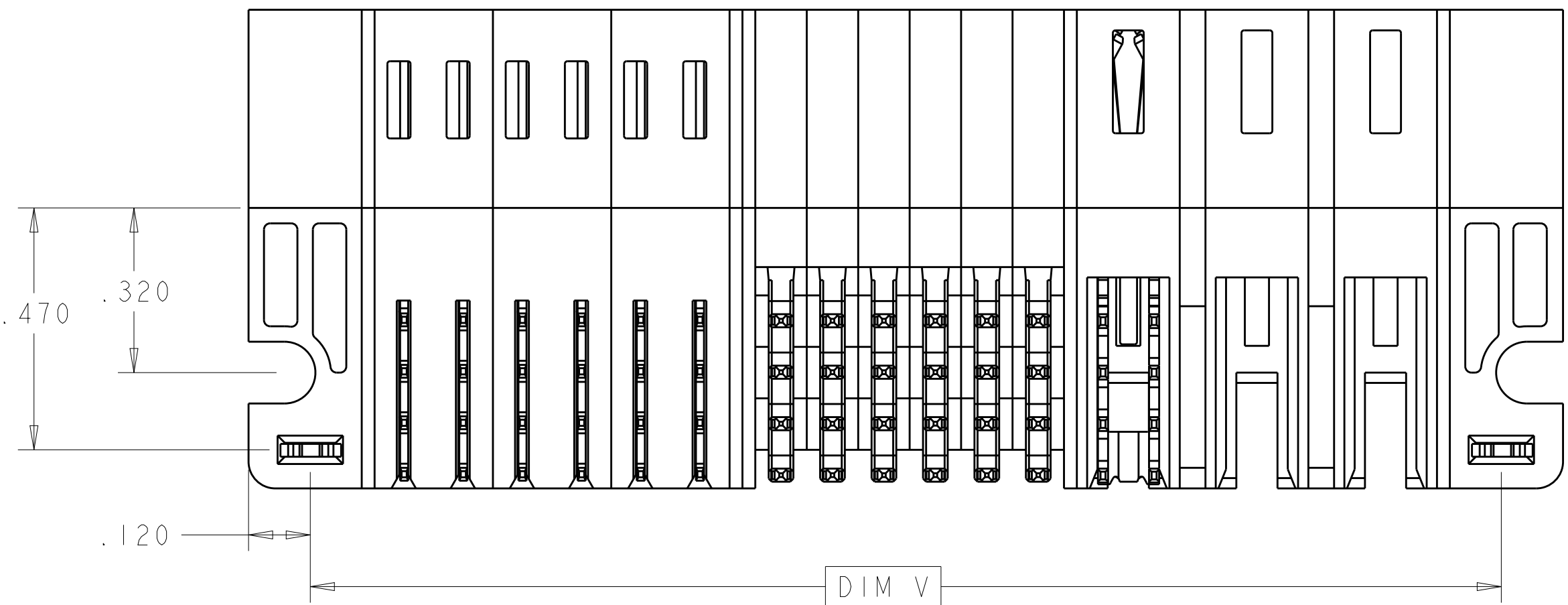
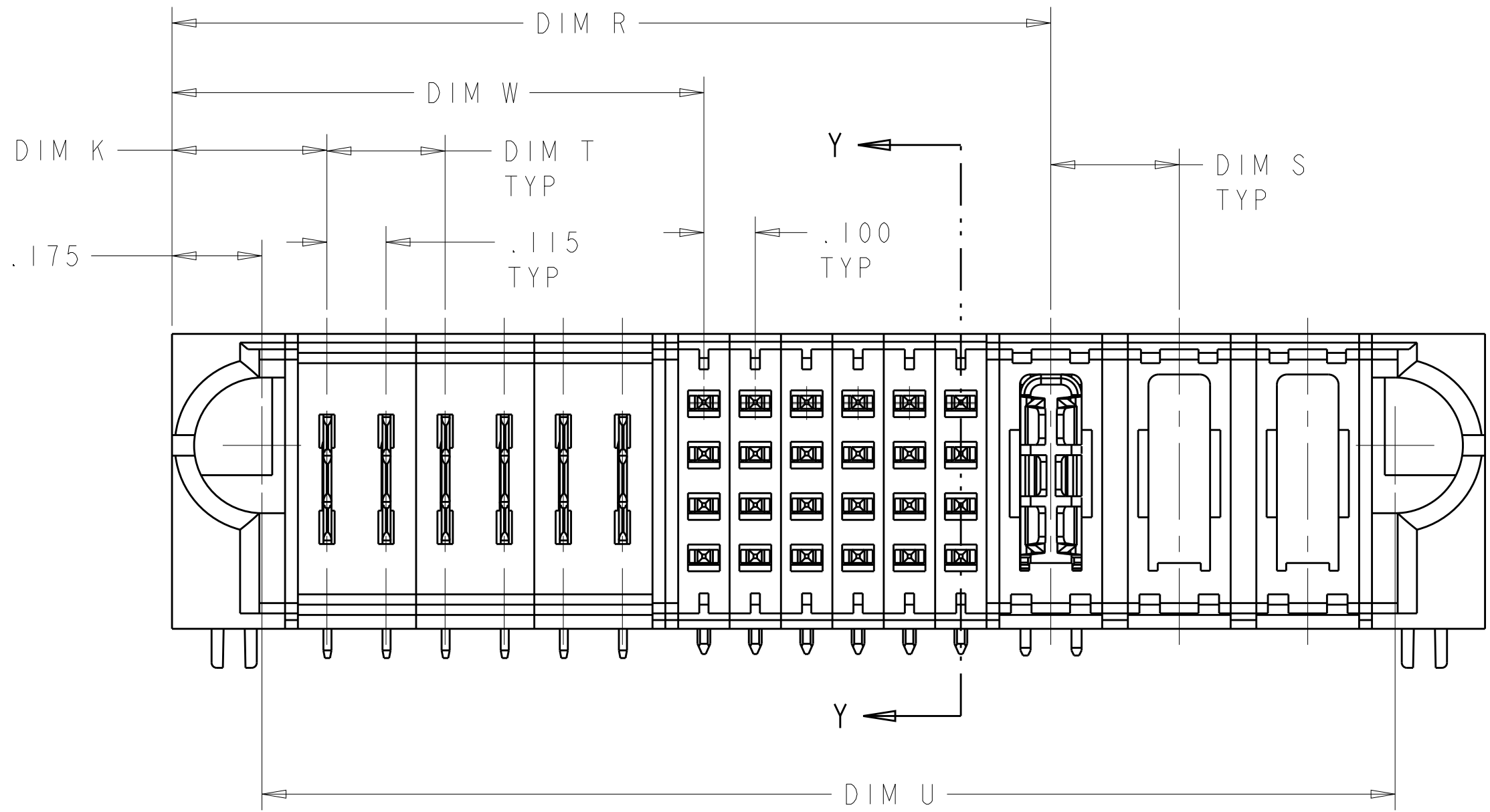
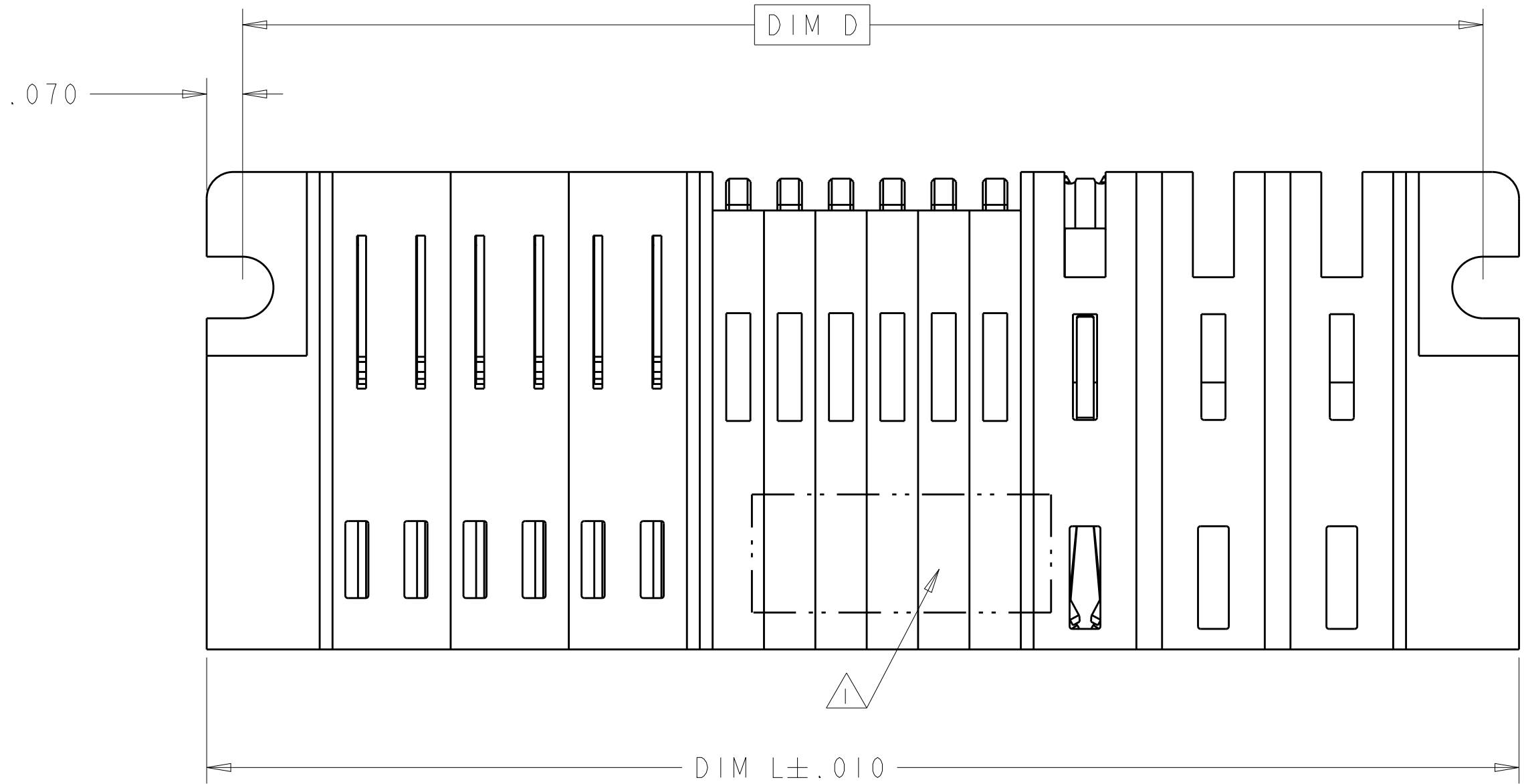
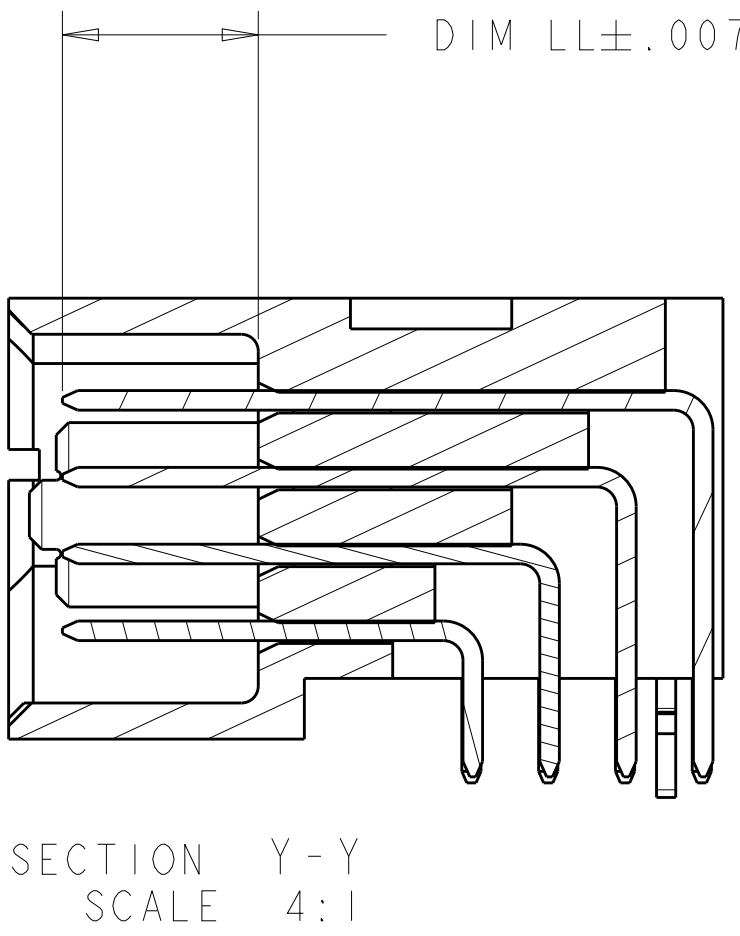
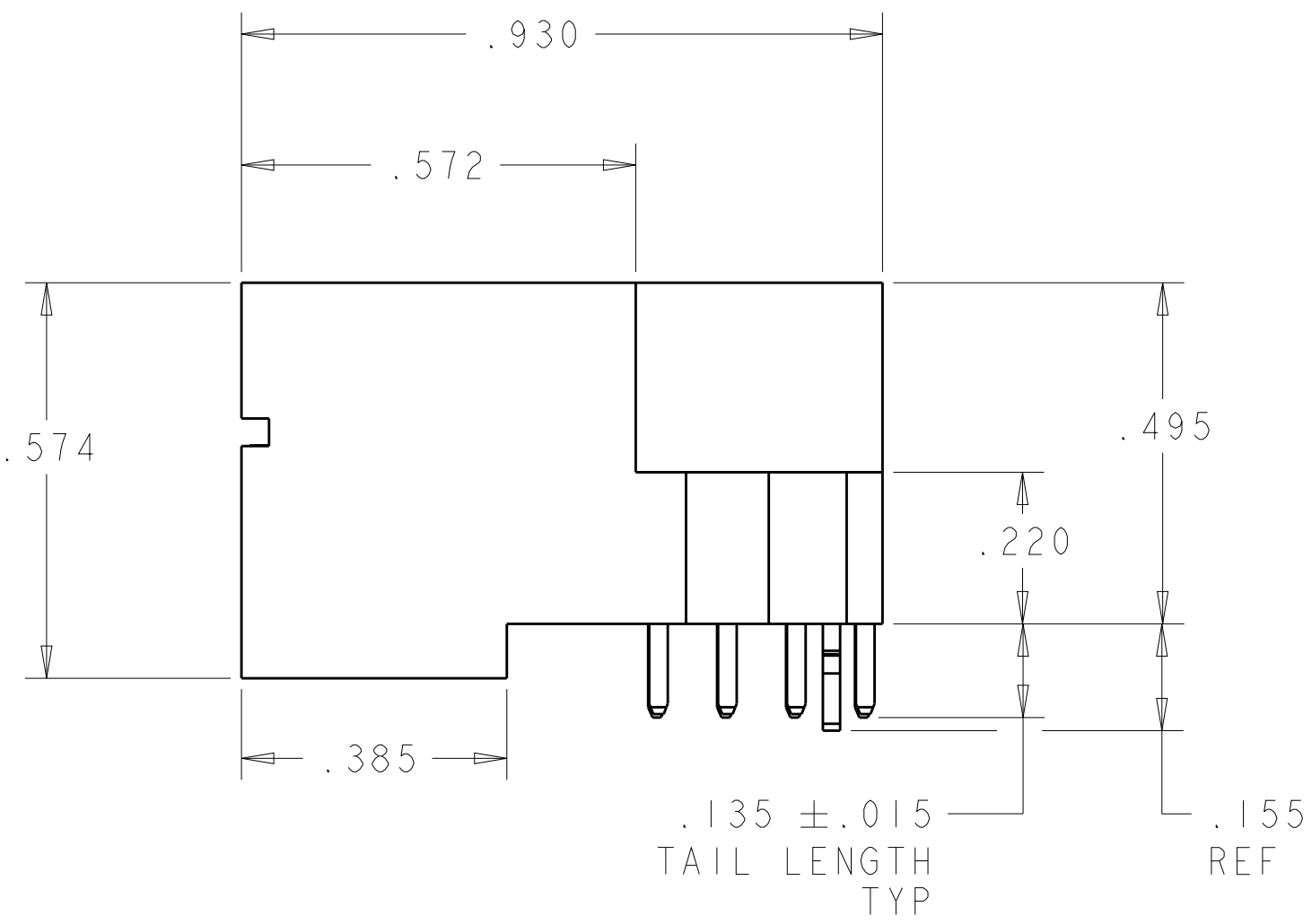


LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			R9	REVISED 8-1	05NOV2014	CZ	SZ
			S	ADD NEW DASH NUMBER 8-2	07FEB2015	CZ	SZ
			S2	REVISED 8-2 CUSTOMER	09MAR2015	CZ	SZ



- 1 "AMP", PART NUMBER AND DATE CODE TO BE MARKED IN AREA SHOWN
PARTS UNDER 2.00 LONG MAY BE MARKED ON BOTH SIDES
- 2 MATERIAL: HOUSING - GLASS FILLED HIGH TEMP THERMO PLASTIC, UL94 V-0
SIGNAL CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
POWER CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
- 3 CONTACT PLATING: NOBLE METAL PLATING ON CONTACT FUNCTIONAL AREA
OF POWER AND SIGNAL CONTACTS
- 4 MECHANICAL CONNECTOR KEEP OUT ZONE
- 5 DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER
- 6 PCB - ALL HOLE DIAMETERS ARE FINISHED HOLE SIZES
- 7 PCB - 0.0453 ±.0010 DRILLED HOLES PLATED WITH .0003 MIN Sn
OVER .001 TO .003 Cu PLATING TO ACHIEVE A .040 ±.030 HOLE
- 8 VARIABLE DIMENSIONS SHOW ON TABLE OR PART VIEW
- 9 REFER TO PAGE 10 FOR DETAIL DIMENTIONS.



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S. ZHAO	10APR2007	TE Connectivity	
		CHK S. ZHAO	10APR2007		
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
		0 PLC ±"		PRODUCT SPEC	
		1 PLC ±.01		108-2292	
		2 PLC ±.01		APPLICATION SPEC	
		3 PLC ±.005		114-13251	
		4 PLC ±.0020		WEIGHT	
		ANGLES ±2°		CUSTOMER DRAWING	
MATERIAL : 2		FINISH : 3		SIZE : 100779	
				CAGE CODE : 6450830	
				RESTRICTED TO	
				SCALE 4:1 SHEET 1 OF 42 REV S2	

LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-

2.100	1.495	1.020	1.990	0.250	0.250	2.200	2.340	.3450	3P + 16S + 3P	7-6450830-3
1.000	.895	.570	.890	-	-	1.100	1.240	.345	1P + 8S + 1P	7-6450830-2
4.750	3.645	3.070	4.640	.250		4.850	4.990	.370	3ACP + 7P + 20S + 5P	7-6450830-1
3.850	3.4675	1.010	3.740	.230	.230	3.950	4.090	.2775	6LP + 96S + 4LP	7-6450830-0
3.850	3.4675	1.010	3.740	.230	.230	3.950	4.090	.2775	6LP + 96S + 4LP	6-6450830-9
2.420	2.0375	.780	2.310	.230	.230	2.520	2.660	.2775	4LP + 48S + 4LP	6-6450830-8
5.400	4.5575	1.700	5.290	.230	.230	5.500	5.640	.2775	12LP + 112S + 8LP	6-6450830-7
2.860	2.4775	1.820	2.750	.230	.300	2.960	3.100	.370	5ACP + 24S + 4LP	6-6450830-6
2.225	1.620	1.045	2.115	.250	.250	2.325	2.465	.345	3P + 20S + 3P	6-6450830-4
3.600	2.895	1.795	3.490	.300	.250	3.700	3.840	.345	6P + 40S + 3ACP	6-6450830-3
3.030		1.345	2.920			3.130	3.270	.345	5HDP + 24S + 1P + 7LP	6-6450830-2
1.135	.9825	.550	1.025	-	-	1.235	1.375	.2775	2LP + 16S + 2LP	6-6450830-0
3.200	3.120	2.370	3.090	-	.300	3.300	3.440	.320	7ACP + 24S + 1P	5-6450830-8
2.800	1.945	1.270	2.690	.250	.250	2.900	3.040	.345	4P + 24S + 4P	5-6450830-7
2.700	1.595	1.120	2.590	.250	.300	2.800	2.940	.345	3ACP + 16S + 5P	5-6450830-6
2.655	2.5025	2.145	2.545	.115		2.755	2.895	.345	3ACP+3P+12S+2LP	5-6450830-5
1.350	1.020	.745	1.240	.250	.250	1.450	1.590	.320	2P + 8S + 2P	5-6450830-4
2.450	1.595	1.120	2.340	.250	.300	2.550	2.690	.345	3ACP + 16S + 4P	5-6450830-3
2.350	1.670	1.095	2.240	.200	.200	2.450	2.590	.320	4HDP + 20S + 4HDP	5-6450830-2
1.300	1.145	.520	1.190	-	-	1.400	1.540	.345	1P + 24S + 1P	5-6450830-1
1.025	.7575	.550	.915	-	-	1.125	1.265	.2775	2LP + 8S + 3LP	5-6450830-0
2.300	1.6950	1.020	2.190	.250	.250	2.400	2.540	.3450	3P + 24S + 3P	4-6450830-9
2.995	2.190	1.415	2.885	.350	.280	3.095	3.235	.3025	8LP + 24S + 3P	4-6450830-8
1.280	.875	.575	1.170	.250	-	1.380	1.520	.3015	2LP + 8S + 2P	4-6450830-7
1.750	1.345	.845	1.640	.250	.250	1.850	1.990	.395	2P + 16S + 2P	4-6450830-6
2.300	1.6950	1.020	2.190	.250	.250	2.400	2.540	.3450	3P + 24S + 3P	4-6450830-5
1.600	1.245	.770	1.490	.250	.250	1.700	1.840	.3450	2P + 16S + 2P	4-6450830-4
6.100	2.195	1.845	5.990	.250	.375	6.200	6.340	.395	4P + 12S + 16P	4-6450830-3
2.500	1.645	1.270	2.390	.250	.250	2.600	2.740	.3450	4P + 12S + 4P	4-6450830-2
3.675	2.445	2.045	3.565	.375	.375	3.775	3.915	.3450	5ACP + 12S + 4ACP	3-6450830-8
1.190	-	1.060	1.080	-	.230	1.290	1.430	.3775	6LP + 8S	3-6450830-7
1.920	1.0775	.870	1.810	-	.300	2.020	2.160	.320	2ACP + 8S + 4LP	3-6450830-6
2.195	1.465	.865	2.085		.215	2.295	2.435	.2775	3LP + 20S + 4HDP	3-6450830-5
4.400	3.220	2.695	4.290		.300	4.500	4.640	.3700	8ACP + 16S + 4ACP	3-6450830-4
3.075	2.395	1.920	2.965		.300	3.175	3.3150	.3700	4ACP + 12S + 3P	3-6450830-3
3.075	2.395	1.920	2.965		.300	3.175	3.3150	.3700	4ACP + 12S + 3P	3-6450830-2
.935	.7825	.550	.825	-	-	1.035	1.175	.2775	2LP + 8S + 2LP	3-6450830-1
3.075	2.395	1.920	2.965		.300	3.175	3.3150	.3700	4ACP + 12S + 3P	3-6450830-0
2.160	1.7775	1.145	2.050	-	.300	2.260	2.400	.3450	3ACP + 24S+ 4LP	2-6450830-9
1.600	1.295	.720	1.490	.200	.200	1.700	1.840	.3450	2P + 20S + 2P	2-6450830-8
1.500	1.195	.720	1.390	.200	.200	1.600	1.740	.3450	2P + 16S + 2P	2-6450830-7
1.475	1.320	.595	1.365	-	-	1.575	1.715	.3700	1P + 24S + 1P	2-6450830-6
2.100	1.795	.720	1.990	.200	.200	2.200	2.340	.3450	2P + 40S + 2P	2-6450830-4
2.750	2.0450	1.270	2.640	.300	.250	2.850	2.990	.3450	4P + 28S + 3ACP	1-6450830-9
2.460	1.8575	.625	2.350	-	-	2.560	2.700	.1700	1P+2LP+48S+2LP+1P	1-6450830-7
-	-	-	-	-	-	-	-	-	4P+16S+24S+2HDP	1-6450830-8
2.750	2.0450	1.270	2.640	.300	.250	2.850	2.990	.3450	4P + 28S + 3ACP	1-6450830-5
1.800	1.4450	.770	1.690	.250	.250	1.900	2.040	.3450	2P + 24S + 2P	1-6450830-4
2.375	1.520	.845	2.265	.250	.300	2.475	2.615	.3450	2ACP + 24S + 4P	1-6450830-3
3.000	2.5025	1.945	2.890	.230		3.000	3.240	.3200	8HDP + 20S + 5LP	1-6450830-2
3.615	1.6850	1.010	3.505		.230	3.715	3.855	.2775	6LP + 24S + 10P	1-6450830-0
2.300	1.6950	1.020	2.190	.250	.250	2.400	2.540	.3450	3P + 24S + 3P	6450830-9
2.480	2.3275	1.520	2.370	-	.250	2.580	2.720	.3450	5P + 32S + 2LP	6450830-8
3.400	2.2950	1.570	3.290	.250	.250	3.500	3.640	.3450	5P + 24S + 5P	6450830-7
1.800	1.4450	.770	1.690	.250	.250	1.900	2.040	.3450	2P + 24S + 2P	6450830-5
1.780	1.6025	.770	1.670	-	.250	1.880	2.020	.3450	2P + 32S + 2LP	6450830-4
2.310	1.6725	1.240	2.200	.230	.230	2.410	2.550	.3025	8LP + 16S + 6LP	6450830-3
2.315	1.7100	1.035	2.205	.250	.230	2.415	2.555	.3025	6LP + 24S + 3P	6450830-2
.935	.7825	.550	.825	-	-	1.035	1.175	.2775	2LP + 8S + 2LP	6450830-1
DIM V	DIM R	DIM W	DIM U	DIM S	DIM T	DIM D	DIM L	DIM K	DESCRIPTION	PART NUMBER

