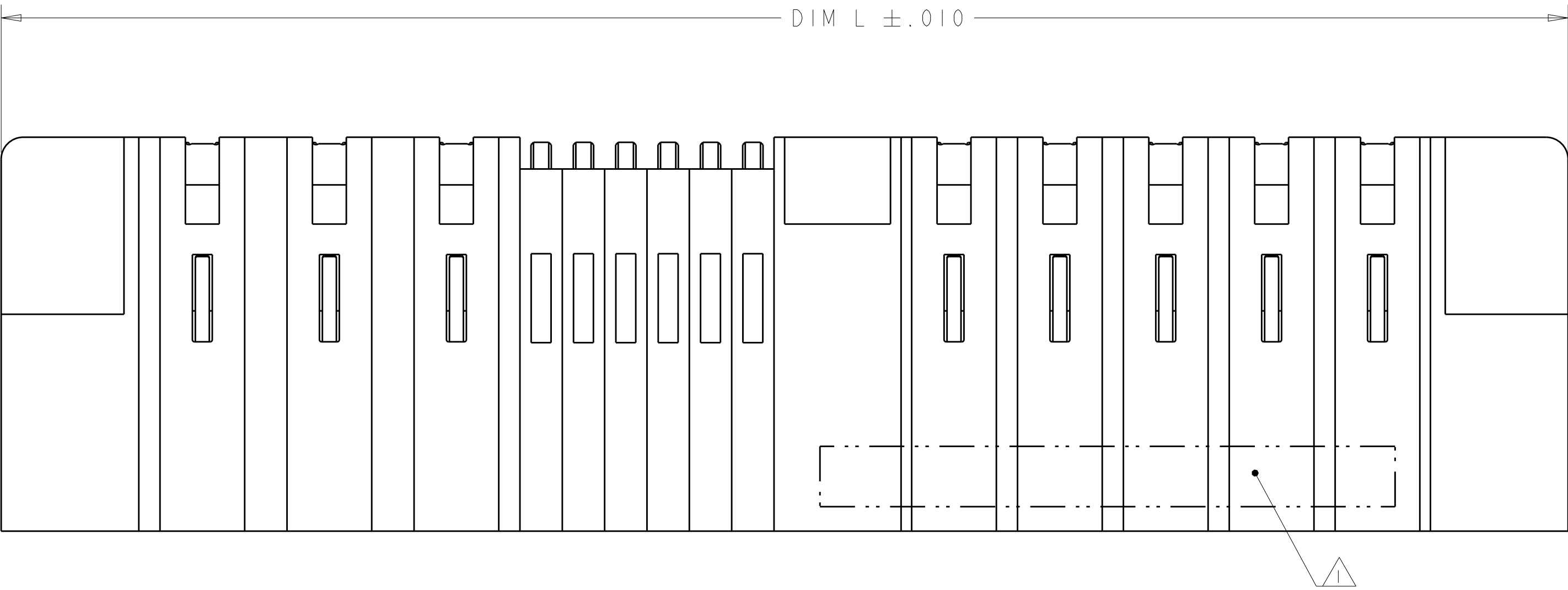
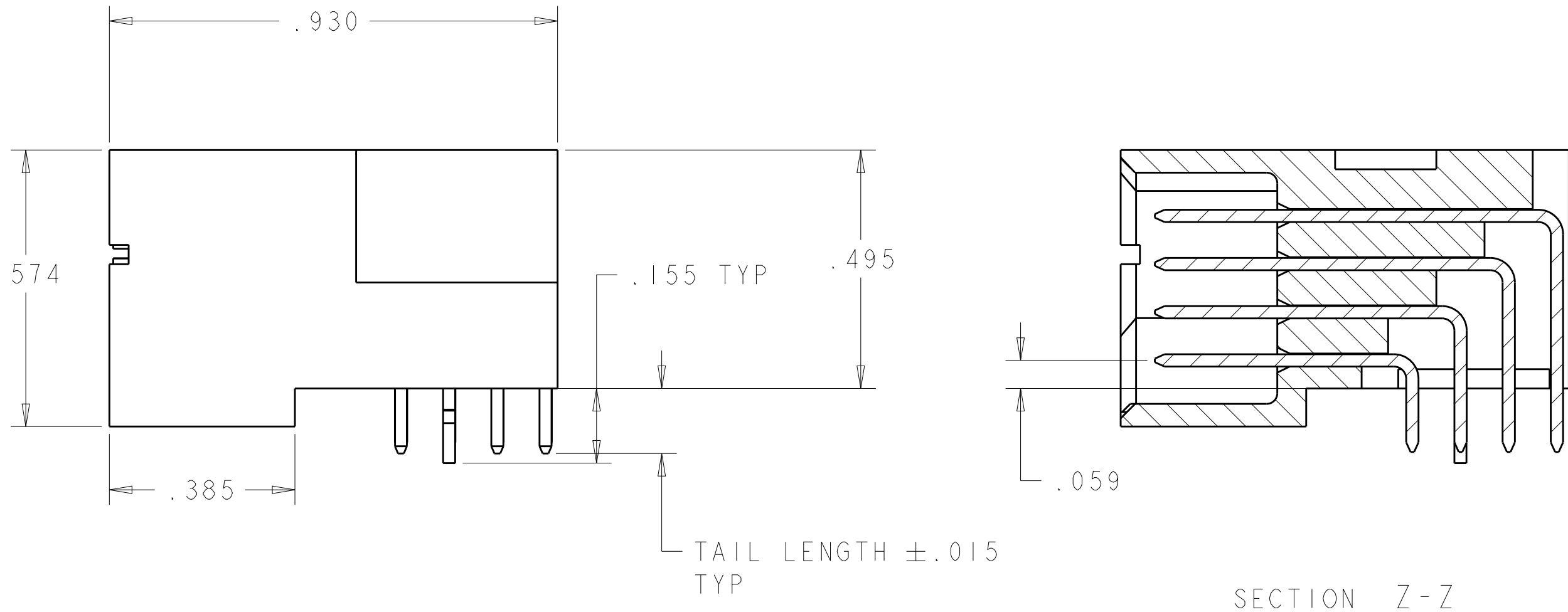


LOC	DIST	REVISIONS						
		P	LTR	DESCRIPTION	DATE	DWN	APVD	
ES	00		M1	ADD NEW DASH NUMBER 7-0	08FEB2014	AL	SZ	
			M2	ADD NEW DASH NUMBER	21MAR2014	AL	SZ	

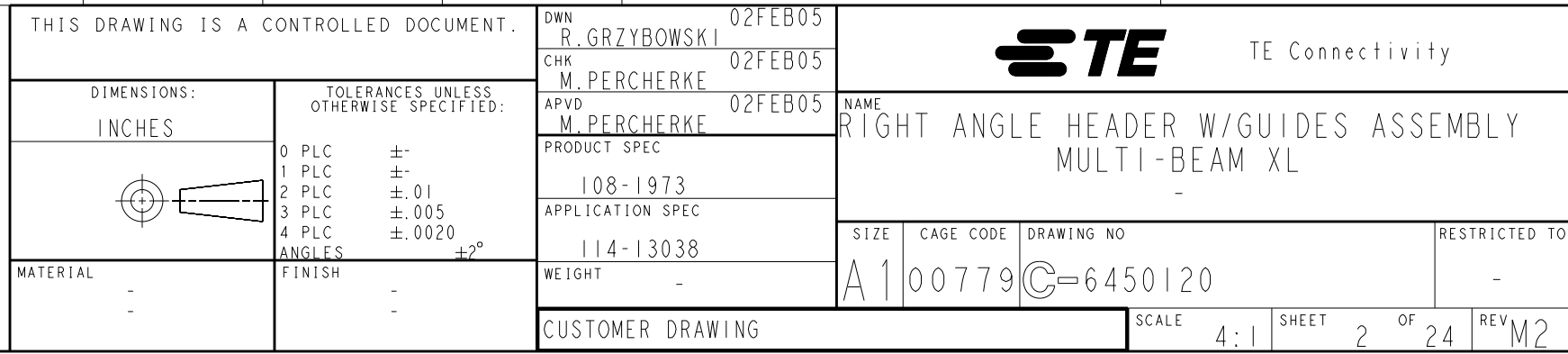


- 1 "AMP" PART NUMBER AND DATE CODE TO BE MARKED IN AREA SHOWN. PARTS UNDER 2.500 LONG MAY BE MARKED ON BOTH SIDES.
- 2 MATERIAL: HOUSING - GLASS FILLED HIGH TEMP THERMO PLASTIC, UL 94 V-0
SIGNAL CONTACT - COPPER ALLOY
POWER CONTACT - HIGH CONDUCTIVITY COPPER ALLOY.
- 3 CONTACT FINISHE:
NOBLE METAL PLATED ON THE CONTACT FUNCTIONAL AREA OF POWER AND SIGNAL CONTACTS.
- 4 MECHANICAL CONNECTOR KEEP OUT ZONE. WHEN PLACING CONNECTORS END-TO-END, ALLOW ADDITIONAL 0.1 CLEARANCE BETWEEN CONNECTORS FOR LATCH ACTIVATION.
- 5 DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 6 PCB - ALL HOLE DIAMETERS ARE FINISHED HOLE SIZES.
- 7 PCB - .0453±.0010 DRILLED HOLES PLATED WITH .0003 MIN Sn OVER .001 TO .003 Cu PLATING TO ACHIEVE A .040 DIA HOLE.
- 8 OPTIONAL CENTER MODULE WITH Ø.150 THRU HOLE OR HOLD DOWN FEATURE.

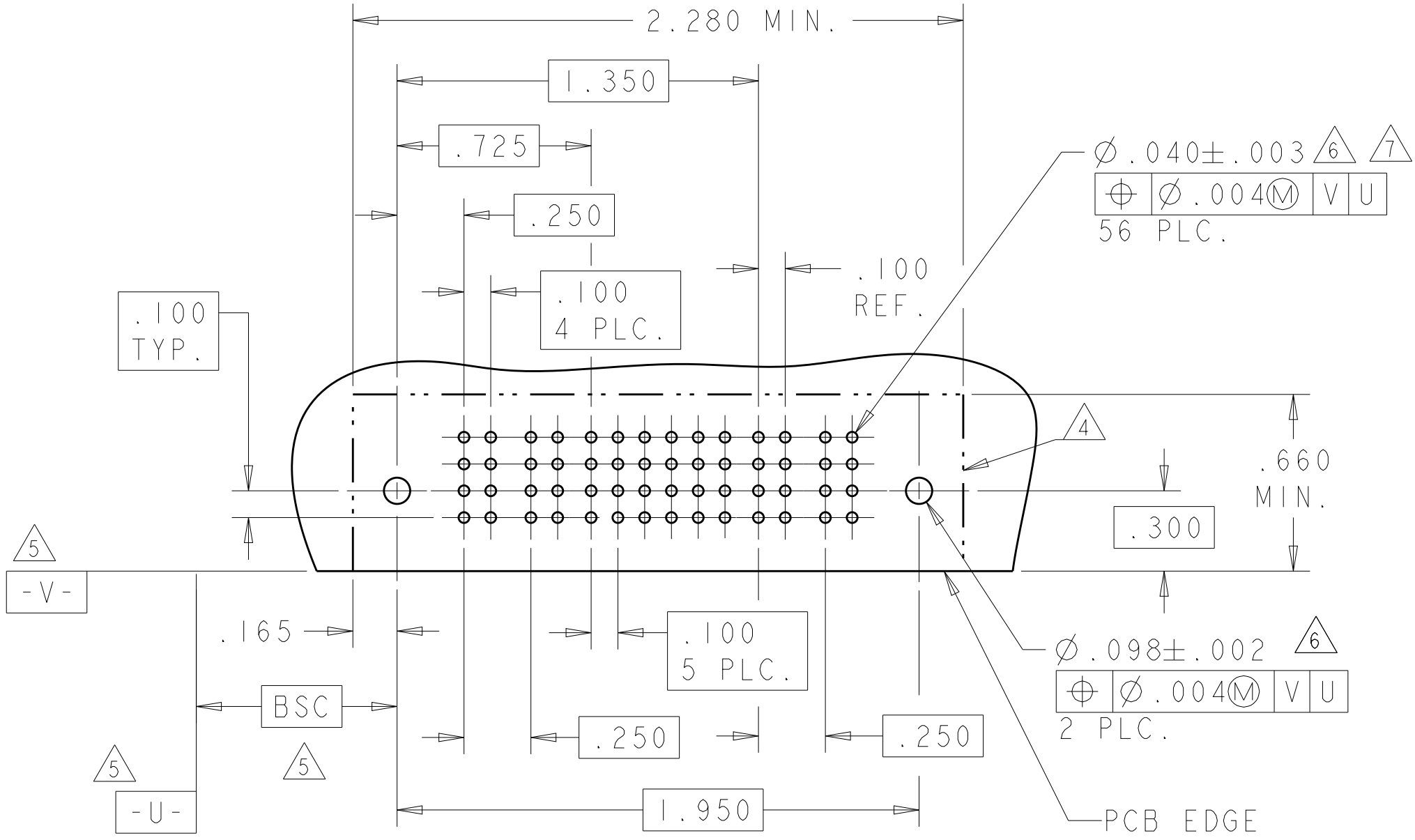


SECTION Z-Z

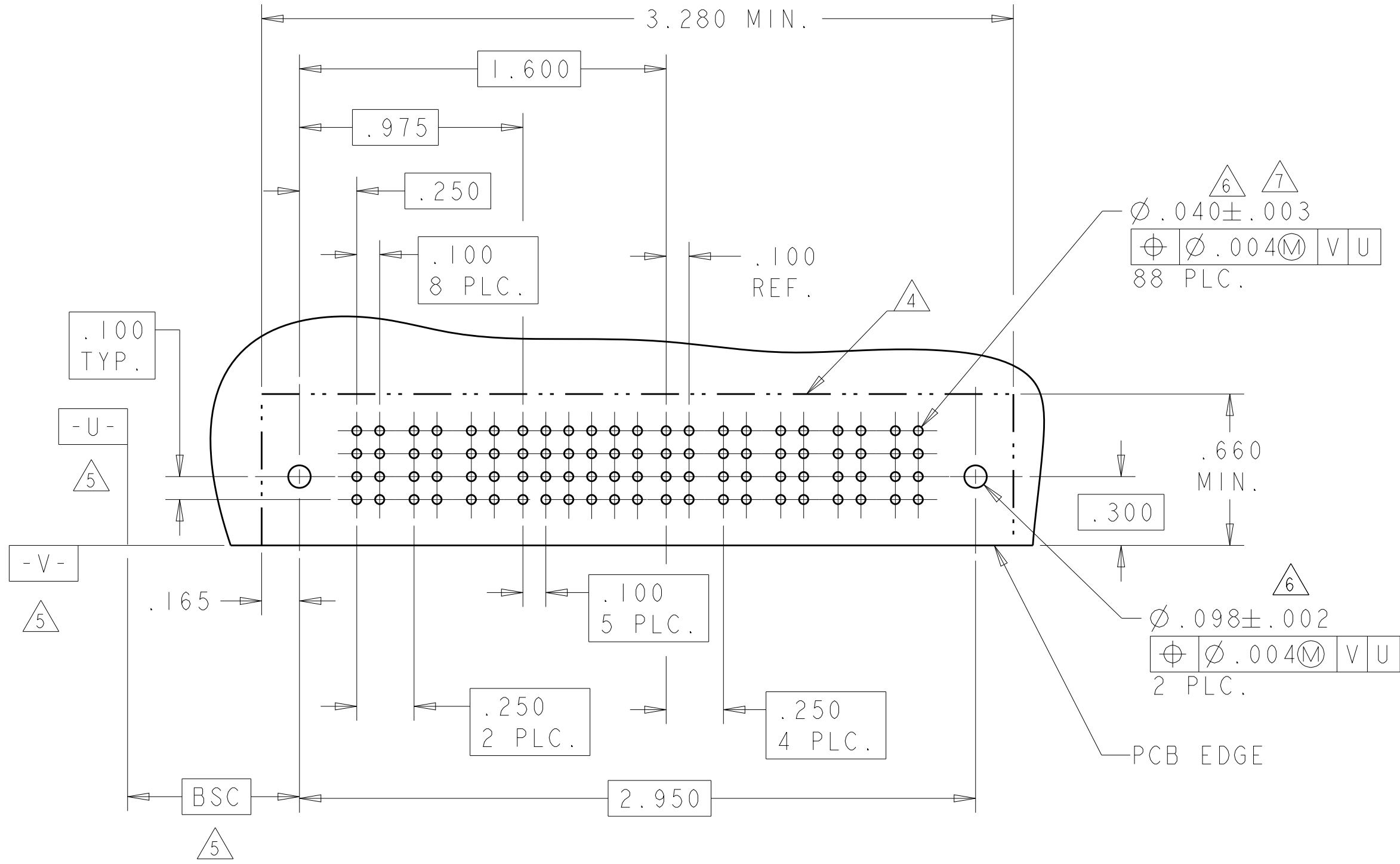
1.700	.250	.250	1.300	.875	1.750	-	2.050	.450	2P+16S+2P	7-6450120-1
2.700	.200	-	2.600	1.425	2.750	-	3.050	.450	5P + 44S + 1P	7-6450120-0
1.100	-	-	1.000	.625	1.150	-	1.450	.450	1P+12S+1P	6-6450120-9
1.000	-	-	.900	.625	1.050	-	1.350	.450	1P + 8S + 1P	6-6450120-8
2.850	.300	.200	2.125	1.825	2.900	-	3.200	.450	7HDP + 8S + 3ACP	6-6450120-7
2.650	.250	.200	1.550	.875	2.700	-	3.000	.450	2P + 24S + 6P	6-6450120-6
2.300	.300	.250	1.950	1.275	2.350	-	2.650	.475	3ACP + 24S + 2P	6-6450120-5
3.100	.250	.250	2.250	1.875	3.150	-	3.450	.450	6P + 12S + 4P	6-6450120-4
2.400	.250	.250	1.800	1.125	2.450	-	2.750	.475	3P + 24S + 3P	6-6450120-1
3.000	.300	.250	1.650	1.325	3.050	-	3.350	.475	3ACP + 8S + 6P	6-6450120-0
1.900	.300	.250	1.550	1.275	1.950	-	2.250	.475	3ACP + 8S + 2P	5-6450120-9
2.800	-	-	-	0.375	2.850	-	3.150	-	100S	5-6450120-8
2.700	.250	.250	2.100	1.125	2.750	-	3.050	.450	3P + 36S + 3P	5-6450120-7
1.100	-	-	1.000	.625	1.150	-	1.450	.450	1P + 12S + 1P	5-6450120-6
3.250	.300	.250	2.525	2.175	3.300	-	3.600	.450	7P + 8S + 3ACP	5-6450120-5
2.400	.250	.250	1.550	.875	2.450	-	2.750	.450	2P + 24S + 4P	5-6450120-3
5.400	.300	.300	2.875	2.175	5.450	-	5.750	.475	6P + 24S + 9P	5-6450120-2
3.800	.250	.300	1.875	1.375	3.850	-	4.150	.450	4P + 16S + 7ACP	5-6450120-0
1.600	.250	.250	1.250	.875	1.650	-	1.950	.450	2P + 12S + 2P	4-6450120-9
2.900	.250	.250	2.050	1.375	2.950	-	3.250	.450	4P + 24S + 4P	4-6450120-8
1.900	.250	.250	1.550	0.875	1.950	-	2.250	.450	2P + 24S + 2P	4-6450120-7
2.000	.250	.250	1.400	1.125	2.050	-	2.350	.450	3P + 8S + 3P	4-6450120-6
2.900	.250	.250	3.550	2.875	5.950	-	6.250	.450	10P + 24S + 10P	4-6450120-5
3.700	.200	.300	2.700	2.025	3.750	-	4.050	.450	8P + 24S + 4ACP	4-6450120-4
2.900	.300	.250	2.050	1.575	2.950	-	3.250	.475	4ACP+16S+4P	4-6450120-3
4.375	.250	.300	3.375	2.375	4.425	3.100	4.725	.450	8P + 24S + 1M + 4ACP	4-6450120-2
4.100	.300	.250	2.250	1.575	4.150	-	4.450	.475	4ACP + 24S + 8P	4-6450120-0
3.800	.250	.250	3.450	.875	3.850	-	4.150	.450	2P + 100S + 2P	3-6450120-6
4.600	.250	.250	3.250	1.875	4.650	-	4.950	.450	6P + 52S + 6P	3-6450120-5
5.100	.250	.250	3.500	2.175	5.150	-	5.450	.450	7P + 48S + 7P	3-6450120-4
3.500	.250	.300	2.775	2.375	3.550	-	3.850	.450	8P + 12S + 3ACP	3-6450120-3
4.000	.200	.200	2.700	1.825	4.050	-	4.350	.450	7HDP + 32S + 7HDP	3-6450120-0
3.900	.250	.250	2.550	1.875	3.950	-	4.250	.450	6P + 24S + 6P	2-6450120-7
5.200	.300	.250	2.350	1.625	5.250	-	5.550	.475	4ACP + 24S + 12P	2-6450120-6
2.500	.250	.250	2.150	1.425	2.550	-	2.850	.450	4P + 24S + 2P	2-6450120-5
3.600	.250	.250	2.500	1.625	3.650	-	3.950	.450	5P + 32S + 5P	2-6450120-4
2.500	.250	.250	2.150	.875	2.550	-	2.850	.450	2P + 48S + 2P	2-6450120-3
4.500	.300	.250	1.650	.975	4.550	-	4.850	.475	2ACP + 24S + 12P	2-6450120-2
2.850	.250	.250	2.000	1.125	2.900	-	3.200	.450	3P + 32S + 4P	2-6450120-1
3.950	.200	.250	2.125	1.025	4.000	-	4.300	.425	3P + 40S + 8P	2-6450120-0
1.400	-	-	1.300	.625	1.450	-	1.750	.450	1P + 24S + 1P	1-6450120-6
2.000	.300	.300	1.575	.975	2.050	-	2.350	.475	2P + 20S + 2P	1-6450120-4
1.200	-	-	1.100	.625	1.250	-	1.550	.450	1P + 16S + 1P	1-6450120-3
2.400	.250	.250	1.800	1.125	2.450	-	2.750	.450	3P + 24S + 3P	1-6450120-2
2.675	.200	.200	2.375	1.650	2.725	-	3.025	.450	5P + 24S + 2P	1-6450120-1
4.350	.250	.250	3.500	2.625	4.400	-	4.700	.450	9P + 32S + 4P	1-6450120-0
4.150	.250	.250	2.800	2.125	4.200	-	4.500	.450	7P + 24S + 6P	6450120-9
2.800	.250	.300	2.075	1.375	2.850	-	3.150	.450	4P + 24S + 3ACP	6450120-8
3.050	.300	.250	1.950	1.275	3.100	-	3.400	.475	3ACP + 24S + 5P	6450120-7
7.400	.250	.250	5.050	2.875	7.450	-	7.750	.450	10P + 84S + 10P	6450120-6
4.350	.250	.250	3.000	2.125	4.400	-	4.700	.450	7P + 32S + 6P	6450120-5
3.650	.250	.250	2.550	1.875	3.700	-	4.000	.450	6P + 24S + 5P	6450120-4
2.900	.250	.250	1.800	1.125	2.950	-	3.250	.450	3P + 24S + 5P	6450120-3
1.900	.250	.250	1.550	0.875	1.950	-	2.250	.450	2P + 24S + 2P	6450120-2
5.100	.250	.250	3.250	2.375	5.150	-	5.450	.450	8P + 32S + 8P	6450120-1
U	S	T	R	W	D	M	L	K	DESCRIPTION	PART NUMBER



