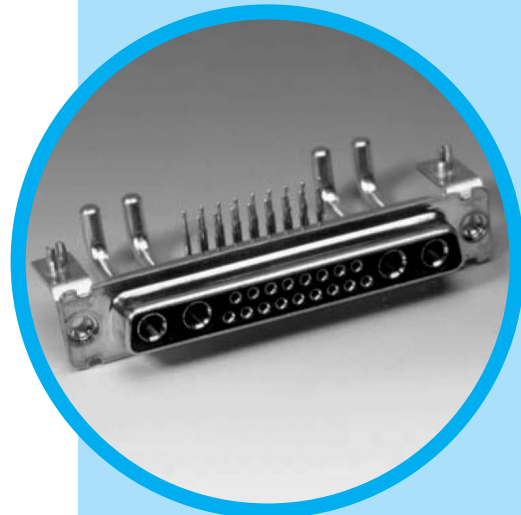




# TW

## Hybrid D'Sub series



CONTENT

### Specifications

- Connectors according to: MIL C24308 - NFC93425 - HE507

| Materials and platings                          |                                      | Electrical Data                                |                          |
|-------------------------------------------------|--------------------------------------|------------------------------------------------|--------------------------|
| <b>Shells</b>                                   | Steel-Tin plating                    | <b>Current rating</b>                          |                          |
| <b>Insulators</b>                               | High temperature black thermoplastic | <b>Signal contacts</b>                         | 7.5 A. with 10 A. peaks  |
| <b>Signal contacts</b>                          | Female: machined bronze              | <b>Power contacts</b>                          |                          |
| <b>Material</b>                                 | Male: machined brass                 | <b>PCB terminations</b>                        | 10 to 40 A.              |
| <b>Plating finish</b>                           | 16µ "Au over 79µ" Ni min.            | <b>Solder cup terminations</b>                 | 10 to 40 A.              |
| <b>Or</b>                                       | 30µ "Au over 79µ" Ni min.            | <b>Crimp terminations</b>                      | 10 to 40 A.              |
| <b>Shielded contacts</b>                        | Female: machined bronze              | <b>Shielded contacts</b>                       | 0.5 A.                   |
| <b>Material</b>                                 | Male: machined brass                 | <b>Voltage rating</b>                          |                          |
| <b>Plating</b>                                  |                                      | <b>Signal and power contacts</b>               | 300 V.R.M.S. at 50 Hz    |
| <b>Inner conductor</b>                          | 16µ "Au or 30µm Au over 79µ" Ni      | <b>Shielded contacts</b>                       | 150 V.R.M.S. at 50 Hz    |
| <b>Outer ring</b>                               | 10µ "Au over 79µ" Ni                 | <b>Shielded contacts</b>                       |                          |
| <b>Terminations</b>                             | Tinned                               | <b>Frequency range</b>                         | 0-1 GHz                  |
| <b>Except solder cup and crimp terminations</b> | gold flash                           | <b>Attenuation</b>                             | 0.2dB                    |
| <b>Power contacts</b>                           | Female: machined bronze              | <b>V. S. W. R.</b>                             | 1.4(+0.04/GHz)           |
| <b>Material</b>                                 | Male: machined brass                 | <b>Characteristic impedance</b>                | 50 Ohms                  |
| <b>Plating</b>                                  |                                      | <b>Dielectric withstanding voltage</b>         | ≥ 1000 V.R.M.S. at 50Hz  |
| <b>Contacts</b>                                 | 16µ "Au or 30µ" Au over 79µ" Ni      | <b>Insulation resistance</b>                   | ≥ 5000 M Ohms at 500 VDC |
| <b>Terminations</b>                             | Tinned                               | <b>Contact resistance</b>                      | ≤ 5m Ohms                |
| <b>Except solder cup and crimp terminations</b> | gold flash                           | <b>Shell resistance (electrical grounding)</b> | ≤ 1m Ohm                 |
| <b>Brackets</b>                                 | Steel-Tin plating                    |                                                |                          |
| <b>Front jackscrews</b>                         | Brass-Tin plating                    |                                                |                          |
| <b>Rear clinch nuts</b>                         | Brass-Tin plating                    |                                                |                          |
| <b>Boardlocks</b>                               | Bronze-Tin plating                   |                                                |                          |
| <b>Stand-off</b>                                | Brass-Tin plating                    |                                                |                          |

| Climatic Data                |                                           | Mechanical data                                       |                                                                                                                                                                             |
|------------------------------|-------------------------------------------|-------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Operating temperature</b> | -55°C + 155°C<br>(with peaks up to 180°C) | <b>Shells</b>                                         | With or without dimples                                                                                                                                                     |
| <b>Damp heat</b>             | 56 days (40°C - 95% HR)                   | <b>Contact retention force in dielectric material</b> | > 40N                                                                                                                                                                       |
| <b>Salt spray</b>            | 48 hours                                  | <b>Maximum mating and unmating force</b>              |                                                                                                                                                                             |
|                              |                                           | <b>With dimples</b>                                   | E size = 70 N<br>A size = 80 N<br>B size = 100 N<br>C size = 150 N<br>D size = 180 N<br>E size = 30 N<br>A size = 50 N<br>B size = 80 N<br>C size = 120 N<br>D size = 160 N |
|                              |                                           | <b>Without dimples</b>                                |                                                                                                                                                                             |
|                              |                                           | <b>Compatible with process</b>                        |                                                                                                                                                                             |
|                              |                                           | <b>IR - Air convectioned</b>                          | 260° for 20 s.                                                                                                                                                              |
|                              |                                           | <b>Resistance to solder iron heat</b>                 | 260°C for 30 s.                                                                                                                                                             |
|                              |                                           | <b>Mating cycles</b>                                  | ≥ 200 (classe II) or 500 (classe I)                                                                                                                                         |
|                              |                                           | <b>Blind mating system</b>                            | Available upon request                                                                                                                                                      |
|                              |                                           | <b>Polarization</b>                                   | Available with locking accessories<br>Consult factory                                                                                                                       |



DESCRIPTION

Amphenol D'Sub TW Hybrid Series permits a mix of contacts including signal, power, shielded, high voltage and fiber optics in the same housing with 18 different contacts arrangements.

This economic series was first developed from our military series, and has improved features:

- new contacts
- new high temperature black thermoplastic insert
- PCB configurations come preloaded with fixed contacts and brackets.

These connectors are supplied with screw machined contacts which are fixed in the insulator.