4.350	2.405	1.380	4.240			4.450	4.590	.2775	9LP + 36S + 1P + 16LP	8-6450830-2
4.500	2.170	.795	4.390			4.600	4.740	.345	2P + 48S + 10P	8-6450830-1
2.250	1.645	1.170	2.140	.250	.300	2.300	2.490	.370	3ACP + 16S + 3P	8-6450830-0
4.300	2.695	2.020	4.190	.250	.250	4.400	4.540	.345	7P + 24S + 7P	7-6450830-9
4.180	3.325	1.700	4.070	.250	.230	4.280	4.420	.2775	12LP + 60S + 4P	7-6450830-8
2.650	2.545	1.270	2.540	-	.250	2.750	2.890	.345	4P + 48S + 1P	7-6450830-7
1.750	1.3675	1.060	1.755	.230	.230	1.850	1.990	.2775	3LP + 12S + 4LP	7-6450830-6
DIM V	DIM R	DIM W	DIM U	DIM S	DIM T	DIM D	DIM L	DIM K	DESCRIPTION	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
INCHES

MATERIAL
-

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC
1 PLC
2 PLC
3 PLC
4 PLC
ANGLES
FINISH

±
±.01
±.005
±.0020
±P

DWN
S. ZHAO

CHK
S. ZHAO

APVD
S. ZHAO

10APR2007

10APR2007

-

PRODUCT SPEC
108-2292

APPLICATION SPEC
114-13251

WEIGHT
-

NAME

RIGHT ANGLE WITH SHORT GUIDES
AND LP CONTACTS ASSEMBLY
MULTI-BEAM XLE

SIZE
A1

CAGE CODE
100779

DRAWING NO
6450830

RESTRICTED TO
-

CUSTOMER DRAWING

SCALE
4:1

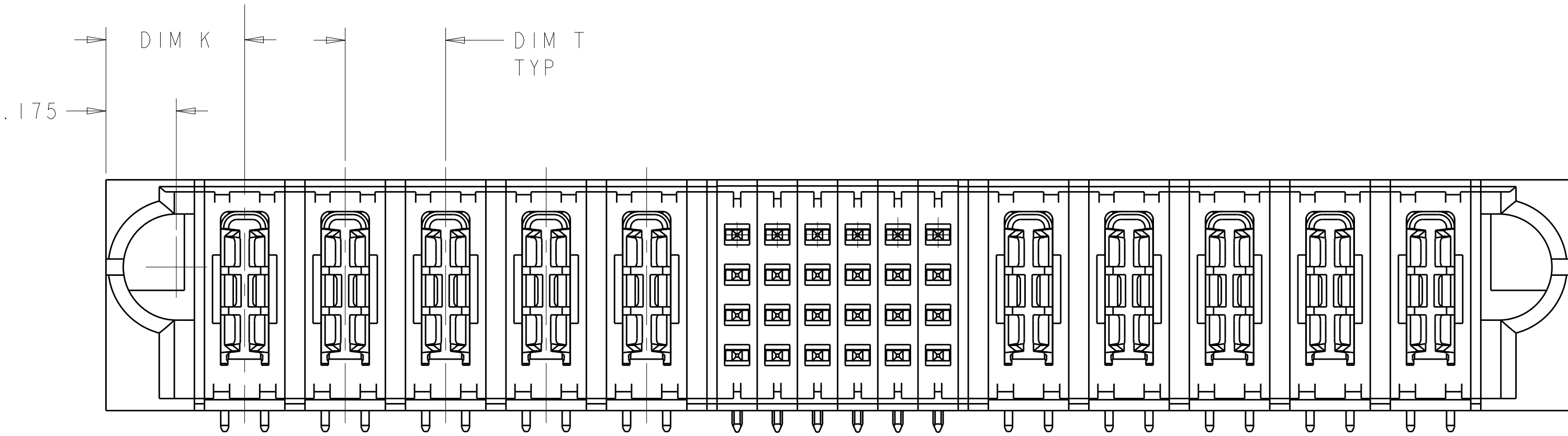
SHEET
2

OF
42

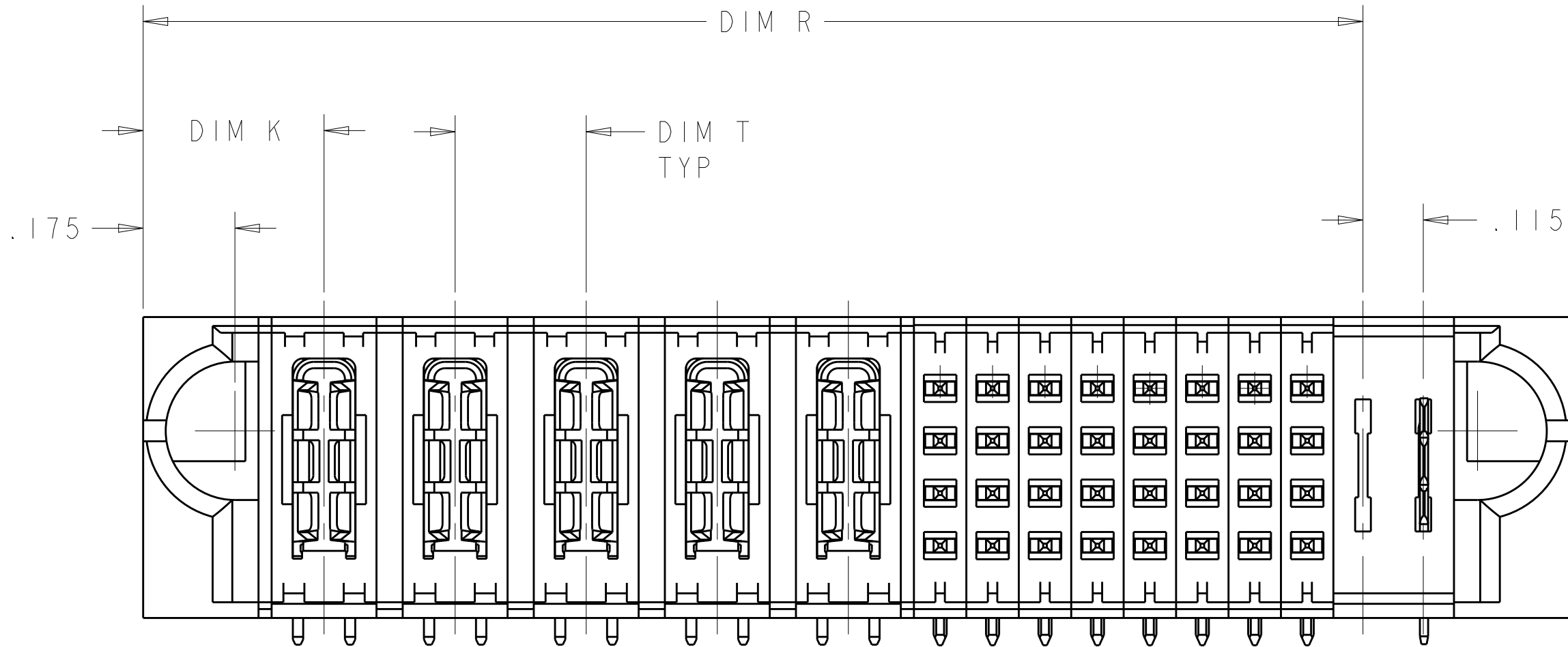
REV
S2

4805 (3/11)

LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-



FOR "P+S+P"CONFIGURATION
UNSPECIFY DIMENSIONS PLEASE REFER TO PAGE 1



FOR "P+S+LP"CONFIGURATION
UNSPECIFY DIMENSIONS PLEASE REFER TO PAGE 1

HOLD DOWN	HD
.135 SIGNAL CON, ROW D,MFBL LL=.304	FJ
.135 SIGNAL CON, ROW C,MFBL LL=.304	FK
.135 SIGNAL CON, ROW B,MFBL LL=.304	FN
.135 SIGNAL CON, ROW A,MFBL LL=.304	FS
.135 SIGNAL CON, ROW D,MLBF LL=.204	E
.135 SIGNAL CON, ROW C,MLBF LL=.204	F
.135 SIGNAL CON, ROW B,MLBF LL=.204	G
.135 SIGNAL CON, ROW A,MLBF LL=.204	H
.135 SIGNAL CON, ROW D,STANDARD LL=.254	J
.135 SIGNAL CON, ROW C,STANDARD LL=.254	K
.135 SIGNAL CON, ROW B,STANDARD LL=.254	N
.135 SIGNAL CON, ROW A,STANDARD LL=.254	S
.135 STANDARD POWER CON,3 BEAMS	TM
.135 SOLDER LOWER POWER,MFBL	LMF
.135 SOLDER LOWER POWER,STD	LM
.135 SOLDER LOWER POWER,MLBF	LML
DESCRIPTION	IDENTIFIER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN

S.ZHAO

10APR2007

CHK

S.ZHAO

10APR2007

APVD

S.ZHAO

-

DIMENSIONS:

INCHES

0 PLC

±"

1 PLC

±.01

2 PLC

±.01

3 PLC

±.005

4 PLC

±.0020

ANGLES

±2°

FINISH

-

TOLERANCES UNLESS OTHERWISE SPECIFIED:

PRODUCT SPEC

108-2292

APPLICATION SPEC

114-13251

WEIGHT

-

MATERIAL

-

CUSTOMER DRAWING

TE

TE Connectivity

NAME

RIGHT ANGLE WITH SHORT GUIDES AND LP CONTACTS ASSEMBLY MULTI-BEAM XLE

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A1

00779

6450830

-

SCALE

4:1

SHEET

3

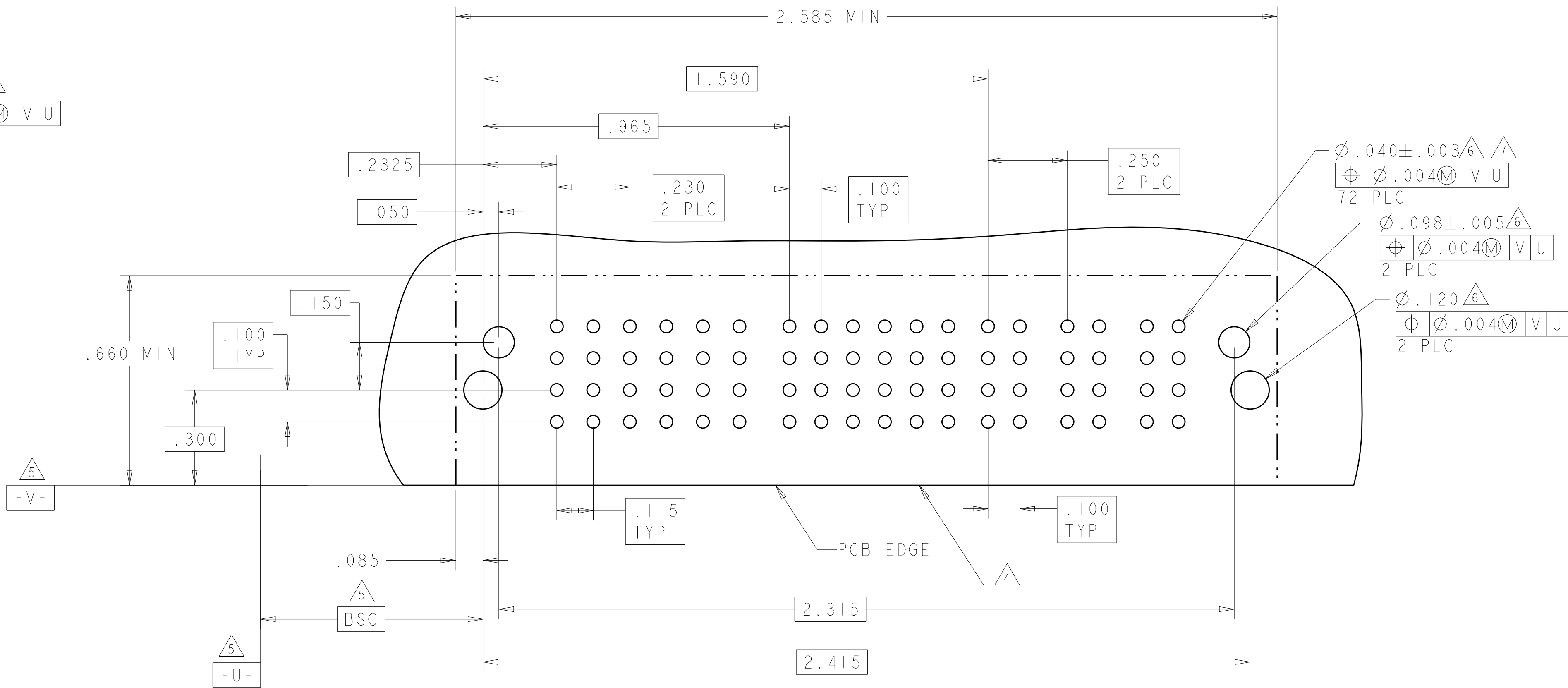
OF

42

REV

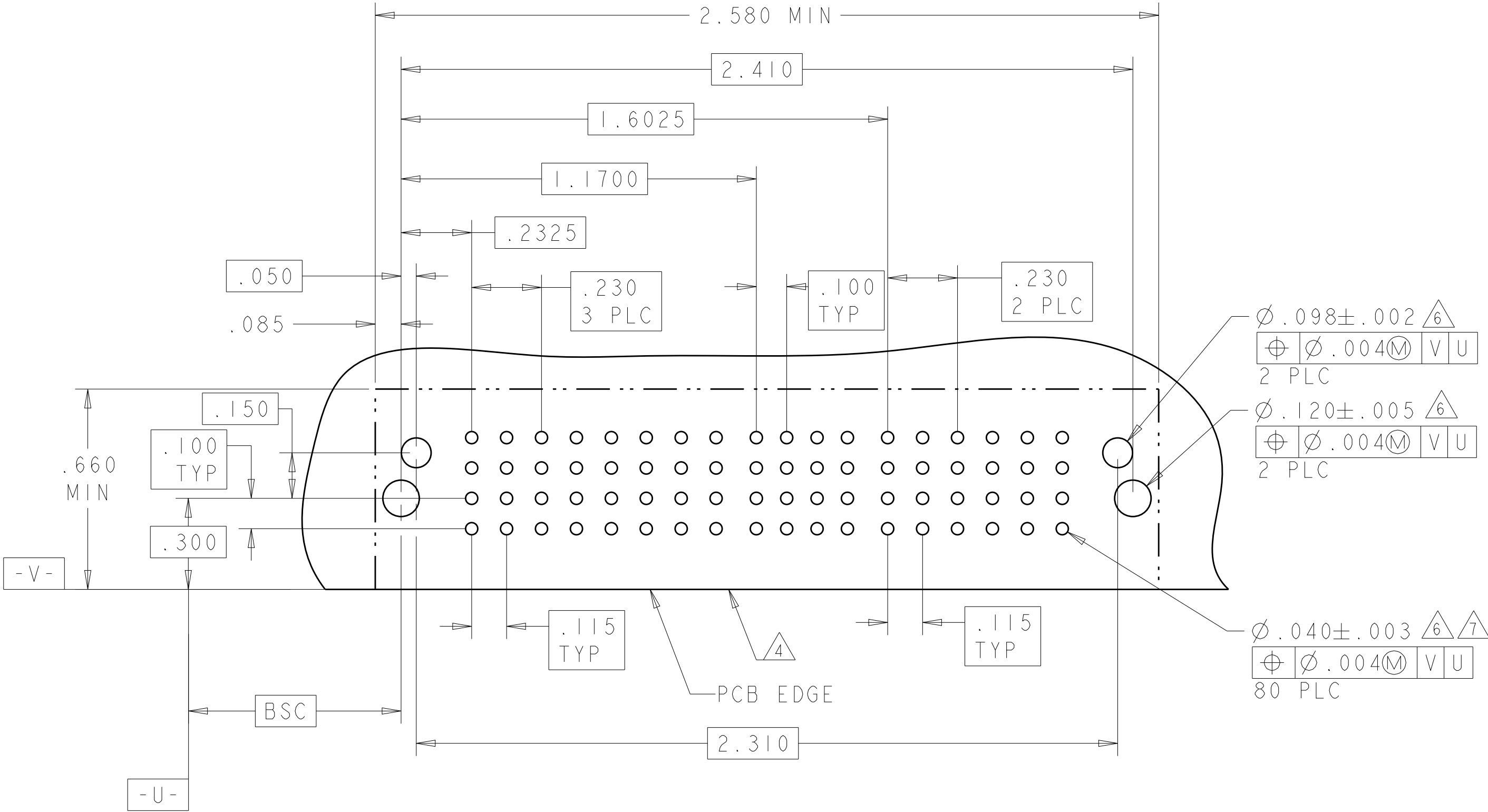
S2

PART NUMBER	ROWS		POWER						SIGNAL						POWER			
			L P 1	L P 2	L P 3	L P 4	L P 5	L P 6	1	2	3	4	5	6	P 1	P 2	P 3	
6450830-2	D		LM	LM	LM	LM	LM	LM	J	J	J	J	J	J	TM	TM	TM	
	K								K	K	K	K	K					
	N								N	G	N	N	N					
	S								S	S	S	S	S					
6LP + 24S + 3P																		

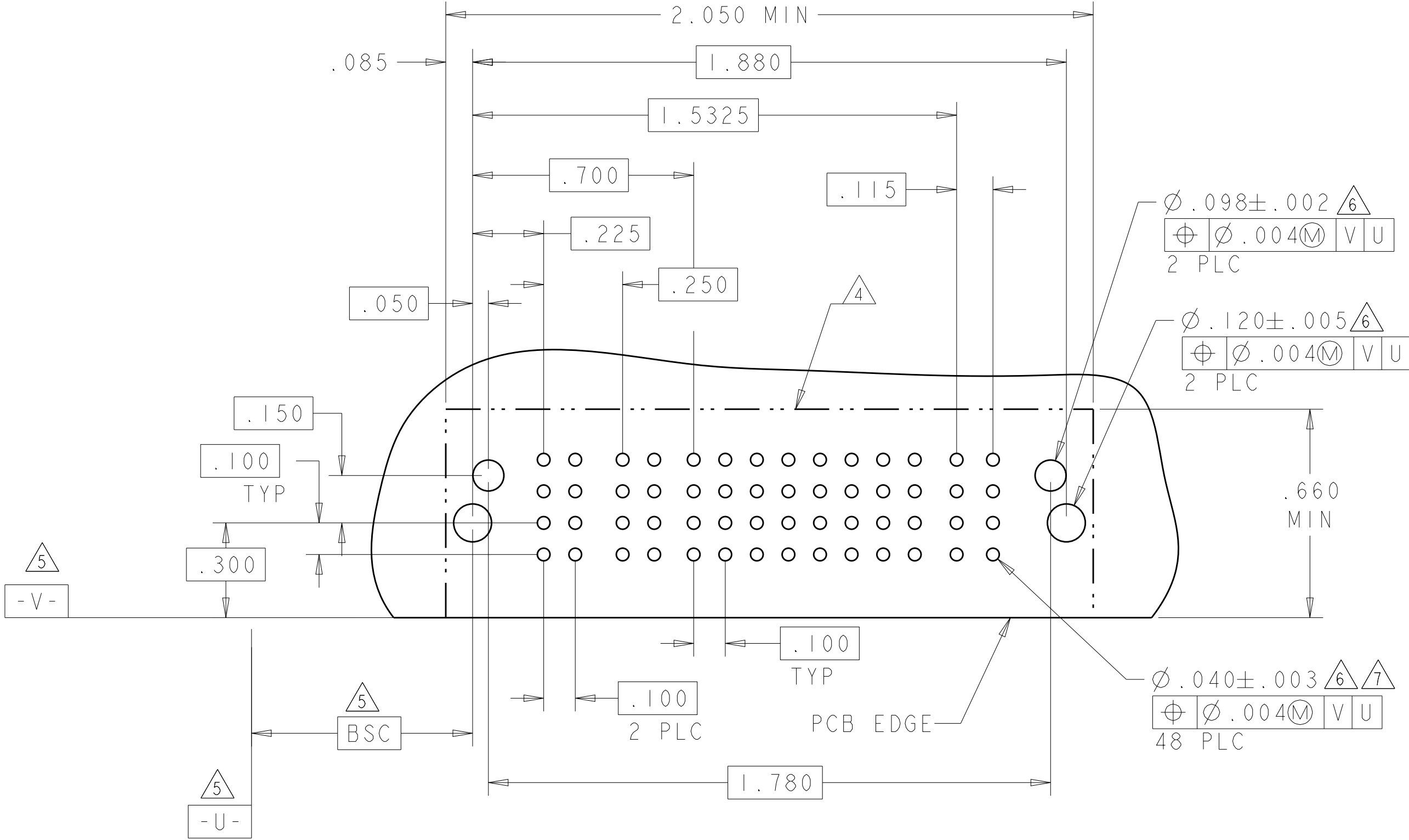
4805 (3/11)

LOC		DIST		REVISIONS				
ES	00	P	LTR	DESCRIPTION		DATE	DWN	APVD
		-		SEE SHEET 1		-	-	-

PART NUMBER	ROWS		POWER								SIGNAL				POWER						
			LP1	LP2	LP3	LP4	LP5	LP6	LP7	LP8	1	2	3	4	LP9	LP10	LP11	LP12	LP13	LP14	
6450830-3	D C B A									J	J	J	J								
										K	K	K	K								
										N	N	N	N								
										S	S	S	S								
8LP + 16S + 6LP																					



PART NUMBER	ROWS		POWER		SIGNAL								POWER		
			P1	P2	1	2	3	4	5	6	7	8	LPI	LP2	
6450830-4	D C B A	 HD	TM	TM	J	J	J	J	J	J	J	J	LM	LM	 HD
					K	K	K	K	K	K	K	K			
					N	N	N	N	N	N	N	N			
					S	S	S	S	S	S	S	S			
2P + 32S + 2LP															