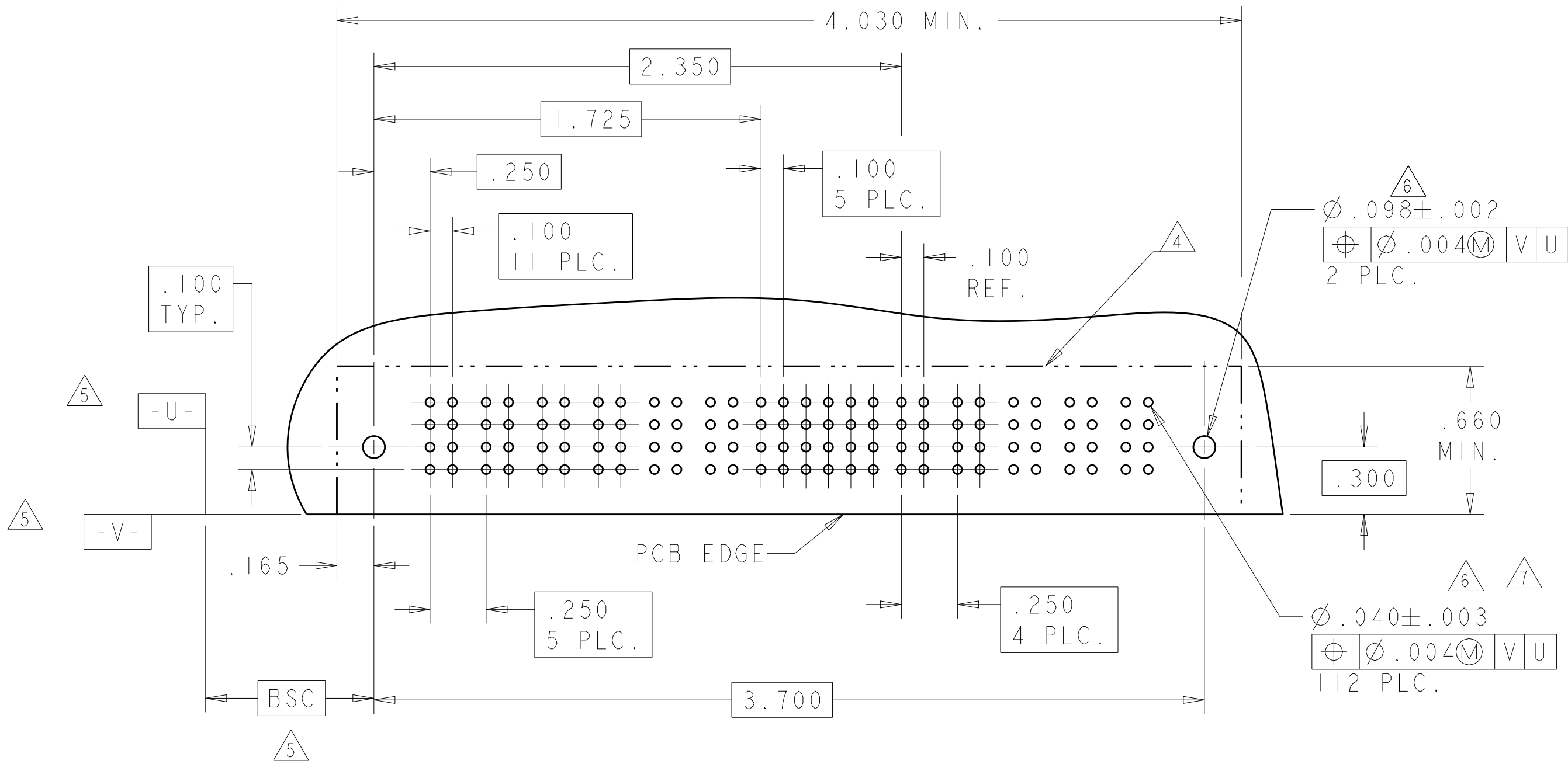
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			P1	P2	1	2	3	4	5	6	P3	P4	
6450120-2	D C B A		PM	PM	J	J	J	J	J	J	PM	PM	
					K	K	K	K	K	K			
					N	N	N	N	N	N			
					S	S	S	S	S	S			
2P + 24S + 2P													



PART NUMBER	ROWS		POWER			SIGNAL						POWER					
			P1	P2	P3	1	2	3	4	5	6	P4	P5	P6	P7	P8	
6450120-3	D C B A					J	J	J	J	J	J						
						K	K	K	K	K	K						
						N	N	N	N	N	N						
						S	S	S	S	S	S						
3P + 24S + 5P																	



PART NUMBER	ROWS		POWER						SIGNAL						POWER						
			P1	P2	P3	P4	P5	P6	1	2	3	4	5	6	P7	P8	P9	P10	P11		
6450120-4	D C B A								J	J	J	J	J	J							
									K	K	K	K	K	K							
									N	N	N	N	N	N							
									S	S	S	S	S	S							
6P + 24S + 5P																					



H	MLBF	.135	A
G	MLBF	.135	B
F	MLBF	.135	C
E	MLBF	.135	D
L4	STD	.165	D
L3	STD	.165	B
L2	STD	.165	C
L1	STD	.165	A
Z	STD	.090	D
Y	STD	.090	C
R	STD	.090	B
O	STD	.090	A
F	MLBF	.135	C
G	MLBF	.135	B
J	STD	.135	D
K	STD	.135	C
N	STD	.135	B
S	STD	.135	A
CODE	MATING SEQUENCE	TAIL LENGTH	ROW
SIGNAL CONTACT			

PD	.165
PA	.090
PM	.135
CODE	TAIL LENGTH
POWER CONTACT	

THIS DRAWING IS A CONTROLLED DOCUMENT.

OWN: R. GRZYBOWSKI 02FEB05
CHK: M. PERCHERKE 02FEB05
APVD: M. PERCHERKE 02FEB05

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±.
1 PLC ±.01
2 PLC ±.01
3 PLC ±.005
4 PLC ±.0020
ANGLES ±.2°

MATERIAL: .

FINISH: .

PRODUCT SPEC: 108-1973

APPLICATION SPEC: 114-13038

WEIGHT: .

CUSTOMER DRAWING

NAME: RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL

SIZE: A100779

CAGE CODE: C=6450120

DRAWING NO: .

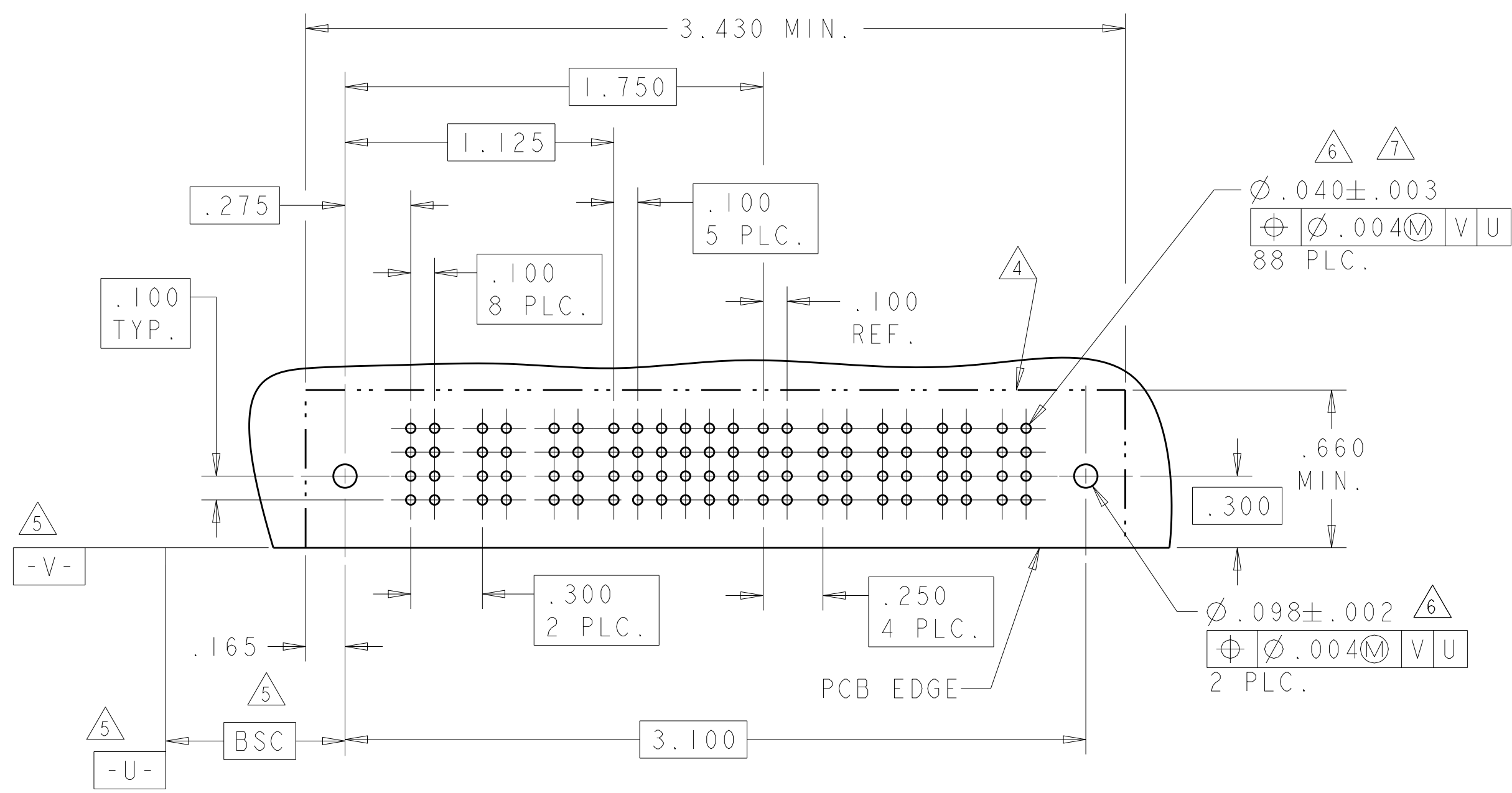
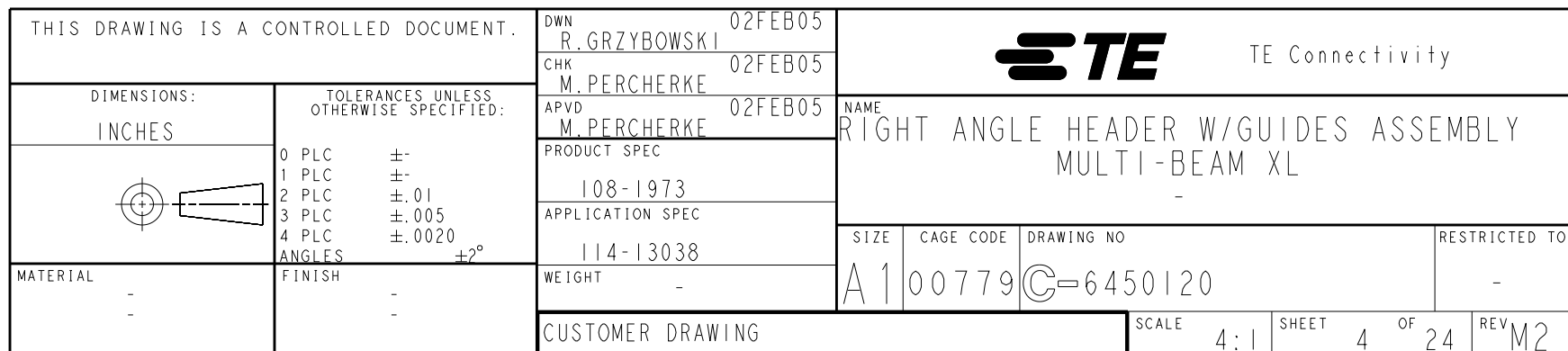
RESTRICTED TO: .

SCALE: 4:1

SHEET: 3 OF 24

REV: M2

PART NUMBER	ROWS		POWER			SIGNAL						POWER					
			P1	P2	P3	1	2	3	4	5	6	P4	P5	P6	P7	P8	
6450120-7	D		PM	PM	PM	J	J	J	J	J	J	PM	PM	PM	PM	PM	
	K					K	K	K	K	K							
	N					N	N	N	N	N							
	S					S	S	S	S	S							
3ACP + 24S + 5P		HD															HD

[illegible]

[illegible][illegible][illegible][illegible][illegible]

THIS DRAWING IS A CONTROLLED DOCUMENT.		PWN 02FEB05 CHK M PERCHERKE 02FEB05 M PERCHERKE 02FEB05		 TE Connectivity	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±. 1 PLC ±.01 2 PLC ±.005 3 PLC ±.0020 ANGLES ±.3°		NAME RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL	
		PRODUCT SPEC 108-1973 APPLICATION SPEC 114-13038		SIZE A1	
MATERIAL -		FINISH -		CASE CODE C-6450120	
WEIGHT -		CUSTOMER DRAWING -		RESTRICTED TO -	
				SCALE 4:1 SHEET 5 OF 24 REV M2	

Top view of the PCB showing dimensions and features:

- Overall width: 3.055 MIN
- Overall length: 2.725
- Dimensions from left edge:
 - 2.175
 - 1.500
 - .850
 - .275
- Dimensions from right edge:
 - .100 (5 PLC)
 - .200 (2 PLC)
 - .200
- Dimensions from bottom edge:
 - .660 MIN
 - .300
- Dimensions from top edge:
 - .00 (LC)
 - .200
- PCB EDGE
- Features:
 - 6 holes: $\varnothing .040 \pm .003$ (6, 7, 72 PLC)
 - 2 holes: $\varnothing .098 \pm .002$ (6, 2 PLC)
 - 4 holes: $\varnothing .004 \text{ (M)}$ (V, U)

[illegible]

LOC		DIST		REVISONS					
ES		00		NO	LTR	DESCRIPTION	DATE	DWN	APV
					-	SEE SHEET 1	-	-	-

.165
 1.580 MIN
 1.250
 .900
 .475
 .250
 .100 TYP
 .660 MIN
 .300
 .098 ± .002
 .040 ± .003
 .004 M V U
 32 PLC
 2 PLC
 PCB EDGE
 BSC
 .100 3 PLC
 -V-
 -U-

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:
INCHES		
	0 PLC	$\pm .$
	1 PLC	$\pm .$
	2 PLC	$\pm .01$
	3 PLC	$\pm .005$
	4 PLC	$\pm .0020$
	ANGLES	$\pm 2^\circ$
MATERIAL	FINISH	
-	-	

