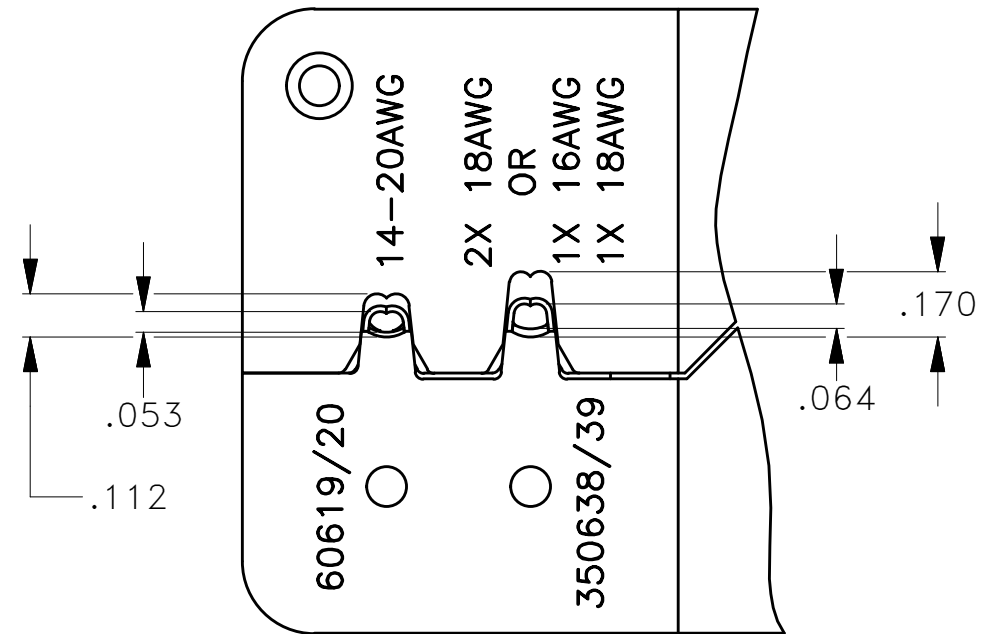
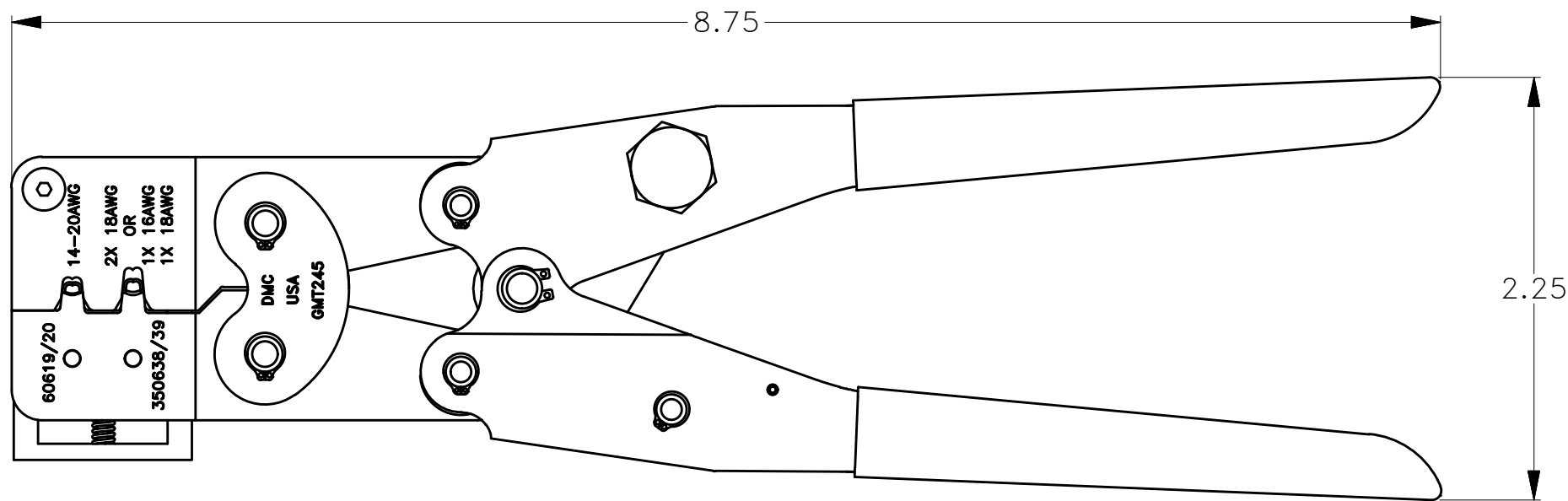
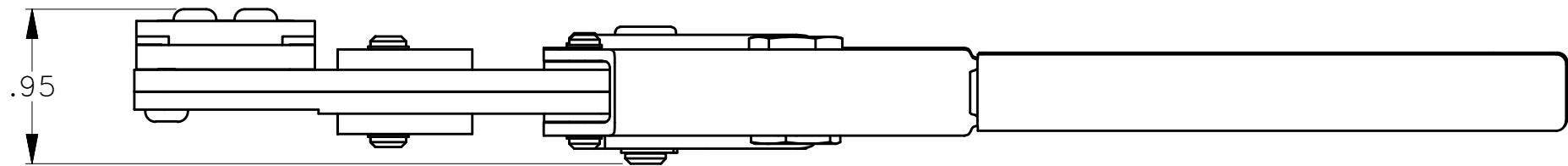


