

®  
Thermofit Molded Parts  
Specification Control Drawing  
Limited Distribution

Part Number : 322A012 thru 037-25/225

Description : Transition, 90°  
Side Breakout

NOTES

1. All dimensions are in inches  
[millimeters]
2. Dimensions appearing in table  
are as follows:  
a - As Supplied  
b - After Unrestricted Recovery
3. Coating is optional. As supplied  
dimensions appearing in table are  
for uncoated parts. When coating  
is added, entry diameters will be  
reduced by .06 max.

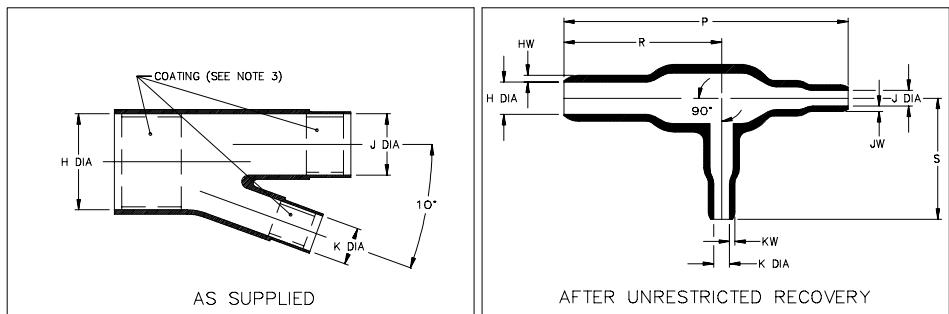


TABLE OF DIMENSIONS

PART NUMBER	H		J & K		P ±10%	R ±10%	S ±10%	T ±10%	U ±10%	HW ±20%	JW & KW ±20%
	Min a	Max b	Min a	Max b							
322A012-25/225	.52 [13.2]	.29 [7.4]	.26 [6.6]	.15 [3.8]	2.20 [55.9]	1.30 [33.0]	.76 [19.3]	1.57 [39.9]	.85 [21.6]	.06 [1.02]	.04 [1.02]
322A024-25/225	1.06 [26.9]	.52 [13.2]	.52 [13.2]	.26 [6.6]	3.82 [97.0]	2.12 [53.8]	1.52 [38.6]	2.59 [65.8]	1.43 [36.3]	.10 [2.54]	.06 [1.52]
322A037-25/225	2.19 [55.6]	1.07 [27.2]	1.06 [26.9]	.52 [13.2]	7.80 [198.1]	4.38 [111.3]	3.06 [77.7]	5.14 [130.6]	2.91 [73.9]	.18 [4.57]	.10 [2.54]

If this document is printed it becomes uncontrolled.  
Check for the latest revision.

**Raychem**

RAYCHEM CORPORATION  
300 CONSTITUTION DRIVE  
MENLO PARK, CALIFORNIA 94025  
(415) 361-6055

Revision : A

Date : 7/1/93

Part Number : 322A012 thru 037-25/225

Description : Transition, 90°  
Side Breakout

®  
Thermofit Molded Parts  
Specification Control Drawing  
Limited Distribution

Part Number : 322A012 thru 037-25/225  
Description : Transition, 90°  
Side Breakout

COMPATABILITY CHART					
MATERIAL DASH NO.	MATERIAL DESCRIPTION	RT SPEC	COATING SLASH NO.	COATING S NO.	COATING DESCRIPTION
-25	Elastomer, Fluid Resistant	RT-1325	/225	S-1206	Adhesive

ORDERING INFORMATION

322AOXX -25 -XX /225

Base part number

Material dash number  
(See Compatability Chart)

Modification number  
(If necessary, see front of scd binder  
for a complete list)

Adhesive slash number  
(If necessary, see Compatability Chart)

THIS DRAWING IS SUBJECT TO CHANGE WITHOUT NOTICE; CONSULT YOUR  
NEAREST FIELD REPRESENTATIVE FOR CURRENT REVISION

**Raychem**

RAYCHEM CORPORATION  
300 CONSTITUTION DRIVE  
MENLO PARK, CALIFORNIA 94025  
(415) 361-6055

Revision : A

Date : 7/1/93

Part Number : 322A012 thru 037-25/225

Description : Transition, 90°  
Side Breakout

CAD FILE MP93184