A complete range of housings are also available for cable application.

*A full range of arrangements compatible with reflow process*

APPLICATIONS

- Commercial
- Medical
- Industrial
- Telecom
- Any application requiring optimization of space

TW / E1



**Amphenol**

Shell and contacts plating

CLASS II

0.4µm (16µ") Au contacts gold plating  
200 mating cycles

| Types  | Shells and plating                                |
|--------|---------------------------------------------------|
| 77 TW  | Tin plated shell<br><i>*Male and female</i>       |
| 717 TW | Tin plated shell with dimples<br><i>Male only</i> |

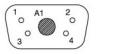
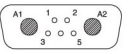
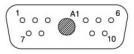
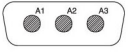
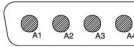
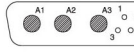
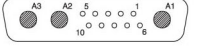
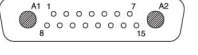
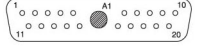
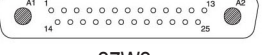
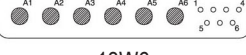
CLASS I

0.76µm (30µ") Au contacts gold plating  
500 mating cycles

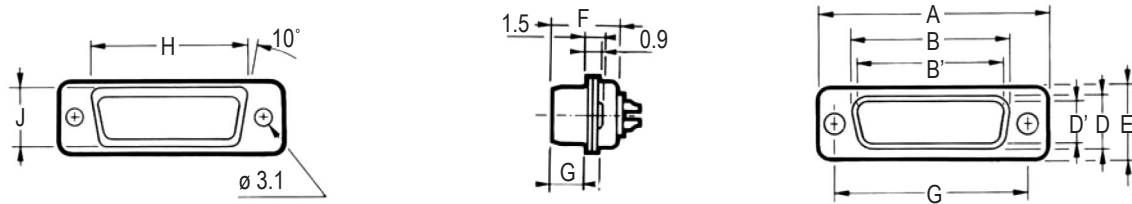
| Types  | Shells and plating                                |
|--------|---------------------------------------------------|
| 177 TW | Tin plated shell<br><i>*Male and female</i>       |
| 777 TW | Tin plated shell with dimples<br><i>Male only</i> |

Housing arrangements

Male front view

|                                       |                                                                                                  |                                                                                                  |                                                                                                    |
|---------------------------------------|--------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|
| Arrangement .....<br>Shell size ..... | <br>5W1<br>E    | <br>7W2<br>A    | <br>11W1<br>A   |
| Arrangement .....<br>Shell size ..... | <br>3W3<br>A  | <br>5W5<br>B  | <br>9W4<br>B  |
| Arrangement .....<br>Shell size ..... | <br>13W3<br>B | <br>17W2<br>B | <br>21W1<br>B |
| Arrangement .....<br>Shell size ..... | <br>27W2<br>C | <br>13W6<br>C | <br>17W5<br>C |
| Arrangement .....<br>Shell size ..... | <br>21W4<br>C | <br>8W8<br>C  | <br>25W3<br>C |
| Arrangement .....<br>Shell size ..... | <br>24W7<br>D | <br>36W4<br>D | <br>43W2<br>D |

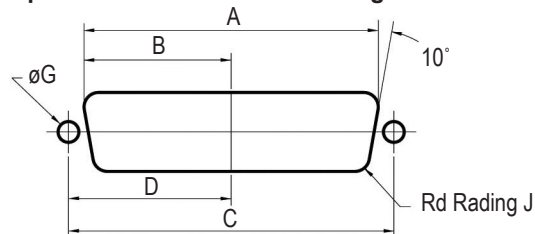
## Shell size dimensions



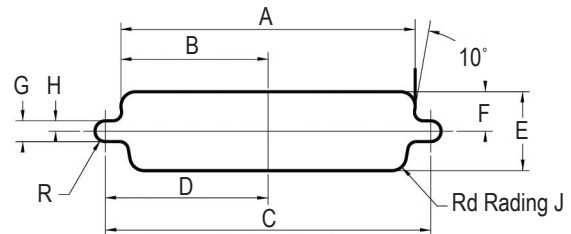
| Shell size | Contact<br>P: Pin<br>S: Socket | A<br>±0.25<br>(±.010) | B<br>0/-0.20<br>(0/- .008) | B'<br>+0.20/0<br>(+.008/0) | C<br>±0.10<br>(±.004) | D<br>0/-0.25<br>(0/- .010) | D'<br>+0.25/0<br>(+.010/0) | E<br>±0.20<br>(±.008) | F<br>+0.05/-0.20<br>(+.002/- .008) | F'<br>+0.10/-0.20<br>(+.004/- .008) | G<br>+0.10/-0.20<br>(+.004/- .008) | G'<br>±0.10<br>(±.004) | H<br>+0.10/-0.40<br>(+.004/- .016) | J<br>0/-0.50<br>(0/- .020) |
|------------|--------------------------------|-----------------------|----------------------------|----------------------------|-----------------------|----------------------------|----------------------------|-----------------------|------------------------------------|-------------------------------------|------------------------------------|------------------------|------------------------------------|----------------------------|
| E          | P                              | 30.7<br>(1.209")      |                            | 16.8<br>(.661")            | 25.0<br>(.984")       |                            | 8.2<br>(.323")             | 12.4<br>(.488")       |                                    | 10.9<br>(.429")                     |                                    | 5.9<br>(.232")         | 19.4<br>(.764")                    | 11.0<br>(.433")            |
|            | S                              |                       | 16.4<br>(.646")            |                            |                       | 8.0<br>(.315")             |                            |                       | 11.1<br>(.437)                     |                                     | 6.2<br>(.244")                     |                        |                                    |                            |
| A          | P                              | 39.0<br>(1.535")      |                            | 25.1<br>(.988")            | 33.3<br>(1.311")      |                            | 8.2<br>(.323")             | 12.4<br>(.488")       |                                    | 10.9<br>(.429")                     |                                    | 5.9<br>(.232")         | 27.7<br>(1.091")                   | 11.0<br>(.433")            |
|            | S                              |                       | 24.8<br>(.976")            |                            |                       | 8.0<br>(.315")             |                            |                       | 11.1<br>(.437)                     |                                     | 6.2<br>(.244")                     |                        |                                    |                            |
| B          | P                              | 52.9<br>(2.083")      |                            | 38.8<br>(1.528")           | 47.0<br>(1.850")      |                            | 8.2<br>(.323")             | 12.4<br>(.488")       |                                    | 11.0<br>(.433")                     |                                    | 5.8<br>(.228")         | 41.4<br>(1.630")                   | 11.0<br>(.433")            |
|            | S                              |                       | 38.5<br>(1.513")           |                            |                       | 8.0<br>(.315")             |                            |                       | 11.1<br>(.437)                     |                                     | 6.2<br>(.244")                     |                        |                                    |                            |
| C          | P                              | 69.2<br>(2.724")      |                            | 55.3<br>(2.177")           | 63.5<br>(2.500")      |                            | 8.2<br>(.323")             | 12.4<br>(.488")       |                                    | 11.0<br>(.433")                     |                                    | 5.8<br>(.228")         | 57.9<br>(2.280")                   | 11.0<br>(.433")            |
|            | S                              |                       | 54.9<br>(2.161")           |                            |                       | 8.0<br>(.315")             |                            |                       | 11.1<br>(.437)                     |                                     | 6.2<br>(.244")                     |                        |                                    |                            |
| D          | P                              | 66.8<br>(2.630")      |                            | 52.7<br>(2.075")           | 61.1<br>(2.406")      |                            | 11.0<br>(.433")            | 15.2<br>(.598")       |                                    | 11.0<br>(.433")                     |                                    | 5.8<br>(.228")         | 55.5<br>(2.185")                   | 13.8<br>(.543")            |
|            | S                              |                       | 52.5<br>(2.067")           |                            |                       | 10.9<br>(.429")            |                            |                       | 11.1<br>(.437)                     |                                     | 6.2<br>(.244")                     |                        |                                    |                            |

