

Thermofit[®] Molded Parts

Specification Control Drawing

Part Number : 322A514

Description : Transition, 90°, Side Breakout, Thinwall

NOTES

1. All dimensions are in $\frac{\text{inches}}{\text{millimeters}}$
2. Dimensions appearing in table are as follows:
a - As Supplied
b - After Unrestricted Recovery
3. Coating is optional. As supplied dimensions appearing in table are for uncoated parts. When coating is added, entry diameters will be reduced by .06 max.
4. When molding parts are specified as -00 modification they will be located as shown.

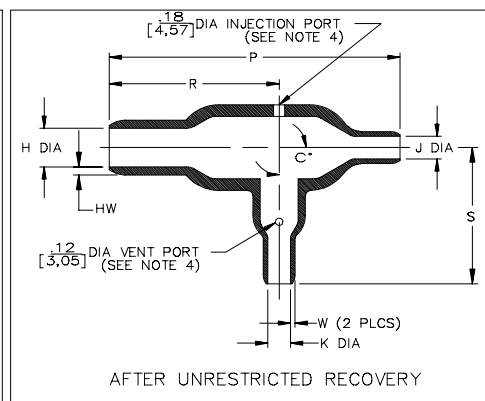
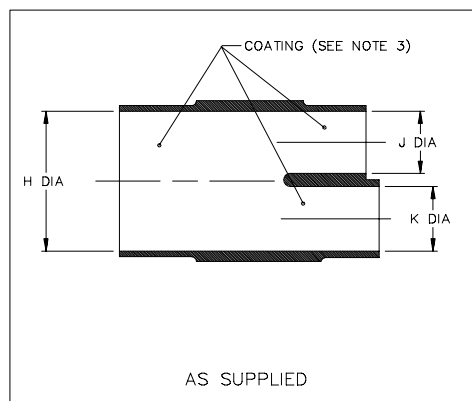


TABLE OF DIMENSIONS

PART NUMBER	H		J & K		P ±10% b	R ±10% b	S ±10% b	W ±20% b	HW ±20% b	C*	
	Min a	Max b	Min a	Max b						±10° a	±5° b
322A514	1.20 [30,5]	.60 [15,2]	.70 [17,8]	.35 [8,9]	3.20 [81,3]	1.87 [47,5]	1.50 [38,1]	.05 [1,27]	.09 [2,29]	15	90

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RAYCHEM CORPORATION
300 CONSTITUTION DRIVE
MENLO PARK, CALIFORNIA 94025
(415) 361-6055

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CAD FILE MP90210

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COMPATABILITY CHART					
MATERIAL DASH NO.	MATERIAL DESCRIPTION	RT SPEC	COATING SLASH NO.	COATING S NO.	COATING DESCRIPTION
-3	Polyolefin, Semi-Rigid	RT-301	/42;/86	S-1017;S-1048	Adhesive
-4	Polyolefin, Flexible	RT-1304	/42;/86	S-1017;S-1048	Adhesive
-5	Neoprene	RT-501	N/A		
-6	Silicone	RT-602	N/A		
-25	Elastomer, Fluid Resistant	RT-1325	/86	S-1048	Adhesive
-52	Nuclear Molding Cmpd., Poly	RT-1508	N/A		

ORDERING INFORMATION

Base part number 322A514

Material dash number -XX
(See Compatability Chart)

Modification number -XX
(If necessary, see front of scd binder for a complete list)

Adhesive slash number /XXX
(If necessary, see Compatability Chart)

THIS DRAWING IS SUBJECT TO CHANGE WITHOUT NOTICE; CONSULT YOUR NEAREST FIELD REPRESENTATIVE FOR CURRENT REVISION

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