THIS DOCUMENT IS FOR REFERENCE ONLY. USERS MUST ASSURE THEY ARE USING THE CORRECT REVISION.

UNCONTROLLED DOCUMENT
WILL NOT BE UPDATED

REVISIONS				
REV SYM	ECO NUMBER	DESCRIPTION	BY DATE	APP'D DATE
3		UPDATE GAGING & NOTES	K. KOONS 8.26.11	



3. TOOL CONFORMS TO TE CONNECTIVITY CRIMP SPEC 114-1012.

2. REF. TE CONNECTIVITY 91504-1 & 90575-1.

1. FOR GAGING, MEASURE WITH A BLADE MICROMETER. SAMPLE CRIMP ON $\varnothing.062$ 50/50 SOLID SOLDER FOR INSULATION JAWS. SAMPLE CRIMP ON $\varnothing.187$ 50/50 SOLID SOLDER FOR CONDUCTOR JAWS.

NOTES:

RESTRICTED & CONFIDENTIAL CONFIDENTIAL PROPERTY OF DANIELS MANUFACTURING CORP. NOT TO BE DISCLOSED TO OTHERS, REPRODUCED OR USED FOR ANY OTHER PURPOSE EXCEPT AS AUTHORIZED IN WRITING BY DANIELS MANUFACTURING. MUST BE RETURNED TO DANIELS MANUFACTURING CORP. ON COMPLETION OF ORDER OR OTHER PURPOSE FOR WHICH LENT. CREATED FROM AN INVENTOR MODEL. CHANGES MUST BE REFLECTED IN THE 3D PART DO NOT SCALE DRAWING		MATERIAL HEAT TREAT FINISH	ITEM DRN. Kirk C Koons CHK'D. RRR APP'D. APP'D. NOTE: THIS DRAWING IS AN OUTLINE DRAWING OF THE RESPECTIVE DMC PART NUMBER INDICATED. ACTUAL DMC PART NUMBER IS DRAWING NUMBER WITHOUT THE "-ENV" SUFFIX	PART NO. DATE 8.26.11 DATE 8.26.11 DATE DATE	QTY. DATE 8.26.11 DATE	DESCRIPTION/REMARKS  DANIELS MANUFACTURING CORP. ORLANDO, FLORIDA CAGE 11851 TITLE CRIMP TOOL ENVELOPE DRAWING WHERE USED: SIZE B SCALE NTS CAD P/N GMT245-ENV SHEET 1 OF 1 POSTING DWG. NO. GMT245-ENV REV. 3
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