## Panel cutouts

Optimal cutout for rear mounting

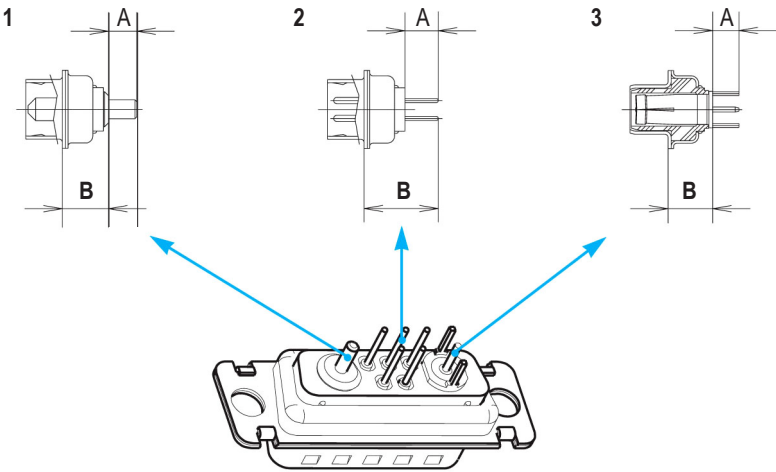


Standard cutout



| Shell size | Mounting method | A<br>±0.20<br>(±.008) | B<br>±0.20<br>(±.008) | C<br>±0.20<br>(±.008) | D<br>±0.20<br>(±.008) | E<br>±0.20<br>(±.008) | F<br>±0.20<br>(±.008) | G<br>±0.20<br>(±.008) | H<br>±0.20<br>(±.008) | J<br>±0.20<br>(±.008) |
|------------|-----------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|
| E          | Front           | 22.2<br>(.874")       | 11.1<br>(.437")       | 25.0<br>(.984")       | 12.5<br>(.492")       | 13.0<br>(.512")       | 6.5<br>(.256")        | 3.0<br>(.118")        | 1.5<br>(.059")        | 2.1<br>(.083")        |
|            | Rear            | 20.5<br>(.807")       | 10.2<br>(.402")       |                       |                       | 11.4<br>(.449")       | 5.7<br>(.224")        |                       |                       | 3.4<br>(.134")        |
| A          | Front           | 30.5<br>(1.201")      | 15.3<br>(.602")       | 33.3<br>(1.311")      | 16.7<br>(.657")       | 13.0<br>(.512")       | 6.5<br>(.256")        | 3.0<br>(.118")        | 1.5<br>(.059")        | 2.1<br>(.083")        |
|            | Rear            | 28.8<br>(1.134")      | 14.4<br>(.567")       |                       |                       | 11.4<br>(.449")       | 5.7<br>(.224")        |                       |                       | 3.4<br>(.134")        |
| B          | Front           | 44.3<br>(1.744")      | 22.1<br>(.870")       | 47.0<br>(1.850")      | 23.5<br>(.925")       | 13.0<br>(.512")       | 6.5<br>(.256")        | 3.0<br>(.118")        | 1.5<br>(.059")        | 2.1<br>(.083")        |
|            | Rear            | 42.5<br>(1.673")      | 21.3<br>(.839")       |                       |                       | 11.4<br>(.449")       | 5.7<br>(.224")        |                       |                       | 3.4<br>(.134")        |
| C          | Front           | 60.7<br>(2.390")      | 30.4<br>(1.197")      | 63.5<br>(2.500")      | 31.7<br>(1.248")      | 13.0<br>(.512")       | 6.5<br>(.256")        | 3.0<br>(.118")        | 1.5<br>(.059")        | 2.1<br>(.083")        |
|            | Rear            | 59.1<br>(2.327")      | 29.5<br>(1.161")      |                       |                       | 11.4<br>(.449")       | 5.7<br>(.224")        |                       |                       | 3.4<br>(.134")        |
| D          | Front           | 58.3<br>(2.295")      | 29.2<br>(1.150")      | 61.1<br>(2.406")      | 30.6<br>(1.205")      | 15.8<br>(.622")       | 7.9<br>(.311")        | 3.0<br>(.118")        | 1.5<br>(.059")        | 2.1<br>(.083")        |
|            | Rear            | 56.3<br>(2.217")      | 28.2<br>(1.110")      |                       |                       | 14.1<br>(.555")       | 7.1<br>(.280")        |                       |                       | 3.4<br>(.134")        |

