

**SJxx25xx Series**



**Schematic Symbol**



**Description**

This SJxx25xx high temperature SCR series is ideal for uni-directional switch applications such as phase control in heating, motor speed controls, converters/rectifiers and inrush current controllers. These SCRs have a low gate current trigger level of 6mA, 10mA or 35mA maximum at approximately 1.5V

**Features & Benefits**

- Halogen free and RoHS compliant
- Surge capability up to 350 A at 60 Hz half cycle
- 150°C maximum junction temperature

**Applications**

Typical applications include AC Generator (ACG) rectifiers, battery voltage regulators, generic converters, inrush current controller in various AC to DC applications and soft starter for low power AC motor. Additional applications include controls for power tools, home/brown good and white goods appliances.

Isolated packages offered for ease of heat sinking.

**Agency Approval**

Agency	Agency File Number
	L Packages: E71639

**Main Features**

Symbol	Value	Unit
$I_{T(RMS)}$	25	A
$V_{DRM}/V_{RRM}$	400 or 600	V
$I_{GT}$	6, 10, to 35	mA

**Absolute Maximum Ratings**

Symbol	Parameter	Test Conditions	Value	Unit
$V_{DRM}/V_{RSM}$	Peak non-repetitive blocking voltage	$P_w=100 \mu s$	$V_{DRM}/V_{RRM}+100$	V
$I_{T(RMS)}$	RMS on-state current	SJxx25Lx $T_c = 100^\circ C$	25	A
		SJxx25Rx SJxx25Nx $T_c = 125^\circ C$		
		SJxx25Lx SJxx25Rx SJxx25Nx $T_c = 125^\circ C$		
$I_{T(AV)}$	Average on-state current	SJxx25Lx $T_c = 100^\circ C$	16	A
		SJxx25Rx SJxx25Nx $T_c = 125^\circ C$		
$I_{TSM}$	Peak non-repetitive surge current	single half cycle; $f = 50Hz$ ; $T_j$ (initial) = $25^\circ C$	300	A
		single half cycle; $f = 60Hz$ ; $T_j$ (initial) = $25^\circ C$	350	
$I^2t$	$I^2t$ Value for fusing	$t_p = 8.3 ms$	510	$A^2s$
$di/dt$	Critical rate of rise of on-state current	$f = 60Hz ; T_j = 150^\circ C$	125	$A/\mu s$
$I_{GM}$	Peak gate current	$T_j = 150^\circ C$	3	A
$P_{G(AV)}$	Average gate power dissipation	$T_j = 150^\circ C$	0.6	W
$T_{stg}$	Storage temperature range		-40 to 150	$^\circ C$
$T_j$	Operating junction temperature range		-40 to 150	$^\circ C$

Note: xx=voltage/10, x=sensitivity

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### Electrical Characteristics ( $T_J = 25^\circ\text{C}$ , unless otherwise specified)

Symbol	Test Conditions		Value			Unit
			SJxx25x	SJxx25x1	SJxx25x2	
$I_{GT}$	$V_D = 12\text{V}$ $R_L = 60\ \Omega$	MAX.	35	6	10	mA
		MIN.	8	2	5	
$V_{GT}$	$V_D = 12\text{V}$ $R_L = 60\ \Omega$	MAX.	1.5			V
dv/dt	$V_D = 67\% V_{DRM}$ ; gate open; $T_J = 125^\circ\text{C}$	MIN.	800	70	500	V/ $\mu\text{s}$
	$V_D = 67\% V_{DRM}$ ; gate open; $T_J = 150^\circ\text{C}$		400	-	200	
$V_{GD}$	$V_D = V_{DRM}$ $R_L = 3.3\ \text{k}\Omega$ $T_J = 125^\circ\text{C}$	MIN.	0.2			V
$I_H$	$I_T = 400\text{mA}$ (initial)	MAX.	75	15	35	mA
$t_q$	$I_T = 2\text{A}$ ; $t_p = 50\ \mu\text{s}$ ; $dv/dt = 5\text{V}/\mu\text{s}$ ; $di/dt = 30\text{A}/\mu\text{s}$	MAX.	40			$\mu\text{s}$
$t_{gt}$	$I_G = 2 \times I_{GT}$ $\text{PW} = 15\ \mu\text{s}$ $I_T = 50\text{A}$	TYP.	2			$\mu\text{s}$

