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LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
			D	ECO-14-008835	26JUN14	AP	DM

NOTE:

1. PACKAGING ACC. TO TE SPEC.107-18032
BUNDLE EVERY 25 ASSEMBLIES WITH A RUBBER BAND
2. ELECTRICAL TEST CONTAINING "SHORT CIRCUIT TEST, CONTINUITY AND ACCURATE CAVITY ASSIGNMENT TEST" ACC. TO TE-SPEC.108-18857, SUBSECTION 3.1.1
3. ASSEMBLY COLOR: WHITE

△ KEYING ACC. TO TABLE

△	
PN	KEYING
1--X	HV-3
2--X	LV-2

PN	L	TOLERANCES/mm
X-2083077-1	610mm (2ft)	+/- 5
X-2083077-2	1270mm (4ft)	+/- 15
X-2083077-3	1880mm (6ft)	+/- 20
X-2083077-4	2490mm (8ft)	+/- 20
X-2083077-5	3100mm (10ft)	+/- 30
X-2083077-6	3660mm (12ft)	+/- 30
X-2083077-7	4270mm (14ft)	+/- 50
X-2083077-8	4880mm (16ft)	+/- 50



UOM	QTY	QTY	DESCRIPTION	POS.
mm	AR	AR	Cable SVT 2xAWG18 UL WH	4
PC	2	2	MICRO QUADLOK SYSTEM PIN CONTACT	3
PC	1	1	TUBE FOR SVT CABLE	2
PC	-	1	OUTLET, MINI HVL 7.5mm HV-3	1
PC	1	-	OUTLET, MINI HVL 7.5mm LV-2	
	2--X	1--X		

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN SATHISH KUMAR.G 08APR11														
DIMENSIONS: mm		CHK R.HOSSAINI 08APR11														
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD R.HOSSAINI 08APR11	NAME CABLE ASSEMBLY NECTOR S LINE 2POS. HV-3 AND LV-2													
<table border="1"> <tr><td>0 PLC</td><td>± -</td></tr> <tr><td>1 PLC</td><td>± -</td></tr> <tr><td>2 PLC</td><td>± -</td></tr> <tr><td>3 PLC</td><td>± -</td></tr> <tr><td>4 PLC</td><td>± -</td></tr> <tr><td>ANGLES</td><td>± -</td></tr> </table>		0 PLC	± -	1 PLC	± -	2 PLC	± -	3 PLC	± -	4 PLC	± -	ANGLES	± -	PRODUCT SPEC -	SIZE A3	
0 PLC	± -															
1 PLC	± -															
2 PLC	± -															
3 PLC	± -															
4 PLC	± -															
ANGLES	± -															
MATERIAL -		APPLICATION SPEC -	CAGE CODE 00779	DRAWING NO C-2083077												
FINISH -		WEIGHT -	RESTRICTED TO -													
CUSTOMER DRAWING			SCALE NTS	SHEET 1 OF 1												
			REV D													