

DRAWING MADE IN THIRD ANGLE PROJECTION

1339716

1339716

/home/us018246/edmod

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1339716-1	B		BENCH & LEADMAKER	MECH POST FEED	HD-I APPLICATOR
7-1339716-1	B		BENCH & LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1339716-7	A		-	-	SPARE PARTS KIT

CRIMP DATA

AMP TERMINAL

AMP CRIMP SPECS

TERMINAL NAME: FASTON CONNECTOR .187" SERIES REC.

CRIMP	SIZE	TYPE	RANGE
WIRE	2.29 [.090 IN]	F	0.50-1.50mm²
INSUL	3.56 [.140 IN]	SCROLL	1.40-2.75 [.055-.108 IN]
WIRE STRIP LENGTH		APPL INSTRUCTION	
4.39-5.16 [.173-.203 IN]		408-8323	

TERMINAL

APPL SPEC

114-2036

FEED

16.50 [.650 IN]

TERMINALS APPLIED

42452	63475	62137	154514	-
42453	63477	62865	154936	-
42617	63556	63850	344311	-
42801	63608	63654	-	-
60196	63970	150666	-	-
60214	61758	150681	-	-
60621	61919	151322	-	-
61084	61939	151923	-	-

WIRE SIZE

mm² AWG

CRIMP HEIGHT

PIN PN & LENGTH [IN]

1.50mm²	1.60 ±0.05 [.063 ±.002 IN]	9-354778-5 [.2970]
16 AWG	1.52 ±0.05 [.060 ±.002 IN]	354779-2 [.3000]
1.25mm²	1.50 ±0.05 [.059 ±.002 IN]	354779-4 [.3010]
1.00mm²	1.42 ±0.05 [.056 ±.002 IN]	1-354779-0 [.3040]
18 AWG	1.35 ±0.05 [.053 ±.002 IN]	1-354779-8 [.3080]
0.75mm²	1.32 ±0.05 [.052 ±.002 IN]	1-354779-8 [.3080]
20 AWG	1.24 ±0.05 [.049 ±.002 IN]	2-354779-4 [.3110]
0.50mm²	1.22 ±0.05 [.048 ±.002 IN]	2-354779-8 [.3130]

RECOMMENDED SPARE PARTS.

GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

THIS APPLICATOR HAS BEEN DESIGNED TO APPLY WIRES WITH THIN-WALL (FLR) INSULATION. THE INSULATION CRIMP AND APPLICABLE INSULATION RANGE MAY NOT CONFORM TO THE PARAMETERS LISTED IN THE APPLICATION SPEC.

VIEW B

ROTATED 180°

POST-FEED 40 mm STROKE

POST-FEED 30 mm STROKE

LOC A

DIST 66

LEADMAKER OR BENCH G

K TERMINATOR BENCH MACHINE

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