Straight connector footprint



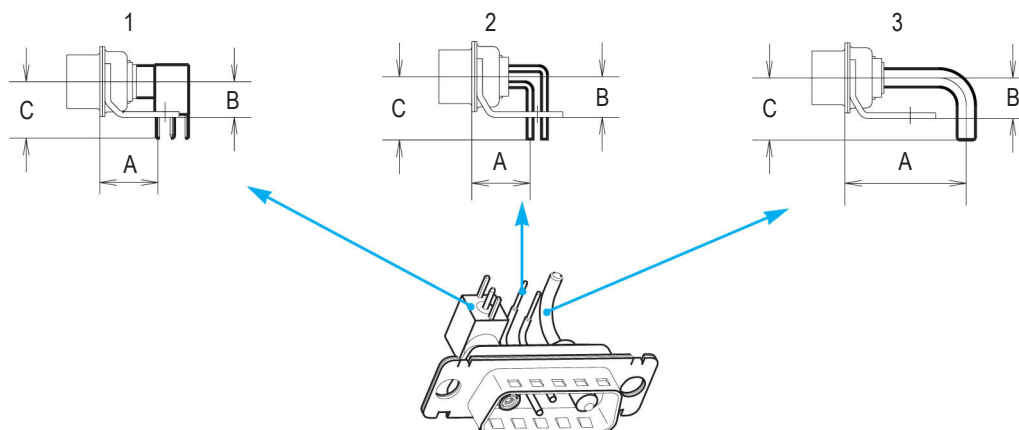
Signal tail 0.6 mm Dia. (.0236")  
1.6 mm (.063")PCB  
For other PCB thickness: consult factory.

| Description              |   | Dimensions         |                     |
|--------------------------|---|--------------------|---------------------|
|                          |   | a                  | b                   |
| Power (.126" tail dia.)  | 1 | 4.80 mm<br>(.198") | 7.2 mm<br>(.283")   |
| Power (.0787" tail dia.) | 1 | 4.80 mm<br>(.198") | 7.2 mm<br>(.283")   |
| Shielded                 | 3 | 4.00 mm<br>(.157") | 7.2 mm<br>(.283")   |
| Signal                   | 2 | 5.00 mm<br>(.196") | 11.50 mm<br>(.453") |

Straight contact combinations

| Arrangement with signal contacts |                                                                                     | Arrangement without signal contacts<br>3W3 - 5W5 - 8W8 |                                                   |
|----------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------|---------------------------------------------------|
| See above dimensions             | Size 8 and 20 Contacts                                                              | See above dimensions                                   | Size 8 Contacts                                   |
| ↓                                |                                                                                     | ↓                                                      |                                                   |
| P 3SY                            | Power 3.2 mm DIA. (.126")<br>(20 to 40 A) and signal                                | P 3Y                                                   | Power only<br>3.2 mm DIA. (.126")<br>(20 to 40 A) |
| P 2SY                            | Power 2 mm DIA. (.0787")<br>(10 to 20 A) and signal                                 | P 2Y                                                   | Power only<br>2 mm DIA. (.0787")<br>(10 to 20 A)  |
| CSY                              | Shielded and signal                                                                 | CY                                                     | Shielded only                                     |
| SY                               | Signal only                                                                         |                                                        |                                                   |
| No reference                     | Signal (Size 20)<br>with solder cup terminations<br>Housing preloaded with contacts |                                                        |                                                   |

## Right angle connector footprint



Signal tail 0.6 mm Dia. (.0236")  
1.6 mm (.063") PCB  
For other PCB thickness: consult factory.

| Description              |   | Europe             |                   |                    | Mix                |                   |                    | MIL                |                   |                    |
|--------------------------|---|--------------------|-------------------|--------------------|--------------------|-------------------|--------------------|--------------------|-------------------|--------------------|
|                          |   | a                  | b                 | c                  | a                  | b                 | c                  | a                  | b                 | c                  |
| Shielded                 | 1 | -                  | -                 | -                  | 10.30mm<br>(.406") | 6.30mm<br>(.248") | 10.00mm<br>(.394") | 10.30mm<br>(.406") | 6.30mm<br>(.248") | 10.00mm<br>(.394") |
| Signal                   | 2 | 10.30mm<br>(.406") | 7.20mm<br>(.283") | 11.20mm<br>(.441") | 10.30mm<br>(.406") | 6.30mm<br>(.248") | 9.50mm<br>(.374")  | 8.10mm<br>(.319")  | 6.30mm<br>(.248") | 9.50mm<br>(.374")  |
| Power (.0787" tail dia.) | 3 | 11.57mm<br>(.456") | 7.20mm<br>(.283") | 10.50mm<br>(.413") | 11.57mm<br>(.456") | 6.30mm<br>(.248") | 9.50mm<br>(.374")  | 9.52mm<br>(.375")  | 6.30mm<br>(.248") | 9.50mm<br>(.374")  |
| Power (.126" tail dia.)  | 3 | 21.46mm<br>(.845") | 7.20mm<br>(.283") | 10.50mm<br>(.413") | 21.46mm<br>(.845") | 6.30mm<br>(.248") | 9.50mm<br>(.374")  | 21.46mm<br>(.845") | 6.30mm<br>(.248") | 9.50mm<br>(.374")  |

Note: above dimensions correspond to sizes E to C. Consult factory for D sizes.  
Connector comes equipped with contacts and brackets.

## Right angle contacts combinations

### Arrangement with signal contacts

| European footprint | Mixed footprint | MIL (U.S.) footprint | Size 8 and 20 Contacts                            |
|--------------------|-----------------|----------------------|---------------------------------------------------|
| EP3SV              | HP3SV           | MP3SV                | Power 3.2 mm DIA. (.126") (20 to 40 A) and signal |
| EP2SV              | HP2SV           | MP2SV                | Power 2 mm DIA. (.0787") (10 to 20 A) and signal  |
| -                  | HCSV            | MCSV                 | Shielded and signal                               |
| ESV                | HSV             | MSV                  | Signal only                                       |

### Arrangement without signal contacts 3W3 - 5W5 - 8W8

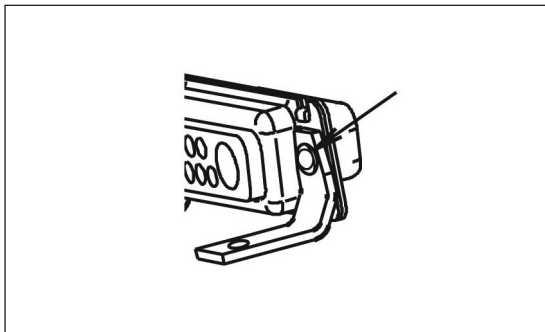
| European footprint | Mixed footprint | MIL (U.S.) footprint | Size 8 contacts only                         |
|--------------------|-----------------|----------------------|----------------------------------------------|
| EP3V               | HP3V            | MP3V                 | Power only 3.2 mm DIA. (.126") (20 to 40 A)  |
| EP2V               | HP2V            | MP2V                 | Power only 2.0 mm DIA. (.0787") (10 to 20 A) |
| -                  | HCV             | MCV                  | Shielded only                                |

