




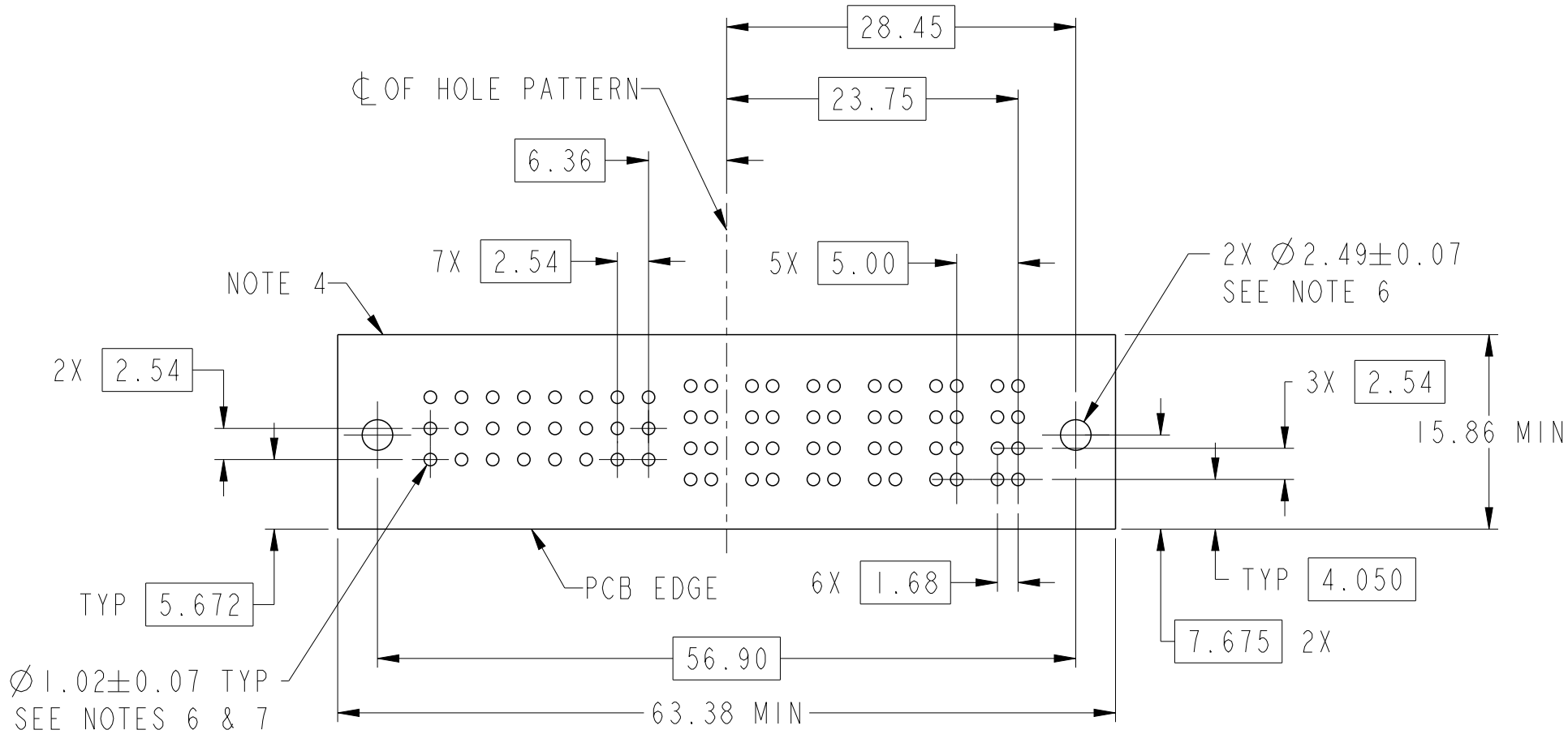
TOLERANCES UNLESS OTHERWISE SPECIFIED			tolerance std	material -	dr T Brungard	2013/09/26	projection 	mm 	size A2	scale 2:1
linear	X.	±.	-	mat code -	eng T Brungard	2014/01/31			ecn no -	
	0.X	±0.3	ASME Y14.5	heat treat -	chr -	-	rel level Released			
	0.XX	±0.13	surface ✓	plating/finish -	appr Mike Percherke	2014/01/31	product family PwrMAX			
	0.XXX	±0.050		spec ref -	 title 24S + 6HP, SOLDER-TO-BOARD R/A HEADER, PwrBlade ULTRA			dwg no 10127397-00H4100LFC	rev A	
0.XXXX	±0.0130	model name 10127397-00H4100LFC	model revision A	www.fci.com	cat. no. -	Product - Customer Drw	sheet 1 of 3			
angular	0°	±2°	ASME Y14.5							