Note: xx=voltage/10, x=package

### Static Characteristics

Symbol	Test Conditions	Value	Unit
$V_{TM}$	Component $I_T = 50\text{A}$ ; $t_p = 380\ \mu\text{s}$	MAX.	1.6
$I_{DRM} / I_{RRM}$	$V_{DRM} = V_{RRM}$	$T_J = 25^\circ\text{C}$	10
		$T_J = 125^\circ\text{C}$	1000
		$T_J = 150^\circ\text{C}$	3000

### Thermal Resistances

Symbol	Parameter	Value	Unit
$R_{\theta(JC)}$	Junction to case (AC)	SJxx25Rx SJxx25Nx	1.0
		SJxx25Lx	2.3
			$^\circ\text{C}/\text{W}$

Note: xx=voltage/10, x=sensitivity

**Figure 1: Normalized DC Gate Trigger Current vs. Junction Temperature**



**Figure 2: Normalized DC Gate Trigger Voltage vs. Junction Temperature**



**Figure 3: Normalized DC Holding Current vs. Junction Temperature**



**Figure 4: On-State Current vs. On-State Voltage (Typical)**



**Figure 5: Power Dissipation (Typical) vs. RMS On-State Current**



**Figure 6: Maximum Allowable Case Temperature vs. RMS On-State Current**



**Figure 7: Maximum Allowable Case Temperature vs. Average On-State Current**



**Figure 8: Peak Capacitor Discharge Current**



**Figure 9: Peak Capacitor Discharge Current Derating**



**Figure 10: Surge Peak On-State Current vs. Number of Cycles**



SUPPLY FREQUENCY: 60 Hz Sinusoidal  
LOAD: Resistive  
RMS On-State Current: ( $I_{T(RMS)}$ ): Maximum Rated Value at Specified Case Temperature

- Notes:
1. Gate control may be lost during and immediately following surge current interval.
  2. Overload may not be repeated until junction temperature has returned to steady-state rated value.

**Soldering Parameters**

Reflow Condition		Pb – Free assembly
Pre Heat	- Temperature Min ( $T_{s(min)}$ )	150°C
	- Temperature Max ( $T_{s(max)}$ )	200°C
	- Time (min to max) ( $t_s$ )	60 – 180 secs
Average ramp up rate (Liquidus Temp) ( $T_L$ ) to peak		5°C/second max
$T_{s(max)}$ to $T_L$ - Ramp-up Rate		5°C/second max
Reflow	- Temperature ( $T_L$ ) (Liquidus)	217°C
	- Time ( $t_L$ )	60 – 150 seconds
Peak Temperature ( $T_p$ )		260 <sup>+0/-5</sup> °C
Time within 5°C of actual peak Temperature ( $t_p$ )		20 – 40 seconds
Ramp-down Rate		5°C/second max
Time 25°C to peak Temperature ( $T_p$ )		8 minutes Max.
Do not exceed		280°C



**Physical Specifications**

<b>Terminal Finish</b>	100% Matte Tin-plated
<b>Body Material</b>	UL Recognized compound meeting flammability rating V-0.
<b>Lead Material</b>	Copper Alloy

**Design Considerations**

Careful selection of the correct component for the application's operating parameters and environment will go a long way toward extending the operating life of the Thyristor. Good design practice should limit the maximum continuous current through the main terminals to 75% of the component rating. Other ways to ensure long life for a power discrete semiconductor are proper heat sinking and selection of voltage ratings for worst case conditions. Overheating, overvoltage (including dv/dt), and surge currents are the main killers of semiconductors. Correct mounting, soldering, and forming of the leads also help protect against component damage.