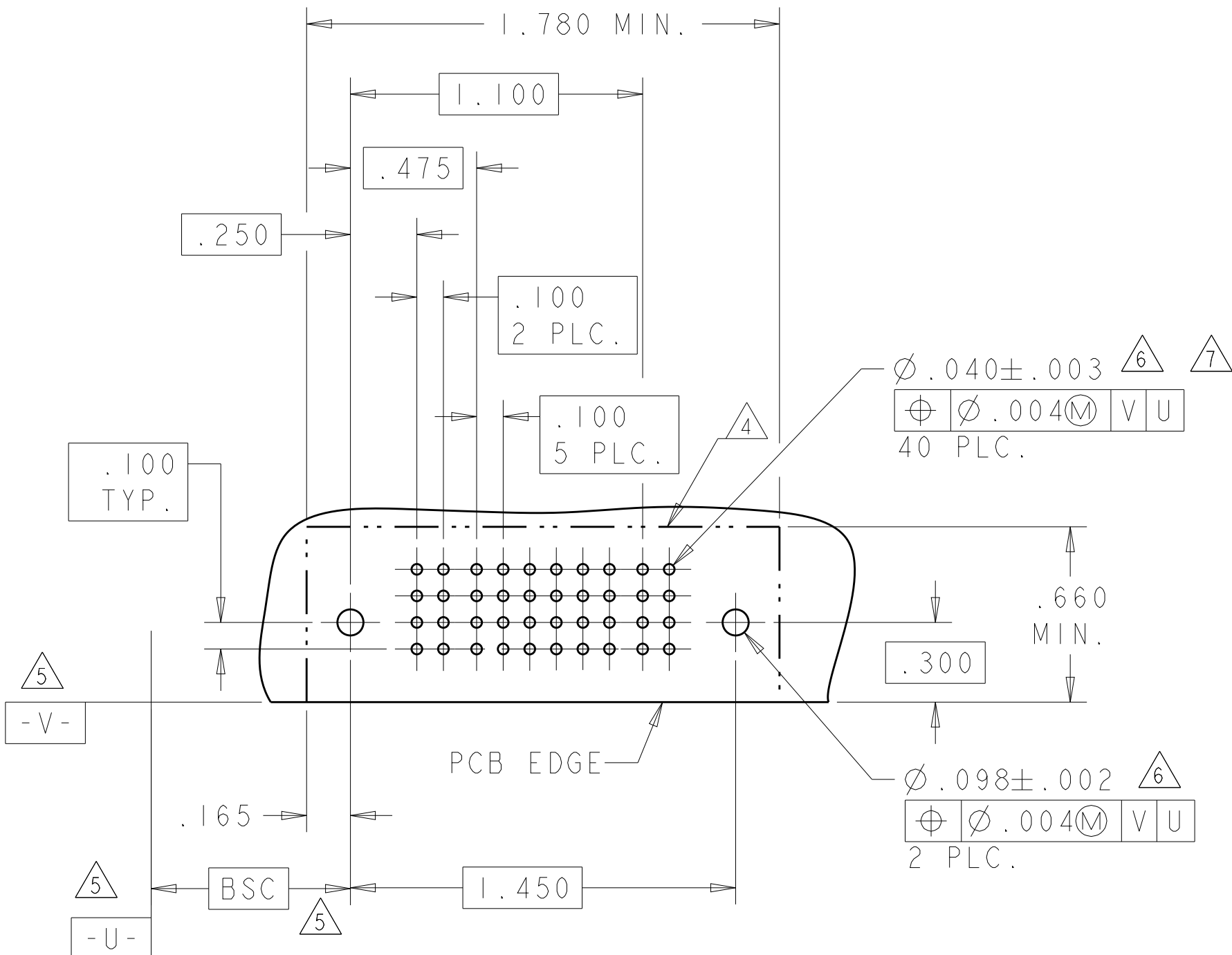
DWN R.GRZYBOWSKI 02FEB05
CHK M.PERCHERKE 02FEB05
APVD W.PERCHERKE 02FEB05

PRODUCT SPEC
108-1973
APPLICATION SPEC
114-13038
WEIGHT -

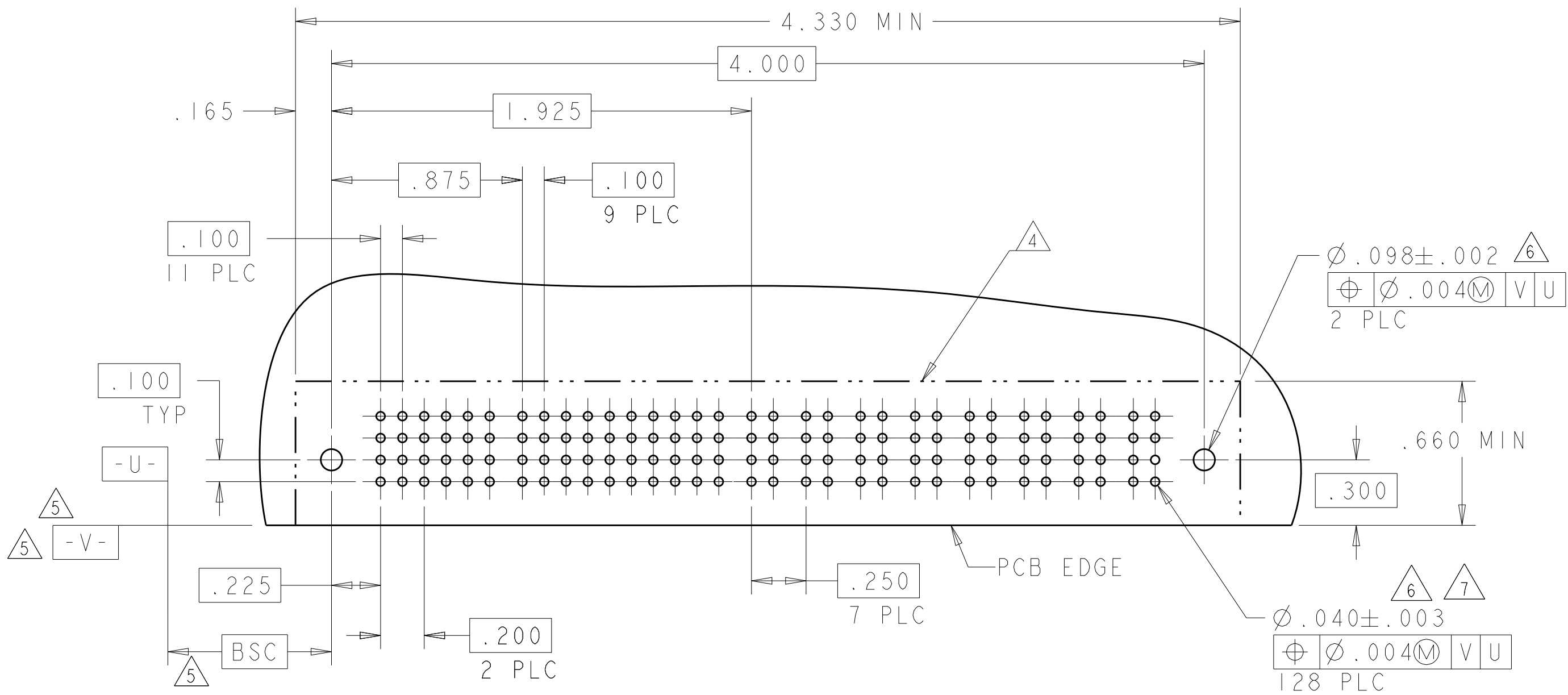
CUSTOMER DRAWING

NONE RIGHT ANGLE
SIZE CAGE CODE DRA
A100779C

PART NUMBER	ROWS	POWER		SIGNAL						POWER	
		PI	P2	1	2	3	4	5	6	P2	P1
1-6450120-6	D C B A	PA	PA	Z	Z	Z	Z	Z	Z	PA	PA
				Y	Y	Y	Y	Y	Y		
				R	R	R	R	R	R		
				O	O	O	O	O	O		
IP + 24S + IP		HD								HD	

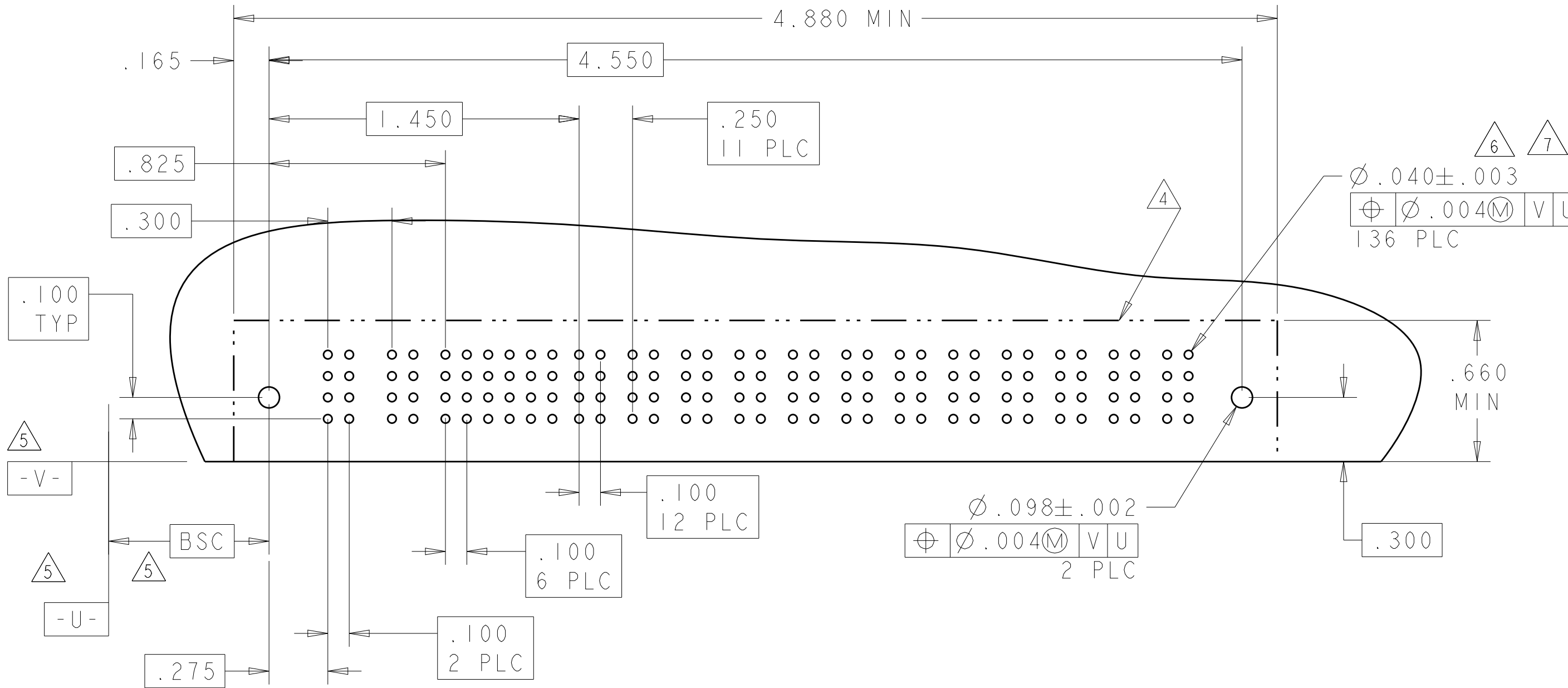


PART NUMBER	ROWS		POWER			SIGNAL										POWER									
			P1	P2	P3	1	2	3	4	5	6	7	8	9	10	P4	P5	P6	P7	P8	P9	P10	P11		
2-6450120-0	D C B A		PM	PM	PM	J	J	J	J	J	J	J	J	J	J	PM	PM	PM	PM	PM	PM	PM	PM		
						K	K	K	K	K	K	K	K	K	K									K	
						N	N	N	N	N	N	N	N	N	N									N	N
						S	S	S	S	S	S	S	S	S	S									S	S
3P + 40S + 8P			HD																					HD	

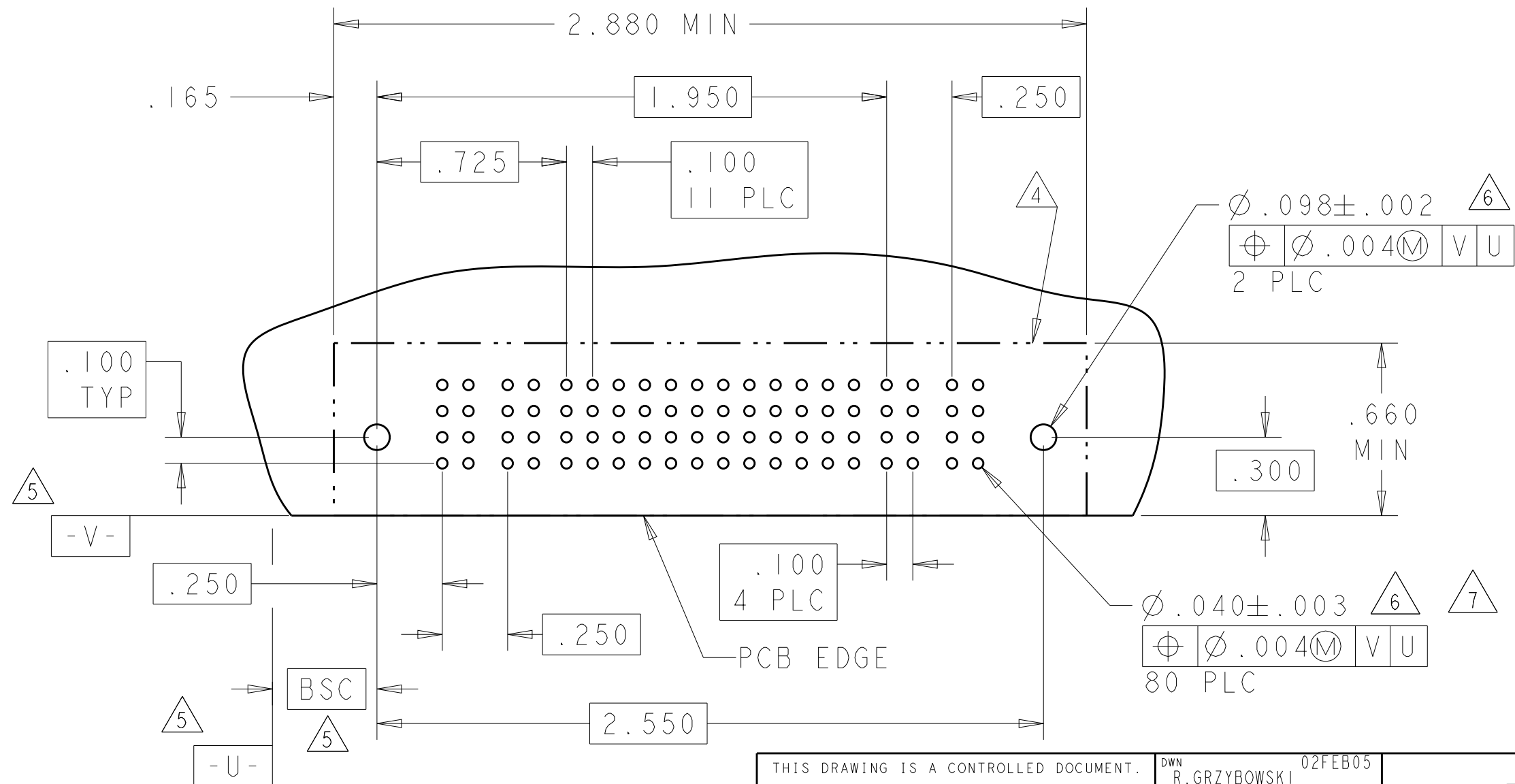


LOC		DIST		REVISIONS			
P	LYR	DESCRIPTION		DATE	DWN	APVD	
ES	00	-	SEE SHEET 1	-	-	-	

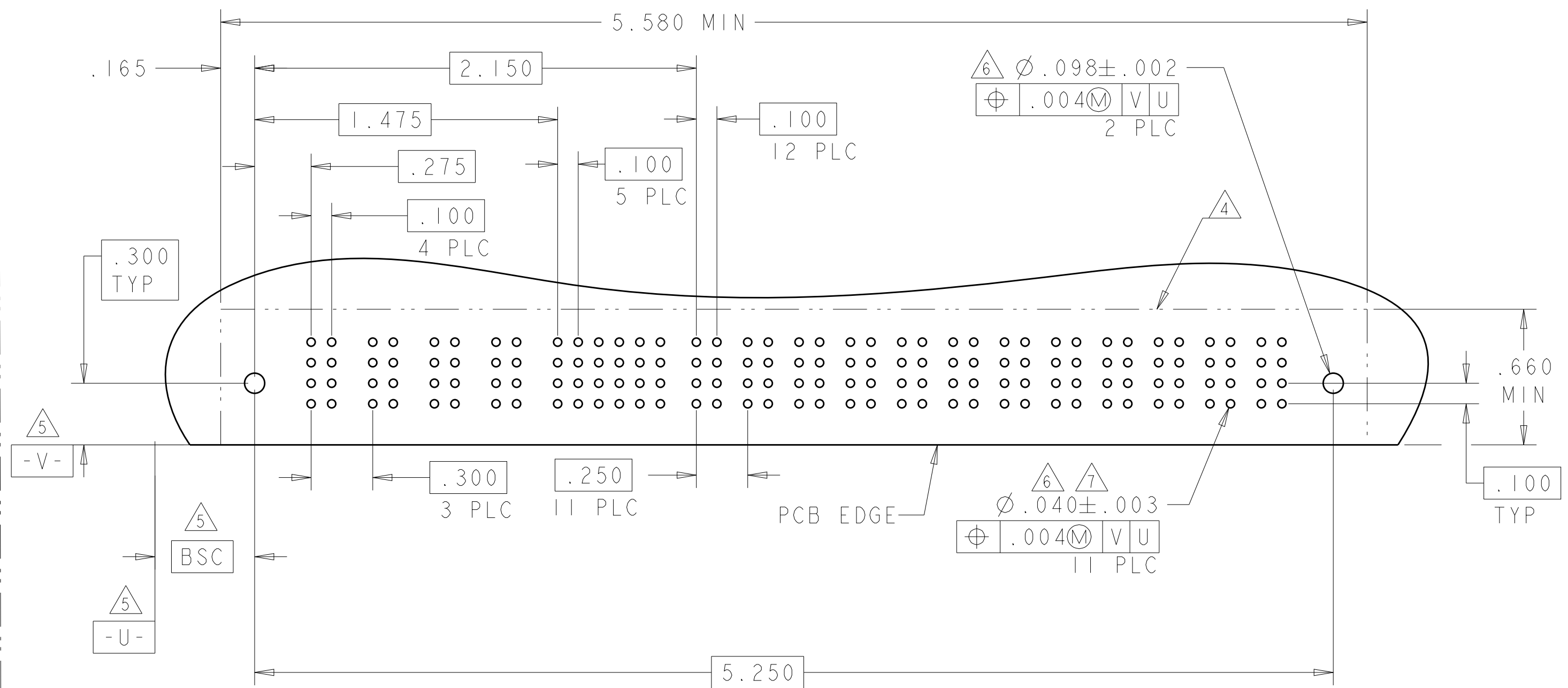
PART NUMBER	ROWS		POWER		SIGNAL						POWER																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																		
			P1	P2	1	2	3	4	5	6	P3	P4	P5	P6	P7	P8	P9	P10	P11	P12	P13	P14																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																							
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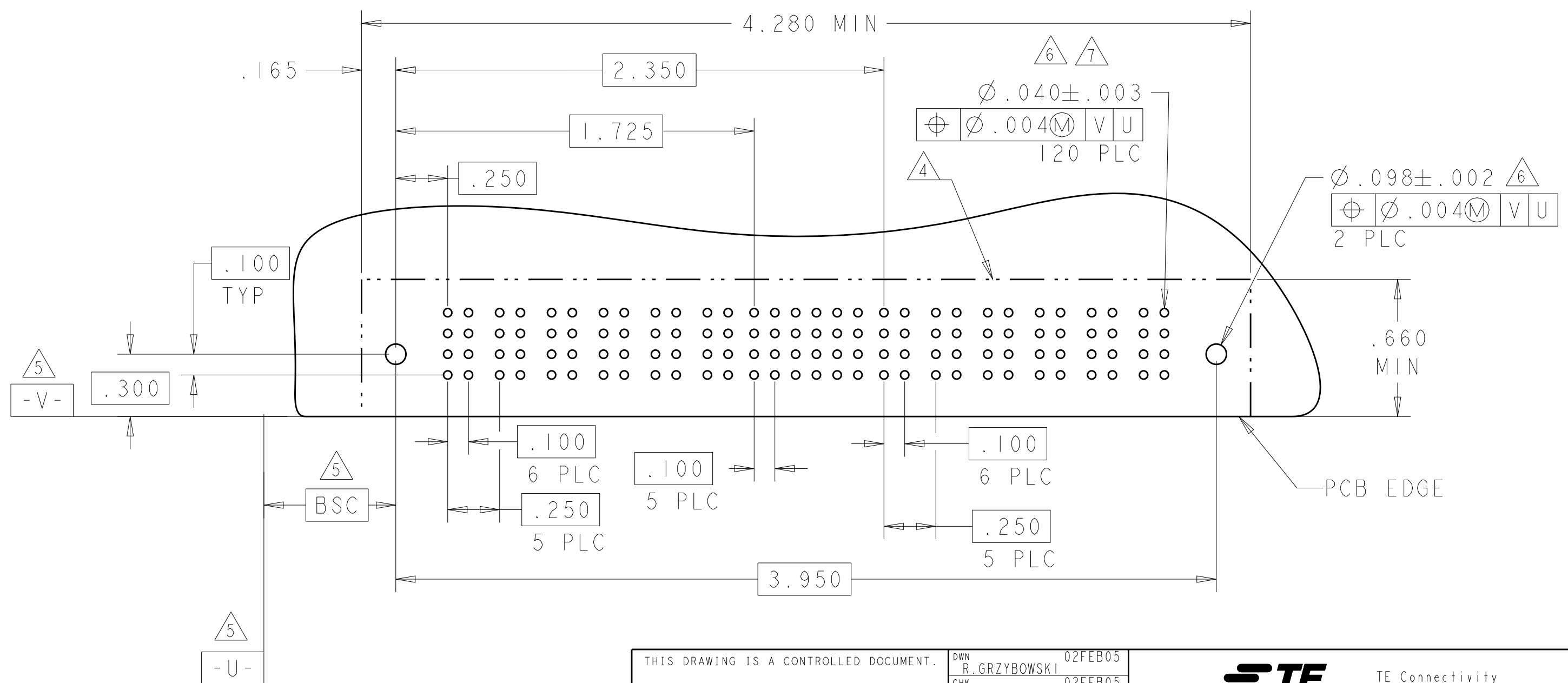
PART NUMBER	ROWS		POWER		SIGNAL												POWER			
			P1	P2	1	2	3	4	5	6	7	8	9	10	11	12	P3	P4		
2-6450120-3	D C B A		PM	PM	J	J	J	J	J	J	J	J	J	J	J	PM	PM			
					K	K	K	K	K	K	K	K	K	K	K				K	
					N	N	N	N	N	N	N	N	N	N	N				N	N
					S	S	S	S	S	S	S	S	S	S	S				S	S
2P + 48S + 2P			HD														HD			