## Mounting options

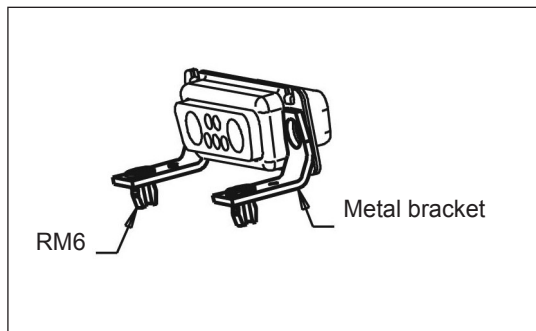
### Right angle version

Connectors come equipped with metal brackets

**BLANK:** 3.10mm (.122") dia mounting hole

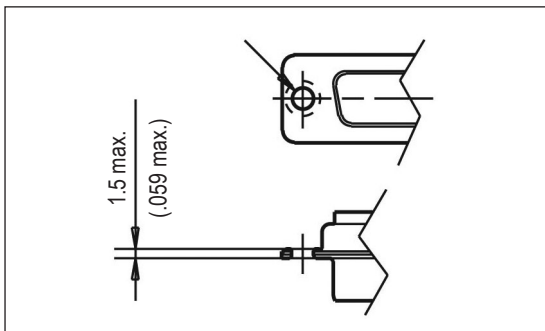


**RM6:** metal brackets + boardlock



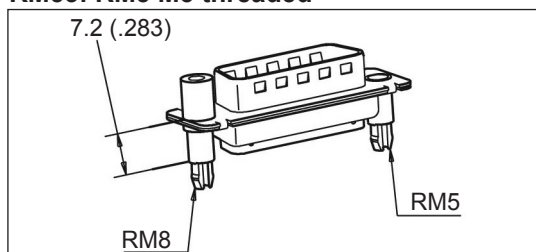
### Straight version

**BLANK:** 3.10mm (.122") dia mounting hole



**RM54:** RM5 4.40 threaded

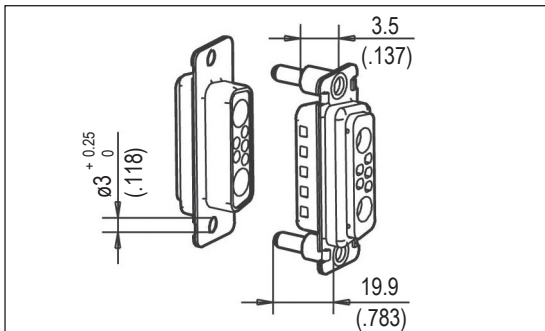
**RM53:** RM5 M3 threaded



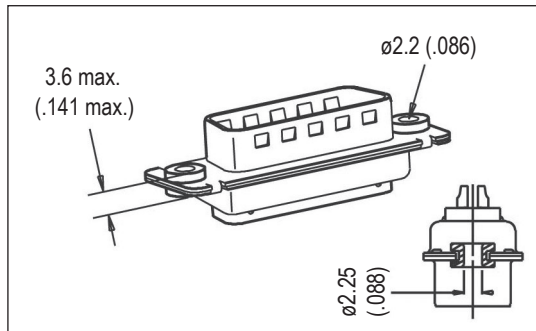
**RM84:** RM8 4.40 threaded

**RM83:** RM8 M3 threaded

**A514:** blind mating system



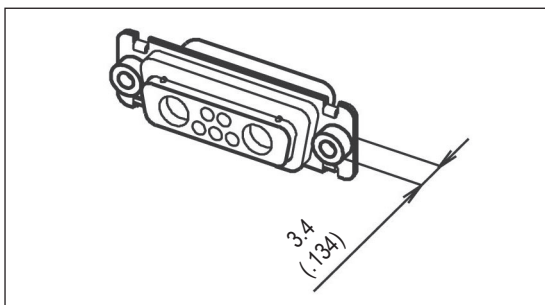
**FM:** float mounting system



### Straight and right angle version

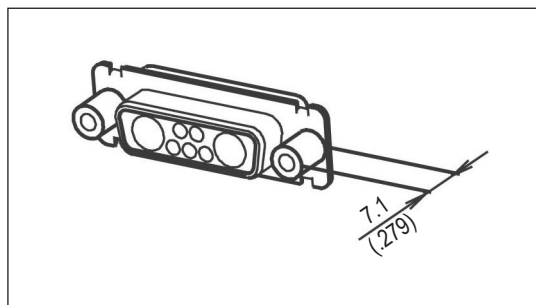
**4R:** 4.40 rear nut

**3R:** M3 rear nut

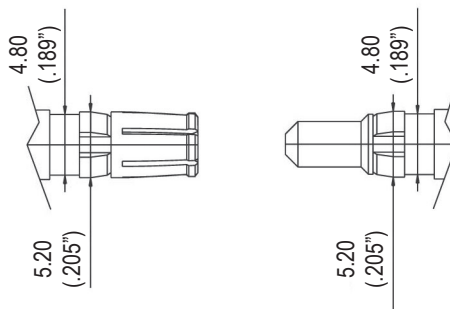


**4F:** 4.40 front female screwlock

**3F:** M3 front female screwlock



## High power contacts



## Solder cup version

| P/N            |                | Current       | Dimensions   |              |
|----------------|----------------|---------------|--------------|--------------|
| Plug           | Socket         |               | A mm (inch)  | B mm (inch)  |
| L 17DM 53745-8 | L 17DM 53744-7 | 10 to 20 Amp. | 1.80 (.071") | 2.55 (.100") |
| L 17DM 53745-7 | L 17DM 53744-6 | 20 to 30 Amp. | 2.80 (.110") | 3.70 (.145") |
| L 17DM 53745-1 | L 17DM 53744-1 | 30 to 40 Amp. | 4.80 (.189") | 5.60 (.220") |

Trim dimensions: 7.5 mm (.295")