**Environmental Specifications**

Test	Specifications and Conditions
<b>AC Blocking</b>	MIL-STD-750, M-1040, Cond A Applied Peak AC voltage @ 150°C for 1008 hours
<b>Temperature Cycling</b>	MIL-STD-750, M-1051, 100 cycles; -55°C to +150°C; 15-min dwell-time
<b>Temperature/Humidity</b>	EIA / JEDEC, JESD22-A101 1008 hours; 160V - DC: 85°C; 85% rel humidity
<b>High Temp Storage</b>	MIL-STD-750, M-1031, 1008 hours; 150°C
<b>Low-Temp Storage</b>	1008 hours; -40°C
<b>Resistance to Solder Heat</b>	MIL-STD-750 Method 2031
<b>Solderability</b>	ANSI/J-STD-002, category 3, Test A
<b>Lead Bend</b>	MIL-STD-750, M-2036 Cond E
<b>Moisture Sensitivity Level</b>	Level 1, JEDEC-J-STD-020D

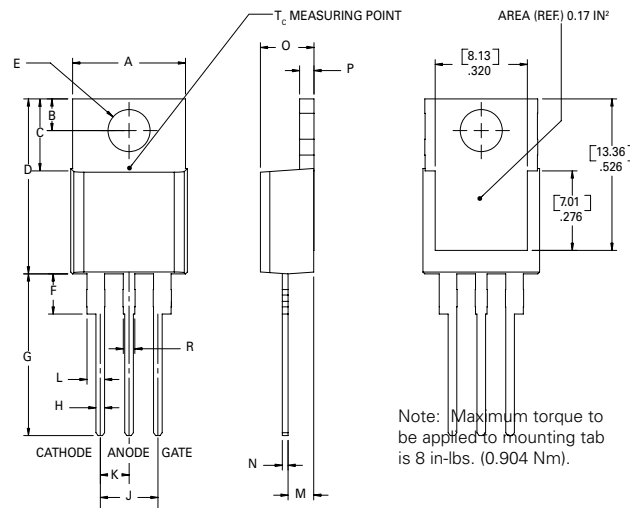
### Dimensions — TO-220AB (R-Package) — Non-Isolated Mounting Tab Common with Center Lead



Note: Maximum torque to be applied to mounting tab is 8 in-lbs. (0.904 Nm).

Dimension	Inches		Millimeters	
	Min	Max	Min	Max
A	0.380	0.420	9.65	10.67
B	0.105	0.115	2.67	2.92
C	0.230	0.250	5.84	6.35
D	0.590	0.620	14.99	15.75
E	0.142	0.147	3.61	3.73
F	0.110	0.130	2.79	3.30
G	0.540	0.575	13.72	14.61
H	0.025	0.035	0.64	0.89
J	0.195	0.205	4.95	5.21
K	0.095	0.105	2.41	2.67
L	0.060	0.075	1.52	1.91
M	0.085	0.095	2.16	2.41
N	0.018	0.024	0.46	0.61
O	0.178	0.188	4.52	4.78
P	0.045	0.060	1.14	1.52
R	0.038	0.048	0.97	1.22

### Dimensions — TO-220AB (L-Package) — Isolated Mounting Tab



Note: Maximum torque to be applied to mounting tab is 8 in-lbs. (0.904 Nm).

Dimension	Inches		Millimeters	
	Min	Max	Min	Max
A	0.380	0.420	9.65	10.67
B	0.105	0.115	2.67	2.92
C	0.230	0.250	5.84	6.35
D	0.590	0.620	14.99	15.75
E	0.142	0.147	3.61	3.73
F	0.110	0.130	2.79	3.30
G	0.540	0.575	13.72	14.61
H	0.025	0.035	0.64	0.89
J	0.195	0.205	4.95	5.21
K	0.095	0.105	2.41	2.67
L	0.060	0.075	1.52	1.91
M	0.085	0.095	2.16	2.41
N	0.018	0.024	0.46	0.61
O	0.178	0.188	4.52	4.78
P	0.045	0.060	1.14	1.52
R	0.038	0.048	0.97	1.22

