

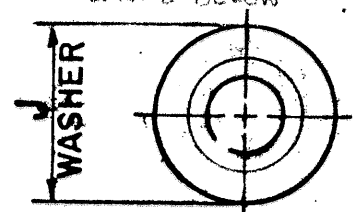
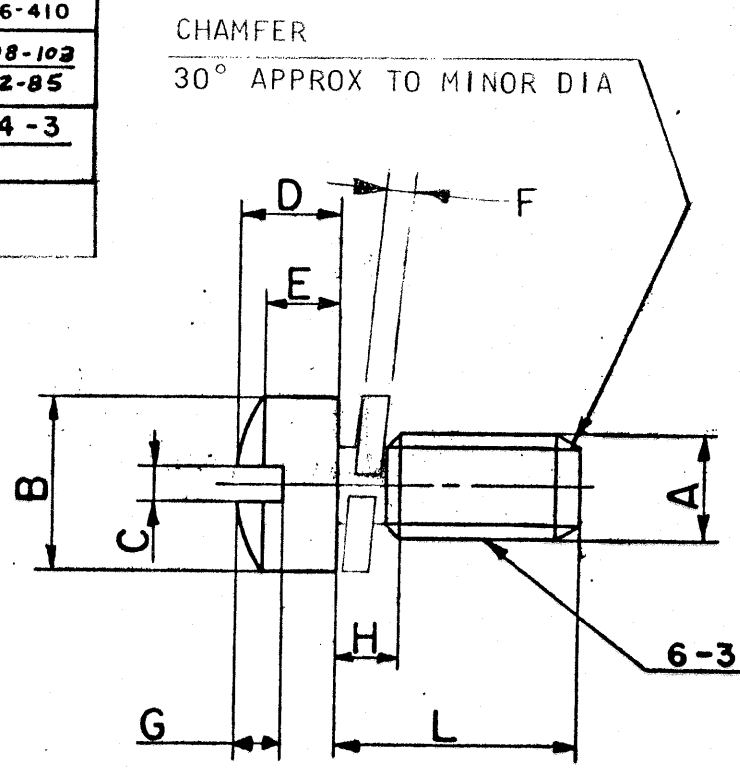
BASE NUMBER	A DIA	B DIA	C	D	E	F ±.005	G	H MAX	J DIA	L +.000 -.031	REL COM
10-101152-5	.1380 .1312	.226 .208	.048 .039	.132 .111	.096 .086	.031	.060 .045	.080	.232 .218	.312	31115-4 22380-379
-6										.375	31115-4 22380-380
-8										.500	31115-4 22380-381
-10										.625	31115-4 22380-382
-12										.750	31115-4 22380-383
-7										.438	31525-440 22446-410
-4										.250	36508-102 22752-85
-3										.188	40334-3
-13										.812	

10-101152

REL.	31115-4	WAS	DATE	D'MAN.	APPD.
1	31525-440	ADD & REL -7() & DATA	9-14-56	F. GEORGE	
2	33787-2	REV. NOTE 3, TITLE, F COL, CHAMFER NOTE, CHG PICT.	1-30-58	MOORE	
3	36508-202	COL F .018 ^{+0.010} _{-0.000} , COL J .231 _{.218}	5-16-58	BAILEY	
4	36508-102	ADD & REL -4() & DATA	11-26-58	Fairchild	
5	36508-2	ADD CAN BE MADE FROM 10-101152B.	9-16-59	A. NILES	
6	40334-3	ADD & REL -3() & DATA	8-23-62	MCHEL	
7	39525-656	ADD & REL -XX8 FINISH	7-10-63	FLYZIK	
A1	43534-2	(MFG); REV NOTES 2 & 3	11-19-64	Randall	
A2	52525-57	ADD -13 & DATA, REV NOTE 1	10-12-70	HANNI	
A3	53525-195	WAS 6-32NC (THREAD DATA); REM PURCHASED	12-11-71	BARTKOW	
A4	53524-259	ADD & REL -XXE, -XX7	2-24-72	SHEPLER	
B	70192-4	(CL II) WAS: .018 (F ±.005 COL), .225/.215 (J DIA COL); REV NOTE 3; CHGD PICT.	7/9/79	LODO-VICE	
C	25151	(CL II) SEE CHANGE NOTICE	6/4/90	WASHBURN	