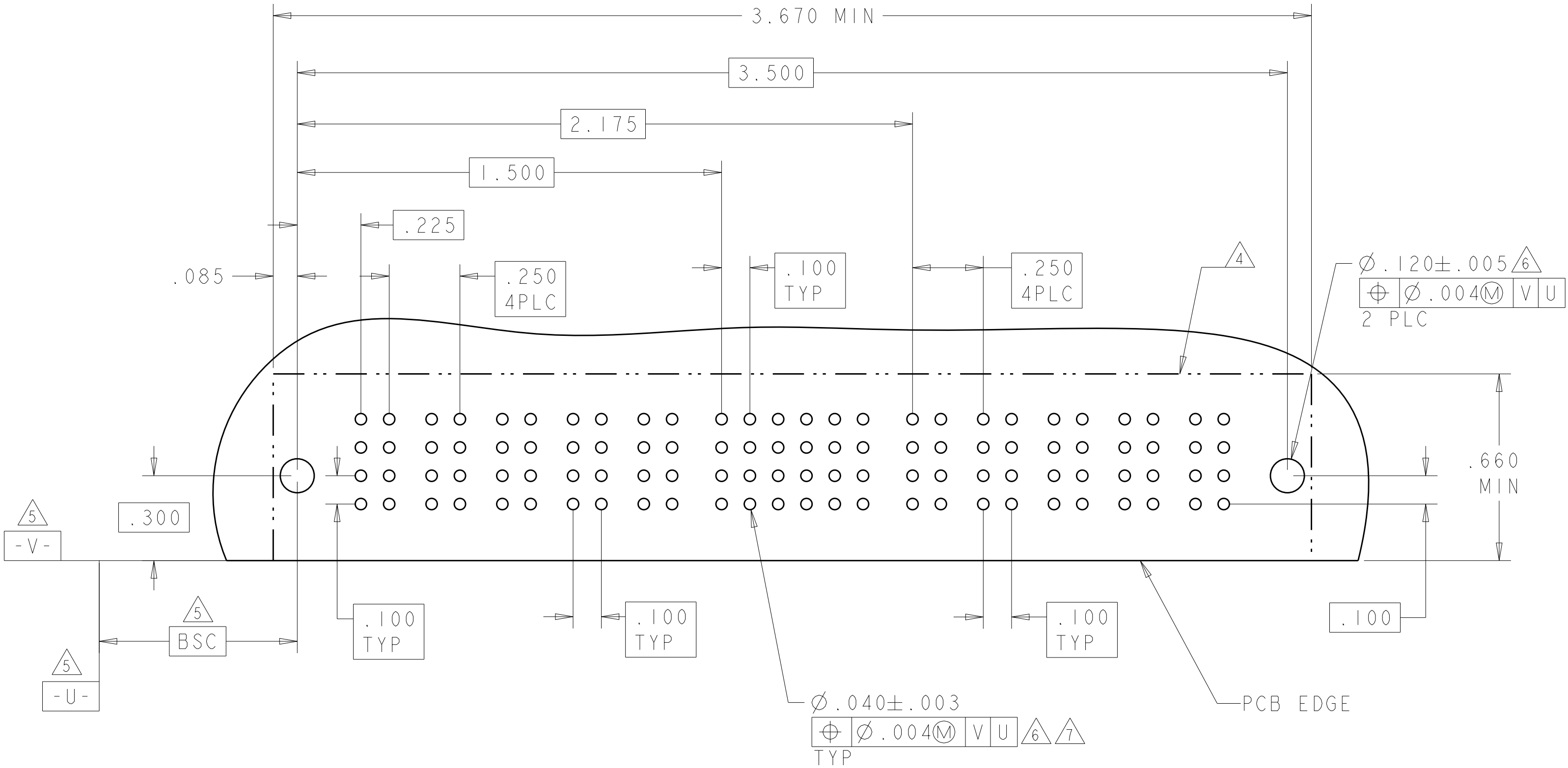
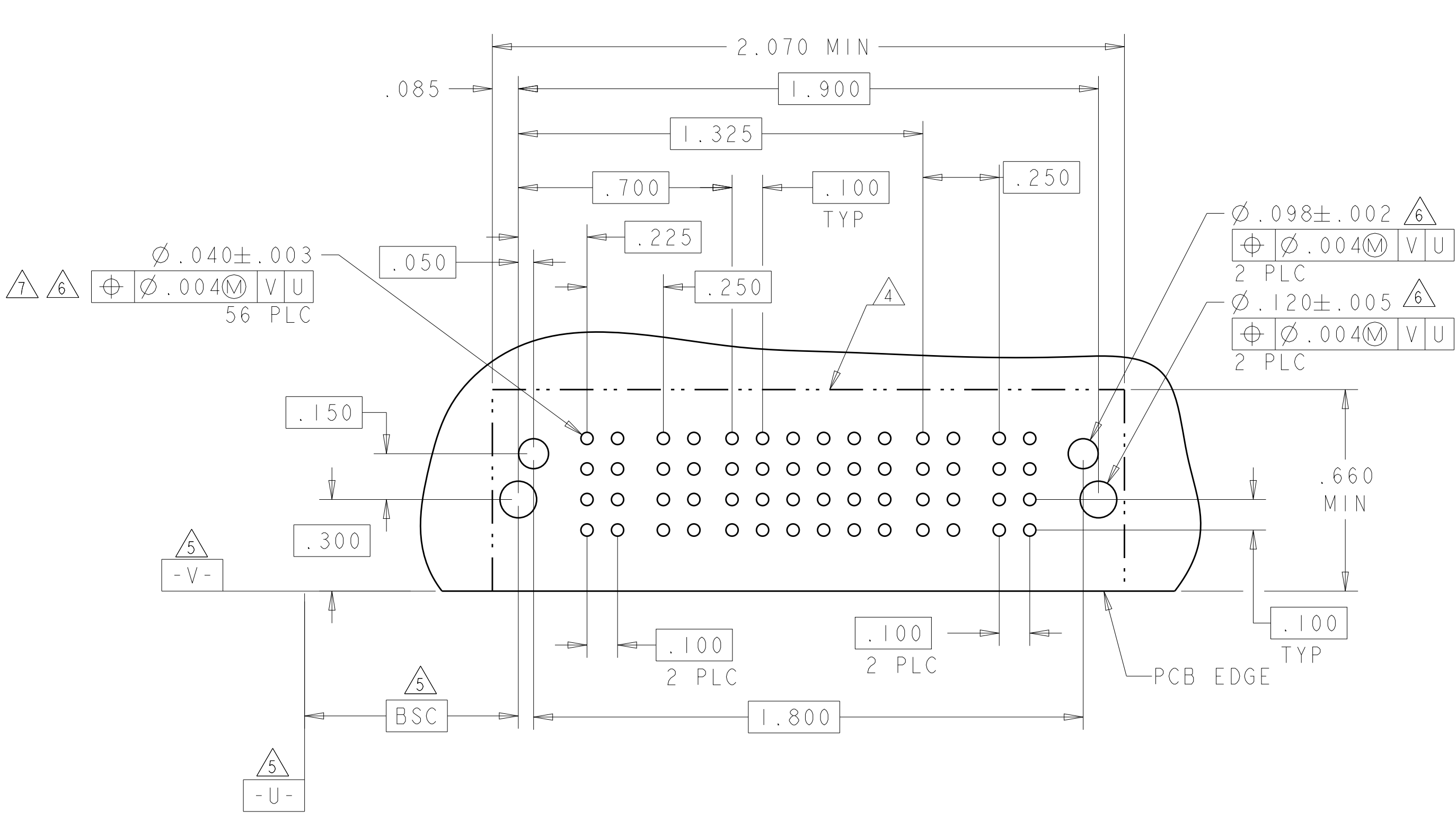


THIS DRAWING IS A CONTROLLED DOCUMENT.			DWN	S.ZHAO	10APR2007	 TE Connectivity		
			CHK	S.ZHAO	10APR2007			
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	S.ZHAO	-	NAME	RIGHT ANGLE WITH SHORT GUIDES AND LP CONTACTS ASSEMBLY MULTI-BEAM XLE
INCHES				PRODUCT SPEC				
		0 PLC ±		108-2292				
		2 PLC ±.01		APPLICATION SPEC				
		3 PLC ±.005		114-13251				
		4 PLC ±.0020						
		ANGLES ±°						
		FINISH		WEIGHT		-		
				</				

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
ES	00	-	-	SEE SHEET 1	-	-	-

PART NUMBER	ROWS		POWER		SIGNAL						POWER		
			P1	P2	1	2	3	4	5	6	P3	P4	
6450830-5	D C B A		TM	TM	J	J	J	J	J	J	TM	TM	
					K	K	K	K	K	K			
					N	N	N	N	N	N			
					S	S	S	S	S	S			
2P + 24S + 2P													

PART NUMBER	ROWS		POWER					SIGNAL						POWER						
			P1	P2	P3	P4	P5	1	2	3	4	5	6	P6	P7	P8	P9	P10		
6450830-7	D C B A			TM	TM	TM	TM	TM	J	J	J	J	J	J	TM	TM	TM	TM	TM	
									K	K	K	K	K	K						
									N	N	N	N	N	N						
									S	S	S	S	S	S						
5P + 24S + 5P																				



THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:

INCHES

MATERIAL

-

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC

1 PLC

2 PLC

3 PLC

4 PLC

ANGLES

FINISH

$\pm .01$

$\pm .01$

$\pm .005$

$\pm .0020$

$\#2^\circ$

-

DWN

S. ZHAO

10APR2007

CHK

S. ZHAO

10APR2007

APVD

S. ZHAO

-

PRODUCT SPEC

108-2292

APPLICATION SPEC

114-13251

WEIGHT

-

CUSTOMER DRAWING

NAME

RIGHT ANGLE WITH SHORT GUIDES AND LP CONTACTS ASSEMBLY MULTI-BEAM XLE

SIZE

A1

CAGE CODE

00779

DRAWING NO

6450830

RESTRICTED TO

-

SCALE

4:1

SHEET

6

OF

42

REV

S2

TE

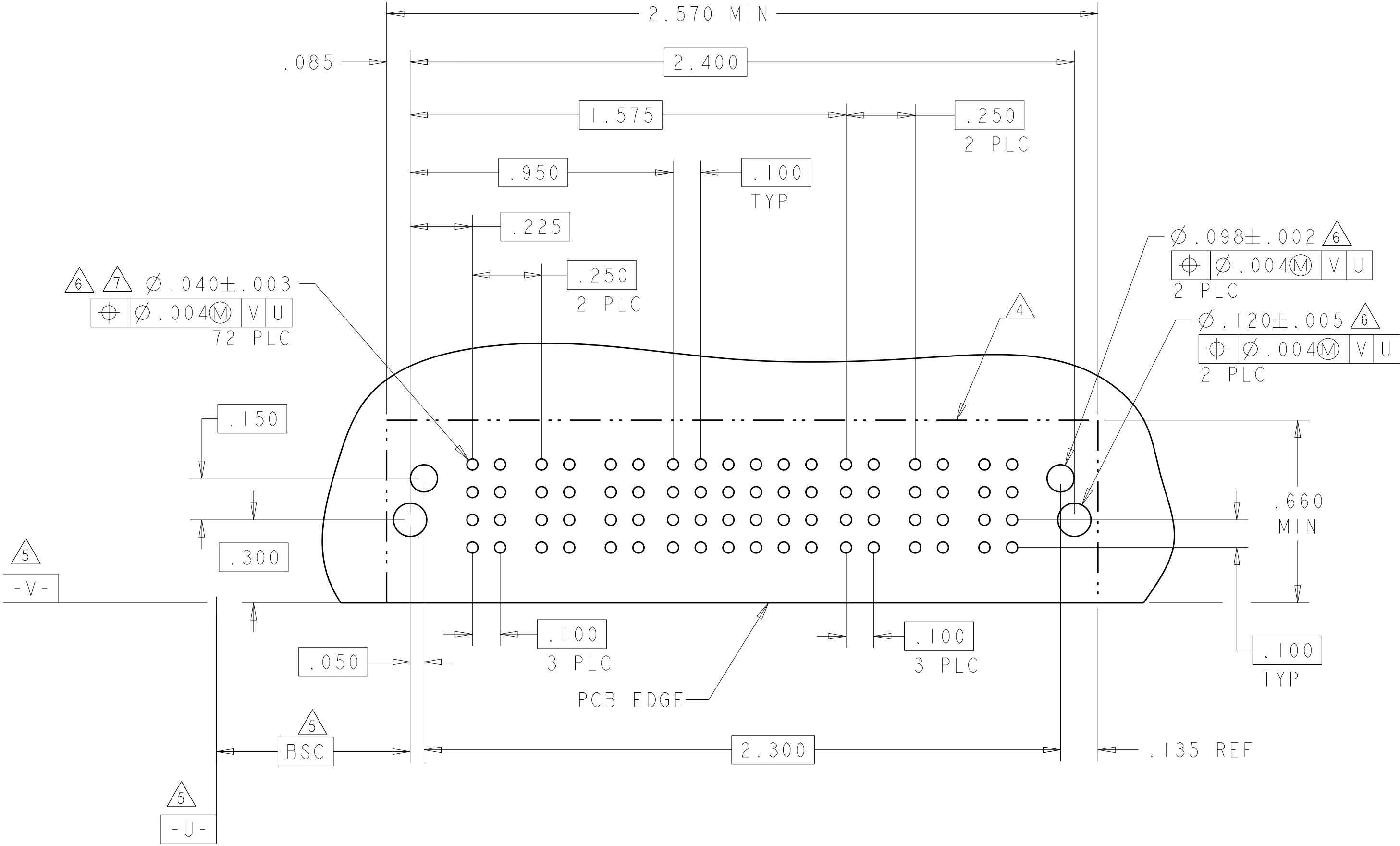
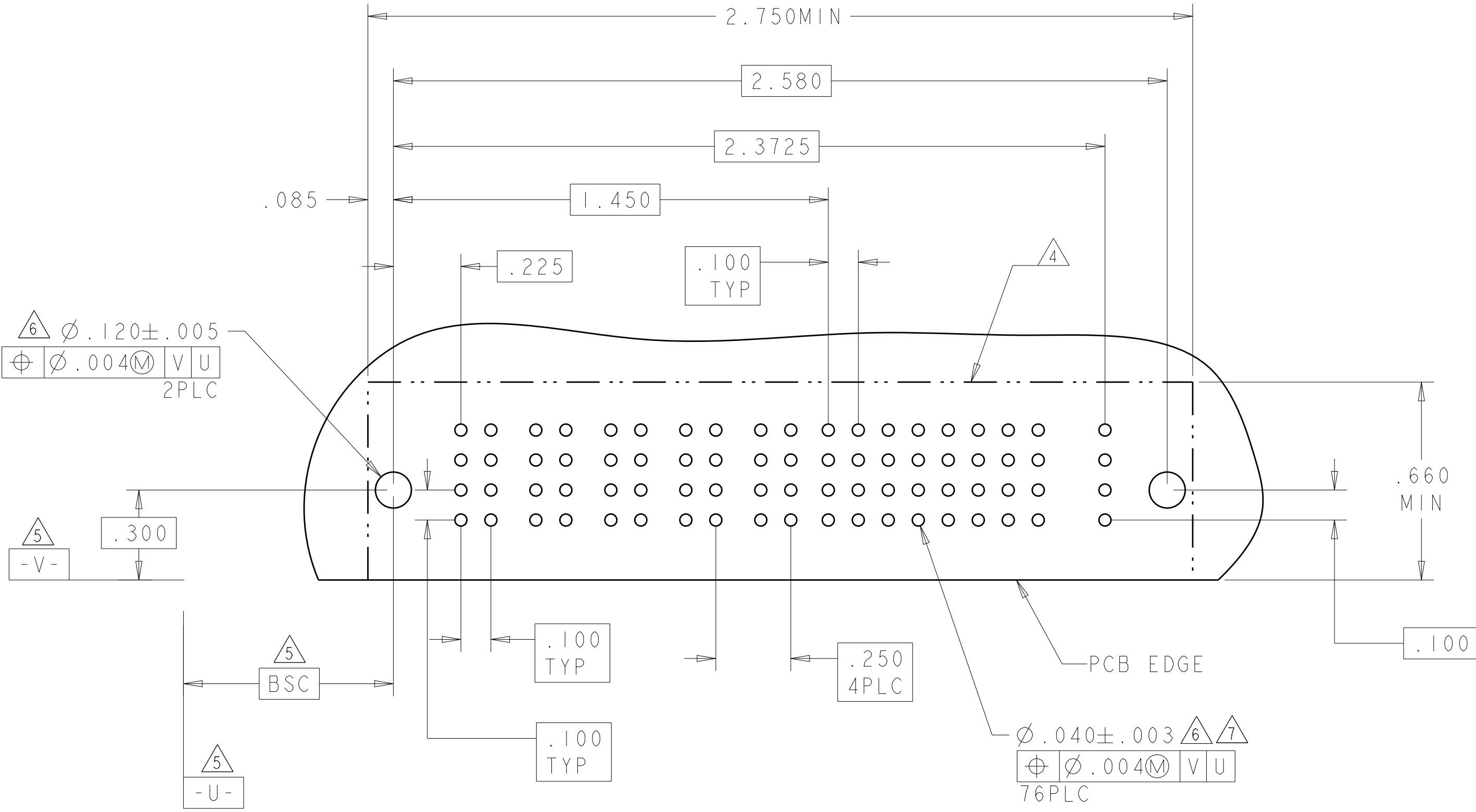
TE Connectivity

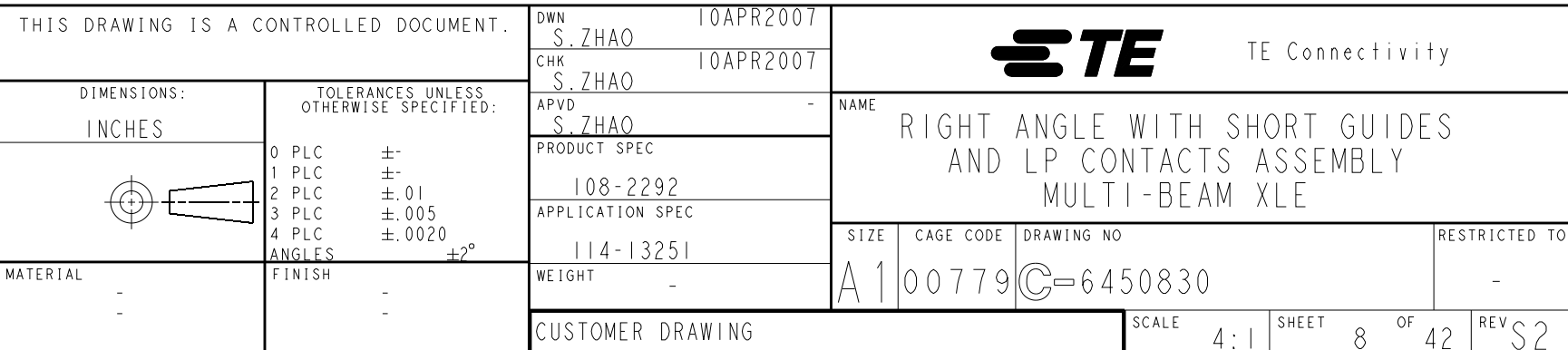
LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

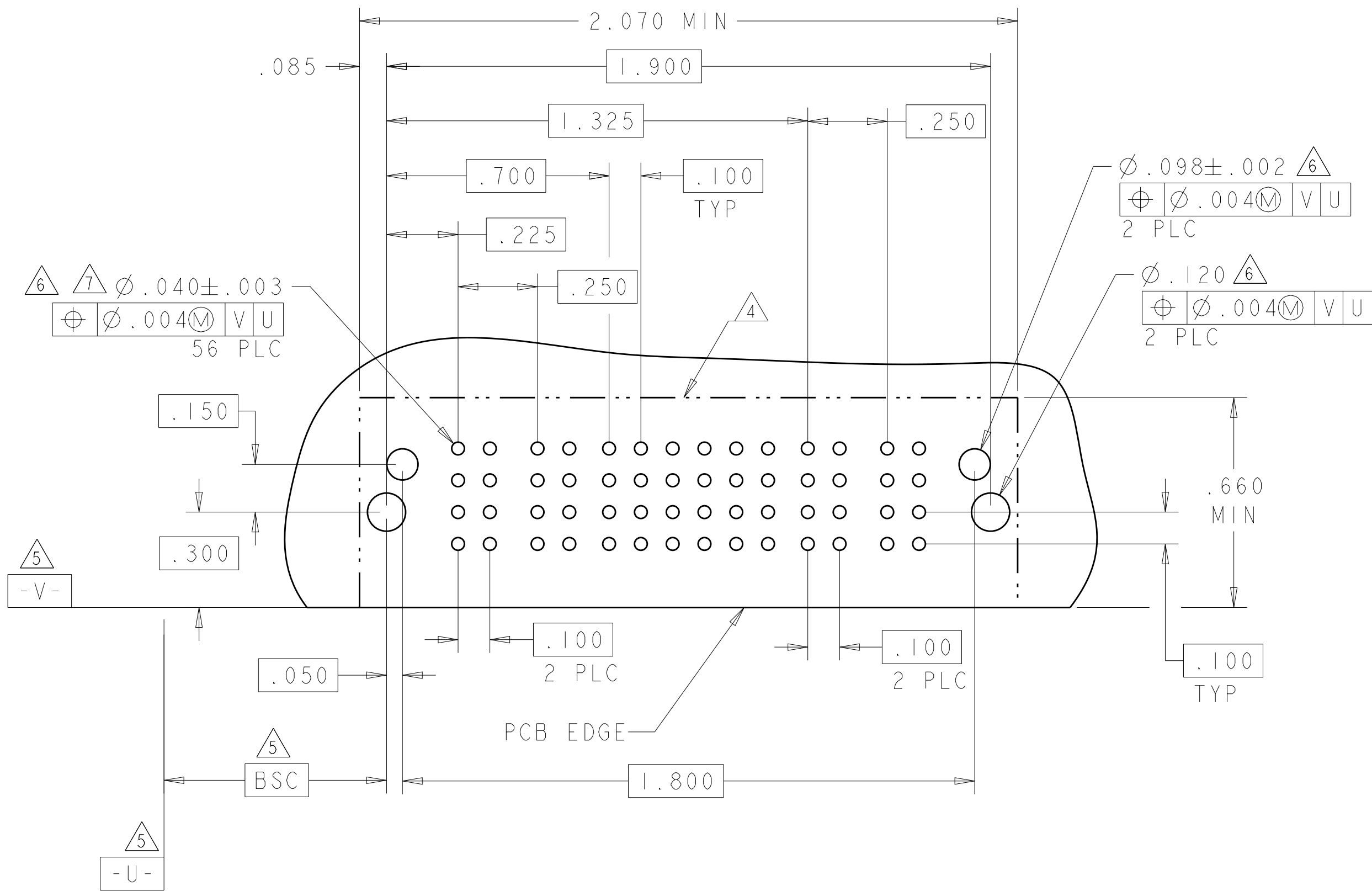
PART NUMBER	ROWS		POWER					SIGNAL								POWER		
			P1	P2	P3	P4	P5	1	2	3	4	5	6	5	6	P6	P7	
6450830-8	D							J	J	J	J	J	J	J	J			
	K							K	K	K	K	K	K	K				
	N							N	N	N	N	N	N	N				
	S							S	S	S	S	S	S	S				
5P + 32S + 2LP																		

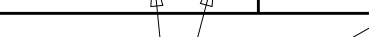
NO CONTACT LOADED

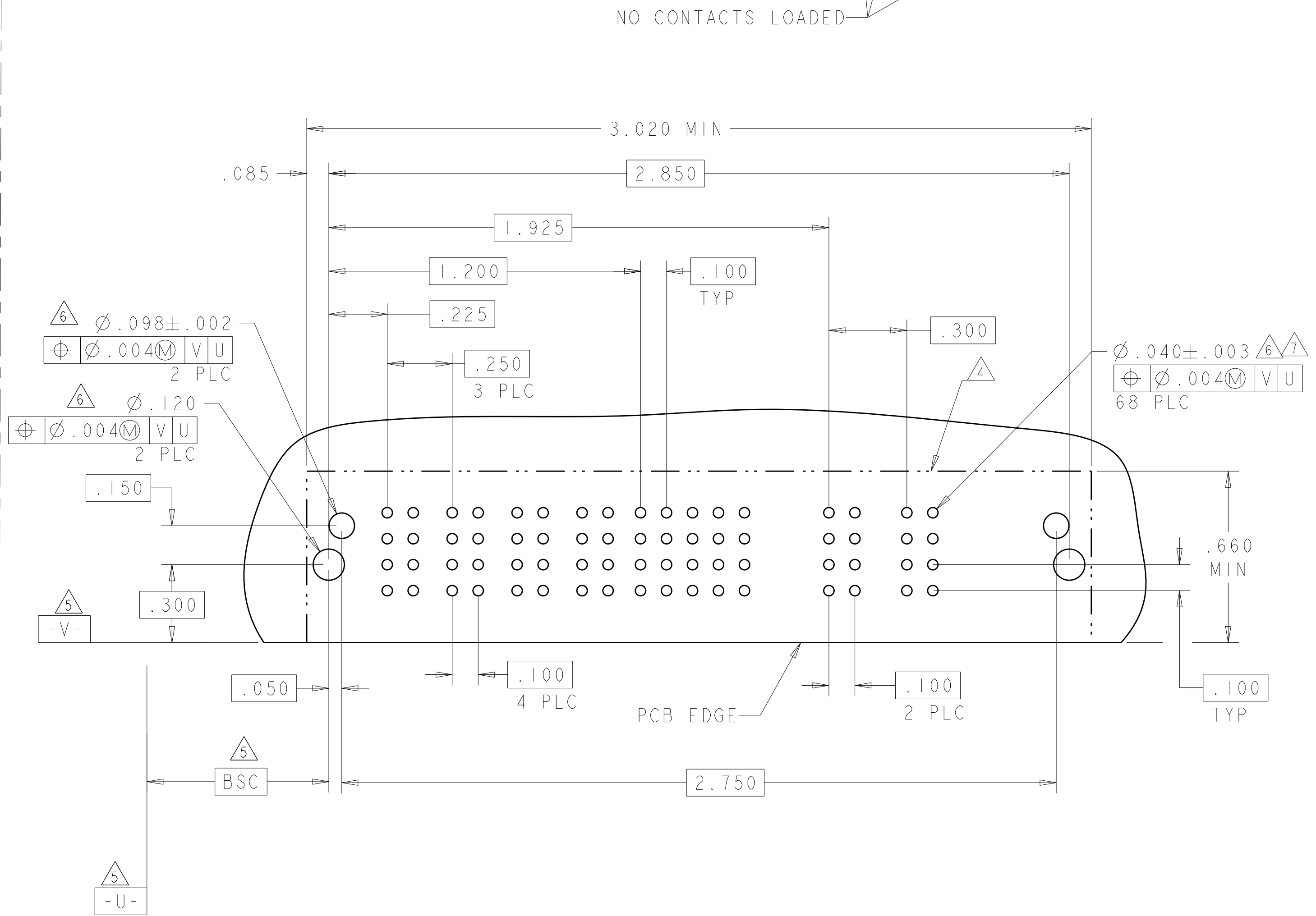
PART NUMBER	ROWS		POWER			SIGNAL						POWER			
			P1	P2	P3	1	2	3	4	5	6	P4	P5	P6	
6450830-9	D		TM	TM	TM	J	J	J	J	J	J	TM	TM	TM	
	K					K	K	K	K	K					
	N					N	N	N	N	N					
	S					S	S	S	S	S					
3P + 24S + 3P															