## Crimp version

| P/N              |                  | Current       | Dimensions   |              |
|------------------|------------------|---------------|--------------|--------------|
| Plug             | Socket           |               | A mm (inch)  | B mm (inch)  |
| L 17DM 53745-208 | L 17DM 53744-207 | 10 to 20 Amp. | 1.80 (.071") | 2.55 (.100") |
| L 17DM 53745-207 | L 17DM 53744-206 | 20 to 30 Amp. | 2.80 (.110") | 3.70 (.145") |
| L 17DM 53745-201 | L 17DM 53744-201 | 30 to 40 Amp. | 4.80 (.189") | 5.60 (.220") |

Trim dimensions: 7.5 mm (.295")

**Crimping tool for all sizes**  
**L17D479SP**

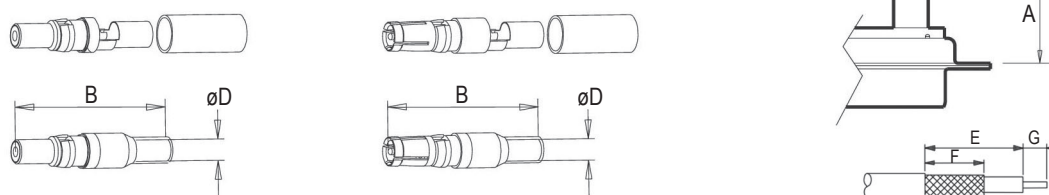


**Extraction tool for sizes 8 cts**



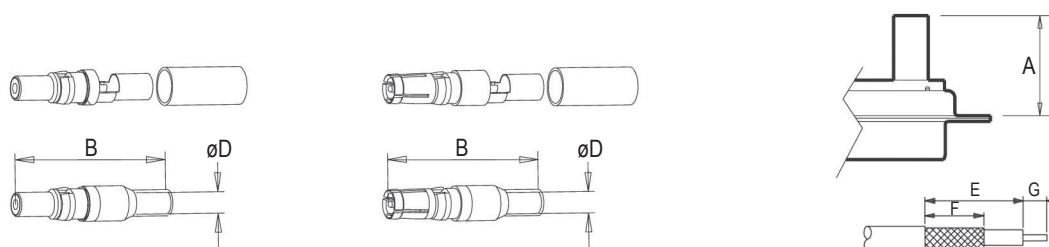
## Straight shielded contacts

### Crimp ferrule and inner solder



| Type   | P/N                  | Dimensions (inch) |              |             | Cable - RG             | Trim dimensions (inch) |             |           |
|--------|----------------------|-------------------|--------------|-------------|------------------------|------------------------|-------------|-----------|
|        |                      | A Max             | B            | D           |                        | E                      | F           | G         |
| plug   | <b>L17DM 53740</b>   | 18.8 (740")       | 23.6 (.929") | 1.0 (.039") | <b>178 B/U</b>         | 7.9 (.311")            | 6.3 (.248") | 2 (.078") |
| plug   | <b>L17DM 53740-1</b> | 18.8 (740")       | 23.6 (.929") | 1.7 (.066") | <b>179 B/U 316 B/U</b> | 7.9 (.311")            | 6.3 (.248") | 2 (.078") |
| plug   | <b>L17DM 53740-3</b> | 21.5 (846")       | 23.6 (.929") | 2.8 (.110") | <b>180 B/U</b>         | 9.5 (.374")            | 7.9 (.311") | 2 (.078") |
| plug   | <b>L17DM 53740-5</b> | 21.5 (846")       | 23.6 (.929") | 3.2 (.126") | <b>58 C/U</b>          | 9.5 (.374")            | 7.9 (.311") | 2 (.078") |
| socket | <b>L17DM 53742</b>   | 18.8 (740")       | 23.6 (.929") | 1.0 (.039") | <b>178 B/U</b>         | 7.9 (.311")            | 6.3 (.248") | 2 (.078") |
| socket | <b>L17DM 53742-1</b> | 18.8 (740")       | 23.6 (.929") | 1.7 (.066") | <b>179 B/U 316 B/U</b> | 7.9 (.311")            | 6.3 (.248") | 2 (.078") |
| socket | <b>L17DM 53742-3</b> | 21.5 (846")       | 23.6 (.929") | 2.8 (.110") | <b>180 B/U</b>         | 9.5 (.374")            | 7.9 (.311") | 2 (.078") |
| socket | <b>L17DM 53742-5</b> | 21.5 (846")       | 23.6 (.929") | 3.2 (.126") | <b>58 C/U</b>          | 9.5 (.374")            | 7.9 (.311") | 2 (.078") |

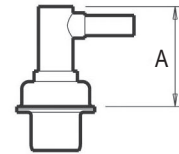
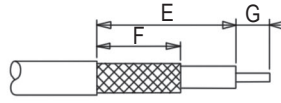
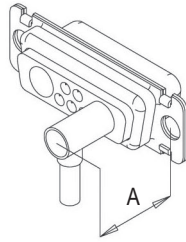
### Ferrule and inner solder



| Type         | P/N                      | Dimensions (inch) |               |             | Cable - RG             | Trim dimensions (inch) |             |           |
|--------------|--------------------------|-------------------|---------------|-------------|------------------------|------------------------|-------------|-----------|
|              |                          | A Max             | B             | D           |                        | E                      | F           | G         |
| short plug   | <b>L17DM 53740-5000</b>  | 17.0 (669")       | 21.8 (.858")  | 1.0 (.039") | <b>178 B/U</b>         | 7.9 (.311")            | 6.3 (.248") | 2 (.078") |
| plug         | <b>L17DM 53740-5001</b>  | 18.8 (740")       | 23.6 (.929")  | 1.7 (.066") | <b>179 B/U 316 B/U</b> | 7.9 (.311")            | 6.3 (.248") | 2 (.078") |
| plug         | <b>L17DM 53740-5002</b>  | 21.5 (846")       | 26.3 (1.035") | 2.8 (.110") | <b>180 B/U</b>         | 9.5 (.374")            | 7.9 (.311") | 2 (.078") |
| plug         | <b>L17DM 53740-5005</b>  | 21.5 (846")       | 26.3 (1.035") | 3.2 (.126") | <b>58 C/U</b>          | 9.5 (.374")            | 7.9 (.311") | 2 (.078") |
| plug         | <b>L17DM 53740-5008</b>  | 18.8 (740")       | 23.6 (.929")  | 1.0 (.039") | <b>178 B/U</b>         | 7.9 (.311")            | 6.3 (.248") | 2 (.078") |
| short socket | <b>L17DM 53742-5000</b>  | 17.0 (669")       | 21.8 (.858")  | 1.0 (.039") | <b>178 B/U</b>         | 7.9 (.311")            | 6.3 (.248") | 2 (.078") |
| socket       | <b>L17DM 53742-5001</b>  | 18.8 (740")       | 23.6 (.929")  | 1.7 (.066") | <b>179 B/U 316 B/U</b> | 7.9 (.311")            | 6.3 (.248") | 2 (.078") |
| socket       | <b>L17DM 53742-5002</b>  | 21.5 (846")       | 26.3 (1.035") | 2.8 (.110") | <b>180 B/U</b>         | 9.5 (.374")            | 7.9 (.311") | 2 (.078") |
| socket       | <b>L17DM 53742-5004</b>  | 21.5 (846")       | 26.3 (1.035") | 3.2 (.126") | <b>58 C/U</b>          | 9.5 (.374")            | 7.9 (.311") | 2 (.078") |
| socket       | <b>L17DM 53742-50060</b> | 18.8 (740")       | 23.6 (.929")  | 1.0 (.039") | <b>178 B/U</b>         | 7.9 (.311")            | 6.3 (.248") | 2 (.078") |