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.GRZYBOWSKI	02FEB05	TE Connectivity			
DIMENSIONS: INCHES		CHK M.PERCHEKKE	02FEB05	RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD M.PERCHEKKE	02FEB05	NAME			
0 PLC ±.01		PRODUCT SPEC		SIZE		CAGE CODE	
1 PLC ±.01		APPLICATION SPEC		DRAWING NO		RESTRICTED TO	
2 PLC ±.005		108-1973		A100779		C=6450120	
3 PLC ±.002		114-13038		WEIGHT		SCALE	
4 PLC ±.002		FINISH		CUSTOMER DRAWING		SHEET 7 OF 24	
ANGLES		MATERIAL		REV M2			

[illegible]

PART NUMBER	ROWS		POWER						SIGNAL						POWER																																																																																																																																
			P1	P2	P3	P4	P5	P6	1	2	3	4	5	6	P7	P8	P9	P10	P11	P12																																																																																																																											
2-6450120-7	D C B A																																																																																																																																														

4805 (3/11)

[illegible]

Technical drawing of a PCB layout for a 132 PLC. The drawing shows a rectangular board with a central array of 132 circular components arranged in 11 rows and 12 columns. Dimensions are provided in inches, including a total length of 4.180 MIN and a width of .660 MIN. Various callouts specify component types like "24 PLC", "2 PLC", and "132 PLC", as well as tolerances and material specifications like "PCB EDGE" and "BCS". A coordinate system is indicated with "5" and "6" markers.

4805 (3/11)

4.480 MIN

4.150

2.050

1.425

.275

.300
3 PLC

.100
TYP

.250
7 PLC

4

6
7
 $\phi .040 \pm .003$
 $\oplus \phi .004 \text{ (M) V U}$
120 PLC

6
 $\phi .098 \pm .002$
 $\oplus \phi .004 \text{ (M) V U}$
2 PLC

5
-V-

.300

5
BSC

.100
4 PLC

.100
8 PLC

PCB EDGE

.100
TYP

.660 MIN

5
-U-

POWER

SIGNAL

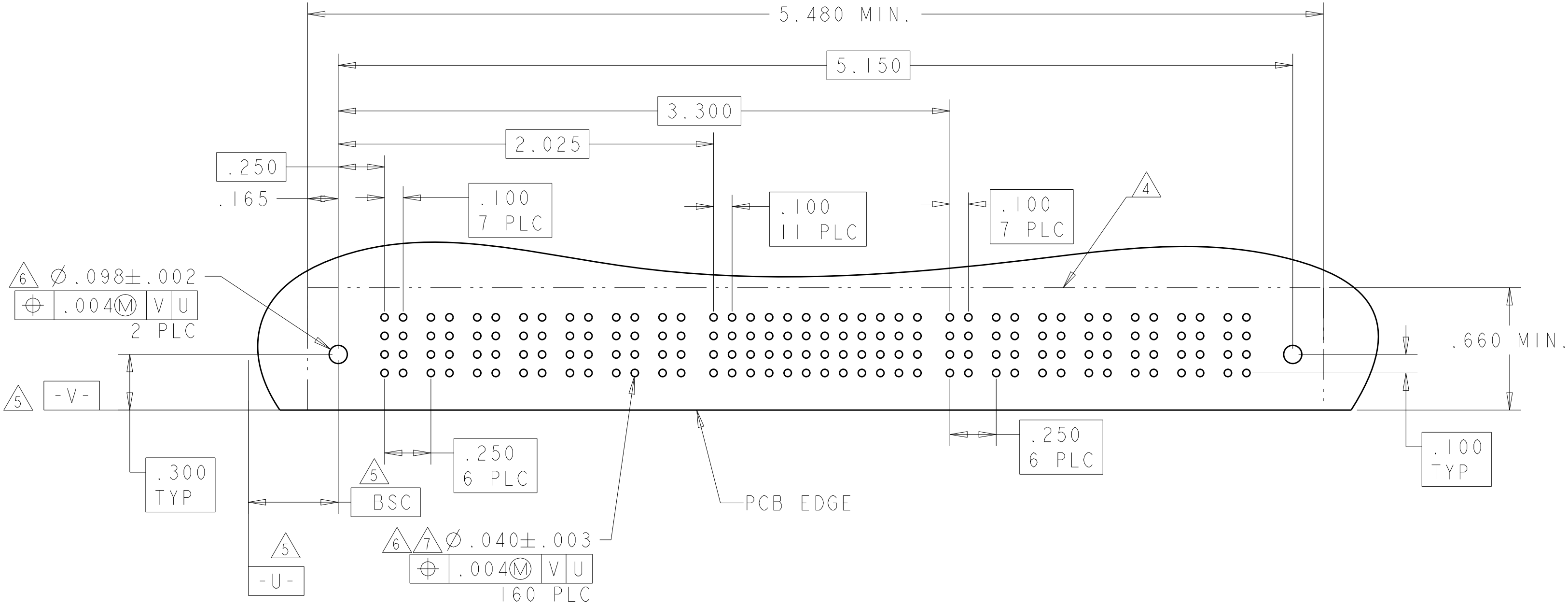
POWER

Top view drawing of a PCB showing dimensions and features. The drawing includes a grid of 148 holes (12x12) and various dimensions. Key dimensions include: overall width 4.980 MIN, overall length 4.650, and a central section width of 3.050. Hole diameters are specified as $\phi .0098 \pm .002$ (2 PLC) and $\phi .004 \pm .003$ (148 PLC). The drawing also shows a BSC (Basic Size) dimension of .300 and a .660 MIN dimension for the central section. The PCB EDGE is indicated.

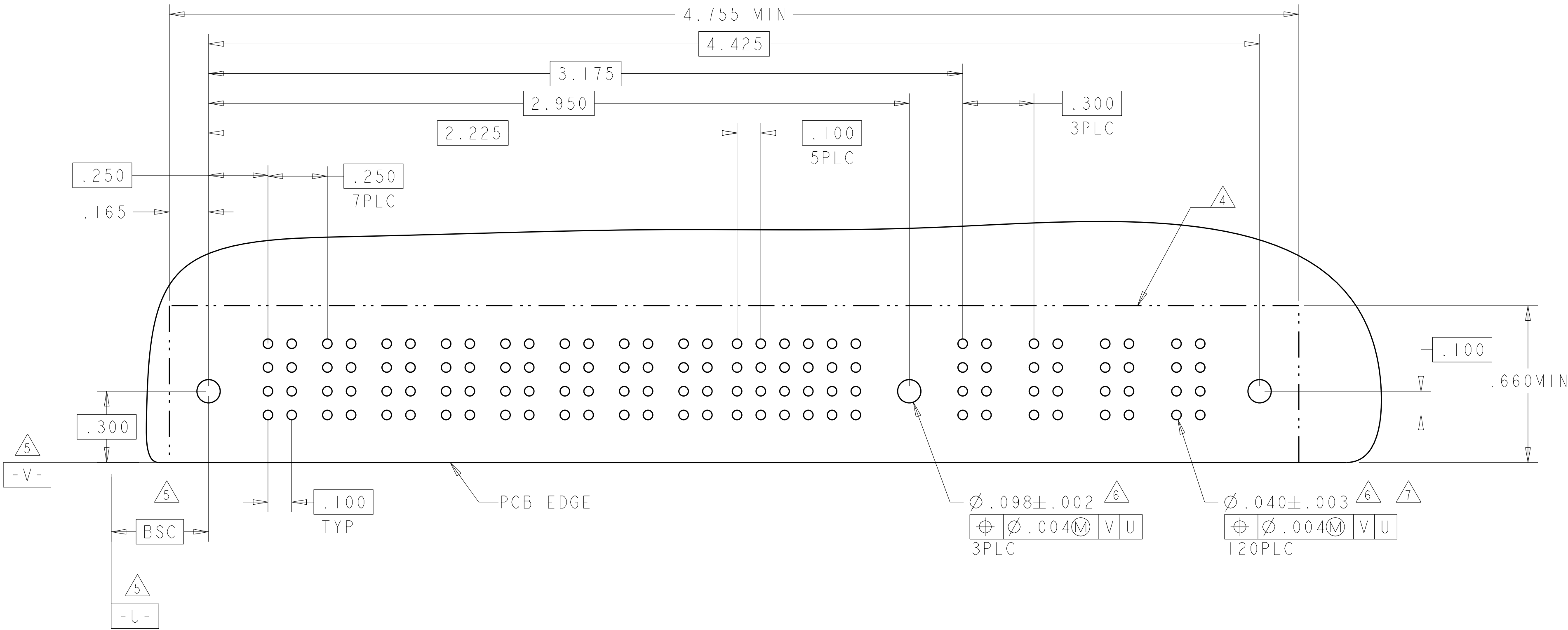
4805 (3/11)

LOC	DIST	REVISONS				
		P	LTR	DESCRIPTION	DATE	DWN
ES	00	-	-	SEE SHEET 1	-	-

PART NUMBER	ROWS		POWER							SIGNAL												POWER										
			P1	P2	P3	P4	P5	P6	P7	1	2	3	4	5	6	7	8	9	10	11	12	P8	P9	P10	P11	P12	P13	P14				
3-6450120-4	D C B A									J	J	J	J	J	J	J	J	J	J	J	J											
										K	K	K	K	K	K	K	K	K	K	K	K									K	K	
										N	N	N	N	N	N	N	N	N	N	N	N									N	N	N
										S	S	S	S	S	S	S	S	S	S	S	S									S	S	S
7P + 48S + 7P																																



PART NUMBER	ROWS		POWER								SIGNAL							POWER					
			P1	P2	P3	P4	P5	P6	P7	P8	1	2	3	4	5	6		P9	P10	P11	P12		
4-6450120-2	D C B A										J	J	J	J	J	J							
											K	K	K	K	K	K							K
											N	N	N	N	N	N							N
											S	S	S	S	S	S							S
8P + 24S + 1M + 4ACP																							



THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN
R.GRZYBOWSKI
CHK
M.PERCHEKKE
APVD
M.PERCHEKKE

02FEB05
02FEB05
02FEB05

DIMENSIONS:
INCHES

MATERIAL
-

TOLERANCES UNLESS
OTHERWISE SPECIFIED:

0 PLC ±
1 PLC ±.01
2 PLC ±.01
3 PLC ±.005
4 PLC ±.0020
ANGLES #2°
FINISH

WEIGHT
-

CUSTOMER DRAWING

TE Connectivity

NAME
RIGHT ANGLE HEADER W/GUIDES ASSEMBLY
MULTI-BEAM XL

SIZE
A1

CAGE CODE
100779

DRAWING NO
C=6450120

RESTRICTED TO
-

SCALE
4:1

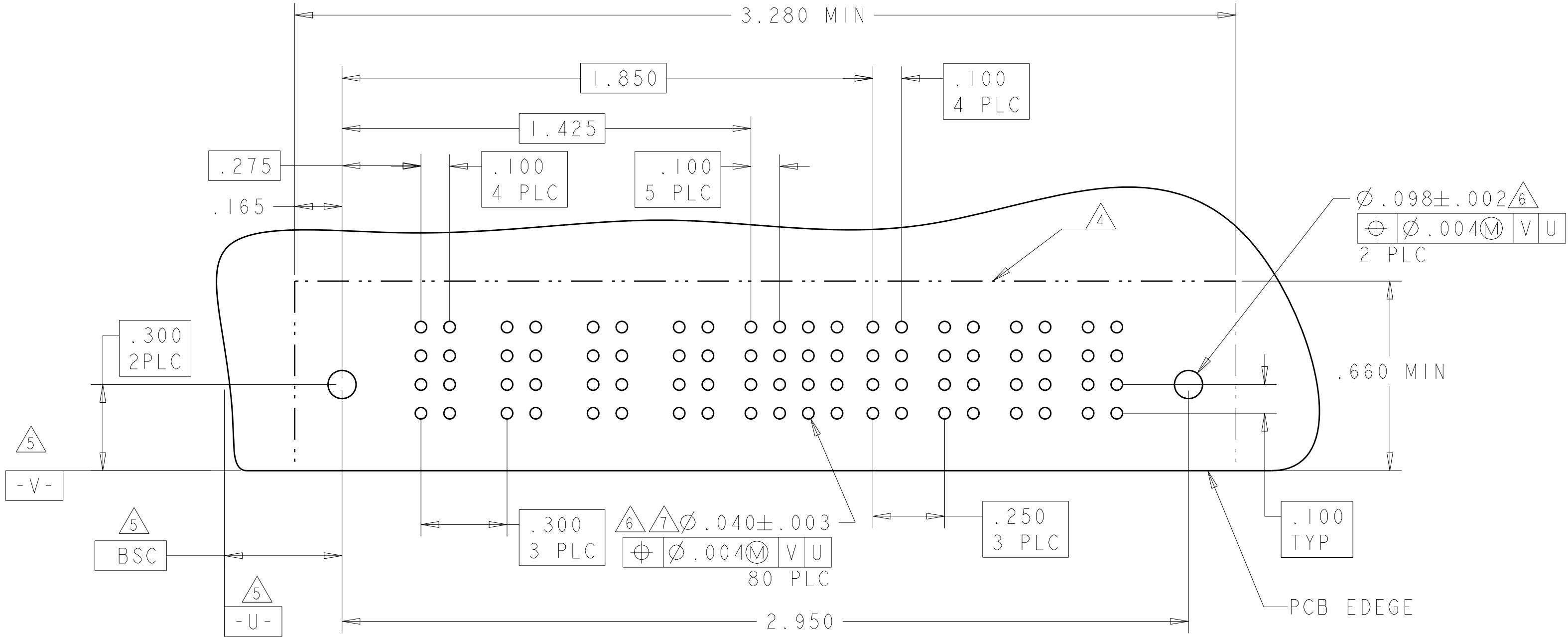
SHEET
11

OF
24

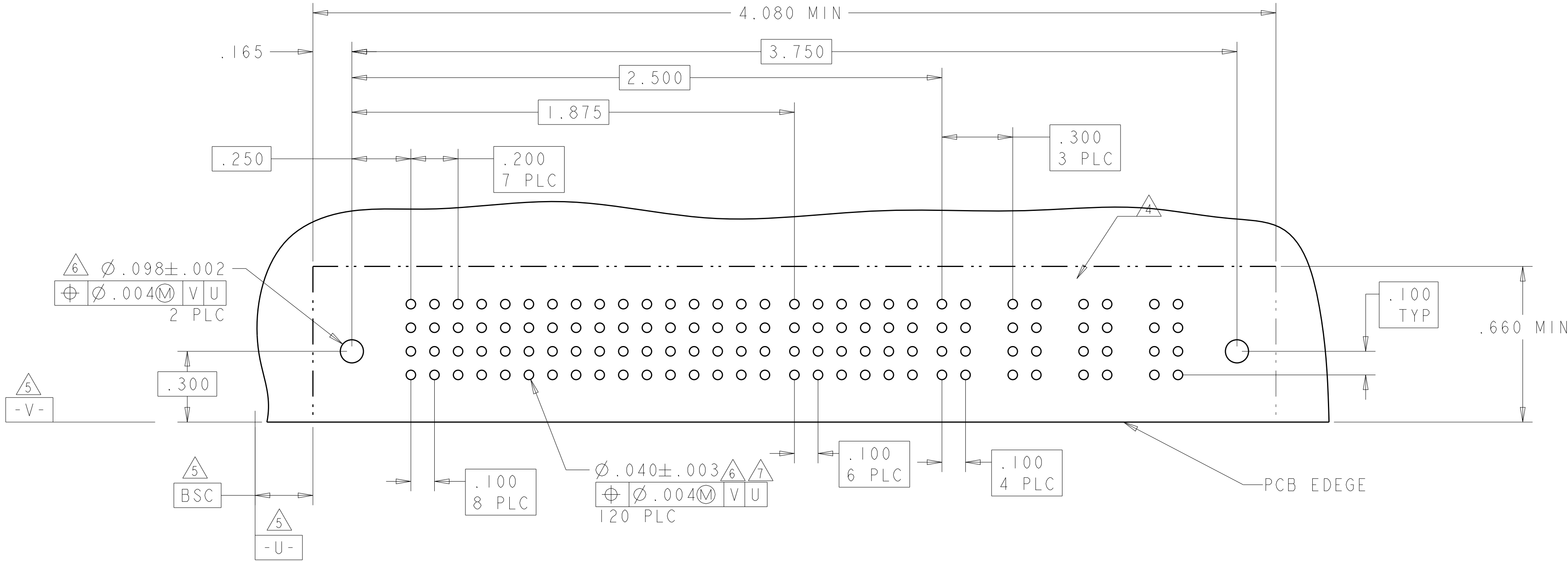
REV
M2

LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DWN
ES	00	-	-	SEE SHEET 1	-	-

PART NUMBER	ROWS		POWER				SIGNAL				POWER				
			P1	P2	P3	P4	1	2	3	4	P5	P6	P7	P8	
4-6450120-3	D C B A		PM	PM	PM	PM	J	J	J	J	PM	PM	PM	PM	
							K	K	K	K					
							N	N	N	N					
							S	S	S	S					
4ACP + 16S + 4P															



PART NUMBER	ROWS		POWER								SIGNAL						POWER				
			P1	P2	P3	P4	P5	P6	P7	P8	1	2	3	4	5	6	P9	P10	P11	P12	
4-6450120-4	D C B A																				
8P + 24S + 4ACP																					



THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN
R.GRZYBOWSKI
CHK
M.PERCHERKE
APVD
M.PERCHERKE

02FEB05
02FEB05
02FEB05

DIMENSIONS:
INCHES

MATERIAL
-

TOLERANCES UNLESS
OTHERWISE SPECIFIED:

0 PLC ±
1 PLC ±.01
2 PLC ±.01
3 PLC ±.005
4 PLC ±.0020
ANGLES ±2°
FINISH

WEIGHT
-

CUSTOMER DRAWING

NAME
RIGHT ANGLE HEADER W/GUIDES ASSEMBLY
MULTI-BEAM XL

SIZE
A1

CAGE CODE
00779

DRAWING NO
C=6450120

RESTRICTED TO
-

SCALE
4:1

SHEET
12

OF
24

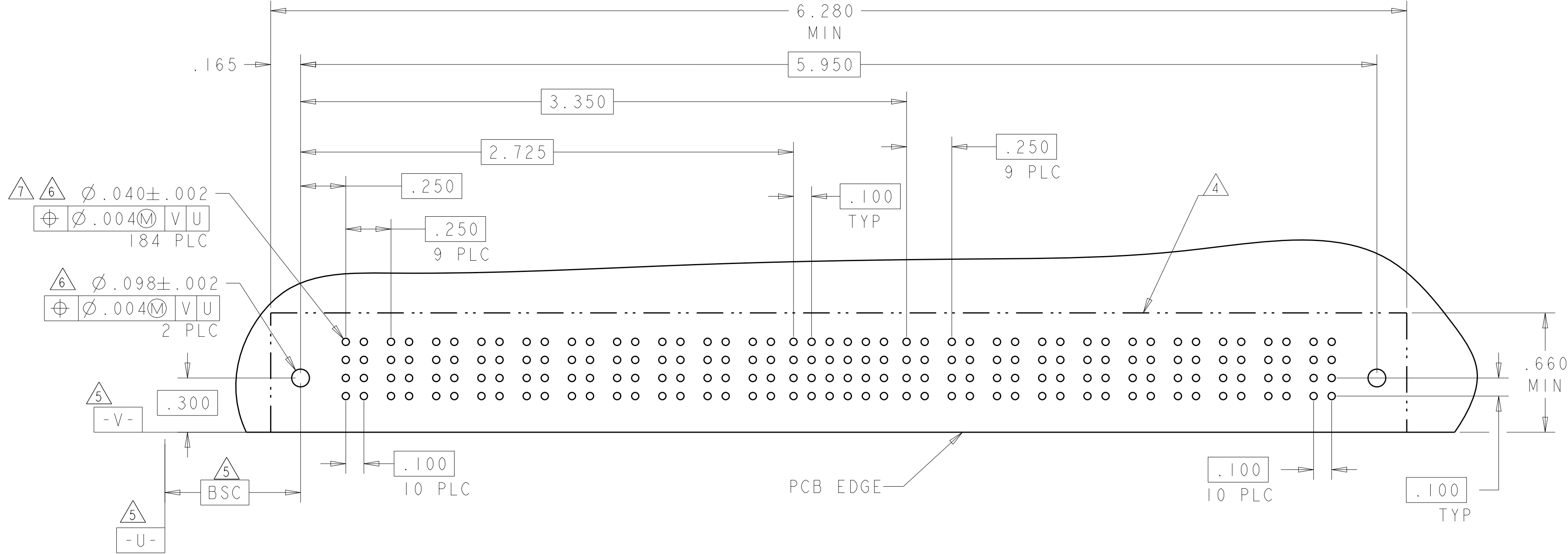
REV
M2

TE Connectivity

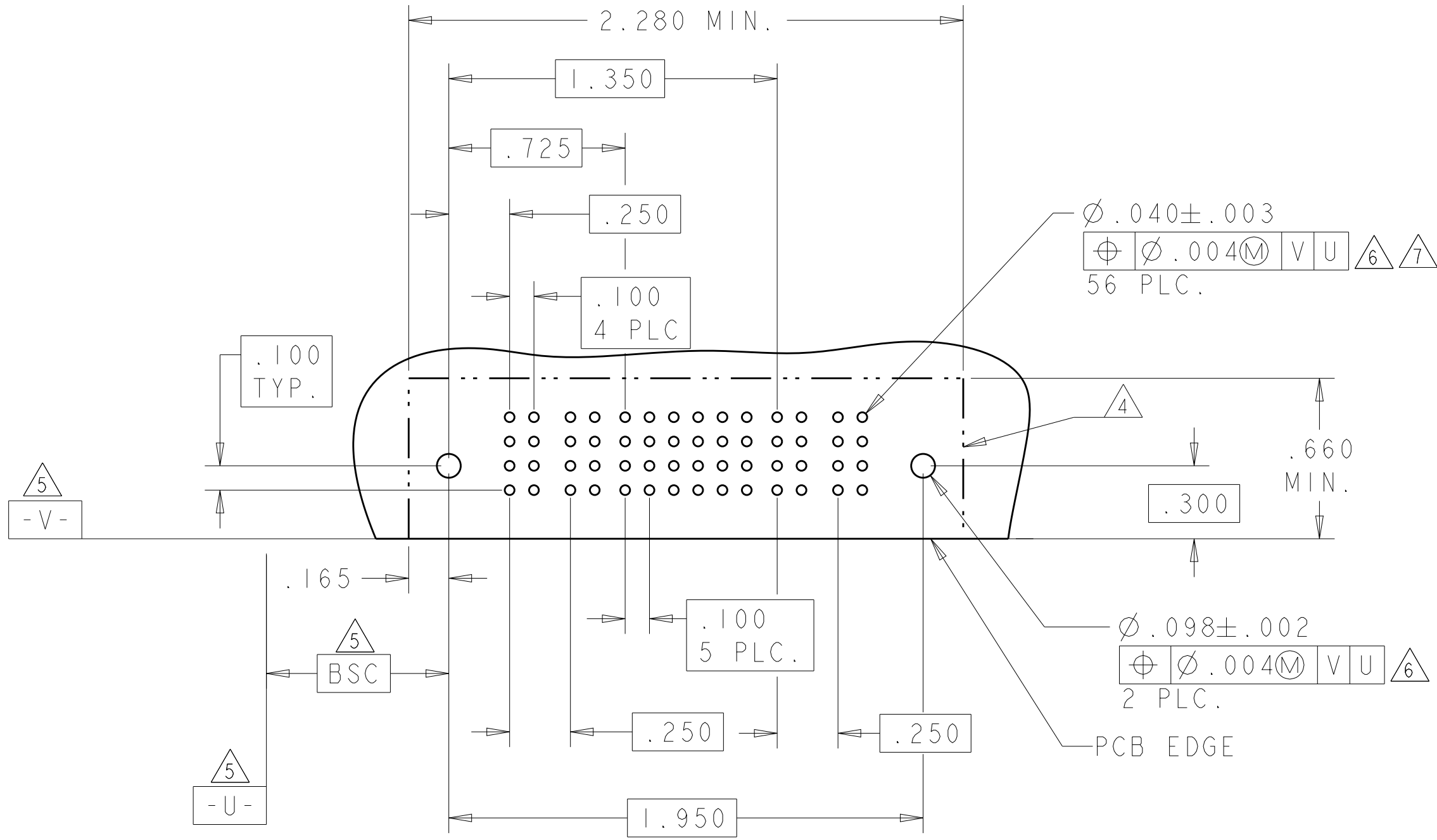
TE

LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION		DATE	DWN	APVD	
-	-	SEE SHEET 1		-	-	-	

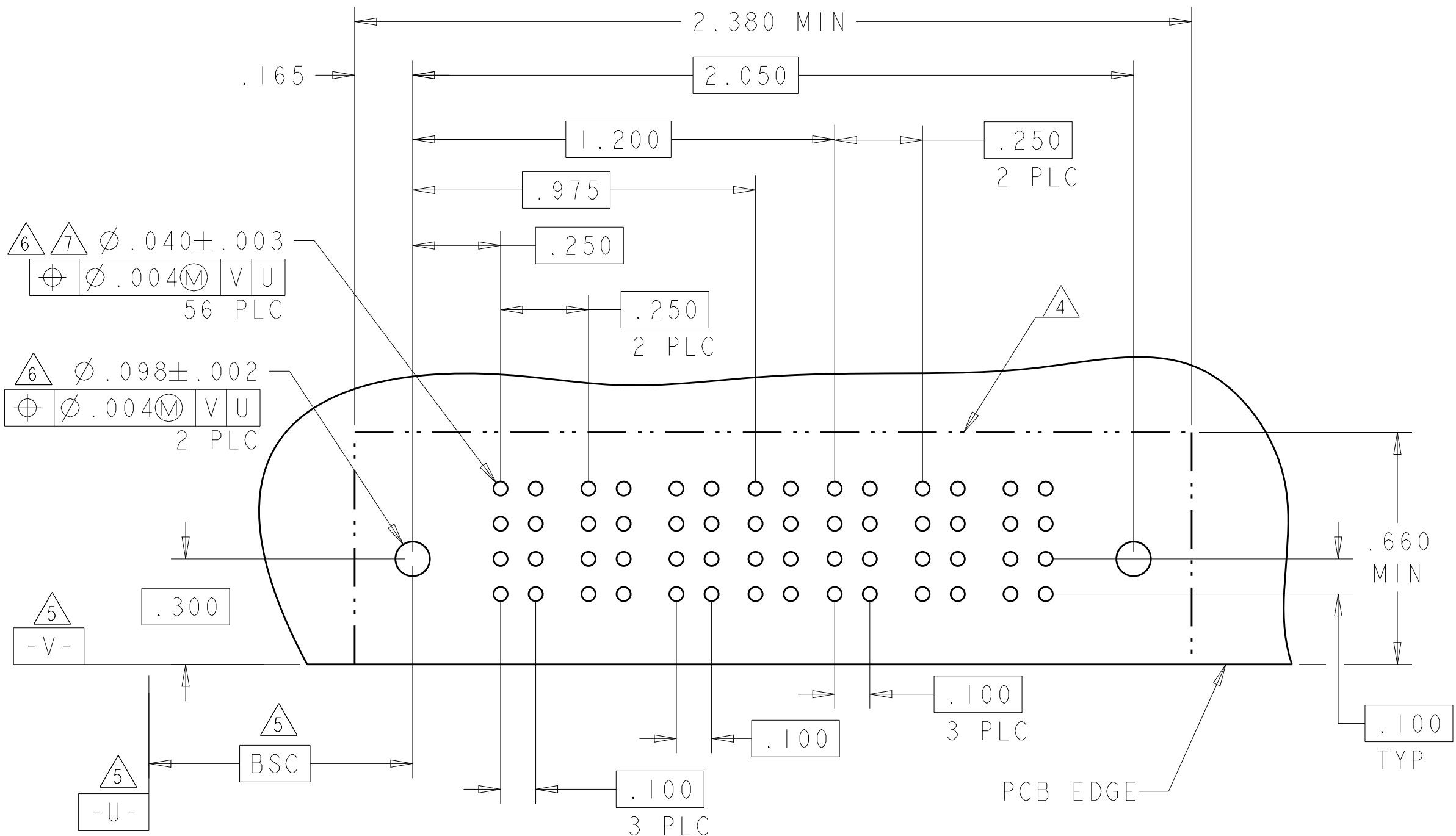
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			P1	P2	P3	P4	P5	P6	P7	P8	P9	P10	1	2	3	4	5	6	P11	P12	P13	P14	P15	P16	P17	P18	P19	P20			
4-6450120-5	D C B A		PM	PM	PM	PM	PM	PM	PM	PM	PM	PM	J	J	J	J	J	J	PM	PM	PM	PM	PM	PM	PM	PM	PM	PM	PM		
													K	K	K	K	K	K													
													N	N	N	N	N	N													
													S	S	S	S	S	S													
10P + 24S + 10P																															



PART NUMBER	ROWS		POWER		SIGNAL						POWER		
			P1	P2	1	2	3	4	5	6	P3	P4	
4-6450120-7	D C B A		PM	PM	J	J	J	J	J	J	PM	PM	
					K	K	F	K	K	K			
					N	N	G	N	N	N			
					S	S	S	S	S	S			
2P + 24S + 2P													



PART NUMBER	ROWS		POWER			SIGNAL		POWER			
			P1	P2	P3	1	2	P4	P5	P6	
4-6450120-6	D C B A										
3P + 8S + 3P											



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DWN
R.GRZYBOWSKI
CHK
M.PERCHEKKE
APVD
M.PERCHEKKE

02FEB05
02FEB05
02FEB05

DIMENSIONS:
INCHES

MATERIAL
-

TOLERANCES UNLESS
OTHERWISE SPECIFIED:

0 PLC ±
1 PLC ±
2 PLC ±.01
3 PLC ±.005
4 PLC ±.0020
ANGLES ±2°
FINISH

02FEB05
PRODUCT SPEC
108-1973
APPLICATION SPEC
114-13038
WEIGHT
-

NAME
RIGHT ANGLE HEADER W/GUIDES ASSEMBLY
MULTI-BEAM XL

SIZE
A1

CAGE CODE
00779

DRAWING NO
C=6450120

RESTRICTED TO
-

CUSTOMER DRAWING

SCALE
4:1

SHEET
13

OF
24

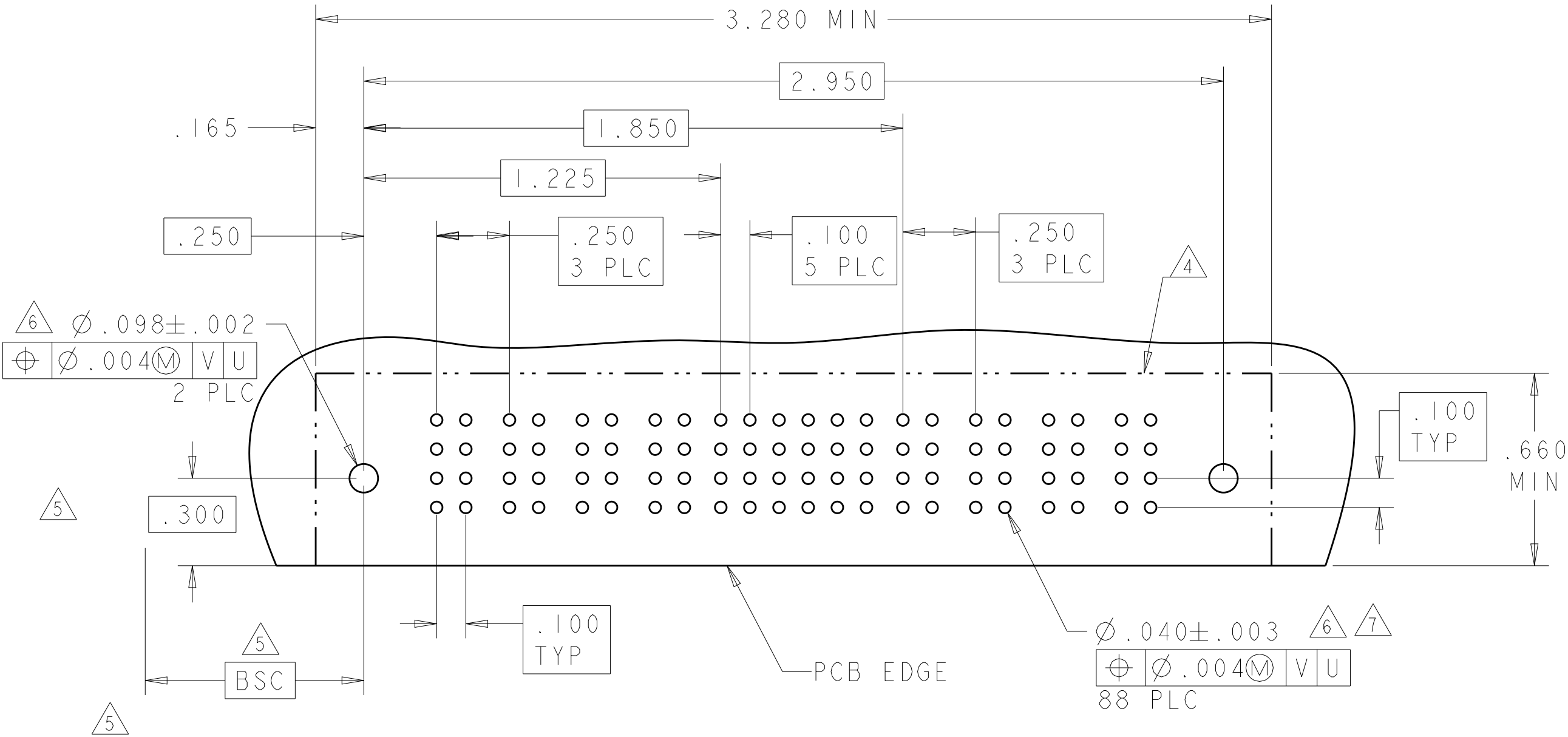
REV
M2

TE Connectivity

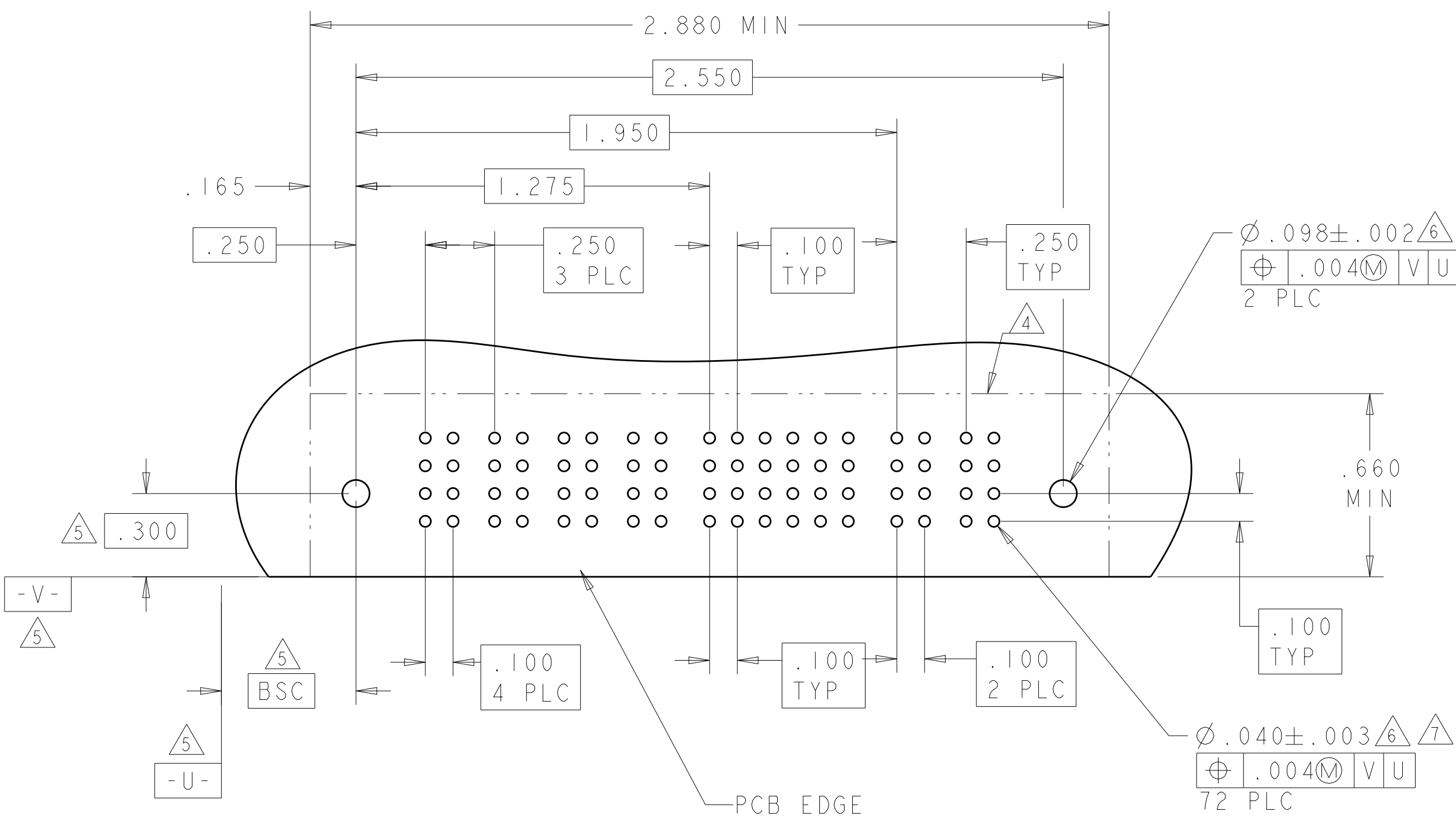
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LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
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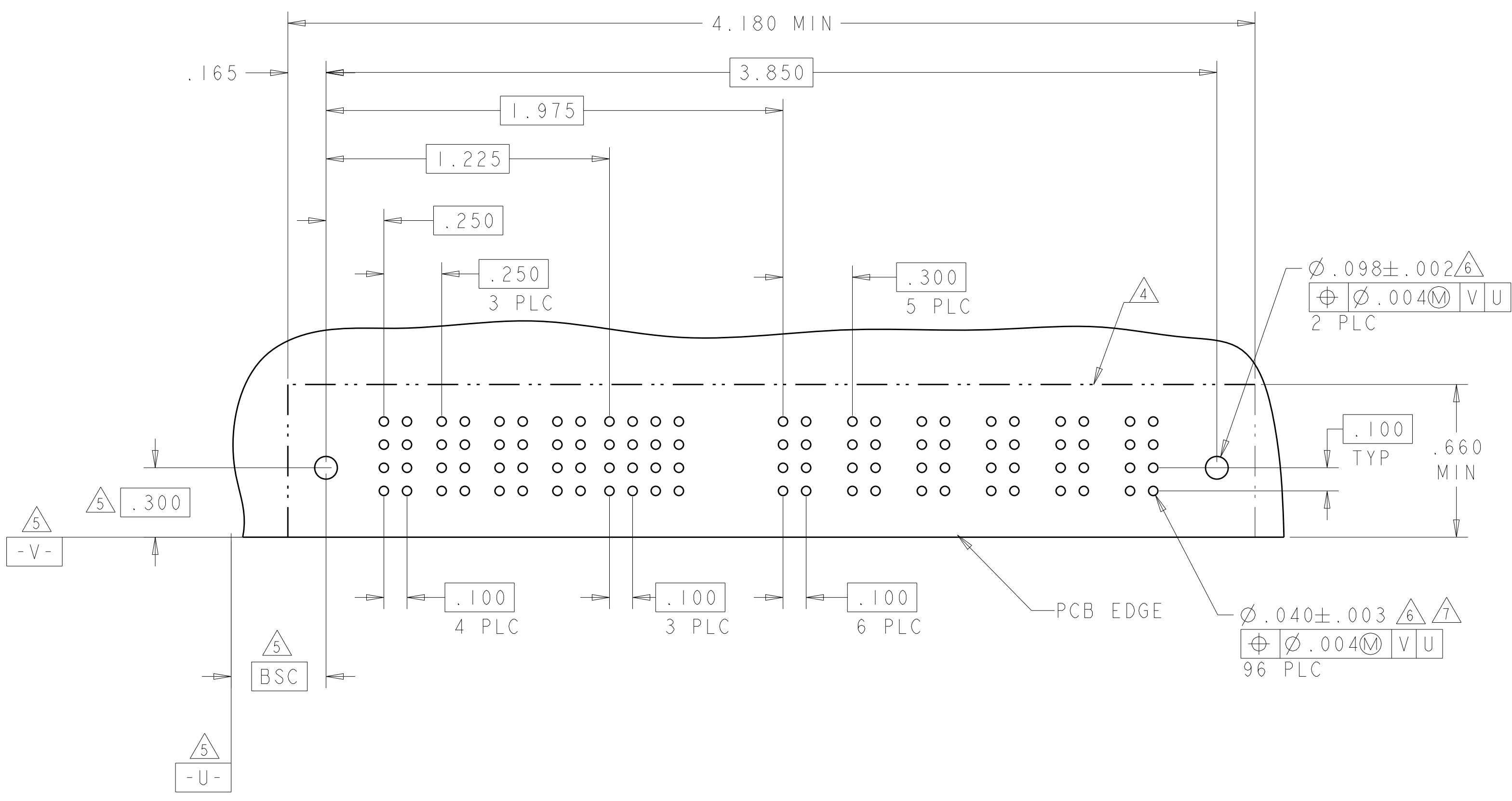
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	C						K	K	K	K	K	K					
	B						N	N	N	N	N	N					
	A						S	S	S	S	S	S					
4P + 24S + 4P																	



PART NUMBER	ROWS		POWER				SIGNAL						POWER		
			P1	P2	P3	P4	1	2	3	4	5	6	P5	P6	
2-6450120-5	D		PM	PM	PM	PM	J	J	J	J	J	J	PM	PM	
	C						K	K	K	K	K	K			
	B						N	N	N	N	N	N			
	A						S	S	S	S	S	S			
4P + 24S + 2P															



PART NUMBER	ROWS		POWER				SIGNAL				POWER							
			P1	P2	P3	P4	1	2	3	4	P5	P6	P7	P8	P9	P10		
5-6450120-0	D		PM	PM	PM	PM	J	J	J	J		PM	PM	PM	PM	PM	PM	
	C						K	K	K	K								
	B						N	N	N	N								
	A						S	S	S	S								
4P + 16S + 7ACP																		



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DWN: R.GRZYBOWSKI 02FEB05
CHK: M.PERCHEKKE 02FEB05
APVD: M.PERCHEKKE 02FEB05

DIMENSIONS:
INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±.01
1 PLC ±.01
2 PLC ±.01
3 PLC ±.005
4 PLC ±.0020
ANGLES ±2°
FINISH

MATERIAL

-

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN: R.GRZYBOWSKI 02FEB05
CHK: M.PERCHEKKE 02FEB05
APVD: M.PERCHEKKE 02FEB05

PRODUCT SPEC

108-1973

APPLICATION SPEC

114-13038

WEIGHT

-

CUSTOMER DRAWING

SCALE: 4:1

NAME

RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL

SIZE

A1

CAGE CODE

6450120

DRAWING NO

100779

RESTRICTED TO

-

SHEET

14

OF

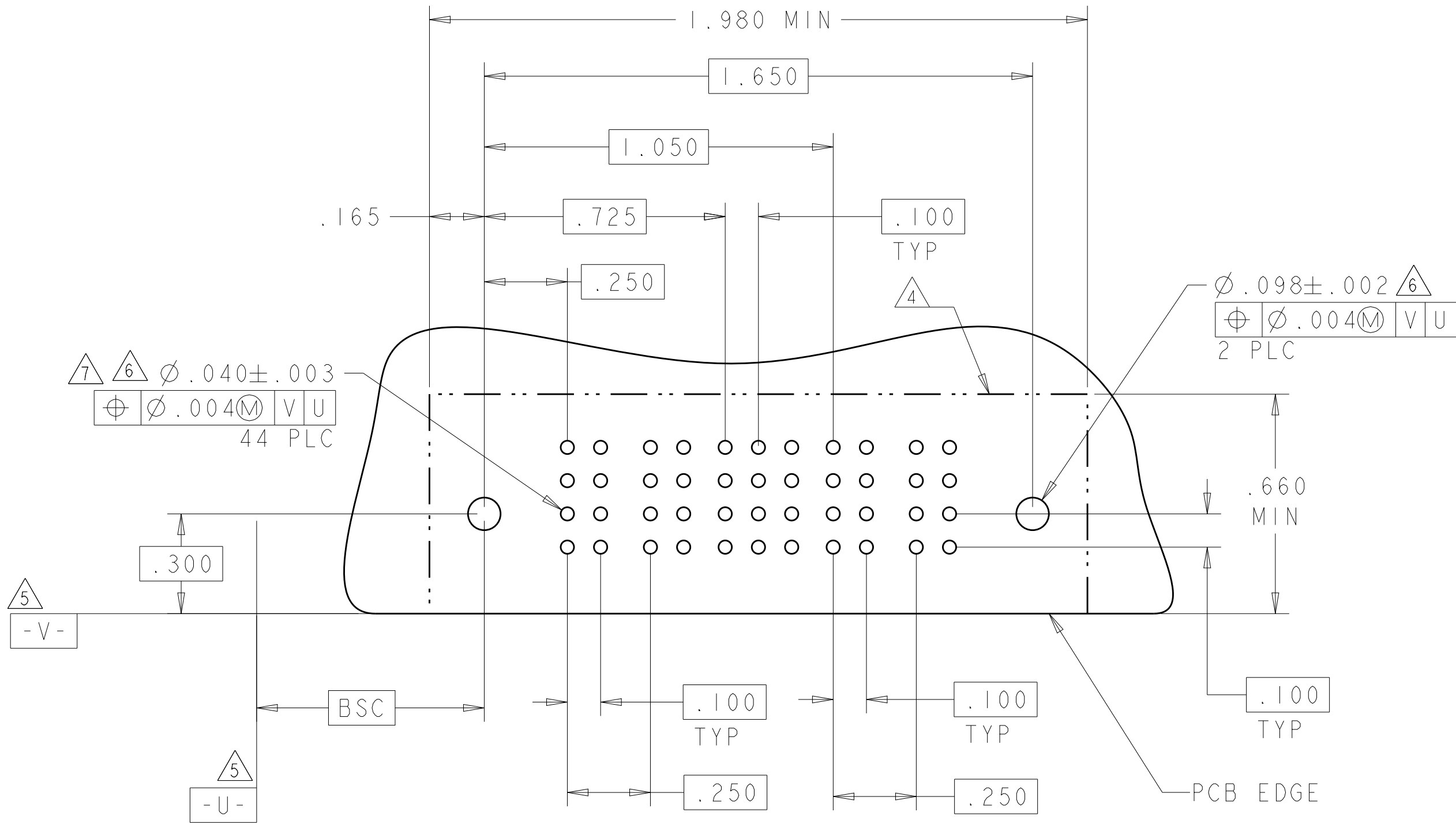
24

REV

M2

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
ES	00	-	-	SEE SHEET 1	-	-	-

PART NUMBER	ROWS	POWER		SIGNAL			POWER			
		P1	P2	1	2	3	P3	P4		
4-6450120-9	D		PM	PM	J	J	J	PM	PM	
	C				K	K	K			
	B				N	N	N			
	A				S	S	S			
2P + 12S + 2P										



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.GRZYBOWSKI	02FEB05	TE Connectivity	
		CHK M.PERCHEKKE	02FEB05		
DIMENSIONS: INCHES		APVD M.PERCHEKKE	02FEB05	NAME	RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	
		0 PLC ±.01		APPLICATION SPEC	
		2 PLC ±.01		ANGLES	114-13038
		4 PLC ±.0020		FINISH	#2°
MATERIAL -		WEIGHT -		SIZE A100779	CAGE CODE 6450120
CUSTOMER DRAWING		SCALE 4:1		SHEET 15	OF 24
				REV M2	

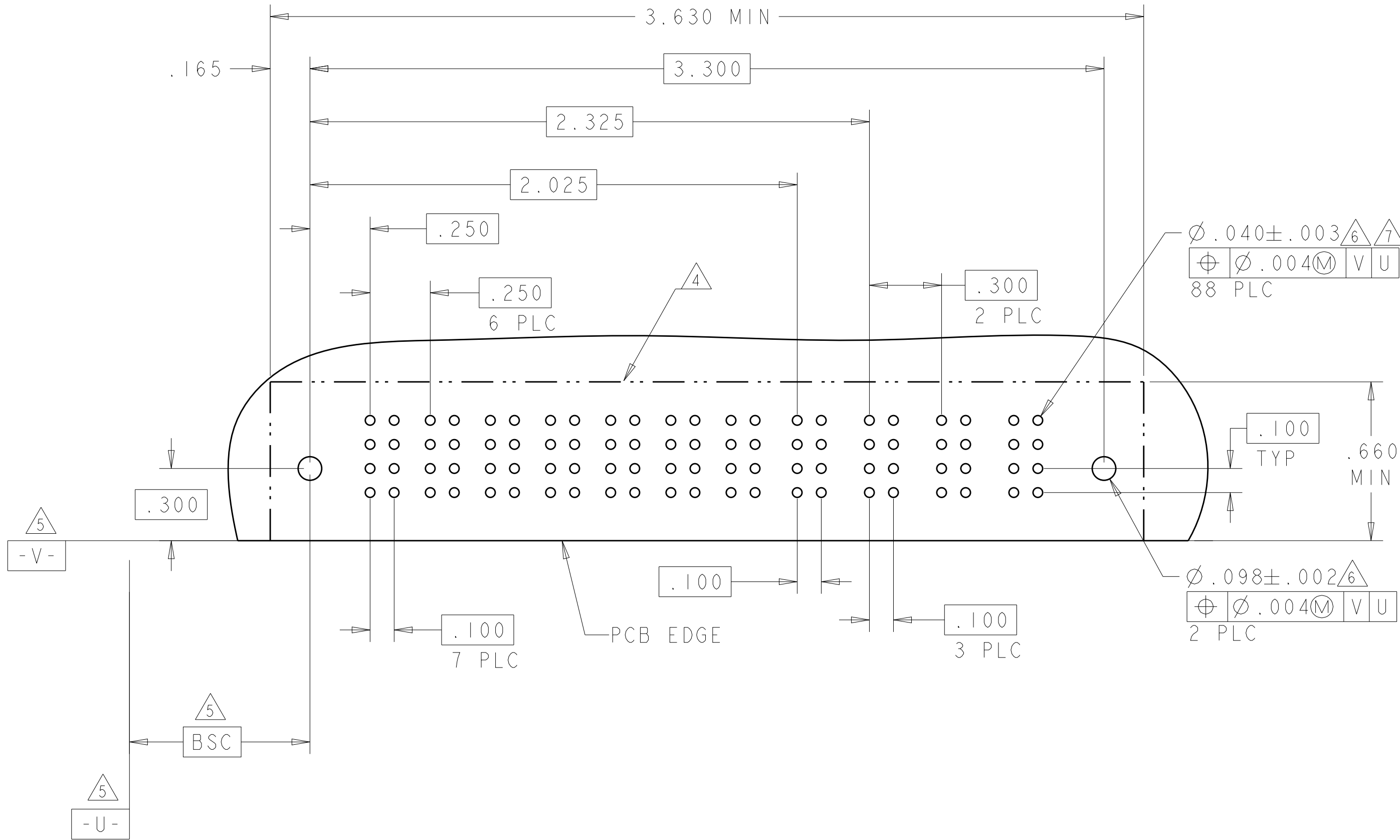
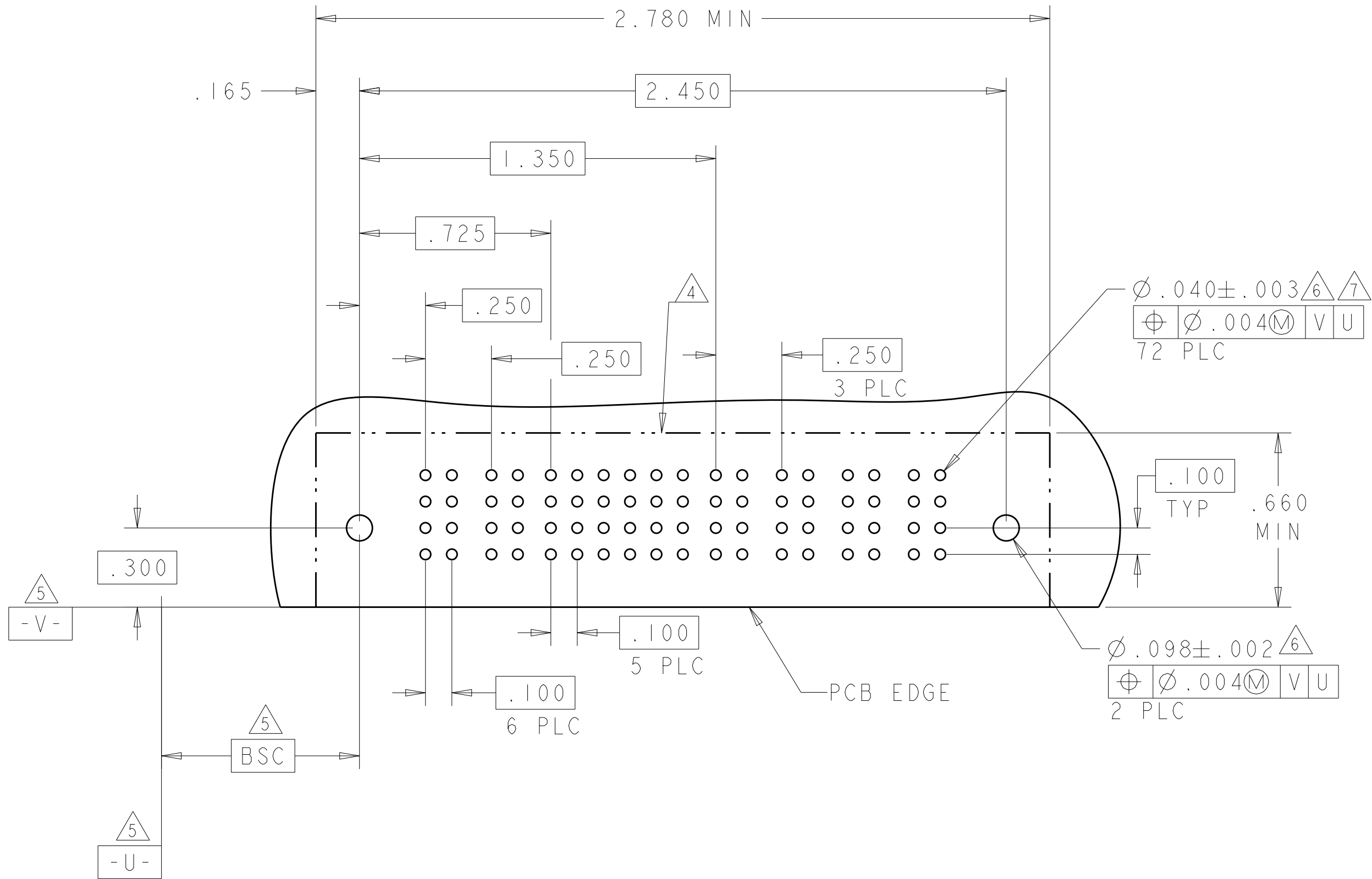
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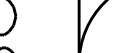
4805 (3/11)