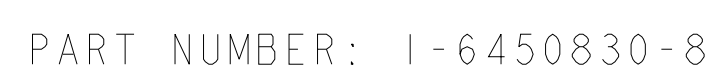


-NO CONTACTS LOADED

[illegible]

PART NUMBER	ROWS		POWER				SIGNAL							POWER			
			P1	P2	P3	P4	1	2	3	4	5	6	7	P5	P6	P7	
1-6450830-5	D		TM	TM	TM	TM	J	J	J	J	J			TM	TM		
	K						K	K	K	K							
	N						N	N	N	N							
	S						S	S	S	S							
4P + 28S + 3ACP																	

4805 (3/11)



4.395 MIN

4.225

3.700

3.075

1.525

1.300

.325
2 PLC

.100
3 PLC

.100
5 PLC

.200

.085

.225

PCB EDGE

BSC

4.125

0 P

5

88 PLC

$\phi .098 \pm .002$
2 PLC
(OPTION FOR HOLD DOWN)

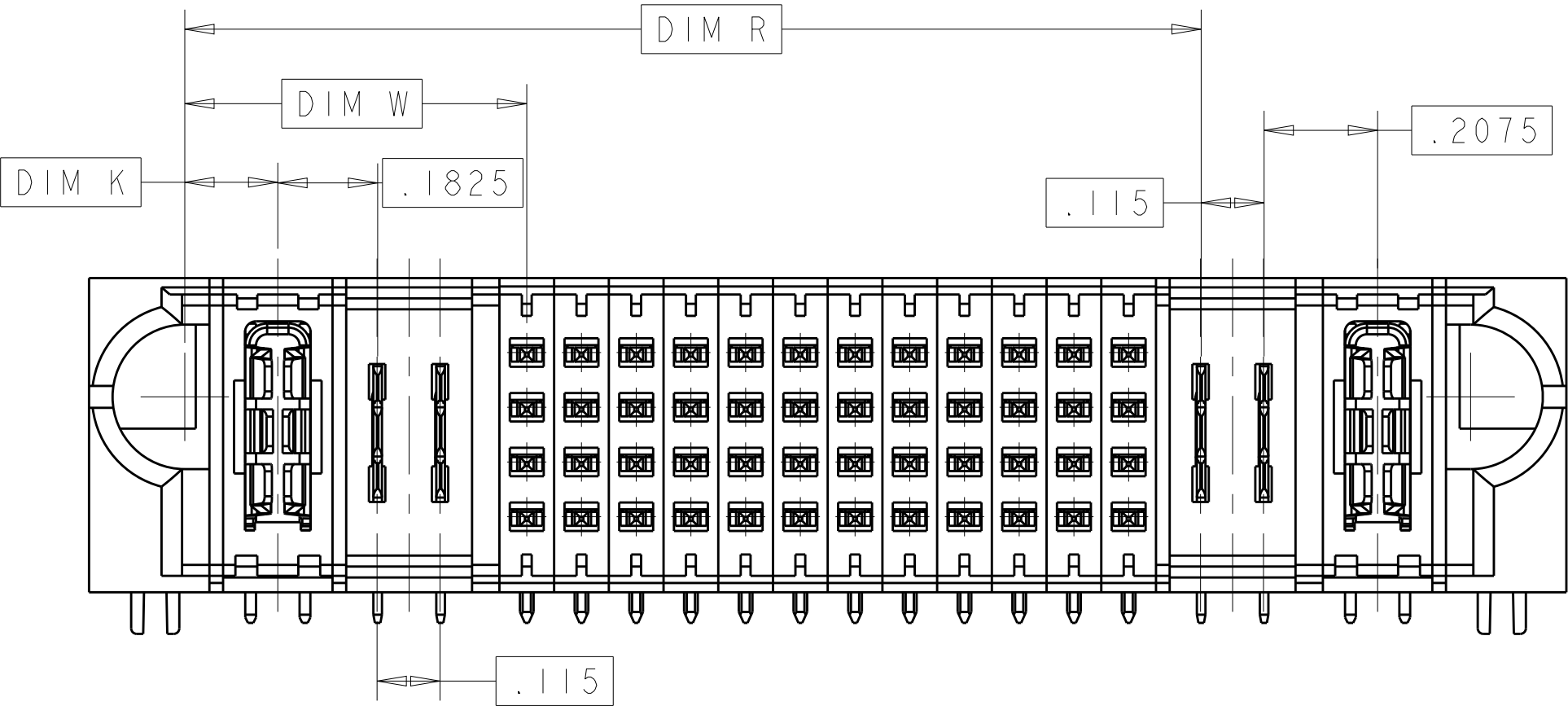
$\phi .120$
2 PLC

$\phi .040 \pm .003$
88 PLC

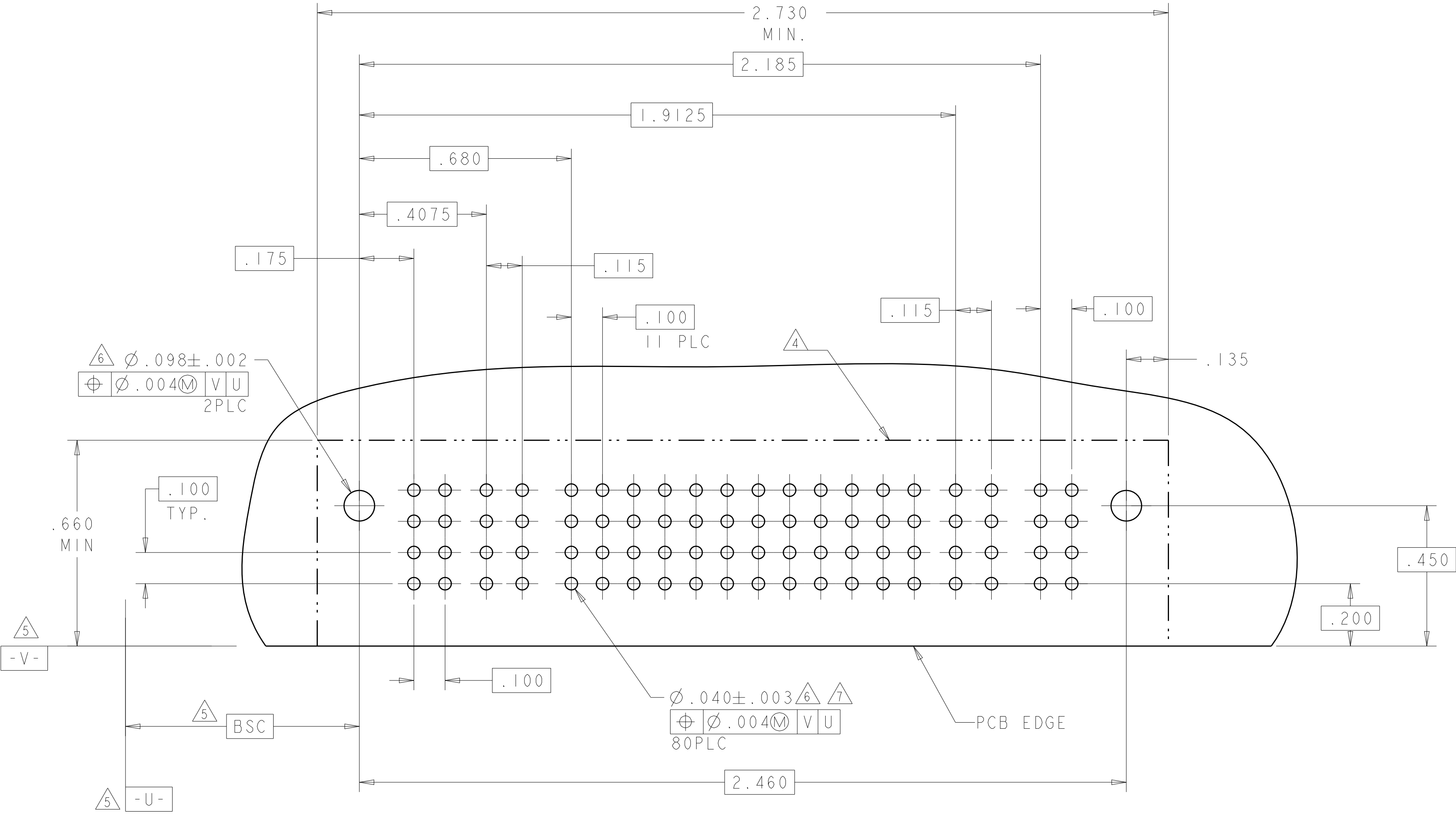
4805 (3/11)

LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

PART NUMBER	ROWS		POWER			SIGNAL															
			P1	LP1	LP2	1	2	3	4	5	6	7	8	9	10	11	12	LP3	LP4	P2	
1-6450830-7	D		TM	LML	LML	E	E	E	E	E	E	E	E	E	E	E	LML	LMF	TM		
	F					F	F	F	F	F	F	F	F	F	F	F					
	G					G	G	G	G	G	G	G	G	G	G	G					G
	H					H	H	H	H	H	H	H	H	H	H	H					H
IP + 2LP + 48S + 2LP + IP																					



P/N:1-6450830-7 CONFIGURATION
UNSPECIFIED DIMENSION REFER TO SHEET 1



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DWN

S. ZHAO

10APR2007

CHK

S. ZHAO

10APR2007

APVD

S. ZHAO

-

DIMENSIONS:

INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±"

1 PLC ±.01

2 PLC ±.01

3 PLC ±.005

4 PLC ±.0020

ANGLES ±2°

FINISH

-

MATERIAL

-

PRODUCT SPEC

108-2292

APPLICATION SPEC

114-13251

WEIGHT

-

CUSTOMER DRAWING

NAME

RIGHT ANGLE WITH SHORT GUIDES AND LP CONTACTS ASSEMBLY MULTI-BEAM XLE

SIZE

CAGE CODE

DRAWING NO

A100779

©=6450830

RESTRICTED TO

-

SCALE

4:1

SHEET

12

OF

42

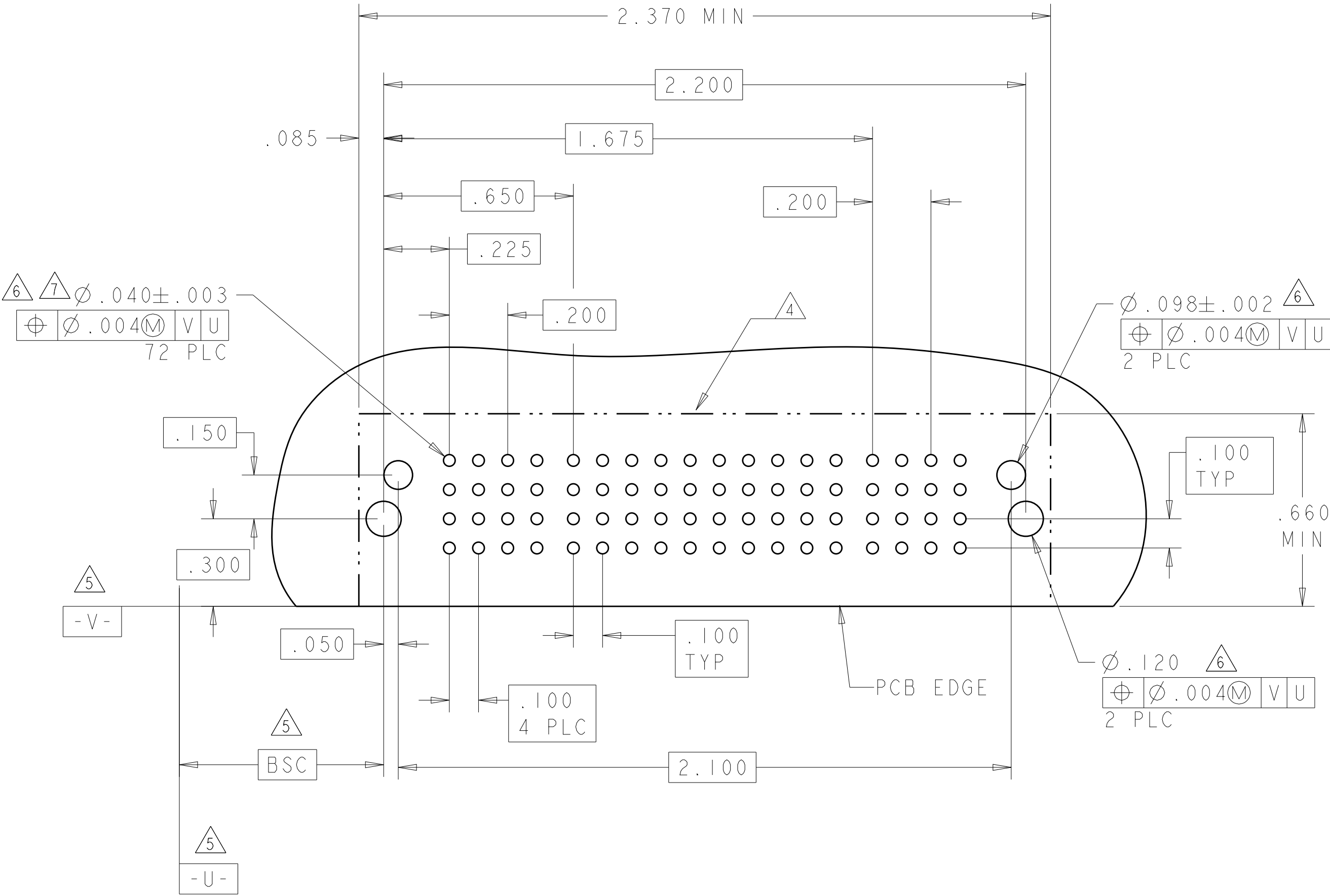
REV

S2

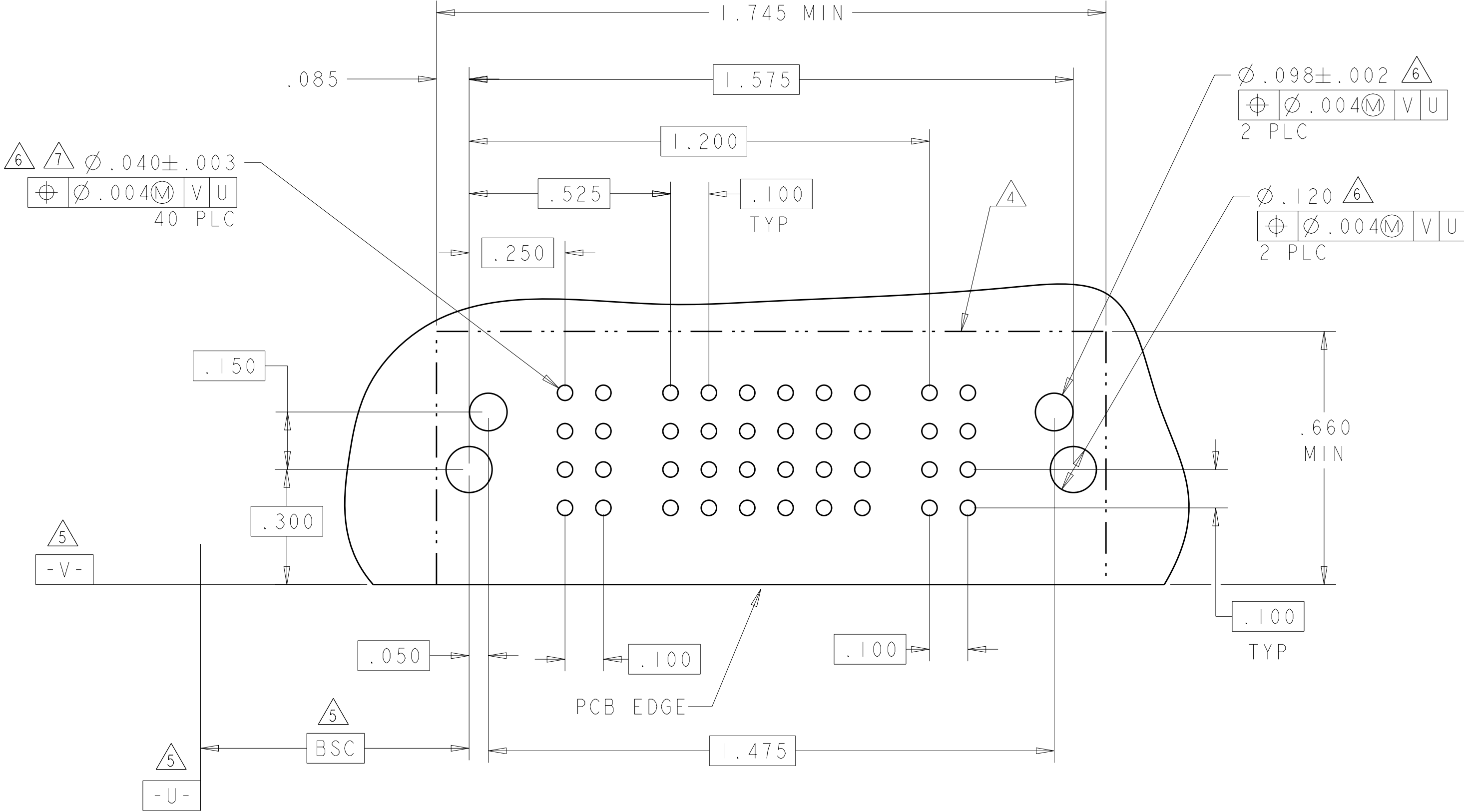
TE Connectivity

LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

PART NUMBER	ROWS		POWER		SIGNAL										POWER		
			P1	P2	1	2	3	4	5	6	7	8	9	10	P3	P4	
2-6450830-4	D		TM	TM	J	J	J	J	J	J	J	J	J	J	TM	TM	
	C				K	K	K	K	K	K	K	K	K	K			
	B				N	N	N	N	N	N	N	N	N	N			
A	HD				S	S	S	S	S	S	S	S	S	S			HD
2P + 40S + 2P																	



PART NUMBER	ROWS		POWER	SIGNAL						POWER			
			P1	1	2	3	4	5	6	P2			
2-6450830-6	D		TM	J	J	J	J	J	J	TM			
	C			K	K	K	K	K	K				
	B			N	N	N	N	N	N				
	A			H	S	S	S	S	S				
IP + 24S + IP													



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DWN

S. ZHAO

10APR2007

CHK

S. ZHAO

10APR2007

APVD

S. ZHAO

-

DIMENSIONS:

INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±.01

1 PLC ±.01

2 PLC ±.01

3 PLC ±.005

4 PLC ±.0020

ANGLES #2°

FINISH

MATERIAL

-

PRODUCT SPEC

108-2292

APPLICATION SPEC

114-13251

WEIGHT

-

CUSTOMER DRAWING

NAME

RIGHT ANGLE WITH SHORT GUIDES AND LP CONTACTS ASSEMBLY MULTI-BEAM XLE

SIZE

A1

CAGE CODE

00779

DRAWING NO

6450830

RESTRICTED TO

-

SCALE

4:1

SHEET

14

OF

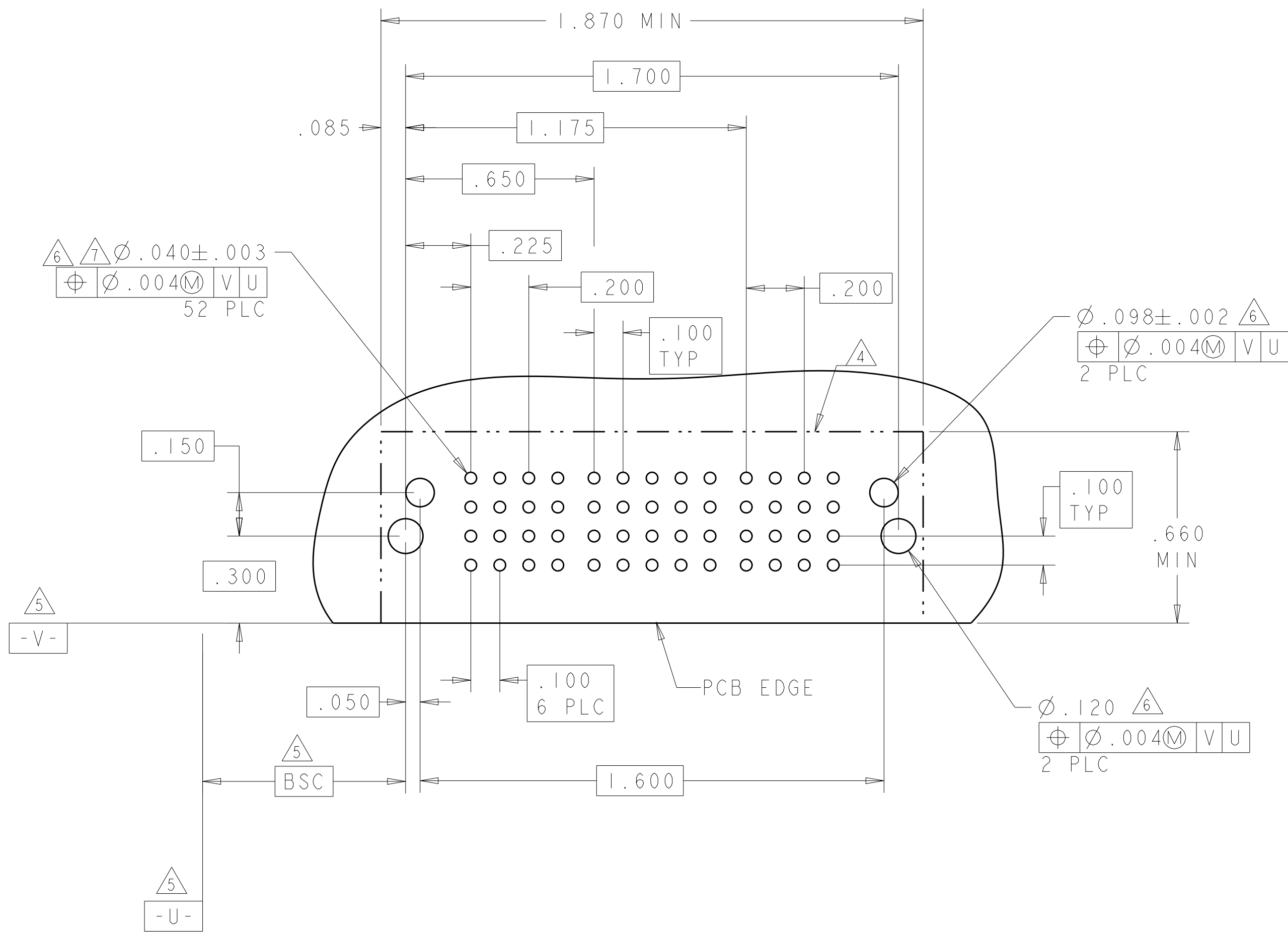
42

REV

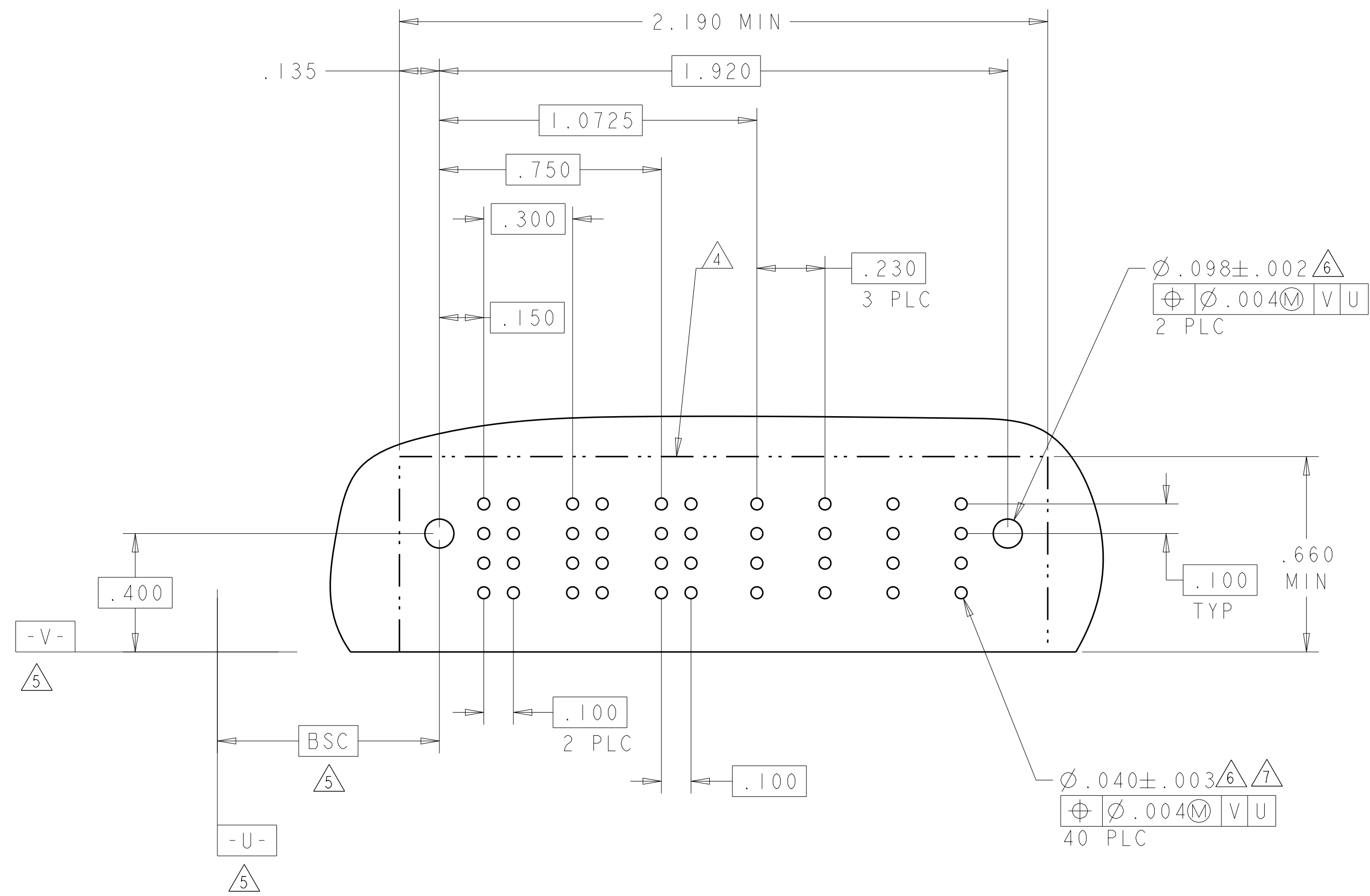
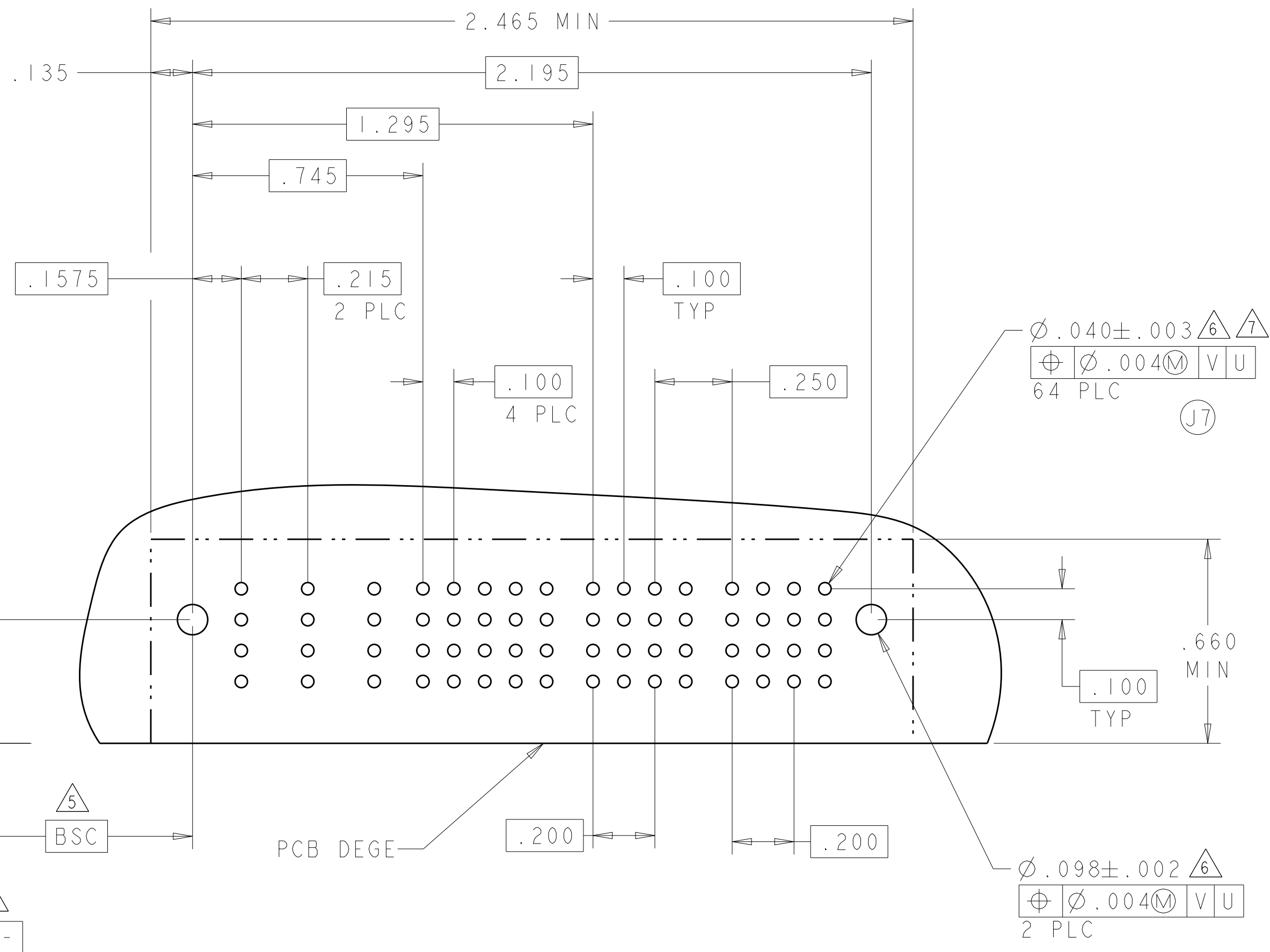
S2

TE Connectivity

PART NUMBER	ROWS		POWER		SIGNAL					POWER		
			P1	P2	1	2	3	4	5	P3	P4	
2-6450830-8	D		TM	TM	J	J	J	J	J	TM	TM	
	K				K	K	K	K				
	N				N	N	N	N				
	S				S	S	S	S				
	A	HD										HD
2P + 20S + 2P												

4805 (3/11)

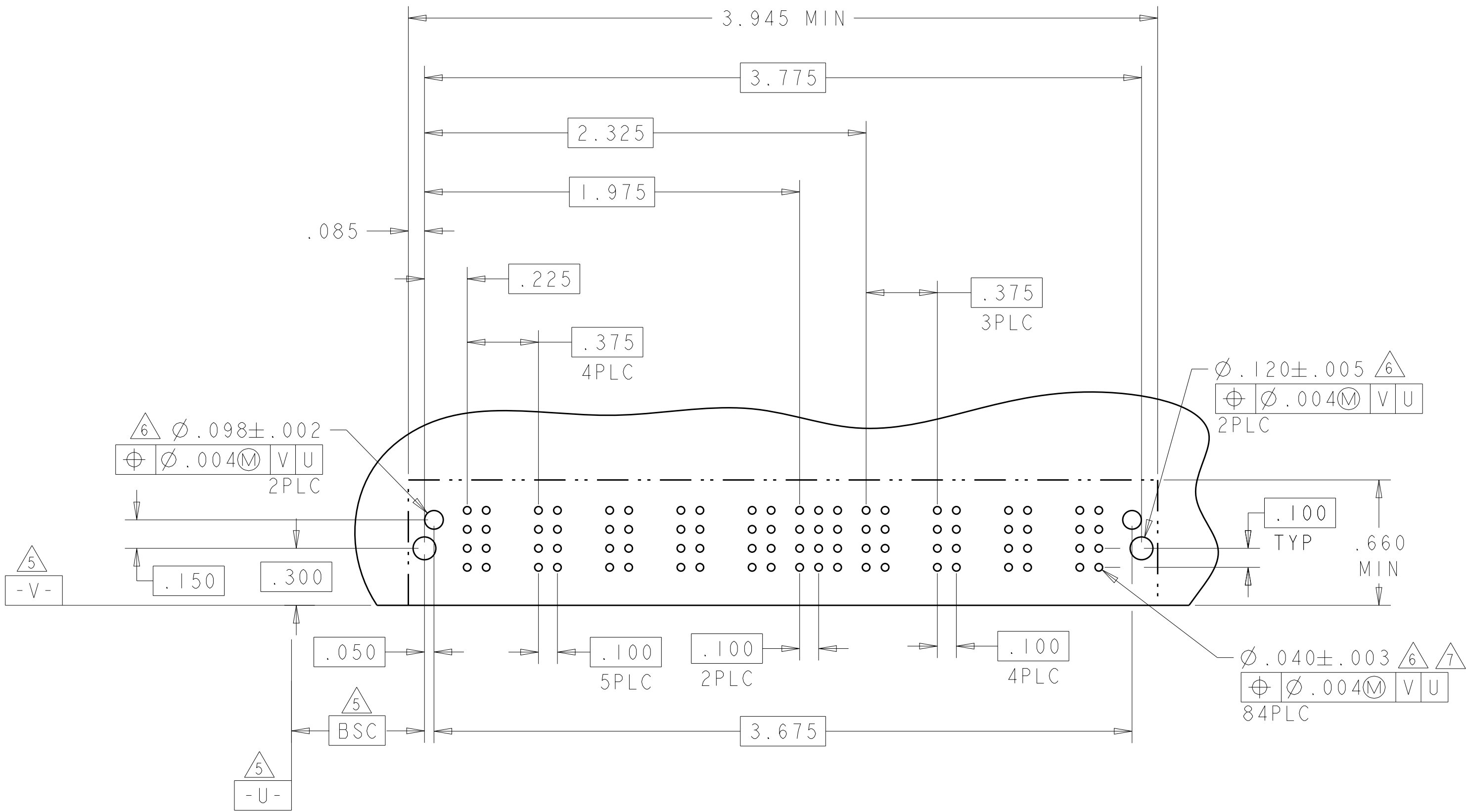
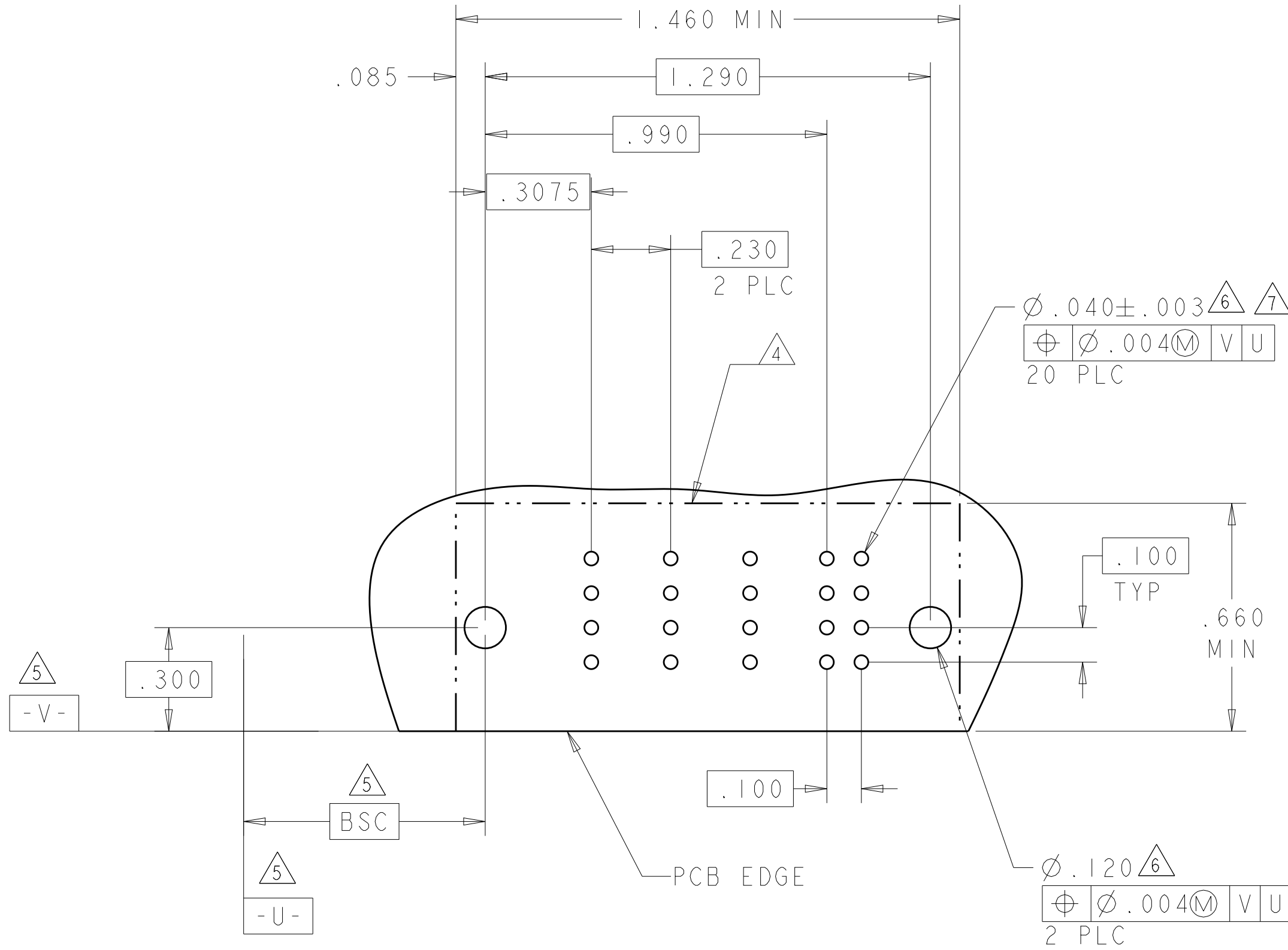
PART NUMBER	ROWS		POWER		SIGNAL		POWER				
			P1	P2	1	2	LP1	LP2	LP3	LP4	
3-6450830-6	D		TM	TM	J	J	LM	LM	LM	LM	
	C				K	K					
	B				N	N					
	A				S	S					
2ACP + 8S + 4LP											

4805 (3/11)

LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

PART NUMBER	ROWS		POWER						SIGNAL		
			LP1	LP2	LP3	LP4	LP5	LP6	1	2	
3-6450830-7	D C B A										
6LP + 8S											

PART NUMBER	ROWS		POWER					SIGNAL			POWER				
			P1	P2	P3	P4	P5	1	2	3	P6	P7	P8	P9	
3-6450830-8	D C B A		TM	TM	TM	TM	TM	J	J	J	TM	TM	TM	TM	
								K	K	K					
								N	N	N					
								S	S	H					
5ACP + 12S + 4ACP															



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DWN
S. ZHAO
CHK
S. ZHAO
APVD
S. ZHAO

10APR2007
10APR2007
-

DIMENSIONS:
INCHES

0 PLC ±.01
1 PLC ±.01
2 PLC ±.01
3 PLC ±.005
4 PLC ±.002
ANGLES ±2°
FINISH

TOLERANCES UNLESS
OTHERWISE SPECIFIED:

PRODUCT SPEC
108-2292
APPLICATION SPEC
114-13251
WEIGHT
CUSTOMER DRAWING

NAME
RIGHT ANGLE WITH SHORT GUIDES
AND LP CONTACTS ASSEMBLY
MULTI-BEAM XLE

SIZE
A100779

CAGE CODE
C=6450830

DRAWING NO
19

REV
S2

TE Connectivity

SCALE
4:1

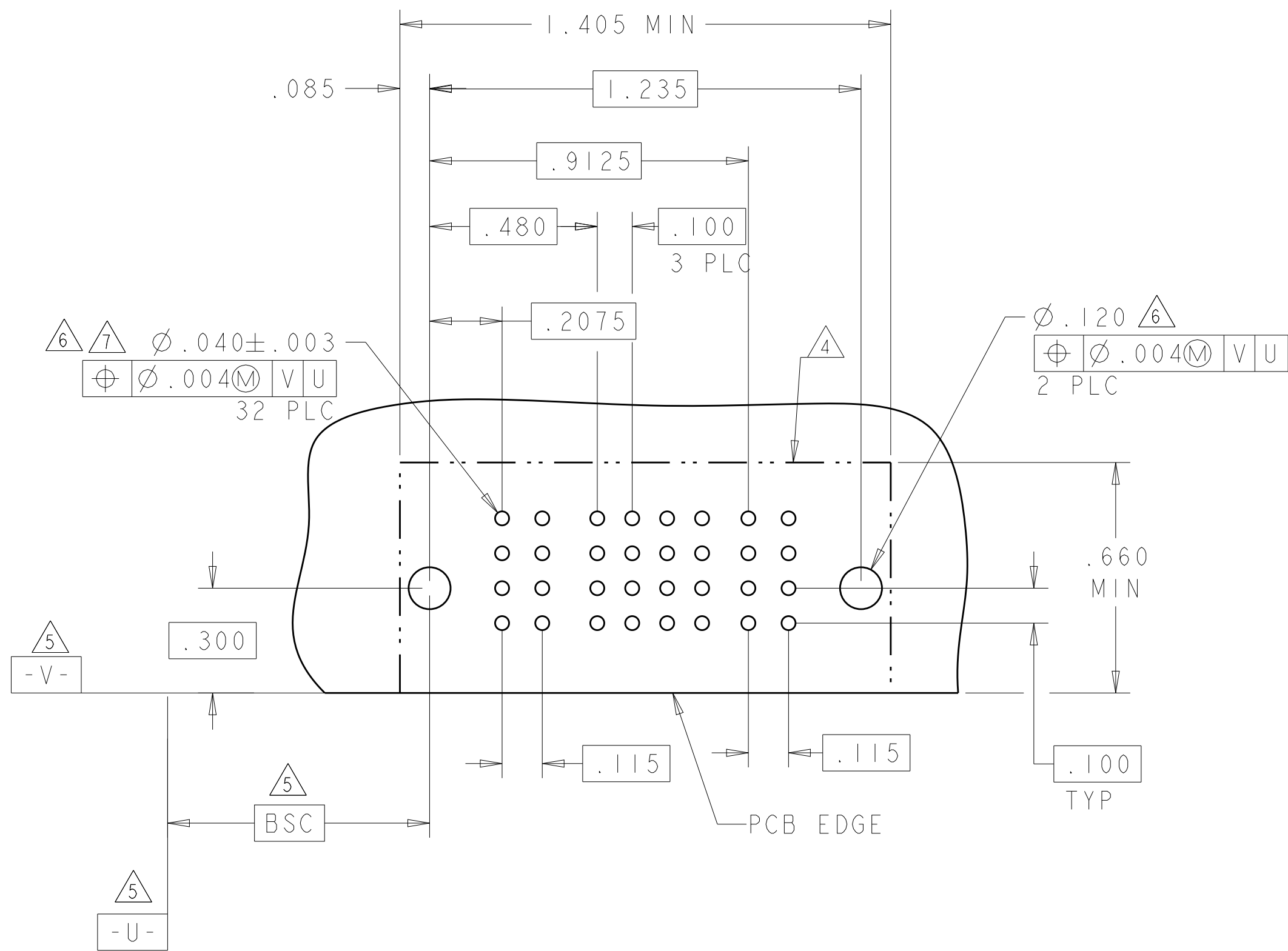
SHEET
19

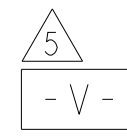
OF
42

REV
S2

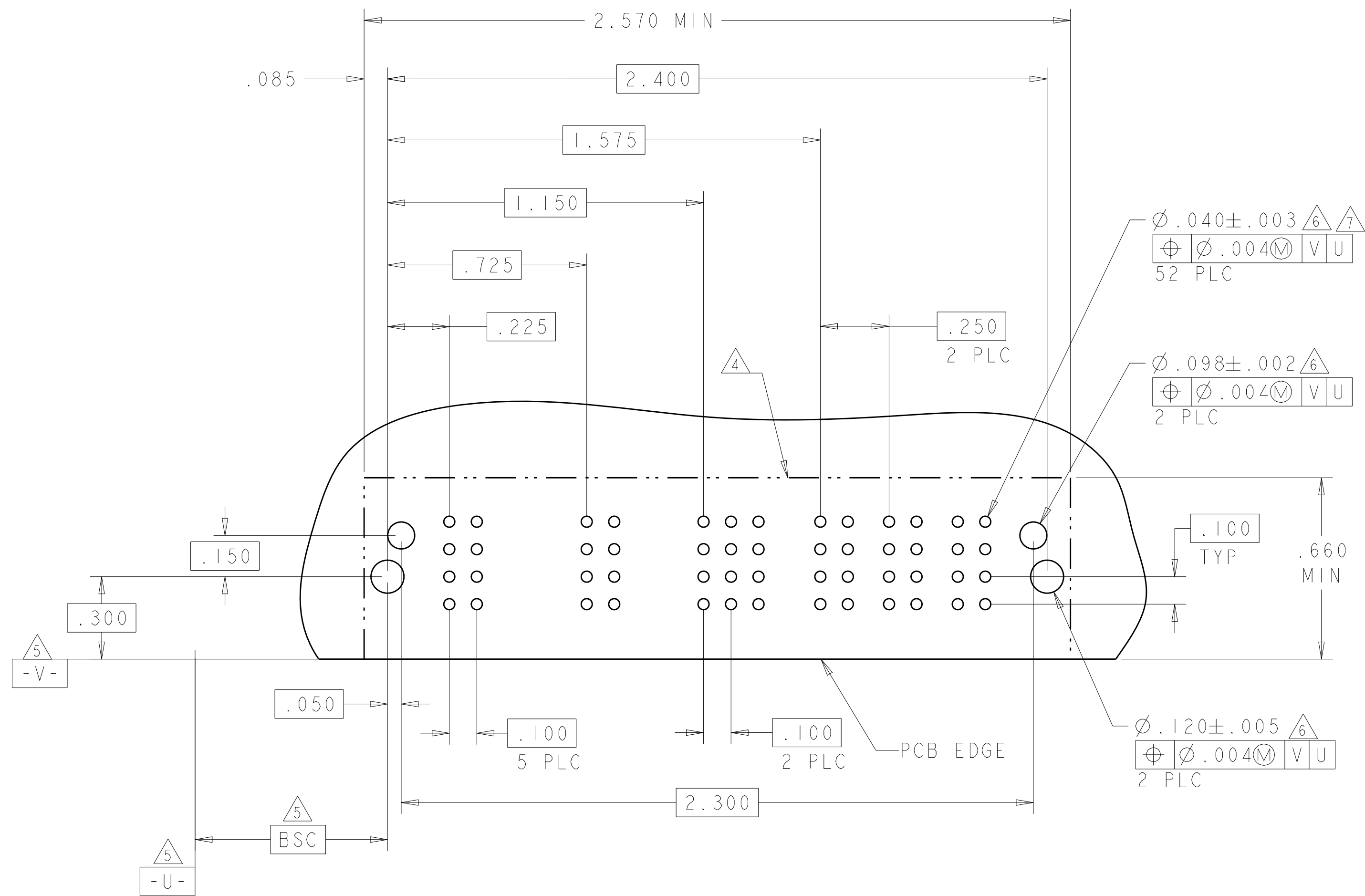
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			LP1	LP2	I	2	3	4	LP3	LP4	
6-6450830-0	D		LM	LM	J	J	J	E	LM	LM	
	C				K	K	K	K			
	B				N	N	N	N			
	A				S	S	S	S			

2LP + 16S + 2LP

4805 (3/11)

4805 (3/11)