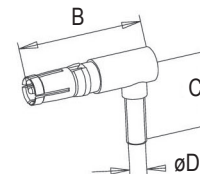
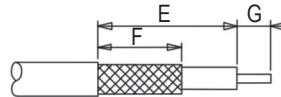
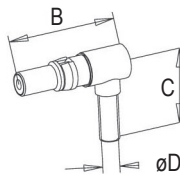
## Right angled shielded contact

Crimp ferrule and inner solder



| Type   | P/N           | Dimensions (inch) |              |             | Cable - RG      | Trim dimensions (inch) |             |             |
|--------|---------------|-------------------|--------------|-------------|-----------------|------------------------|-------------|-------------|
|        |               | A Max             | B            | D           |                 | E                      | F           | G           |
| plug   | L17DM 53741   | 13.5 (.531")      | 18.6 (.732") | 1.0 (.039") | 178 B/U         | 9.5 (.374")            | 5.9 (.232") | 1.6 (.062") |
| plug   | L17DM 53741-1 | 13.5 (.531")      | 18.6 (.732") | 1.7 (.066") | 179 B/U 316 B/U | 9.5 (.374")            | 5.9 (.232") | 1.6 (.062") |
| plug   | L17DM 53741-3 | 13.5 (.531")      | 18.6 (.732") | 2.8 (.110") | 180 B/U         | 10.7 (.421")           | 7.9 (.311") | 2.4 (.094") |
| plug   | L17DM 53741-4 | 13.5 (.531")      | 18.6 (.732") | 3.2 (.126") | 58 C/U          | 10.7 (.421")           | 7.9 (.311") | 2.4 (.094") |
| socket | L17DM 53743-2 | 13.5 (.531")      | 18.6 (.732") | 1.0 (.039") | 178 B/U         | 9.5 (.374")            | 5.9 (.232") | 1.6 (.062") |
| socket | L17DM 53743-3 | 13.5 (.531")      | 18.6 (.732") | 1.7 (.066") | 179 B/U 316 B/U | 9.5 (.374")            | 5.9 (.232") | 1.6 (.062") |
| socket | L17DM 53743-5 | 13.5 (.531")      | 18.6 (.732") | 2.8 (.110") | 180 B/U         | 10.7 (.421")           | 7.9 (.311") | 2.4 (.094") |
| socket | L17DM 53743-6 | 13.5 (.531")      | 18.6 (.732") | 3.2 (.126") | 58 C/U          | 10.7 (.421")           | 7.9 (.311") | 2.4 (.094") |

Ferrule and inner solder



| Type   | P/N              | Dimensions (inch) |              |             | Cable - RG      | Trim dimensions (inch) |             |             |
|--------|------------------|-------------------|--------------|-------------|-----------------|------------------------|-------------|-------------|
|        |                  | A Max             | B            | D           |                 | E                      | F           | G           |
| plug   | L17DM 53741-5000 | 13.5 (.531")      | 18.6 (.732") | 1.0 (.039") | 178 B/U         | 9.5 (.374")            | 5.9 (.232") | 1.6 (.062") |
| plug   | L17DM 53741-5001 | 13.5 (.531")      | 18.6 (.732") | 1.7 (.066") | 179 B/U 316 B/U | 9.5 (.374")            | 5.9 (.232") | 1.6 (.062") |
| plug   | L17DM 53741-5003 | 13.5 (.531")      | 18.6 (.732") | 2.8 (.110") | 180 B/U         | 10.7 (.421")           | 7.9 (.311") | 2.4 (.094") |
| plug   | L17DM 53741-5004 | 13.5 (.531")      | 18.6 (.732") | 3.2 (.126") | 58 C/U          | 10.7 (.421")           | 7.9 (.311") | 2.4 (.094") |
| socket | L17DM 53743-5000 | 13.5 (.531")      | 18.6 (.732") | 1.0 (.039") | 178 B/U         | 9.5 (.374")            | 5.9 (.232") | 1.6 (.062") |
| socket | L17DM 53743-5001 | 13.5 (.531")      | 18.6 (.732") | 1.7 (.066") | 179 B/U 316 B/U | 9.5 (.374")            | 5.9 (.232") | 1.6 (.062") |
| socket | L17DM 53743-5003 | 13.5 (.531")      | 18.6 (.732") | 2.8 (.110") | 180 B/U         | 10.7 (.421")           | 7.9 (.311") | 2.4 (.094") |
| socket | L17DM 53743-5004 | 13.5 (.531")      | 18.6 (.732") | 3.2 (.126") | 58 C/U          | 10.7 (.421")           | 7.9 (.311") | 2.4 (.094") |

## Crimping tool

Hand crimp tool

227-0944 (without dies) (M 22 520/5-01)

| RG cables  | MIL reference | Amphenol P/N | dim. between 2 flat surface |          |
|------------|---------------|--------------|-----------------------------|----------|
|            |               |              | cavity A                    | cavity B |
| RG 58 C/U  | M 22 520/5-05 | 227 1221-05  | 5.41                        | -        |
| RG 178 B/U | M 22 520/5-03 | 227 1221-03  | -                           | 2.67     |
| RG 179 B/U | M 22 520/5-03 | 227 1221-03  | 3.25                        | -        |
| RG 180 B/U | M 22 520/5-05 | 227 1221-05  | -                           | 4.52     |

