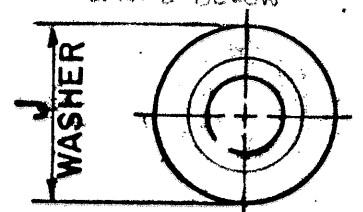
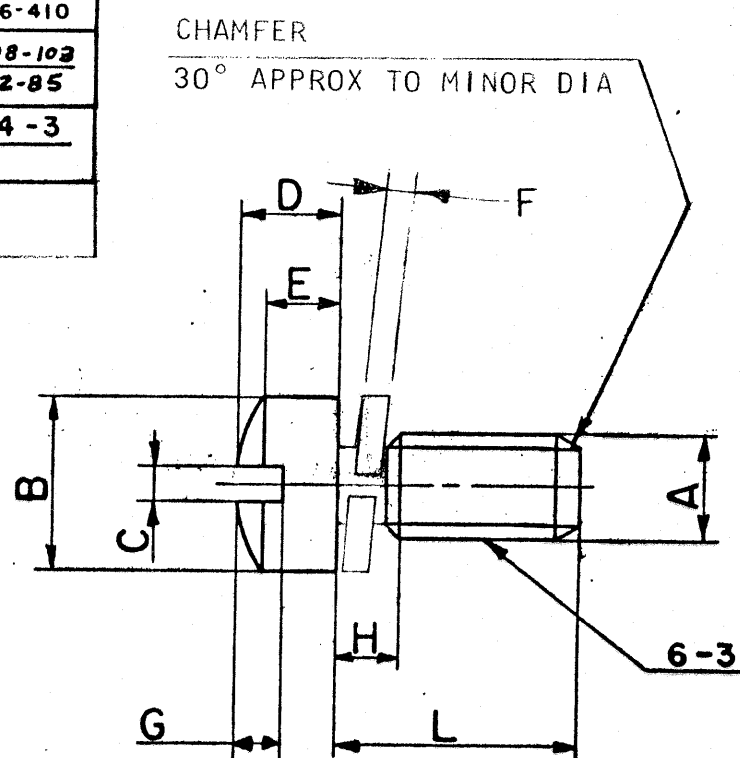


BASE NUMBER	A DIA	B DIA	C	D	E	F ±.005	G	H MAX	J DIA	L +.000 -.031	REL COM
10-101152-5	.1380 .1312	.226 .208	.048 .039	.132 .111	.096 .086	.031	.060 .045	.080	.232 .218	.312	31115-4 22380-379
-6										.375	31115-4 22380-380
-8										.500	31115-4 22380-381
-10										.625	31115-4 22380-382
-12										.750	31115-4 22380-383
-7										.438	31525-440 22446-410
-4										.250	36508-102 22752-85
-3										.188	40334-3
-13										.812	

10-101152

REL.	31115-4	WAS	DATE	D'MAN.	APPD.
1	31525-440	ADD & REL -7() & DATA	9-14-56	F. GEORGE	
2	33787-2	REV. NOTE 3, TITLE, F COL, CHAMFER NOTE, CHG PICT.	1-30-58	MOORE	
3	36508-202	COL F .018 ^{+0.010} _{-0.000} , COL J .231 _{.218}	5-16-58	BAILEY	
4	36508-102	ADD & REL -4() & DATA	11-26-58	Fairchild	
5	36508-2	ADD CAN BE MADE FROM 10-101152B.	9-16-59	A. NILES	
6	40334-3	ADD & REL -3() & DATA	8-23-62	MCHEL	
7	39525-656	ADD & REL -XX8 FINISH	7-10-63	FLYZIK	
A1	43534-2	(MFG); REV NOTES 2 & 3	11-19-64	Randall	
A2	52525-57	ADD -13 & DATA, REV NOTE 1	10-12-70	HANNI	
A3	53525-195	WAS 6-32NC (THREAD DATA); REM PURCHASED	12-11-71	BARTKOW	
A4	53524-259	ADD & REL -XXE, -XX7	2-24-72	SHEPLER	
B	70192-4	(CL II) WAS: .018 (F ±.005 COL), .225/.215 (J DIA COL); REV NOTE 3; CHGD PICT.	7/9/79	LODO-VICE	
C	25151	(CL II) SEE CHANGE NOTICE	6/4/90	WASHBURN	