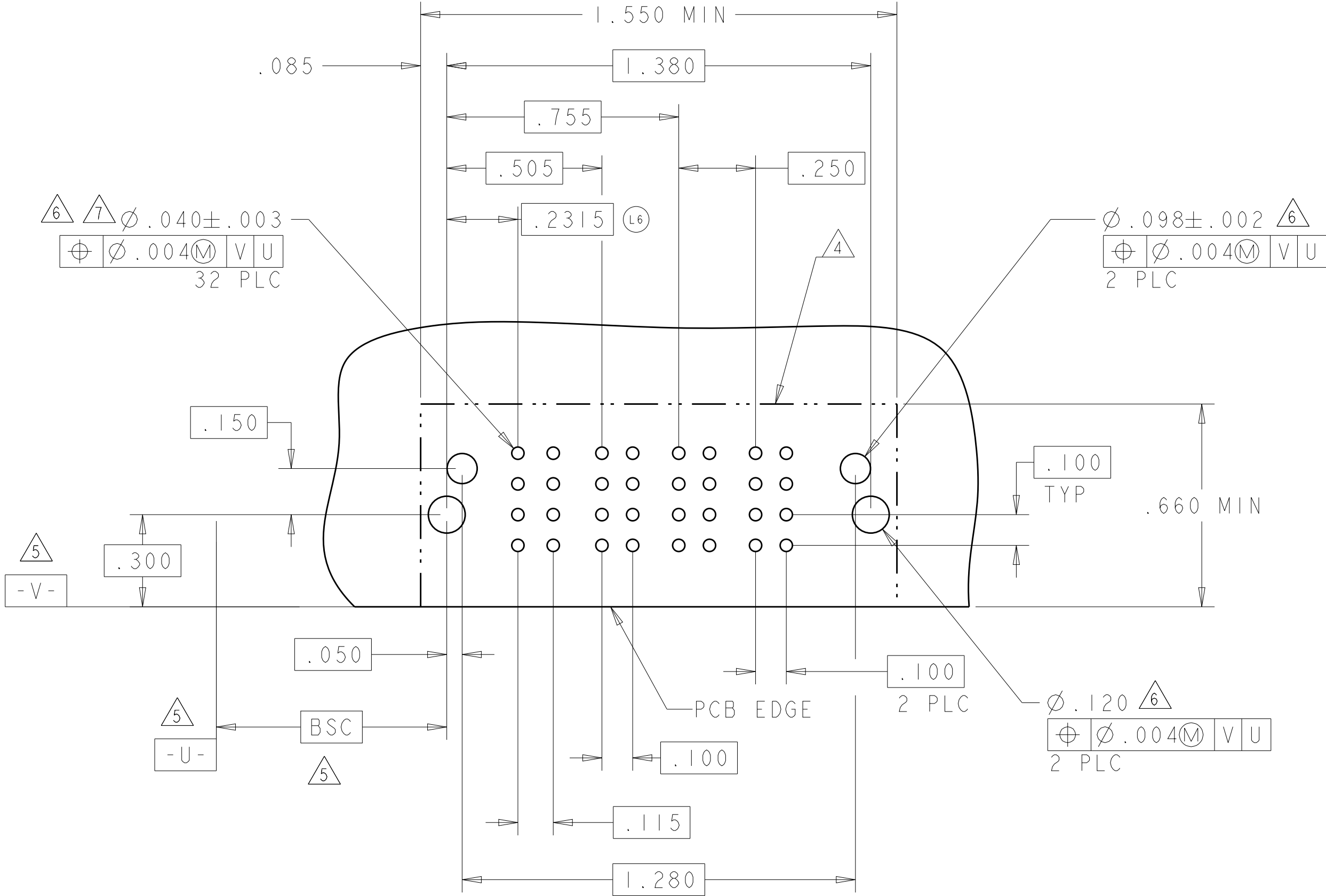
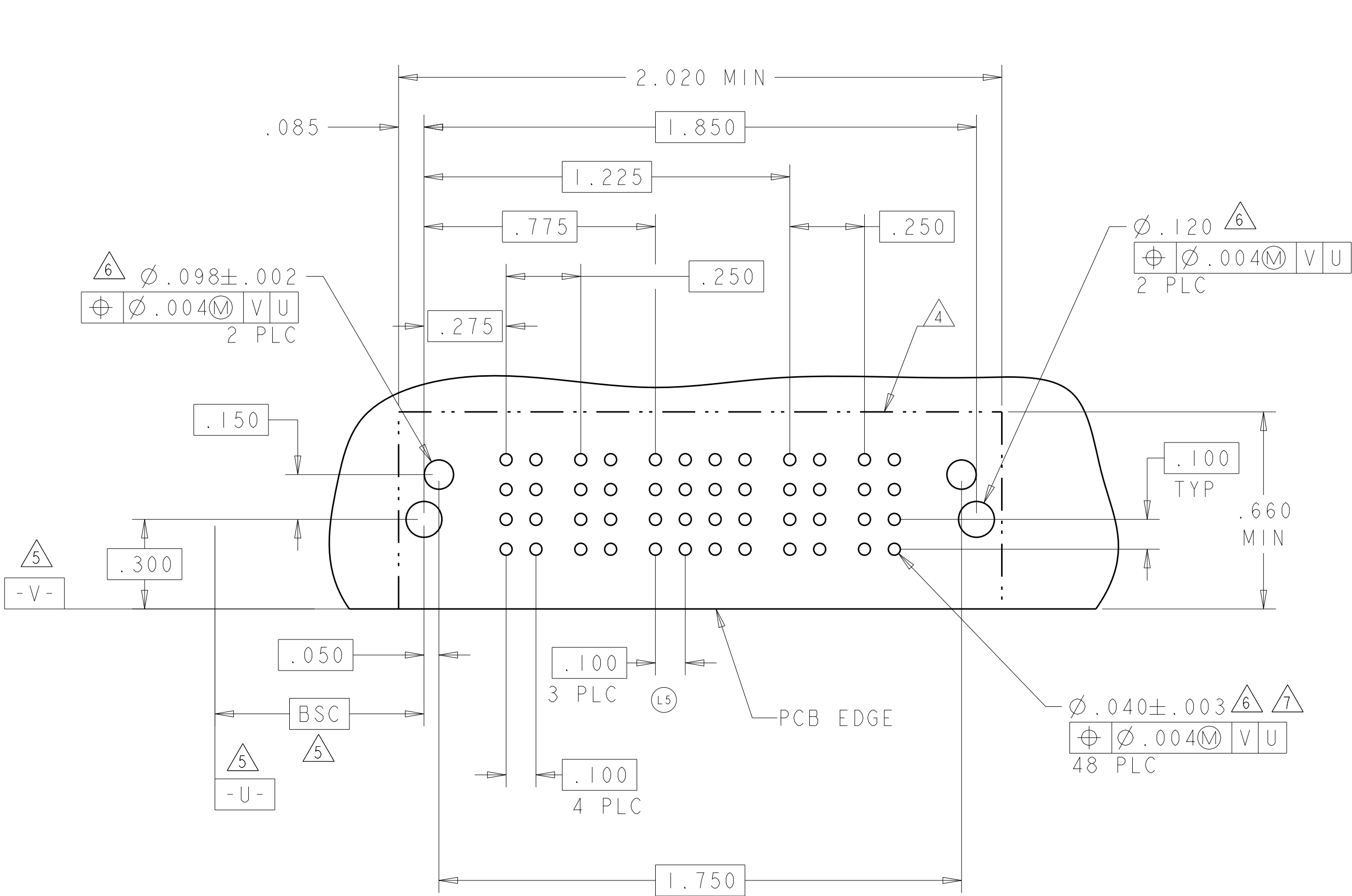
PART NUMBER	ROWS		POWER			SIGNAL						POWER			
			P1	P2	P3	1	2	3	4	5	6	P4	P5	P6	
4-6450830-5	D		TM		TM			J	J	J		TM	TM	TM	
	C							K	K	K					
	B							G	G	G					
	A							S	S	S					
3P + 24S + 3P		HD													

4805 (3/11)

LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DWN
ES	00	-	-	SEE SHEET 1	-	-

PART NUMBER	ROWS		POWER		SIGNAL				POWER		
			P1	P2	1	2	3	4	P3	P4	
4-6450830-6	D C B A				J	J	J	J			
					FK	FK	FK	FK			
					G	G	G	G			
					S	S	S	S			
2P + 16S + 2P											

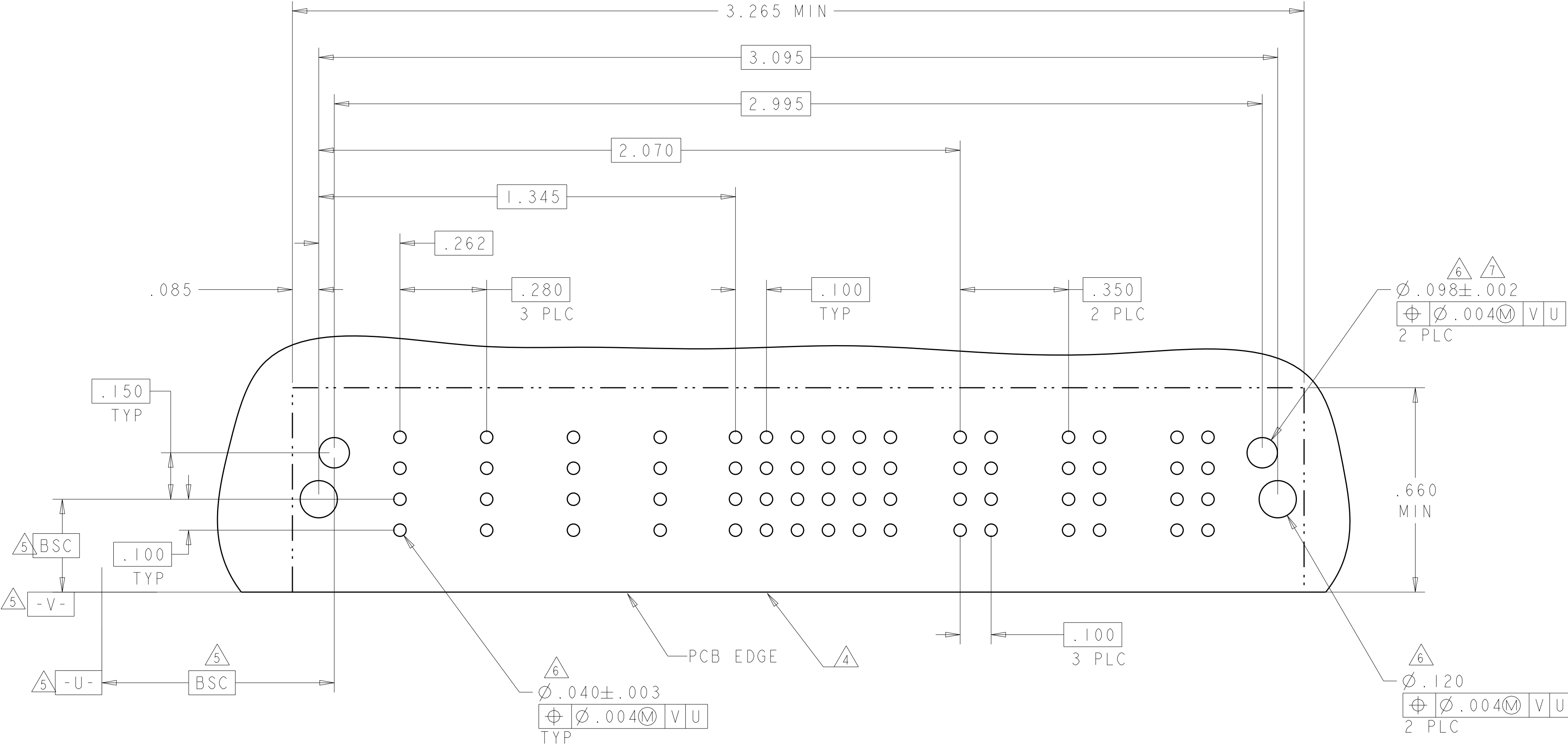
PART NUMBER	ROWS		POWER		SIGNAL		POWER		
			P1	P2	1	2	P3	P4	
4-6450830-7	D C B A		LM	LM	F	J	TM	TM	
					K	E			
					N	N			
					S	S			
2LP + 8S + 2P			HD				HD		



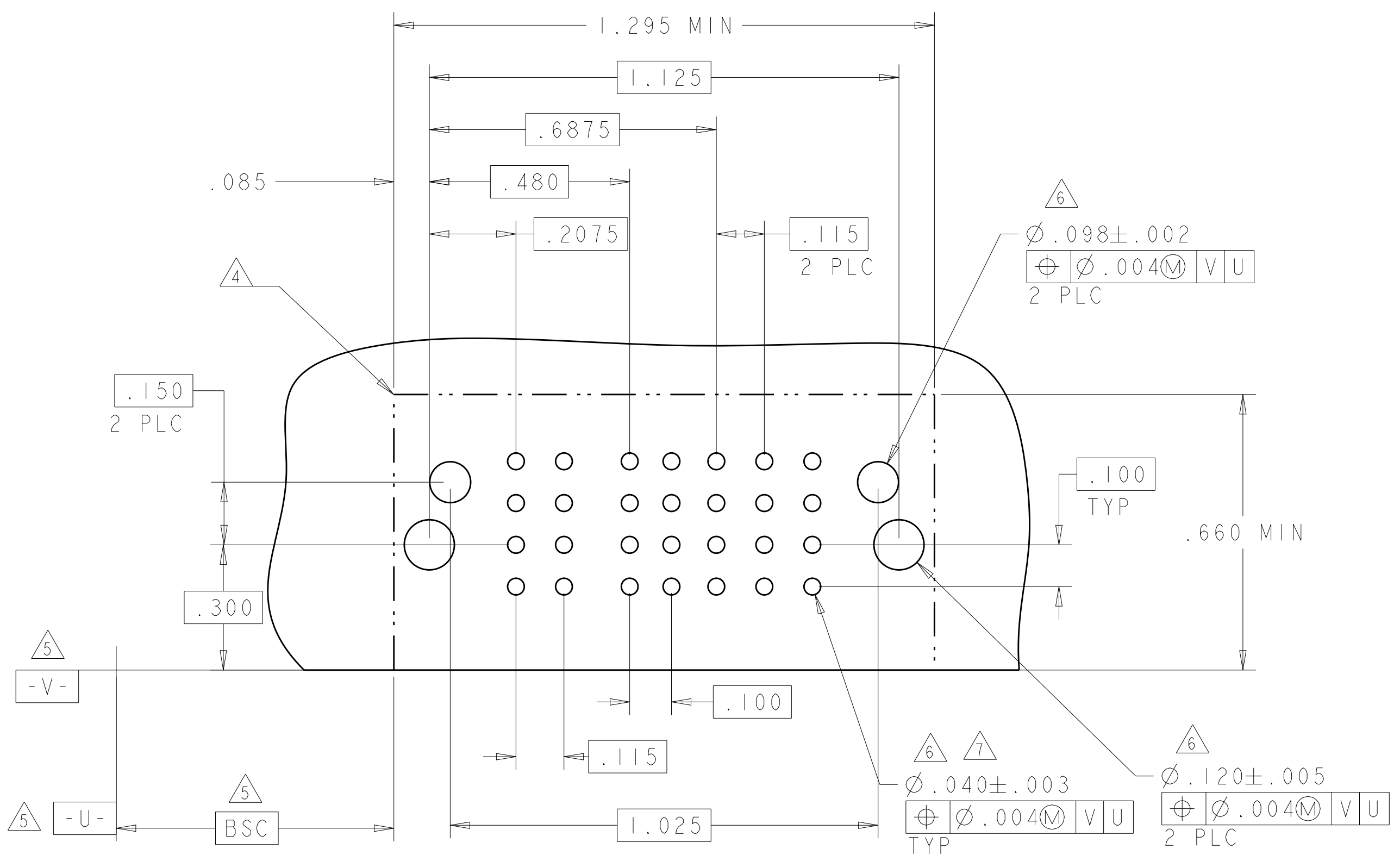
LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DWN
ES	00	-	-	SEE SHEET 1	-	-

PART NUMBER	ROWS		POWER								SIGNAL						POWER			
			LP1	LP2	LP3	LP4	LP5	LP6	LP7	LP8	1	2	3	4	5	6	PI	P2	P3	
4-6450830-8	D C B A		LM		LM		LM		LM		J	J	J	J	J	J	TM	TM	TM	
											K	K	K	K	K	K				
											N	N	N	N	N	N				
											S	S	S	S	S	S				
8LP + 24S + 3P																				

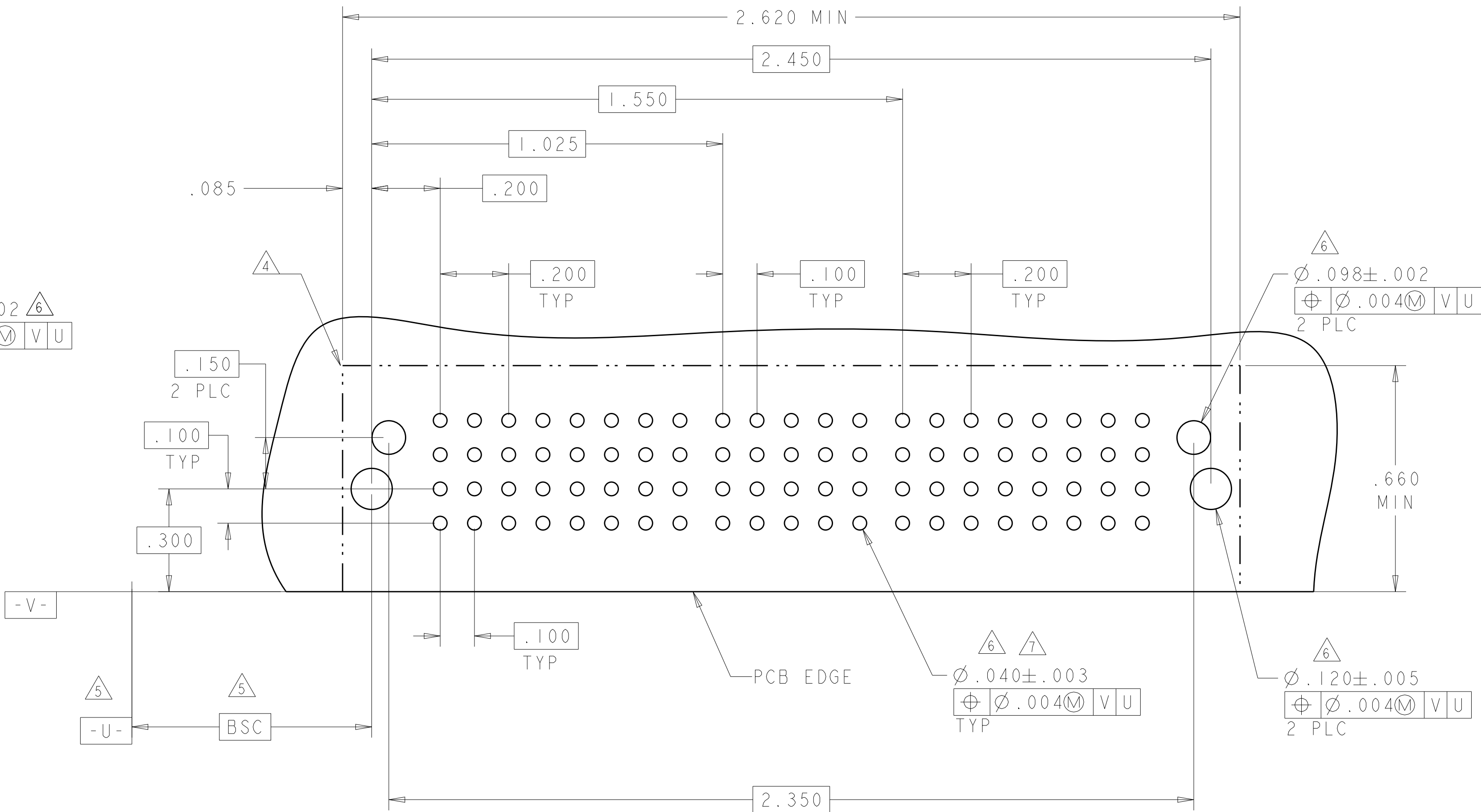
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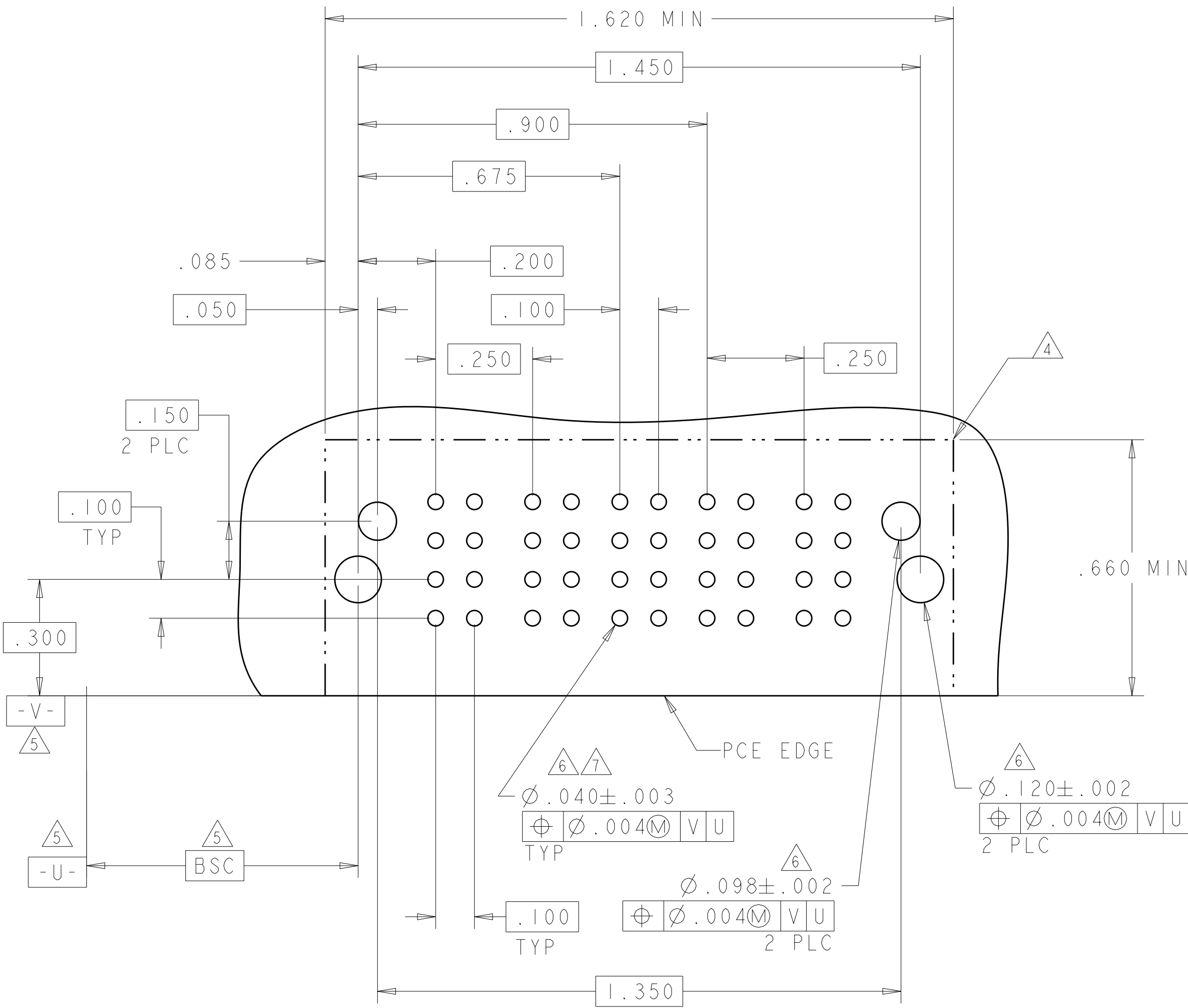


THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S.ZHAO	10APR2007		
		CHK S.ZHAO	10APR2007		
DIMENSIONS: INCHES		APVD S.ZHAO	-	NAME RIGHT ANGLE WITH SHORT GUIDES AND LP CONTACTS ASSEMBLY MULTI-BEAM XLE	
		PRODUCT SPEC 108-2292		SIZE A1	
		APPLICATION SPEC 114-13251		CAGE CODE 00779	
MATERIAL -		WEIGHT -		DRAWING NO C=6450830	
		CUSTOMER DRAWING		RESTRICTED TO -	
				SCALE 4:1	
				SHEET 24	
				OF 42	
				REV S2	

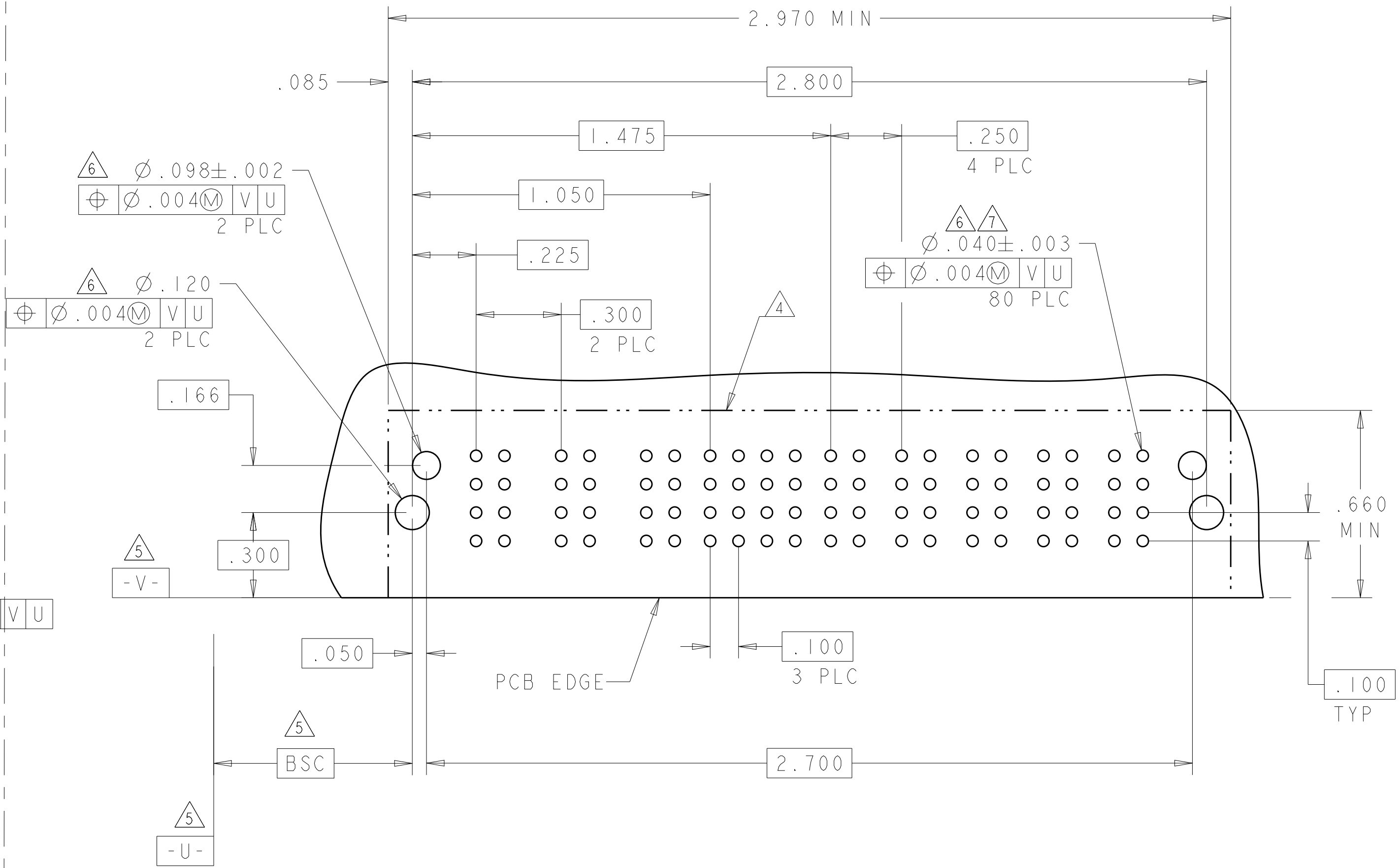
[illegible]4805 (3/11)

