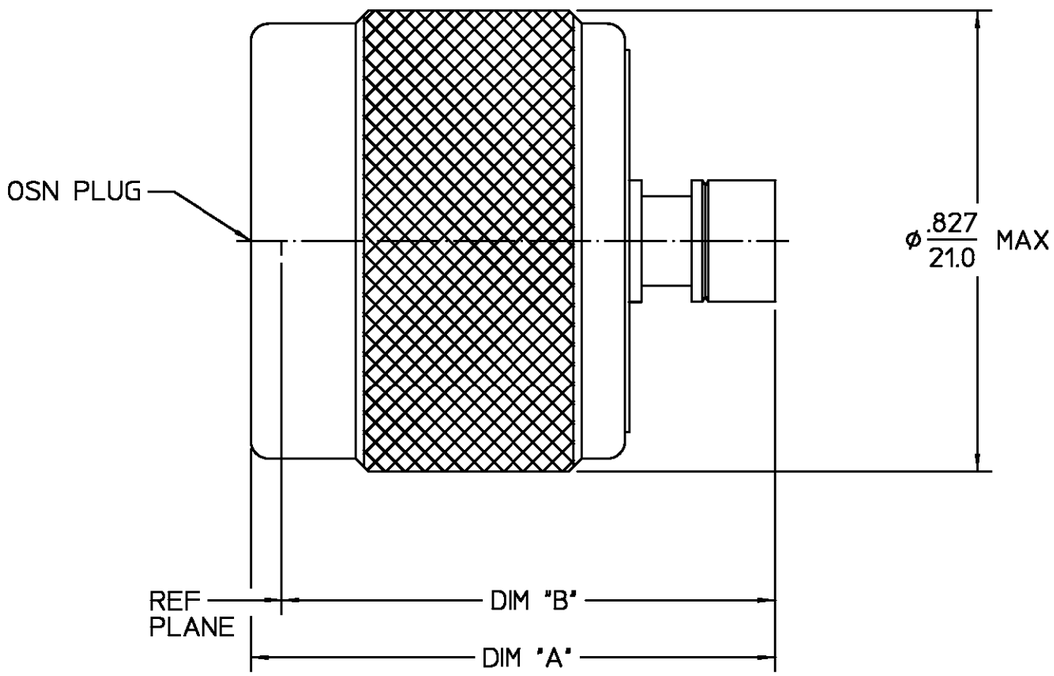
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
04 1	REVISED	6/10/96 6/28/96	



	DIM "A"	DIM "B"
BEFORE CRIMPING	.940 REF / 23.9	.931 REF / 23.6
AFTER CRIMPING	.885 MAX / 22.5	.811 REF / 20.6

.XXX = in
XX.X = mm

COMPONENT	MATERIAL	FINISH
HOUSING COUPLING NUT BUSHING	STAINLESS STEEL PER ASTM-A484 AND ASTM-A582, TYPE 303	PASSIVATE PER QQ-P-35
DIELECTRIC	TFE FLUOROCARBON PER ASTM-D-1457	N/A
CENTER CONTACT	BERYLLIUM COPPER PER ASTM-B-196 OR ASTM-B-197, ALLOY C17300, CONDITION H	GOLD PLATE PER MIL-G-45204
RETAINING RING	BERYLLIUM COPPER PER ASTM-B-194, ALLOY C17200, CONDITION H	N/A
GASKET	SILICONE RUBBER PER ZZ-R-765	N/A

NOTES:

1. DESIGNED FOR USE WITH .141 DIA (RG 402/U) SEMI-RIGID CABLE
2. CAPTURED CENTER CONTACT
3. PICTORIAL VIEW BEFORE CRIMPING
4. MINIMUM STRAIGHT CABLE LENGTH .336
5. IT IS SUGGESTED TO BEND CABLE PRIOR TO CRIMPING

CABLE ENTRY DIAMETER MINIMUM	
HOUSING	.1425
CONTACT	.037

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCE ON
FRAC. ± 1/64 DEC. ±.005 ANGLES ± 1°

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DRAWN BY D.CAM DATE 11/19/82
CHECKED BY R.G. 12/9/82
APP'D BY R.M.F. 12/13/82

USE ASS'Y PROCEDURE
408-04745 (30-085)
NO. A.P._____

AMP Incorporated
140 Fourth Avenue
Waltham, MA 02451-7599

TITLE OSN STRAIGHT CABLE PLUG SOLDERLESS COMPRESSION CRIMP ATTACHMENT

SIZE	CODE IDENT NO.		REV
B	26805	3001-7641-02	04 1
SCALE 4:1			SHEET 1 OF 1

CUSTOMER DRAWING

AMP PART # 1057077-1
SHEET 1 OF 1 REV A