K 85976	SEE ECN NUMBER 85976	1-14-59	Handwritten
L 86054 (CL II)	SEE ECN: 86054	3-4-99	JED

- TO COMPLETE BASE NO. ADD APPLICABLE LAST DIGIT SUFFIX NO. FOR DESIRED FINISH:
NICKEL PLATE 9-885 SUFFIX-8
CADMIUM PLATE CHROMATE 9-3026 SUFFIX-1
BLACK OXIDE 9-4260 SUFFIX-2
CADMIUM PLATE OLIVE DRAB 9-2929 SUFFIX-3
CADMIUM PLATE, NICKEL BASE 9-4431 SUFFIX -XX7
CHROME PLATE PER AMS 2406 (.00002-.00005 THK) OVER
NICKEL PLATE 9-885 (.0001-.0003 THK) SUFFIX-XXE
CADMIUM PLATE, CLEAR CHROMATE 9-8598 SUFFIX-XXW
BLACK ZINC ALLOY PLATE 9-2530 SUFFIX-XXY
NOTES: OLIVE-GREEN ZINC ALLOY PLATE 9-9281 SUFFIX-XXU
CADMIUM PLATE, BLACK FINISH 9-2827 SUFFIX-XXV
BLACK ZINC ALLOY CONDUCTIVE PLATE 9-2530-1 SUFFIX-XXX
- SCREW SHALL BE MADE OF BRASS AND MEET THE REQUIREMENTS OF FEDERAL SPEC. QQ-W-321, COMP. 260, 270, OR 274 WITH EIGHTH OR QUARTER HARD TEMPER.
- LOCKWASHER SHALL BE MADE FROM PHOSPHOR BRONZE PER ASTM B103, C51000, H08 OR ASTM B159, C51000, H08 OR TIN BRASS PER ASTM B591, C42500, H10; OR SILICON BRONZE PER ASTM B99, C65100, H04 HARDNESS ROCKWELL B90 MINIMUM AND SHALL HAVE SAME FINISH AS SCREW



F	86054	(CL II) SEE ECN: 86054	2-26-99	JED	JED
D	25600	(CL II) REV NOTE 3	7-30-91	Hesscott	Simplex
E	60091-024	(CL II) ADDED & RLSE'D - W & FINISH	9/26/91	Mellinger	Handwritten
F	27377	(CL II) REV'D NOTE 3	6-16-93	RCP	JED
G	81018	(CL II) ADDED & RLSE'D - Y & FINISH	11-29-95	JED	JED
H	81075	(CL II) ADDED & RLSE'D - U & FINISH	12-11-95	JED	JED
J	81354	(CL II) ADDED & RLSE'D - V & FINISH	2-26-96	JED	JED

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CAN BE MADE FROM 10-101152B

MATERIAL SPEC. SEE NOTES 2 & 3	PROCESS SPEC.
HEAT TREAT. SPEC.	FINISH SPEC. SEE NOTE 1
TOOL ACC.	COM. REC. 22380

SCINTILLA MAGNETO DIVISION BENDIX AVIATION CORPORATION SIDNEY, N. Y., U. S. A.						
NAME SCREW, ASSEMBLED WASHER, 6-32 XL						
D'MAN	CHECKER	MAT.	STDS	CH. D'MAN	APPROVED	SCALE
TYLER	Burill	CP	Bibeau	Red	Whitman	NO SCALE
4-25-55	6-16-55	5-16-55	6-17-55	6-17		

TOLERANCES UNLESS OTHERWISE SPECIFIED		
FRONT VIEW	DECIMALS	ANGLES
CONCENTRICITY	±.005	BREAK SHARP EDGES .010-.030
SURFACE FINISH	125 PER INCH	LENGTH
MACHINED SURFACES MUST BE FLAT AND PARALLEL WITHIN THE TOLERANCE OF THE APPLICABLE DIMENSION AND SMOOTH WITHIN .0005 INCHES R.M.		
NEXT ASSEMBLY	10-35901, 10-37103, 10-37271	WEIGHT-LBS.
SUPERSEDED BY	AND IS NOT INTERCHANGEABLE	
REF. 10-91441 10-36080	10-101152	