PART NUMBER	ROWS		POWER				SIGNAL					POWER				
			P1	P2	P3	P4	1	2	3	4	5	P5	P6	P7	P8	
5-6450830-2	D		TM	TM	TM	TM	J	J	J	J	J	TM	TM	TM	TM	
	K						K	K	K	K						
	N						N	N	N	N						
	H						S	S	S	S						
	A	HD														
4P + 20S + 4P																

4805 (3/11)

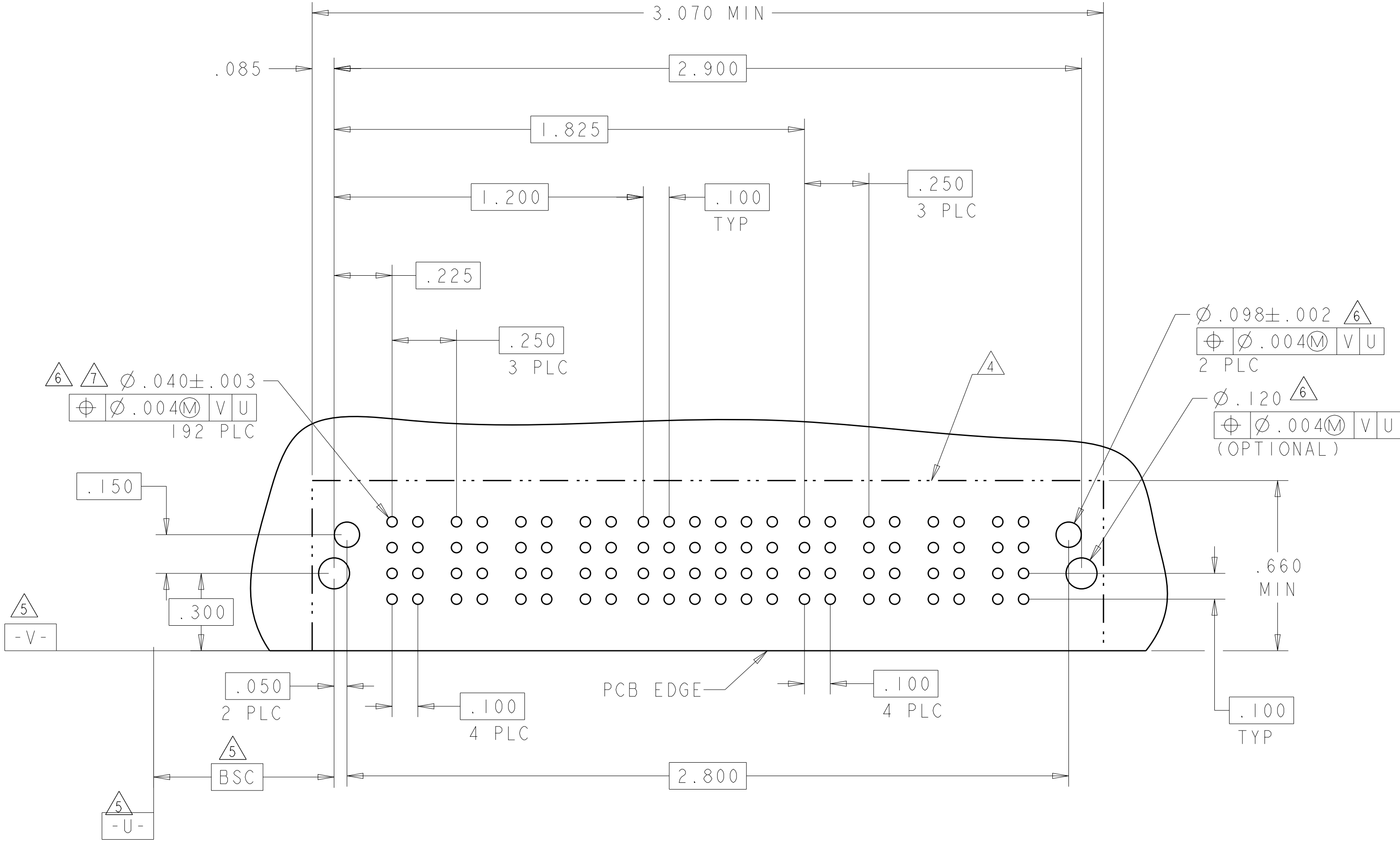
[illegible]4805 (3/11)

PART NUMBER	ROWS	POWER			SIGNAL				POWER						
		P1	P2	P3	1	2	3	4	P4	P5	P6	P7	P8		
5-6450830-6	C		TM	TM	TM	J	J	J	J	TM	TM	TM	TM	TM	
	K					K	K	K							
	N					N	N	N							
	S					S	S	S							
	A	HD													HD
3ACP + 16S + 5P															

4805 (3/11)

LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-	SEE SHEET 1		-	-	-

PART NUMBER	ROWS		POWER				SIGNAL						POWER				
			P1	P2	P3	P4	1	2	3	4	5	6	P5	P6	P7	P8	
5-6450830-7	D		TM	TM	TM	TM	J	J	J	J	J	J	TM	TM	TM	TM	
	C						K	K	K	K	K	K					
	B						N	N	N	N	N	N					
	A						HD	S	S	S	S	S					
4P + 24S + 4P																	

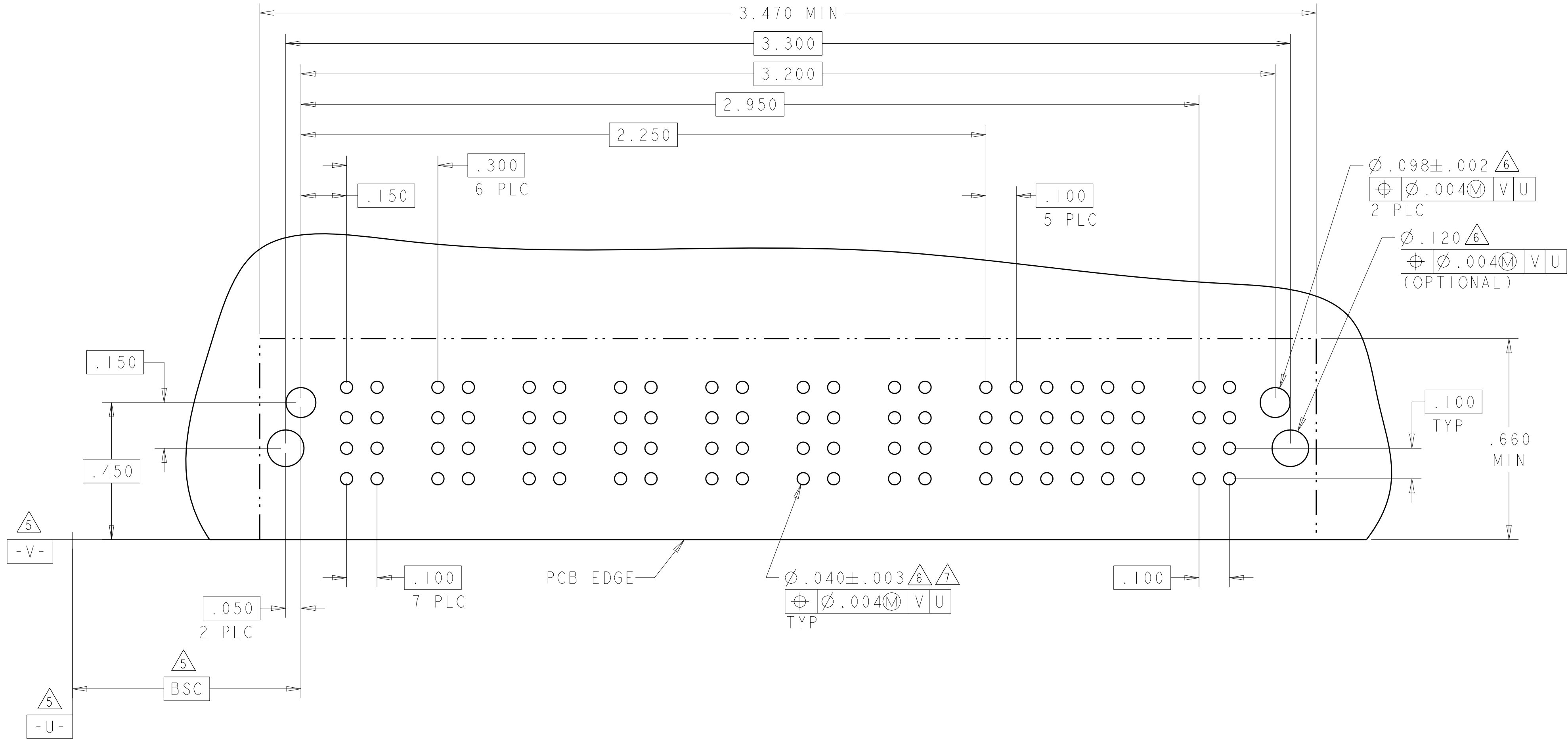


THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S. ZHAO	10APR2007		
		CHK S. ZHAO	10APR2007		
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
		0 PLC ±"		PRODUCT SPEC	
		1 PLC ±"		108-2292	
		2 PLC ±.01		APPLICATION SPEC	
		3 PLC ±.005		114-13251	
		4 PLC ±.0020		WEIGHT	
		ANGLES ±2°		CUSTOMER DRAWING	
MATERIAL		FINISH		SCALE	
-		-		4:1	
				SHEET 29 OF 42	
				REV S2	

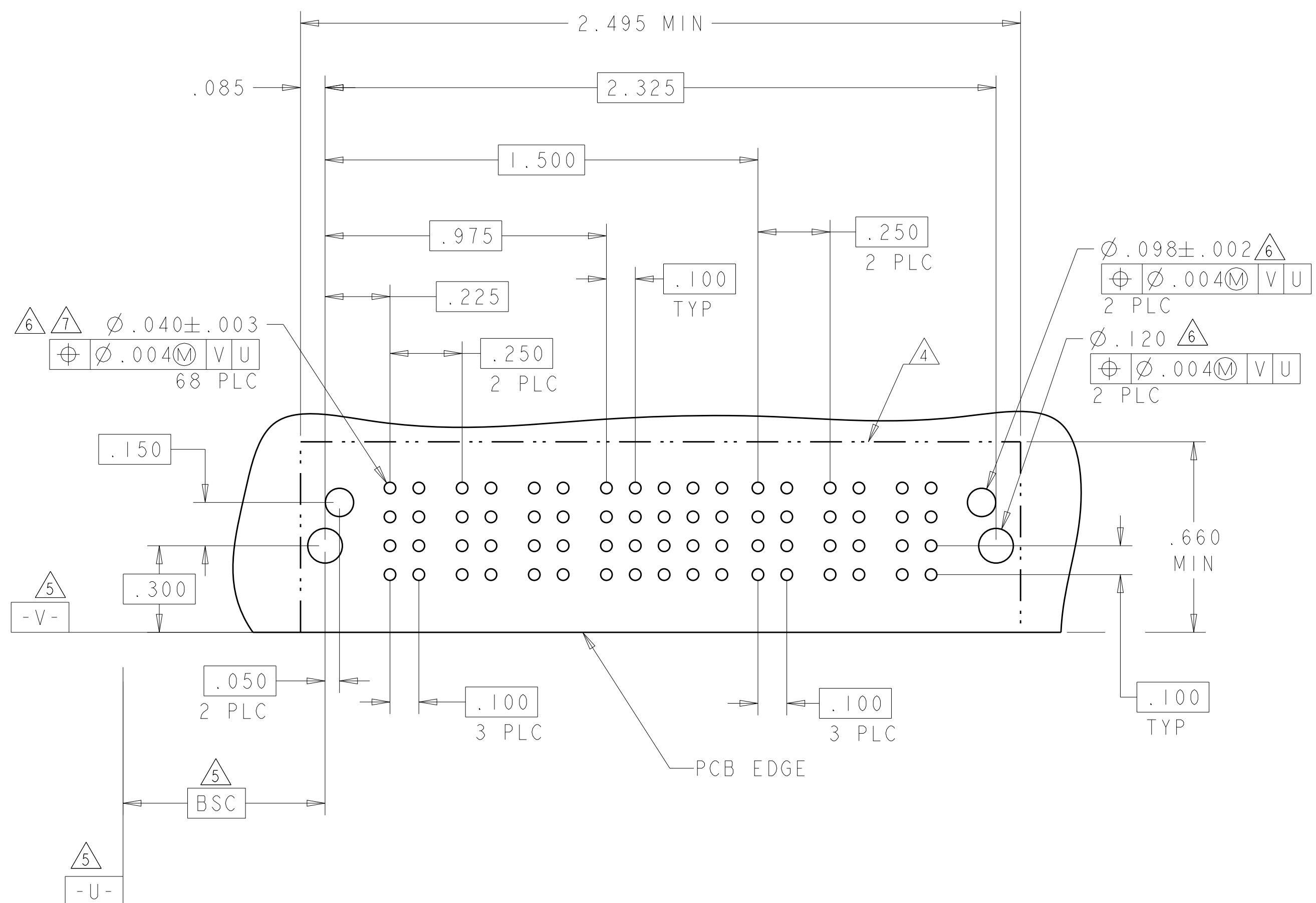
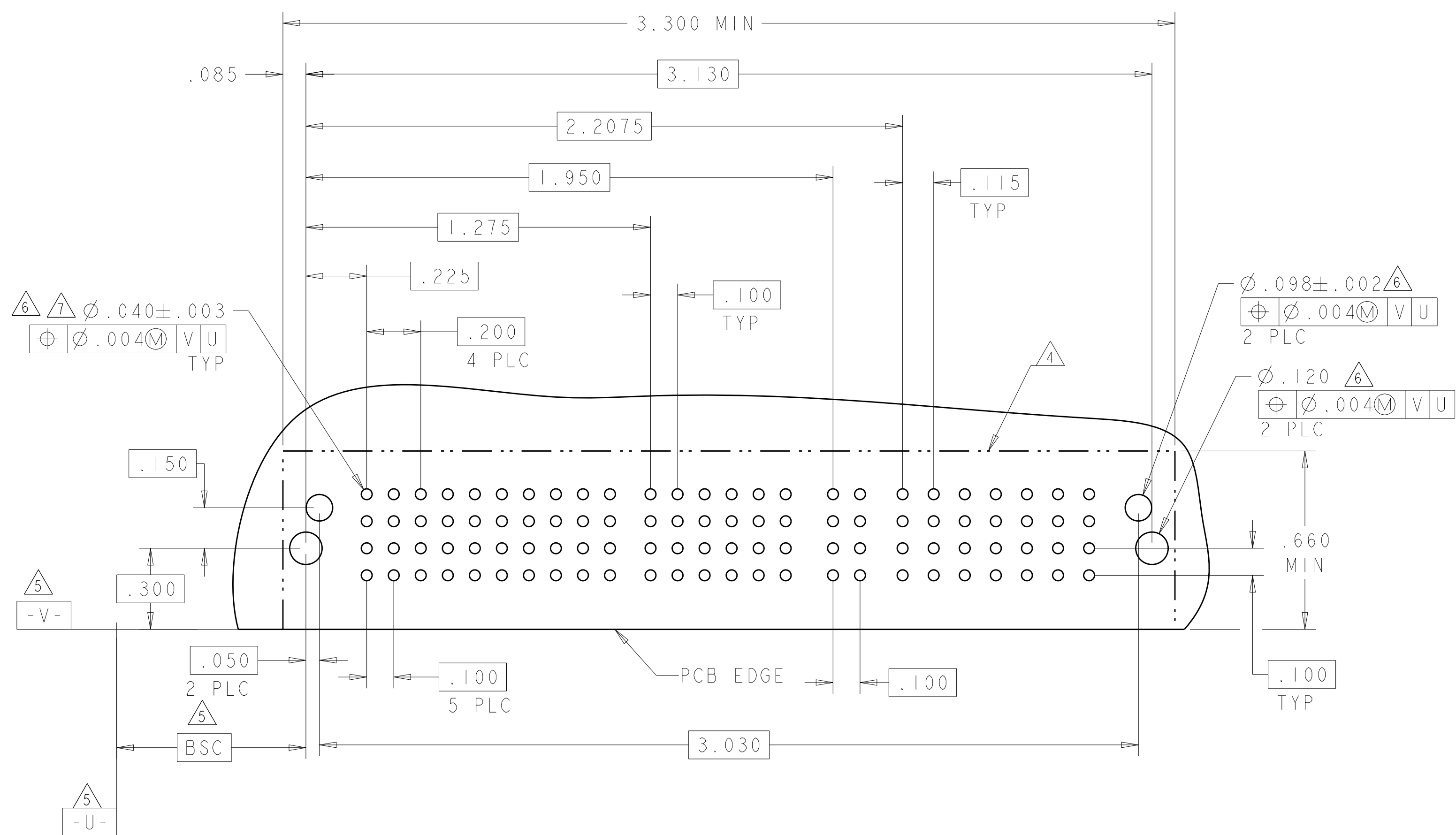
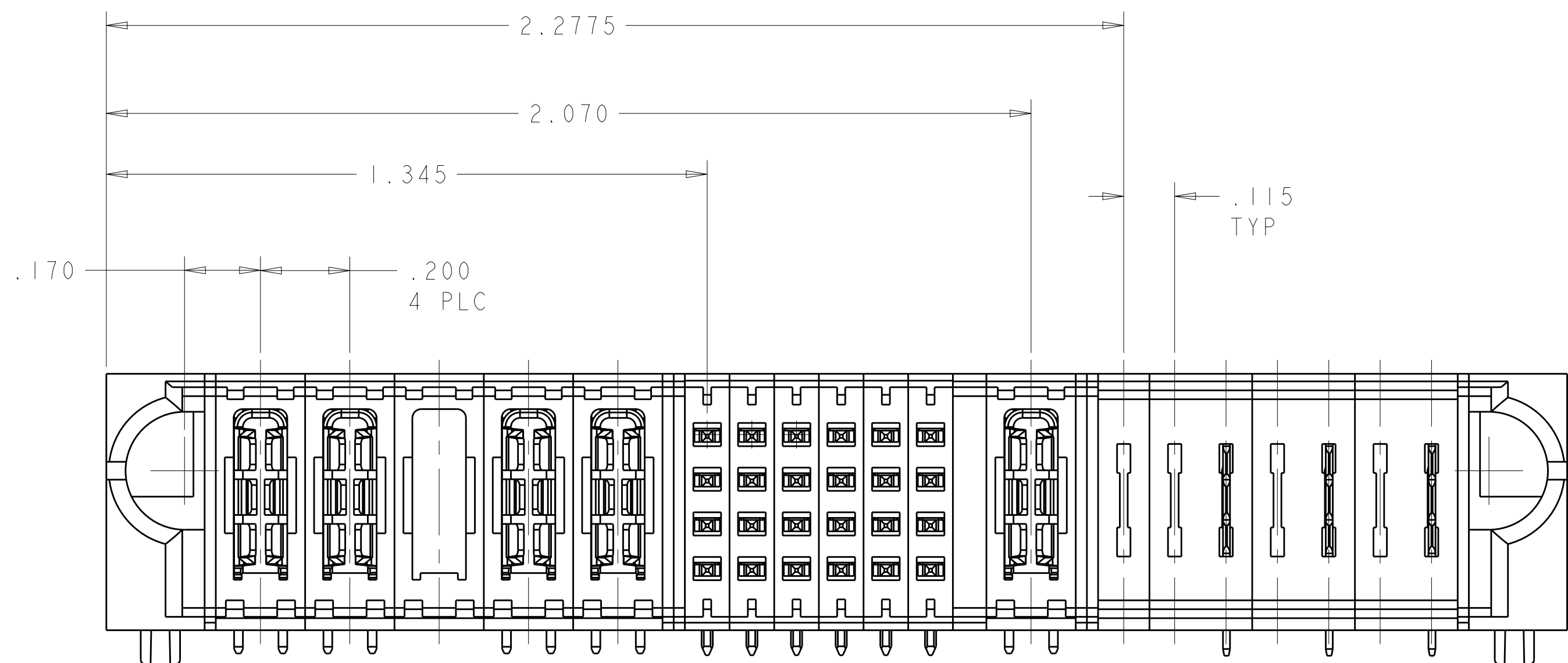
LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

N6

PART NUMBER	ROWS		POWER							SIGNAL							
			P1	P2	P3	P4	P5	P6	P7	1	2	3	4	5	6		
5-6450830-8	D		TM	TM	TM	TM	TM	TM	TM	FJ	FJ	FJ	FJ	FJ	FJ	TM	
	C									K	K	K	K	K	K		
	B									N	N	N	N	N	N		
	A	HD								S	S	S	S	S	S		HD
7ACP + 24S + 1P																	



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S. ZHAO	10APR2007	 TE Connectivity					
		CHK S. ZHAO	10APR2007						
DIMENSIONS: INCHES		APVD S. ZHAO	-	NAME RIGHT ANGLE WITH SHORT GUIDES AND LP CONTACTS ASSEMBLY MULTI-BEAM XLE	SIZE A	CAGE CODE 100779	DRAWING NO C-6450830	RESTRICTED TO -	
		PRODUCT SPEC							
		108-2292							
		APPLICATION SPEC							
		114-13251							
MATERIAL -		WEIGHT -							
FINISH -		CUSTOMER DRAWING		SCALE 4:1		SHEET 30		OF 42	REV S2

[illegible]