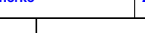
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PRODUCT NO.	ROWS		SIGNAL								HIGH POWER								
		E1	1	2	3	4	5	6	7	8	P1	P2	P3	P4	P5	P6	E2		
10127397-00H4100LF	D C B A		T	T	T	T	T	T	T	T	LP	RP	LP	RP	LP	RP	LP	RP	
			S	S	S	S	S	S	S	S	LP	RP	LP	RP	LP	RP	LP	RP	
			R	R	R	R	R	R	R	R									
				0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	



TOLERANCES UNLESS OTHERWISE SPECIFIED			tolerance std	material	-	dr	T Brungard	2013/09/26	projection	mm	size	A2	scale	2:1
linear	X.	±		mat code	-	eng	T Brungard	2014/01/31				ecn no	-	rel level
	0.X	±0.3	ASME Y14.5	heat treat	-	chr	-	product family	PwrMAX					
	0.XX	±0.13	surface 	plating/finish	-	appr	Mike Percherke	2014/01/31	title					
	0.XXX	±0.050		spec ref	-		24S + 6HP, SOLDER-TO-BOARD		dwg no	10127397-00H4100LFC		rev		
	0.XXXX	±0.0130		model name	10127397-00H4100LFC		R/A HEADER, PwrBlade ULTRA							
angular	0°	±2°	ASME Y14.5	model revision	A	www.fci.com	cat. no.	-	Product - Customer Drw			sheet 2 of 3		





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NOTES:

1. "FCI", PART NUMBER AND DATE CODE TO BE MARKED ON THIS SURFACE.  
THE P/N CAN BE OMITTED IF THERE IS NOT ENOUGH SPACE ON THIS SURFACE.
2. MATERIALS:  
HOUSING - GLASS FILLED WITH HIGH TEMP POLYAMIDE, UL94V-0.  
POWER CONTACTS - HIGH CONDUCTIVITY COPPER ALLOY.
3. PLATING SPECIFICATION - REFER TO FCI GS-15-0114.
4. DENOTES CONNECTOR KEEP OUT ZONE.
5. DATUM AND BASIC DIMENSION ARE ESTABLISHED BY CUSTOMER.
6. ALL HOLE DIAMETERS ARE FINISHED HOLE SIZES.
7. 1.150±0.025mm DRILLED HOLE PLATED WITH 7.62µm MIN Sn OVER  
25.4µm-76.2µm Cu PLATING TO ACHIEVE A 1.02±0.07mm FINISHED HOLE.
8. PRODUCT SPECIFICATION - REFER TO FCI GS-12-1176.  
APPLICATION SPECIFICATION - REFER TO FCI GS-20-0389.  
PRODUCT PACKAGED IN TRAYS - REFER TO FCI GS-14-2354.

TOLERANCES UNLESS OTHERWISE SPECIFIED			tolerance std	material	-	dr	T Brungard	2013/09/26	projection		mm	size	A2	scale	2:1
linear	X.	±	ASME Y14.5	mat code	-	eng	T Brungard	2014/01/31			ecn no	-	rel level	Released	
	0.X	±0.3		heat treat	-	chr	-	-							
	0.XX	±0.13		plating/finish	-	appr	Mike Percherke	2014/01/31	product family		PwrMAX				
	0.XXX	±0.050		surface	✓	spec ref	-		title	24S + 6HP, SOLDER-TO-BOARD		dwg no	10127397-00H4100LFC	rev	A
	0.XXXX	±0.0130	model name			10127397-00H4100LFC									
angular	0°	±2°	ASME Y14.5	model revision	A	www.fci.com		cat. no.	-	Product - Customer Drw		sheet 3 of 3			