## Extraction tool

Extraction tool for sizes 8 cts

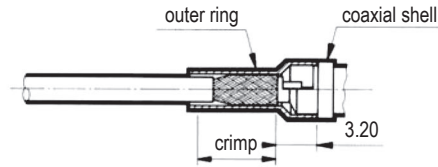
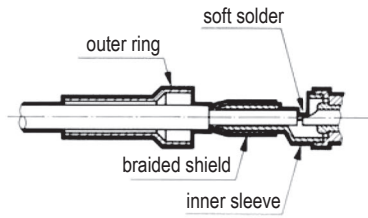
L17D429SP



## Cabling instructions for shielded contacts

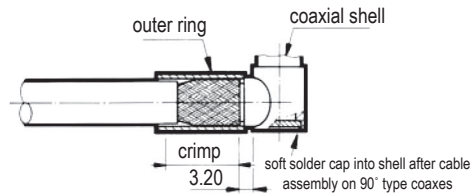
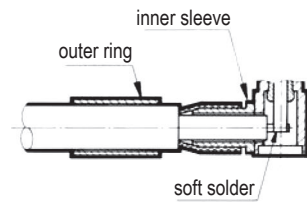
### Straight crimp shielded contacts:

inner solder contact  
outer crimp contact



### Right angle crimp shielded contacts:

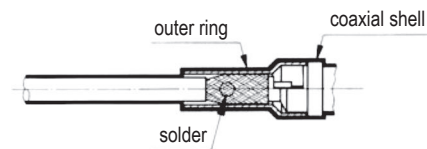
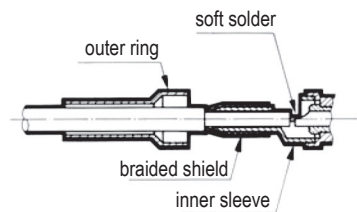
inner solder contact  
outer crimp contact



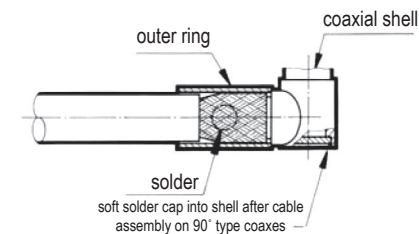
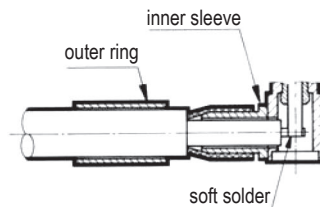
### Assembly method

- Slide the outer ring over the cable jacket. Trim the cable according to the recommended dimensions.
- Insert the cable dielectric and the center conductor inside the inner sleeve.
- Solder the central conductor to the shielded center contacts.
- Slide the outer ring towards the inner sleeve and recover the braid.
- Using crimp hand tool equipped with the appropriate dies, crimp in the area defined.

### Solder straight shielded contacts:



### Solder right angle shielded contacts:



### Assembly method

- Slide the outer ring over the cable jacket. Trim the cable according to the recommended dimensions.
- Insert the cable dielectric and the center conductor inside the inner sleeve.
- Solder the central conductor to the shielded center contacts.
- Slide the outer ring towards the inner sleeve and recover the braid.
- Solder by introducing metal through the outer ring hole.

## How to build your part number

L

RoHS Compliant

... TW ...

Contacts and Shell

| Contact Plating | Shell  |                             |
|-----------------|--------|-----------------------------|
|                 | Tinned | Tinned & Indents; Plug only |
| 0.4µm(16µ") Au  | 77     | 717                         |
| 0.76µm(30µ") Au | 177    | 777                         |

Shell size and Configuration:

E5W1, A3W3, A7W2, A11W1, B5W5, B9W4, B13W3, B17W2, B21W1, C8W8, C13W6, C17W5, C21WA4, C25W3, C27W2, D24W7, D36W4, D43W2

Gender:

P: Pin  
S: Socket

Contacts:

For straight

BLANK: Solder-cup signal contacts only  
P3SY: 20-40 Amp power & signal mix  
P2SY: 10-20 Amp power & signal mix  
CSY: Coax & signal mix  
SY: Signal only  
P3Y: 20-40 Amp power only (3W3, 5W5, 8W8)  
P2Y: 10-20 Amp power only (3W3, 5W5, 8W8)  
CY: Coax only (3W3, 5W5, 8W8)

For right angle

MP3SV: US Footprint, 20-40 Amp power & signal mix  
MP2SV: US Footprint, 10-20 Amp power & signal mix  
MCSV: US Footprint, Coax & signal mix  
MSV: US Footprint, Signal only  
MP3V: US Footprint, 20-40 Amp power only (3W3, 5W5, 8W8)  
MP2V: US Footprint, 10-20 Amp power only (3W3, 5W5, 8W8)  
MCV: US Footprint, Coax only (3W3, 5W5, 8W8)  
EP3SV: European Footprint, 20-40 Amp power & signal mix  
EP2SV: European Footprint, 10-20 Amp power & signal mix  
ESV: European Footprint, Signal only  
EP3V: European Footprint, 20-40 Amp power only (3W3, 5W5, 8W8)  
EP2V: European Footprint, 10-20 Amp power only (3W3, 5W5, 8W8)  
HP3SV: Mixed Footprint, 20-40 Amp power & signal mix  
HP2SV: Mixed Footprint, 10-20 Amp power & signal mix  
HCSV: Mixed Footprint, Coax & signal mix  
HSV: Mixed Footprint, Signal only  
HP3V: Mixed Footprint, 20-40 Amp power only (3W3, 5W5, 8W8)  
HP2V: Mixed Footprint, 10-20 Amp power only (3W3, 5W5, 8W8)  
HCV: Mixed Footprint, Coax only (3W3, 5W5, 8W8)

Special Deviations

Please consult factory

Board Mounting Options

For Straight

Blank: .120"(3.05mm) Clear Hole  
RM53: M3 Threaded (panel side)  
standoff with boarlock  
RM54: 4-40UNC Threaded (panel side)  
standoff with boardlock  
RM84: Non-Removable M3 screwlock,  
with standoff and boardlock

For Right Angle

RM6: Metal bracket with boardlocks

Panel Mounting Options

For right angle & cable mount

Blank: .120"(3.05mm) Clear Hole  
3F: M3 Front Screwlock  
3R: M3 Rear Threaded Insert  
4F: #4-40 Front Screwlock  
4R: #4-40 Threaded Rear Insert  
FM: Float mount system  
A514: Blind Mate Guide Pin

## Memo

**Do not hesitate to contact us for further information**

# Amphenol

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