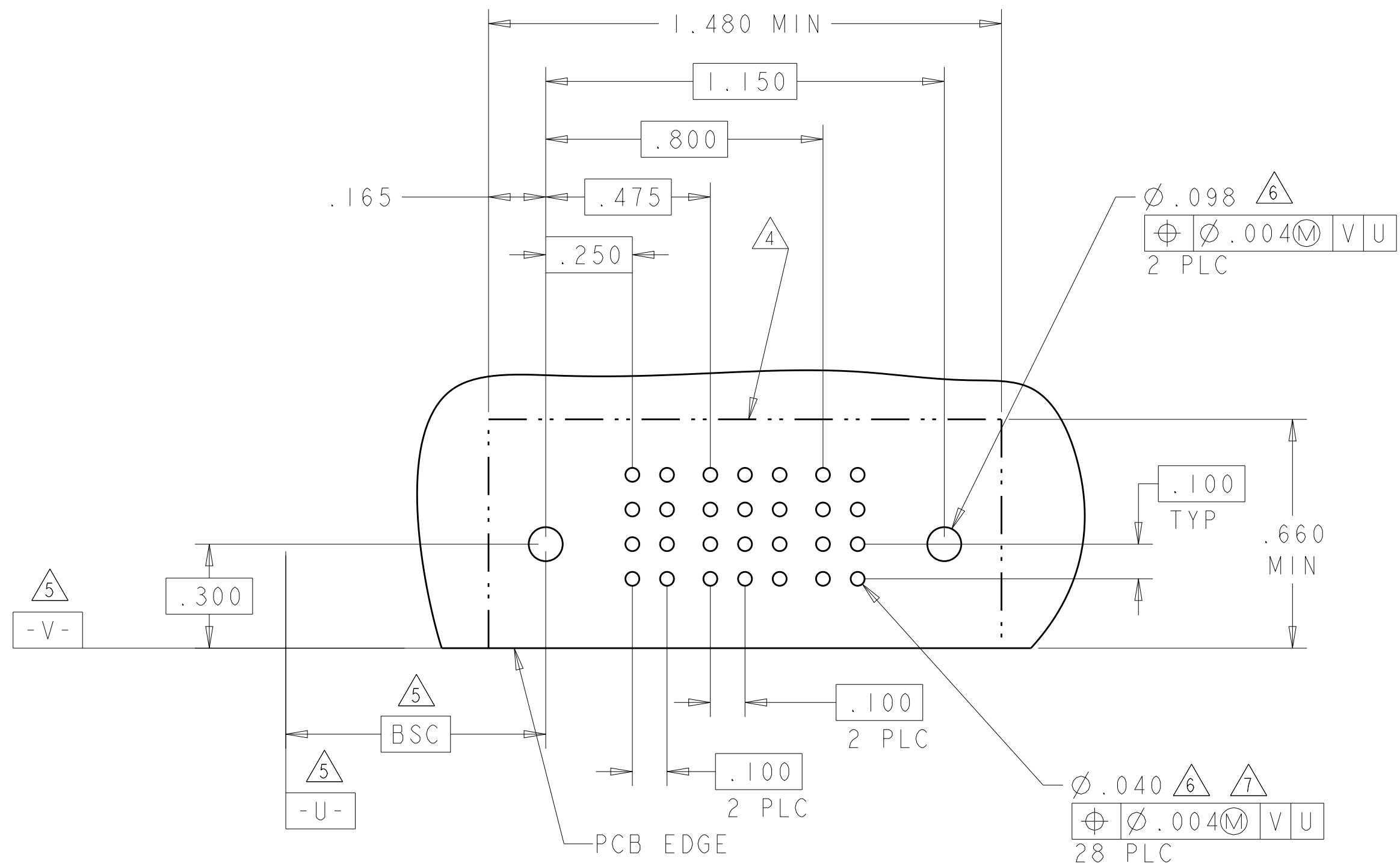
LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-

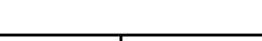
PART NUMBER	ROWS		POWER		SIGNAL						POWER				
			P1	P2	1	2	3	4	5	6	P3	P4	P5	P6	
5-6450120-3	D		PM	PM	J	J	J	J	J	J	PM	PM	PM	PM	
	K				K	K	K	K	K						
	N				N	N	N	N	N						
	A	HD			S	S	S	S	S	S					HD
2P + 24S + 4P															

PART NUMBER	ROWS		POWER							SIGNAL		POWER			
			P1	P2	P3	P4	P5	P6	P7	1	2	P8	P9	P10	
5-6450120-5	D		PM	PM	PM	PM	PM	PM	J	J	PM	PM	PM		
	C								K	K					
	B								N	N					
	A	HD							S	S				HD	
7P + 8S + 3ACP															



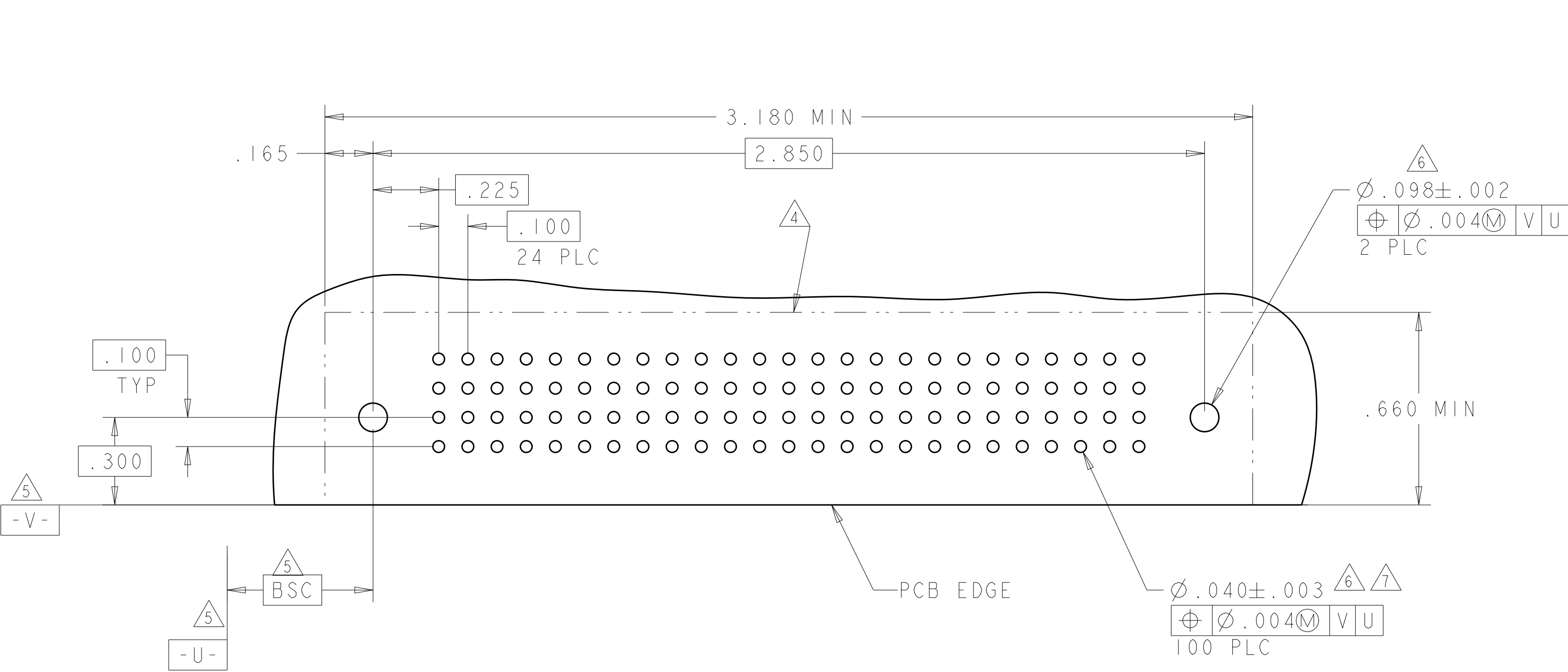
PART NUMBER	ROWS		POWER			SIGNAL									POWER				
			P1	P2	P3	1	2	3	4	5	6	7	8	9	P4	P5	P6		
5-6450120-7	D C B A	  HD	 PM	 PM	 PM	J	J	J	J	J	J	J	J	J	 PM	 PM	 PM	 HD	
						K	K	K	K	K	K	K	K	K					K
						N	N	N	N	N	N	N	N	N					N
						S	S	S	S	S	S	S	S	S					S
3P + 36S + 3P																			

[illegible]

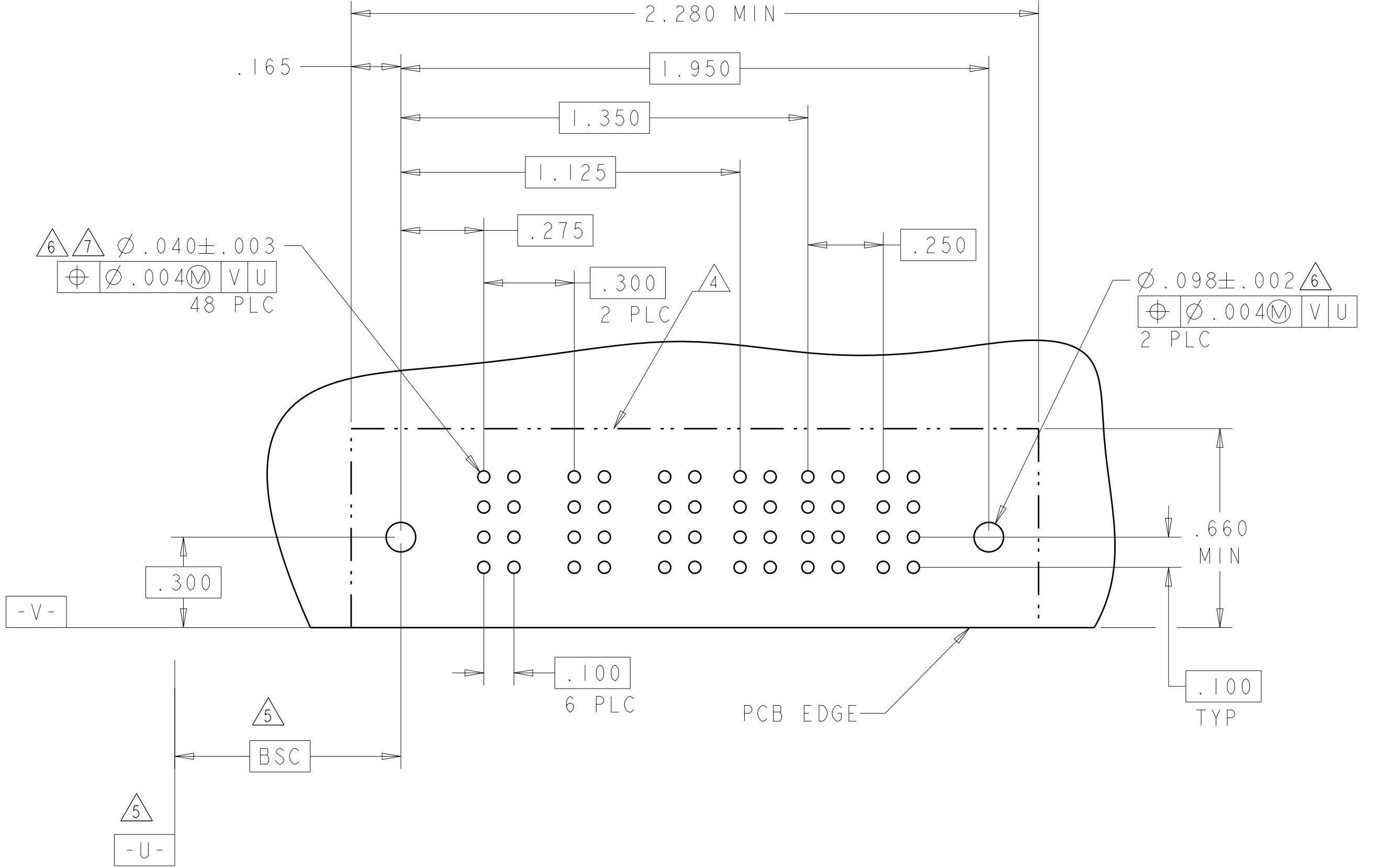
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. GRZYBOWSKI		02FEB05	
DIMENSIONS: INCHES		CWN M. PERCHERKE		02FEB05	
		APVD M. PERCHERKE		02FEB05	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL	
		PRODUCT SPEC		-	
0 PLC ±: 1 PLC ±: 2 PLC ±.01 3 PLC ±.005 4 PLC ±.0020		APPLICATION SPEC		-	
ANGLES		114-13038		-	
FINISH		WEIGHT		-	
MATERIAL		A100779		C=6450120	
CUSTOMER DRAWING		SCALE		4:1	
		SHEET		18 of 24	
		REV		M2	

LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-

PART NUMBER	ROWS		SIGNAL																										
			1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25		
5-6450120-8	D C B A		J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J		
			K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K		
			N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N		N
			S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S		
100S																													



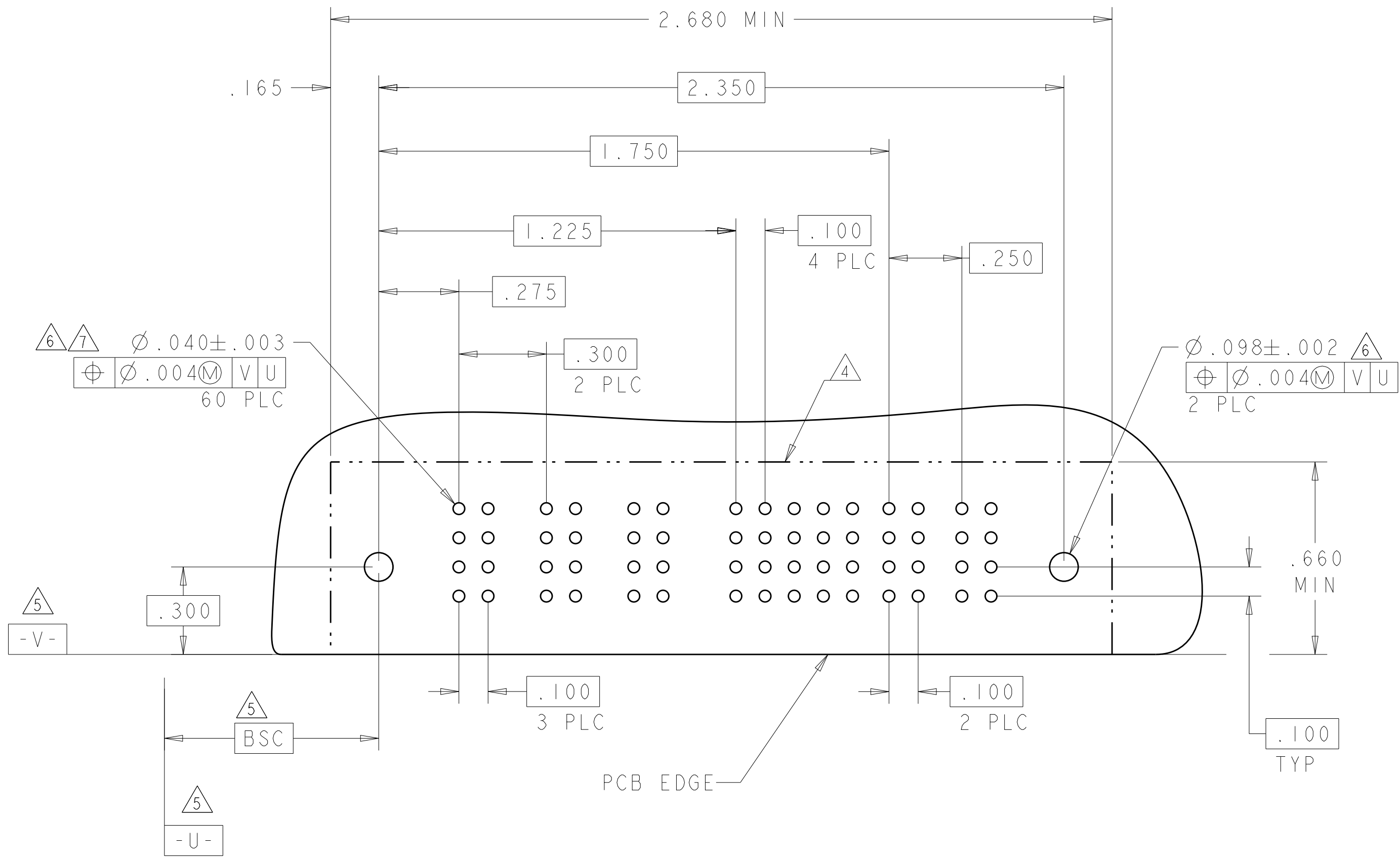
PART NUMBER	ROWS		POWER			SIGNAL		POWER		
			P1	P2	P3	1	2	P4	P5	
5-6450120-9	D C B A	HD	PM	PM	PM	J K N H	J K N S	PM	PM	HD
3ACP + 8S + 2P										



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. GRZYBOWSKI 02FEB05	TE Connectivity	
DIMENSIONS: INCHES		CHK M. PERCHERKE 02FEB05		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD M. PERCHERKE 02FEB05	NAME	
0 PLC ±.01		PRODUCT SPEC	RIGHT ANGLE HEADER W/GUIDES ASSEMBLY	
1 PLC ±.01		108-1973	MULTI-BEAM XL	
2 PLC ±.01		APPLICATION SPEC	-	
3 PLC ±.005		114-13038	SIZE CAGE CODE DRAWING NO	
4 PLC ±.0020		WEIGHT	A100779C=6450120	
ANGLES ±.0020		CUSTOMER DRAWING	RESTRICTED TO	
FINISH		SCALE 4:1	SHEET 19 OF 24	
MATERIAL		REV M2		

PART NUMBER	ROWS		POWER			SIGNAL						POWER			
			P1	P2	P3	1	2	3	4	5	6	P4	P5		
6-6450120-5	D C B A	 HD	 PM	 PM	 PM		J	J	J	J	J		 PM	 PM	 HD
							K	K	K	K	K				
							N	N	N	N	N				
							S	S	S	S	S				
3ACP + 24S + 2P															

L3

4805 (3/11)