K	85976	SEE ECN NUMBER 85976	1-14-59	Handwritten initials
L	86054	(CL II) SEE ECN: 86054	3-4-99	JED

3. LOCKWASHER SHALL BE MADE FROM PHOSPHOR BRONZE PER ASTM B103, C51000, H08 OR ASTM B159, C51000, H08 OR TIN BRASS PER ASTM B591, C42500, H10; OR SILICON BRONZE PER ASTM B99, C65100, H04 HARDNESS ROCKWELL B90 MINIMUM AND SHALL HAVE SAME FINISH AS SCREW

2. SCREW SHALL BE MADE OF BRASS AND MEET THE REQUIREMENTS OF FEDERAL SPEC. QQ-W-321, COMP. 260, 270, OR 274 WITH EIGHTH OR QUARTER HARD TEMPER.

1. TO COMPLETE BASE NO. ADD APPLICABLE LAST DIGIT SUFFIX NO. FOR DESIRED FINISH:
- | | | |
|--|----------|-------------|
| NICKEL PLATE | 9-885 | SUFFIX-8 |
| CADMIUM PLATE CHROMATE | 9-3026 | SUFFIX-1 |
| BLACK OXIDE | 9-4260 | SUFFIX-2 |
| CADMIUM PLATE OLIVE DRAB | 9-2929 | SUFFIX-3 |
| CADMIUM PLATE, NICKEL BASE | 9-4431 | SUFFIX -XX7 |
| CHROME PLATE PER AMS 2406 (.00002-.00005 THK) OVER | | |
| NICKEL PLATE 9-885 (.0001-.0003 THK) | | SUFFIX-XXE |
| CADMIUM PLATE, CLEAR CHROMATE | 9-8598 | SUFFIX-XXW |
| BLACK ZINC ALLOY PLATE | 9-2530 | SUFFIX-XXY |
| NOTES: OLIVE-GREEN ZINC ALLOY PLATE | 9-9281 | SUFFIX-XXU |
| CADMIUM PLATE, BLACK FINISH | 9-2827 | SUFFIX-XXV |
| BLACK ZINC ALLOY CONDUCTIVE PLATE | 9-2530-1 | SUFFIX-XXX |

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CAN BE MADE FROM 10-101152B

MATERIAL SPEC. SEE NOTES 2 & 3	PROCESS SPEC.
HEAT TREAT. SPEC.	FINISH SPEC. SEE NOTE 1
TOOL ACC.	COM. REC. 22380

SCINTILLA MAGNETO DIVISION						
BENDIX AVIATION CORPORATION						
SIDNEY, N. Y., U. S. A.						
NAME: SCREW, ASSEMBLED WASHER, 6-32 XL						
D'MAN	CHECKER	MAT.	STDS	CH. D'MAN	APPROVED	SCALE
TYLER	Burill	CP	Bibeau	Red	Wherman	NO SCALE
4-25-55	6-16-55	5-16-55		6-17-55	6-17	

TOLERANCES UNLESS OTHERWISE SPECIFIED		
FRONT VIEW	DECIMALS	±.0005
CONCENTRICITY	±.001	
SQUARENESS	.010 PER INCH OF LENGTH	
FINISHED SURFACES	MUST BE FLAT AND PARALLEL WITHIN THE TOLERANCE OF THE APPLICABLE DIMENSION AND SMOOTH WITHIN .500 MICRO-INCHES-R.M.	
NEXT ASSEMBLY	10-35901, 10-37103, 10-37271	WEIGHT-LBS.
SUPERSEDED BY	10-101152	
REF. 10-91441	10-36080	