### Dimensions –TO- 263AB (N-package) – D<sup>2</sup>-Pak Surface Mount



Dimension	Inches		Millimeters	
	Min	Max	Min	Max
A	0.360	0.370	9.14	9.40
B	0.380	0.420	9.65	10.67
C	0.178	0.188	4.52	4.78
D	0.025	0.035	0.64	0.89
E	0.045	0.060	1.14	1.52
F	0.060	0.075	1.52	1.91
G	0.095	0.105	2.41	2.67
H	0.092	0.102	2.34	2.59
J	0.018	0.024	0.46	0.61
K	0.090	0.110	2.29	2.79
S	0.590	0.625	14.99	15.88
V	0.035	0.045	0.89	1.14
U	0.002	0.010	0.05	0.25
W	0.040	0.070	1.016	1.78

### Product Selector

Part Number	Voltage		Gate Sensitivity	Type	Package
	400V	600V			
SJxx25L	X	X	35mA	Standard SCR	TO-220L
SJxx25R	X	X	35mA	Standard SCR	TO-220R
SJxx25N	X	X	35mA	Standard SCR	TO-263
SJxx25L1	X	X	6mA	Standard SCR	TO-220L
SJxx25R1	X	X	6mA	Standard SCR	TO-220R
SJxx25N1	X	X	6mA	Standard SCR	TO-263
SJxx25L2	X	X	10mA	Standard SCR	TO-220L
SJxx25R2	X	X	10mA	Standard SCR	TO-220R
SJxx25N2	X	X	10mA	Standard SCR	TO-263

Note: xx = Voltage/10

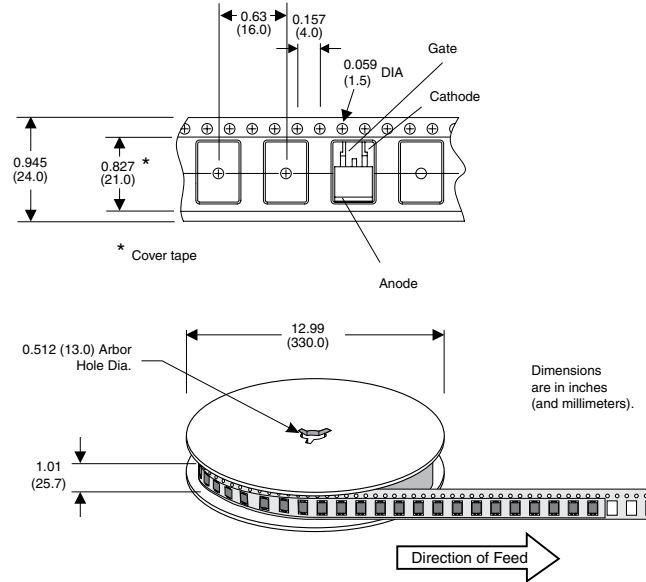
### Packing Options

Part Number	Marking	Weight	Packing Mode	Base Quantity
SJxx25LxTP	SJxx25Lx	2.2g	Tube	500 (50 per tube)
SJxx25RxTP	SJxx25Rx	2.2g	Tube	500 (50 per tube)
SJxx25NxTP	SJxx25Nx	1.6g	Tube	500 (50 per tube)
SJxx25NxRP	SJxx25Nx	1.6g	Embossed Carrier	500

Note: xx=voltage/10, x=sensitivity

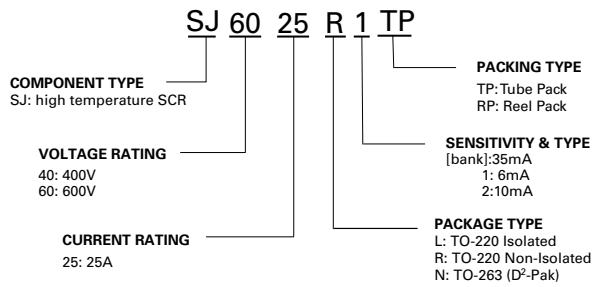
### TO-263 Embossed Carrier Reel Pack (RP) Specifications

Meets all EIA-481-2 Standards



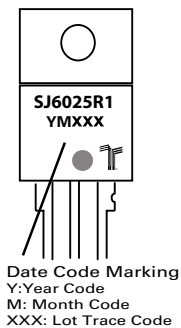
Dimensions are in inches (and millimeters).

### Part Numbering System



### Part Marking System

TO-220 AB - (L and R Package)  
TO-263 AB - (N Package)



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