LOC		DIST		REVISONS			
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-

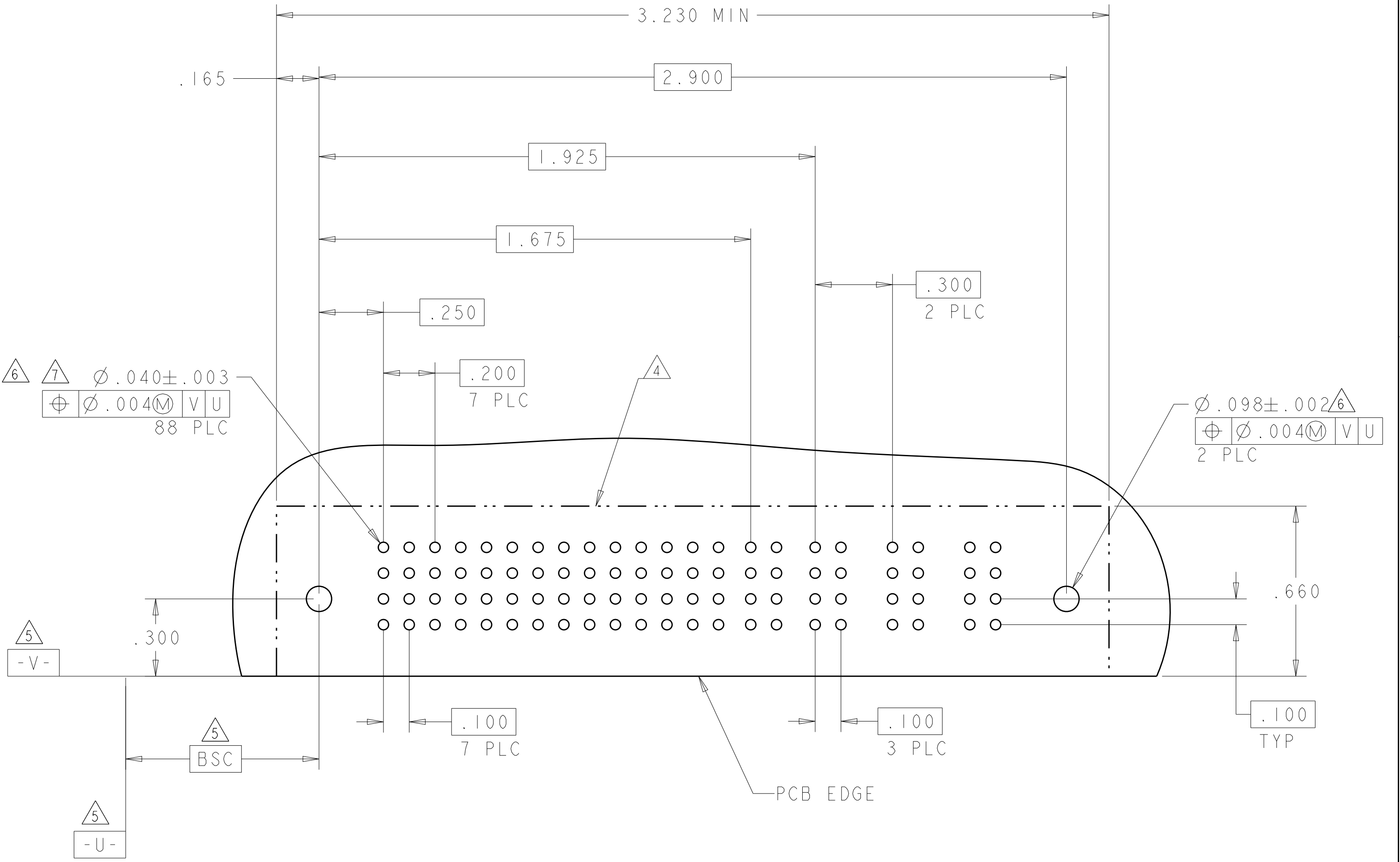
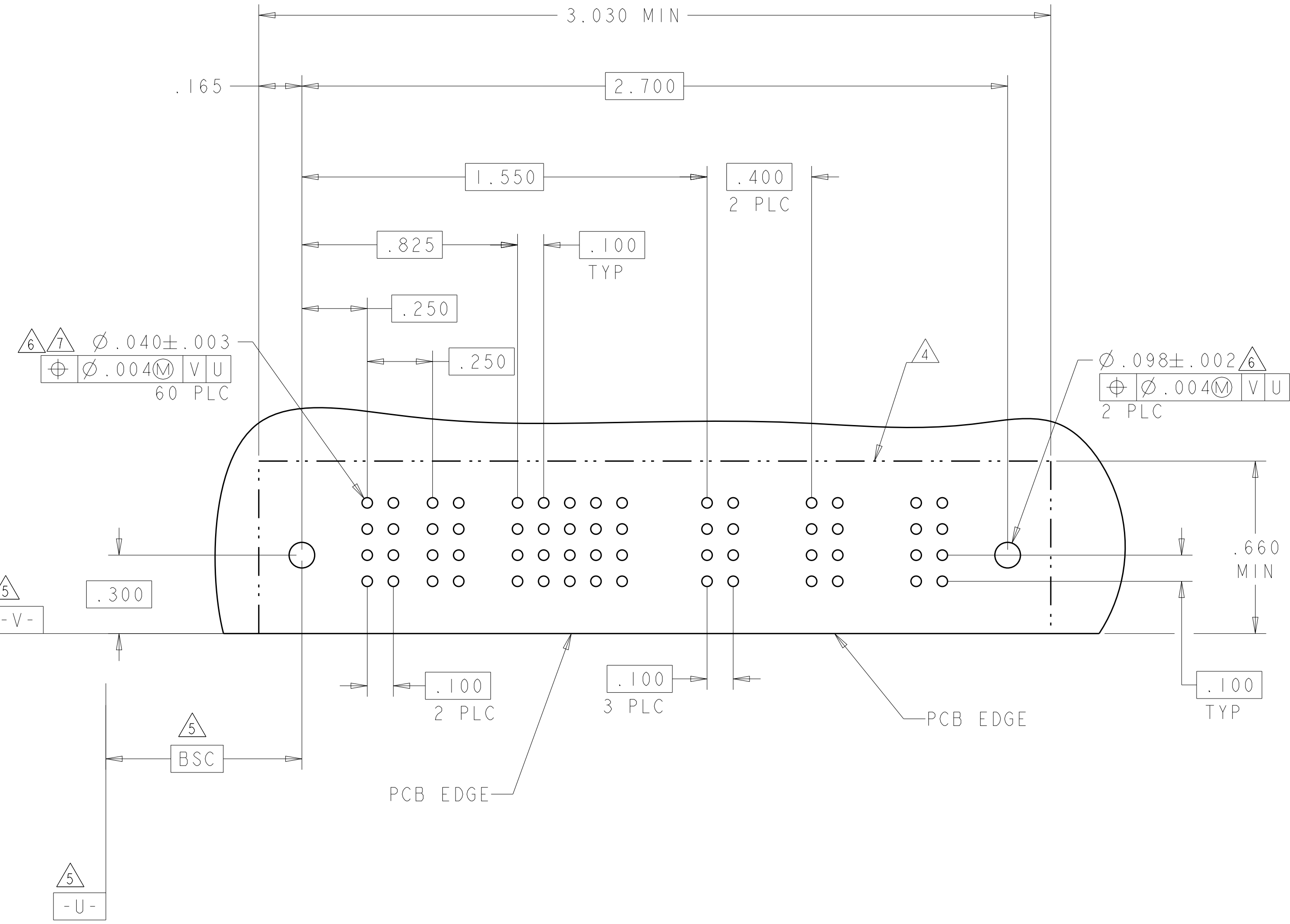
PART NUMBER	ROWS		POWER		SIGNAL						POWER								
			P1	P2	1	2	3	4	5	6	P3	P4	P5	P6	P7	P8			
6-6450120-6	D		PM	PM		J	J	J	J	J		PM		PM		PM		PM	
	K				K	K	K	K											
	N				N	N	N	N											
	S				S	S	S	S											
2P + 24S + 6P																			

NO CONTACTS LOADED

NO CONTACTS LOADED

PART NUMBER	ROWS		POWER							SIGNAL		POWER			
			P1	P2	P3	P4	P5	P6	P7	1	2	P8	P9	P10	
6-6450120-7	D C B A		PM	PM	PM	PM	PM	PM	PM	E	E	PM	PM	PM	
										F	F				
										G	G				
										H	H				
7HDP + 8S + 3ACP															

L5

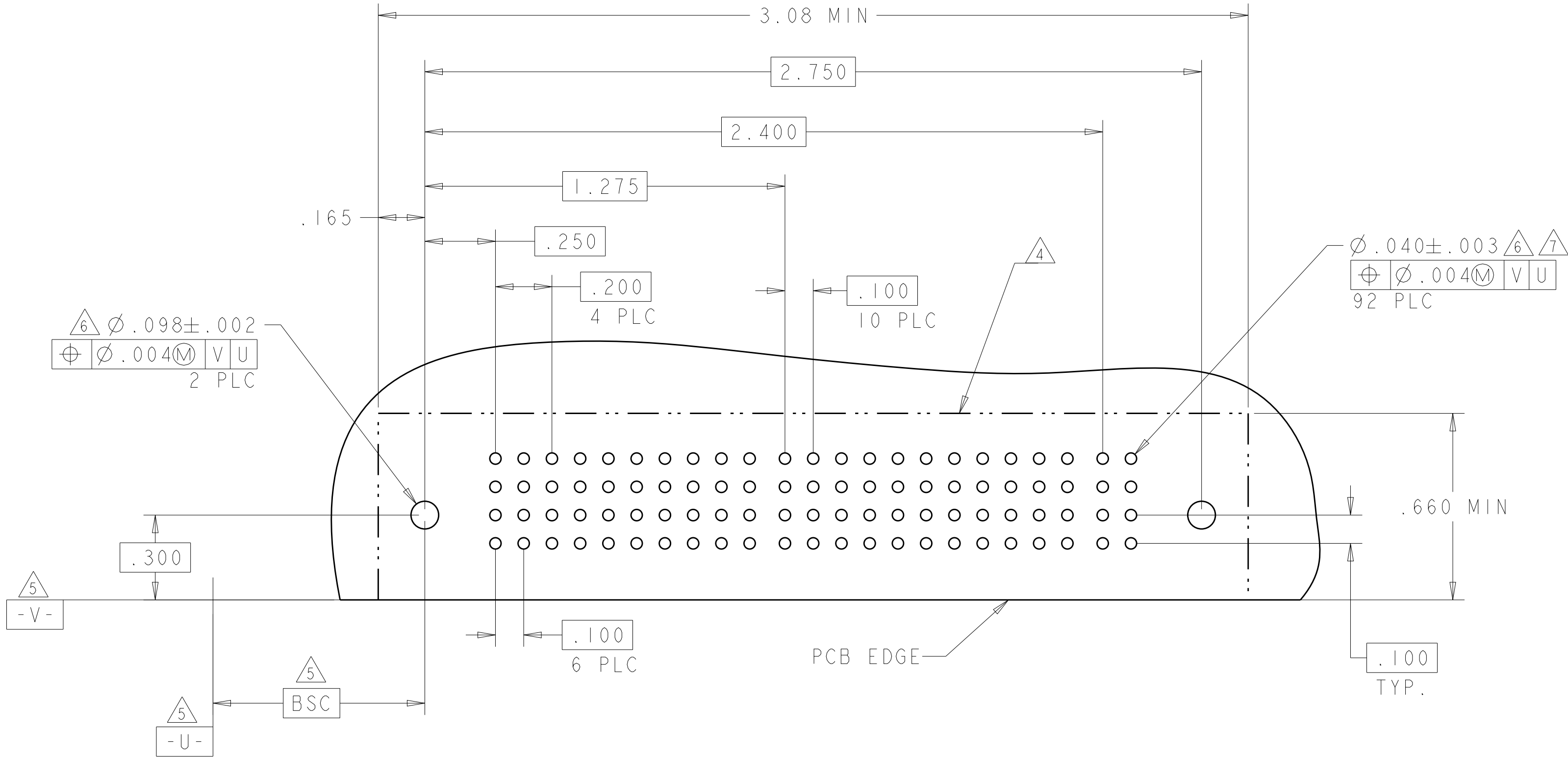
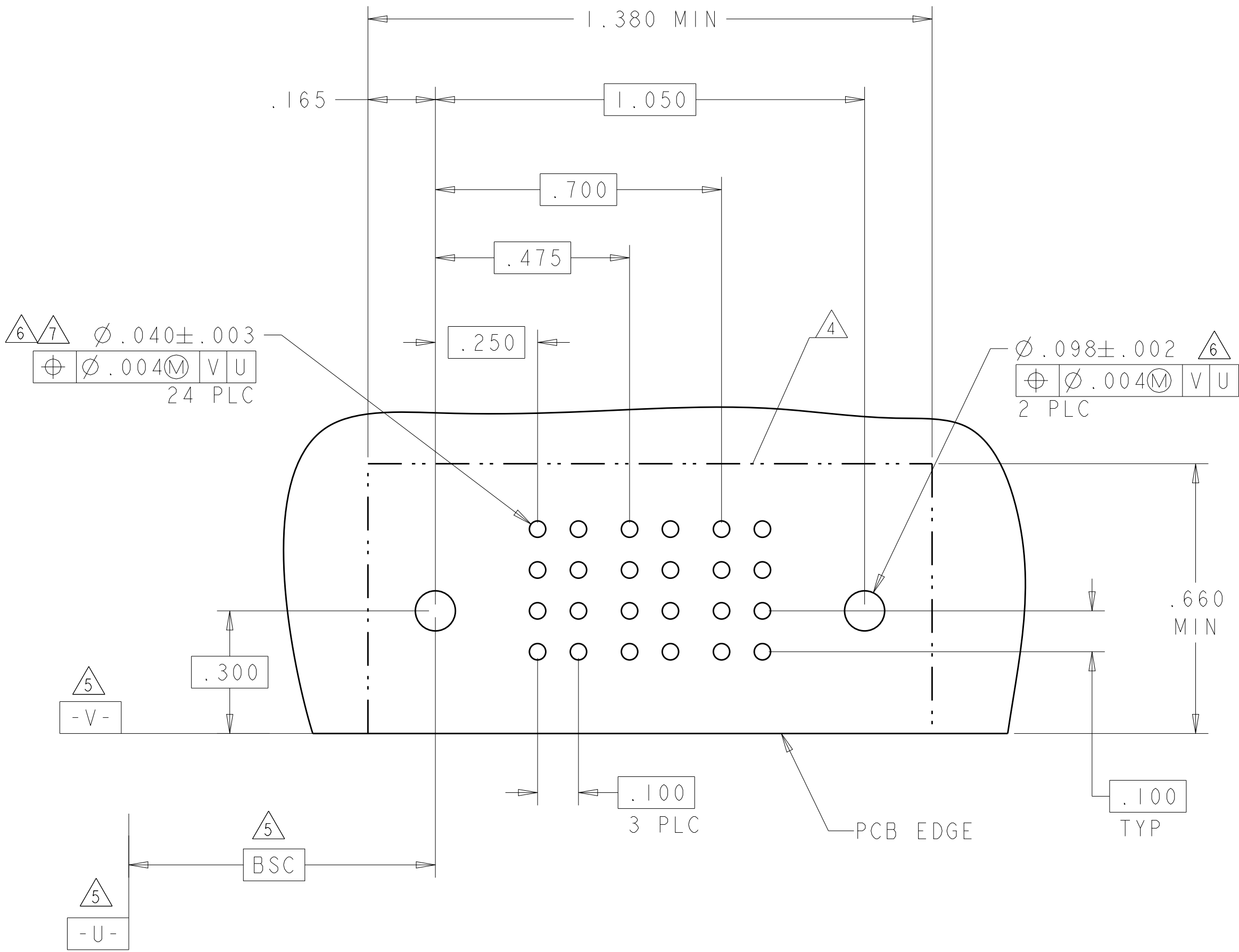


THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. GRZYBOWSKI CHK M. PERCHERKE APVD M. PERCHERKE	02FEB05 02FEB05 02FEB05	TE Connectivity	
DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	PRODUCT SPEC	NAME	RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL	
	0 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.005 4 PLC ±.0020 ANGLES ±2°	APPLICATION SPEC	SIZE	CAGE CODE	DRAWING NO
MATERIAL	FINISH	WEIGHT	A100779	C=6450120	RESTRICTED TO
CUSTOMER DRAWING		SCALE	4:1	SHEET	22 OF 24
		REV	M2		

LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-

PART NUMBER	ROWS		POWER	SIGNAL		POWER	
			P1	1	2	P2	
6-6450120-8	D C B A		PM	J	J	PM	
				K	K		
				N	N		
				S	S		
IP + 8S + IP		HD					HD

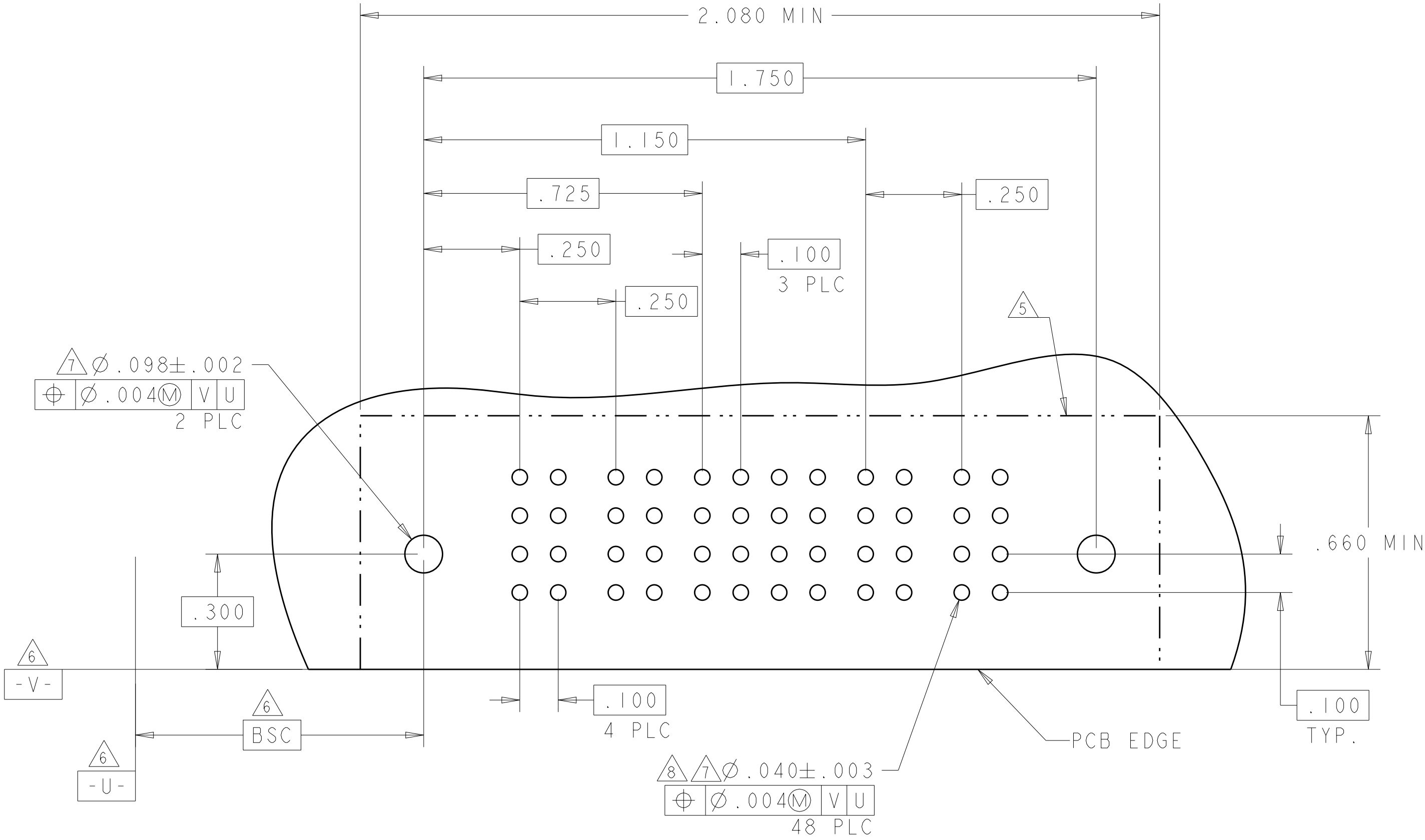
PART NUMBER	ROWS		POWER					SIGNAL											POWER	
			P1	P2	P3	P4	P5	1	2	3	4	5	6	7	8	9	10	11	P6	
7-6450120-0	D C B A		PM	PM	PM		PM	J		J		J		J		E		E	PM	
								G	N		N		N		K	F		F		
								H	H	H	H	H	H	S	S	H		H		
5P + 44S + 1P		HD																		HD

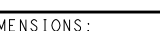


LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-

M2

PART NUMBER	ROWS		POWER		SIGNAL				POWER		
			P1	P2	1	2	3	4	P3	P4	
7-6450120-1	D		PM	PM	E	E	E	E	PM	PM	
	F				F	F	F				
	N				N	N	N				
	H				H	H	H				
2P + 16S + 2P											



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.GRZYBOWSKI	02FEB05	 TE Connectivity		
DIMENSIONS: INCHES		CHK M.PERCHERKE	02FEB05			
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.005 4 PLC ±.0020 ANGLES #2° FINISH -	APVD M.PERCHERKE	02FEB05	NAME RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL		
		PRODUCT SPEC 108-1973		SIZE A100779		
		APPLICATION SPEC 114-13038		CAGE CODE C=6450120		
		WEIGHT -		RESTRICTED TO -		
MATERIAL -		CUSTOMER DRAWING		SCALE 4:1		
				SHEET 24		
				OF 24		
				REV M2		