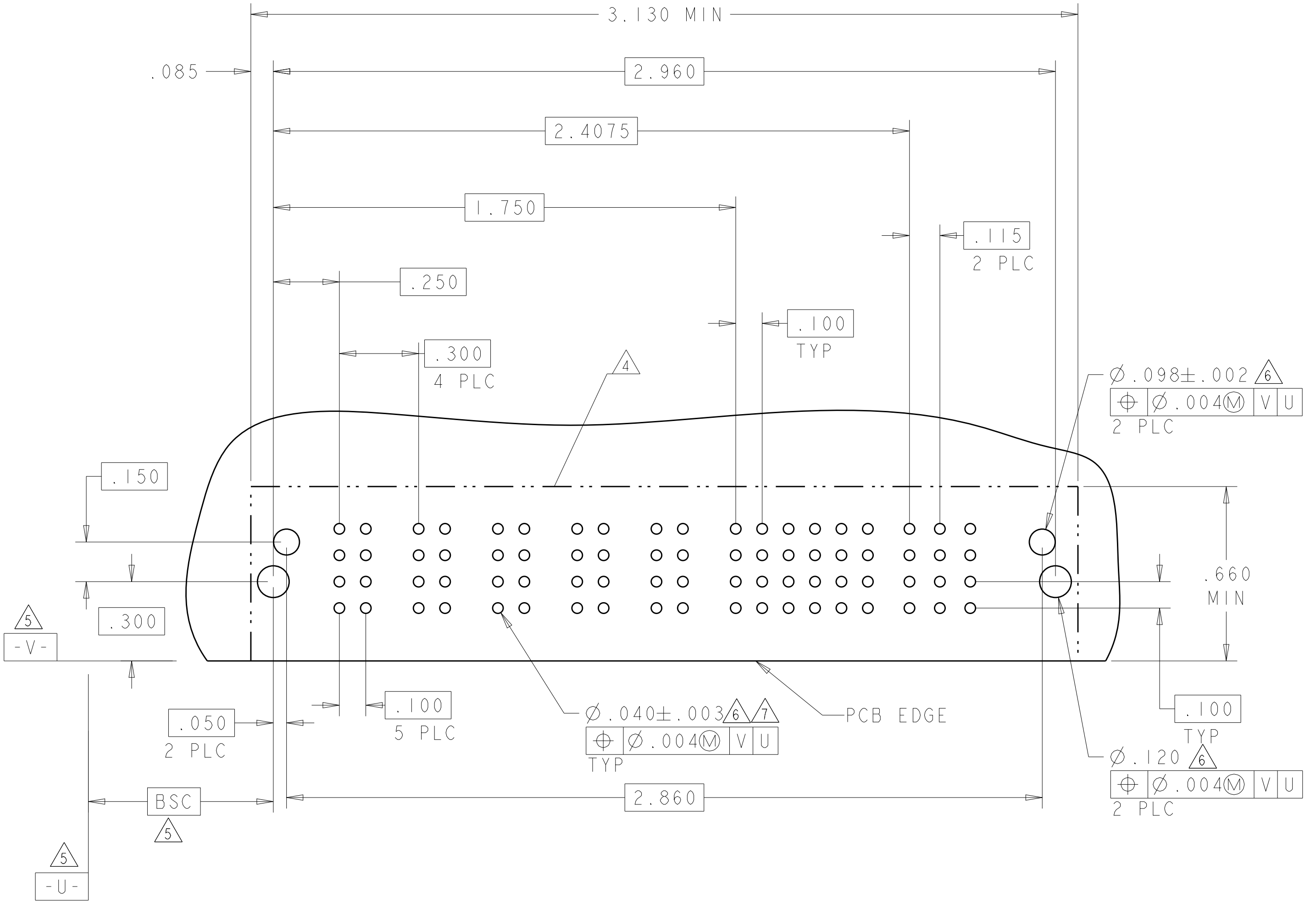
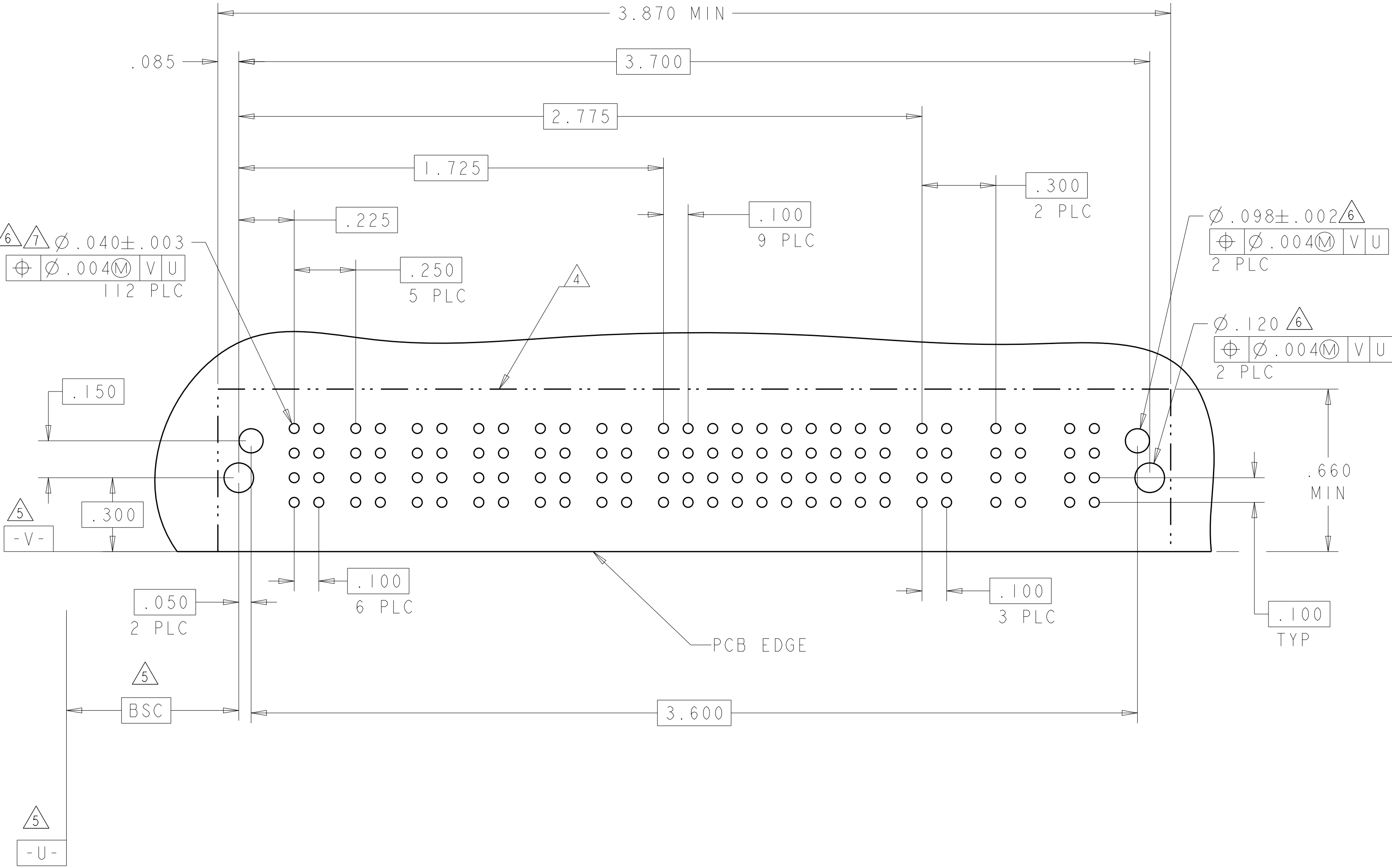
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S. ZHAO 10APR2007 CHG S. ZHAO 10APR2007 APP'D S. ZHAO		 TE Connectivity	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.01 1 PLC ±.01 2 PLC ±.005 3 PLC ±.002 ANGLES ±°		NAME RIGHT ANGLE WITH SHORT GUIDES AND LP CONTACTS ASSEMBLY MULTI-BEAM XLE	
		PRODUCT SPEC 108-2292 APPLICATION SPEC 114-13251 WEIGHT -		SIZE CAGE CODE DRAWING NO A100779 C6450830	
MATERIAL - FINISH -		CUSTOMER DRAWING		RESTRICTED TO - SCALE 4:1 SHEET 31 OF 42 REV S	

LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

PART NUMBER	ROWS		POWER						SIGNAL						POWER				
			P1	P2	P3	P4	P5	P6	1	2	3	4	5	6	P7	P8	P9		
6-6450830-3	D		TM	TM	TM	TM	TM	TM	J	J	J	J	J	J	TM	TM	TM		
	K								K	K	K	K	K						
	N								N	N	N	N	N						
	S								S	S	S	S	S						
6P + 40S + 3ACP		HD																	HD

PART NUMBER	ROWS		POWER					SIGNAL						POWER				
			P1	P2	P3	P4	P5	1	2	3	4	5	6	LP1	LP2	LP3	LP4	
6-6450830-6	D		TM	TM	TM	TM	TM	J	J	J	J	J	J	LMF	LM	LM		
	K							K	K	K	K	K						
	N							N	N	N	N	N						
	S							S	S	S	S	S						
5ACP + 24S + 4LP																		

NO CONTACTS LOADED



THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN S.ZHAO 10APR2007
CHK S.ZHAO 10APR2007
APVD S.ZHAO -

DIMENSIONS:
INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±.
1 PLC ±.01
2 PLC ±.01
3 PLC ±.005
4 PLC ±.0020
ANGLES ±2°
FINISH -

MATERIAL -

PRODUCT SPEC 108-2292
APPLICATION SPEC 114-13251
WEIGHT -

CUSTOMER DRAWING

NAME

RIGHT ANGLE WITH SHORT GUIDES AND LP CONTACTS ASSEMBLY MULTI-BEAM XLE

SIZE CAGE CODE DRAWING NO

A100779C=6450830

RESTRICTED TO

-

SCALE 4:1

SHEET 32 OF 42

REV S2

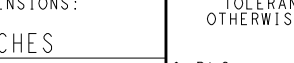
TE Connectivity

[illegible]4805 (3/11)

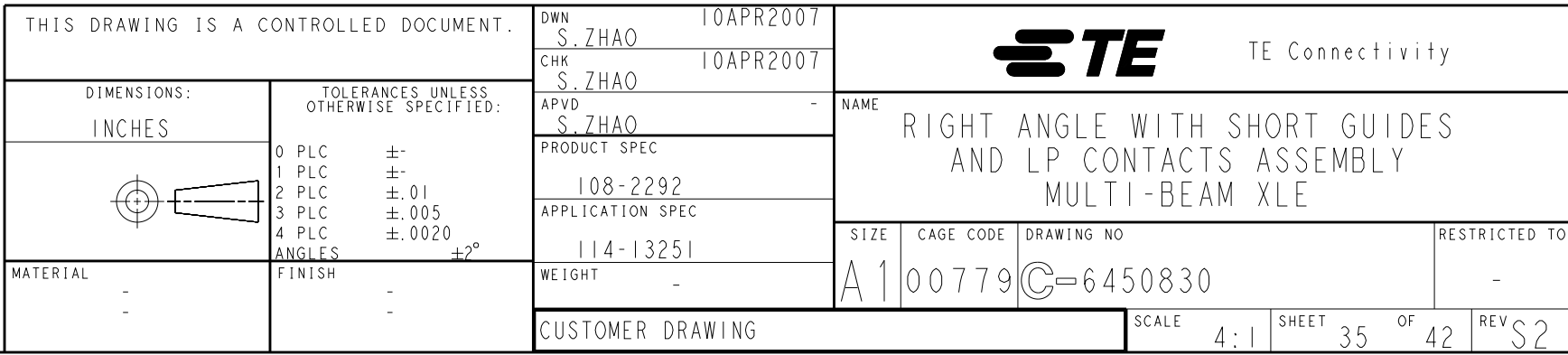
PART NUMBER	ROWS		LOW POWER						SIGNAL																								LOW POWER											
			LP1	LP2	LP3	LP4	LP5	LP6	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	20	21	22	23	24	LP7	LP8	LP9	LP10									
6-6450830-9	D		LMF	LM	LM	LM	LMF	LM	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	LMF	LM	LM	LM						
	C								K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K						K	K	K	K	K
	B								N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N						N	N	N	N	N
	A	HD							S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S						S	S	S	S	S
6LP + 96S + 4LP																																												

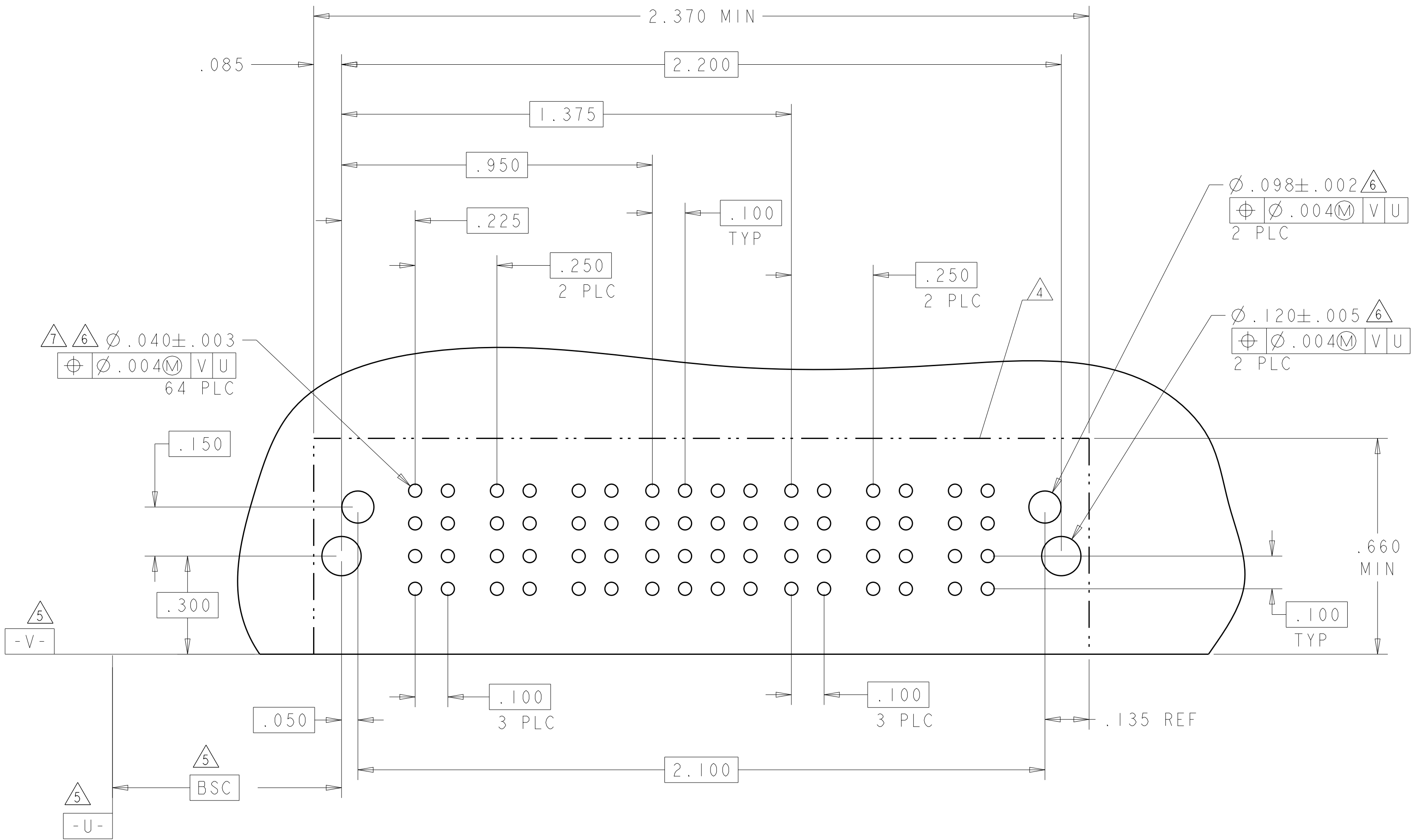
This mechanical drawing shows the edge view of a PCB, detailing its dimensions and tolerances. The drawing includes the following features and specifications:

- Overall Dimensions:**
 - Top width: 4.120 MIN
 - Bottom width: 3.850
 - Left side width: .085
 - Right side width: .115 (3 PLC)
- Internal Dimensions and Tolerances:**
 - Top internal width: 3.3975
 - Top internal width (left): .940
 - Top internal width (right): .100 (TYP)
 - Top internal width (left): .2075
 - Top internal width (right): .115 (5 PLC)
 - Bottom internal width: .050 (2 PLC)
 - Bottom internal width (left): .150
 - Bottom internal width (right): .100 (TYP)
- Surface Features and Tolerances:**
 - Top surface: $\varnothing .098 \pm .002$ (6) (2 PLC)
 - Bottom surface: $\varnothing .040 \pm .003$ (6) (7) (TYP) ($\varnothing .004$ M) (V) (U)
 - Right side: $\varnothing .120$ (6) (2 PLC) ($\varnothing .004$ M) (V) (U)
- Other Features:**
 - PCB EDGE
 - BSC (Bottom Surface Center)
 - Top surface: .300
 - Bottom surface: .660 MIN

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S_ZHAO 10APR2007		 TE Connectivity	
DIMENSIONS: INCHES		CHG S_ZHAO 10APR2007			
		APVD S_ZHAO -			
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME RIGHT ANGLE WITH SHORT GUIDES AND LP CONTACTS ASSEMBLY MULTI-BEAM XLE	
		0 PLC ±.			
		1 PLC ±.			
		2 PLC ±.01			
		3 PLC ±.005		PRODUCT SPEC 108-2292 APPLICATION SPEC 114-13251	
		4 PLC ±.0020			
		ANGLES ±°			
		FINISH			
MATERIAL		WEIGHT -		SIZE CAGE CODE DRAWING NO RESTRICTED TO A 100779 © 6450830 -	
		CUSTOMER DRAWING		SCALE 4:1 SHEET 34 OF 42 REV S2	

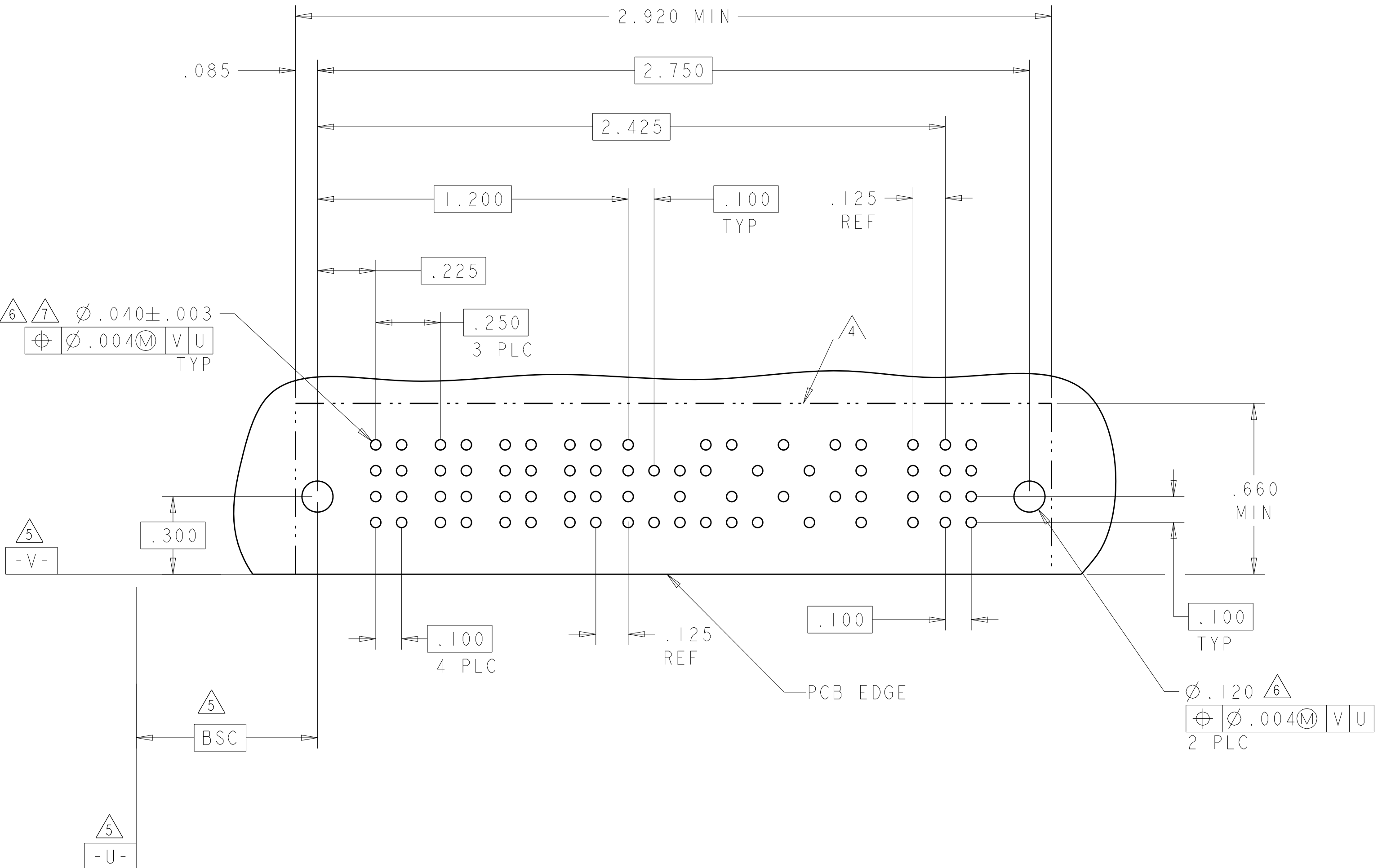
Timing diagram for the 4-bit parallel adder showing the propagation of a carry signal through four full adders. The carry signal starts at 0.300 (3 PLC) and propagates through the first, second, third, and fourth full adders, with delays of 0.350, 0.250, and 0.275 PLC respectively. The final carry signal is 0.275 (8 PLC).



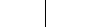
[illegible]4805 (3/11)

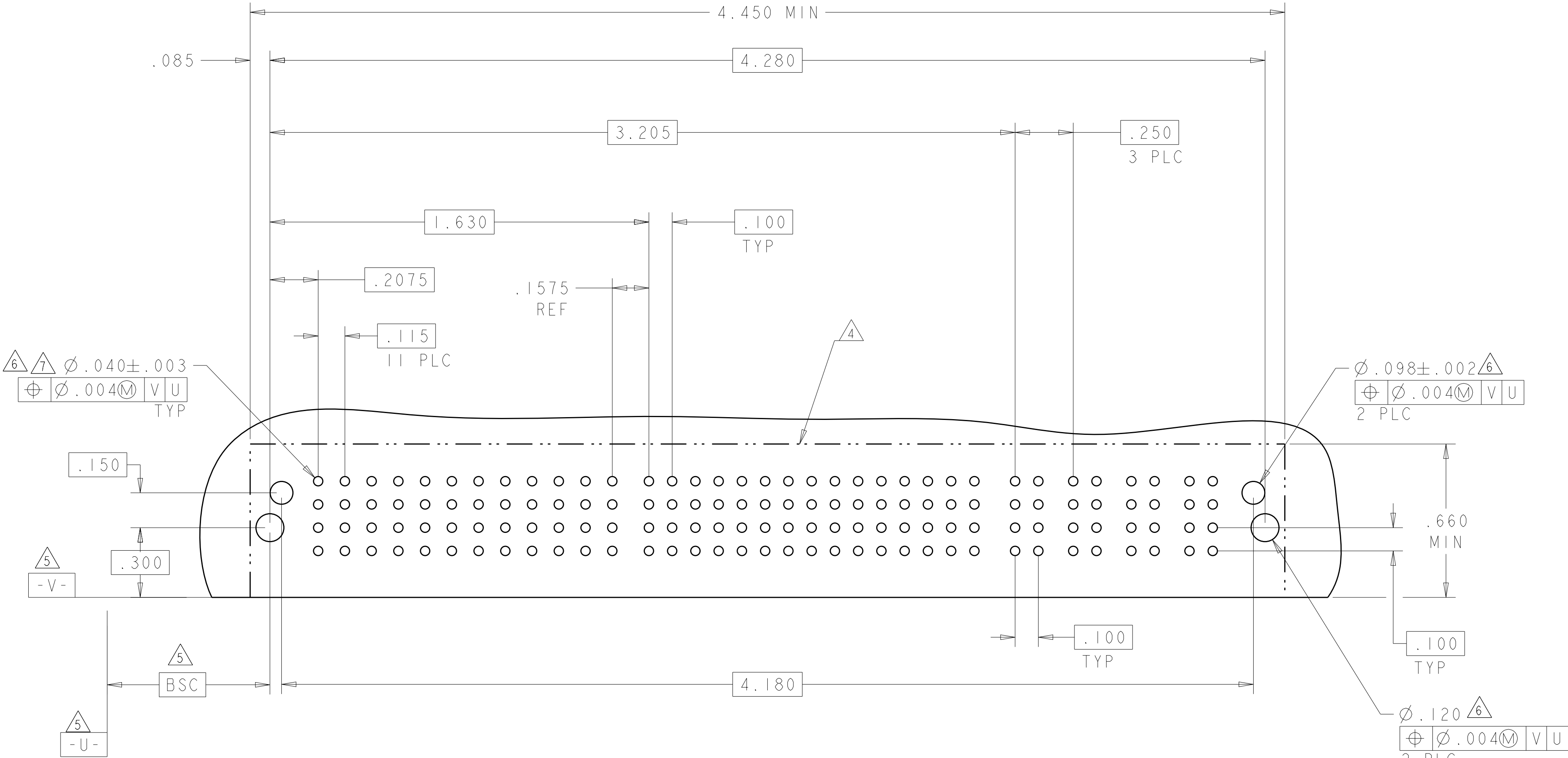
PART NUMBER	ROWS		POWER				SIGNAL												POWER	
			P1	P2	P3	P4	I	2	3	4	5	6	7	8	9	10	11	12	P4	
7-6450830-7	D		TM	TM	TM	TM	E			E	J		J		J	E		E	TM	
	C						F	F	F	K		K		F		F				
	B						G		G	N		N		G		N				
	A						H	H	H	H	H	S		H		H				
4P + 48S + 1P																				

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S_ZHAO		10APR2007	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		 TE Connectivity	
		1 PLC ±.01		NAME RIGHT ANGLE WITH SHORT GUIDES AND LP CONTACTS ASSEMBLY MULTI-BEAM XLE	
		2 PLC ±.01			
		3 PLC ±.005			
		4 PLC ±.0020			
MATERIAL -		FINISH -		SIZE A	
		WEIGHT -		CAGE CODE 00779	
		CUSTOMER DRAWING		DRAWING NO C-6450830	
				RESTRICTED TO -	
				SCALE 4:1	
				SHEET 37 OF 42	
				REV S2	



LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

PART NUMBER	ROWS		LOW POWER												SIGNAL															POWER						
			LP1	LP2	LP3	LP4	LP5	LP6	LP7	LP8	LP9	LP10	LP12	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	P1	P2	P3	P4				
7-6450830-8	D		LM	LM	LM	LM	LM	LM	LM	LM	LM	LM	LM	J	J	J	J	J	J	J	J	J	J	J	J	J	J	TM	TM	TM	TM					
	C													K	K	K	K	K	K	K	K	K	K	K	K	K	K						K			
	B													N	N	N	N	N	N	N	N	N	N	N	N	N	N						N	N		
	A													S	S	S	S	S	S	S	S	S	S	S	S	S	S						S	S		
12LP + 60S + 4P																																	HD			

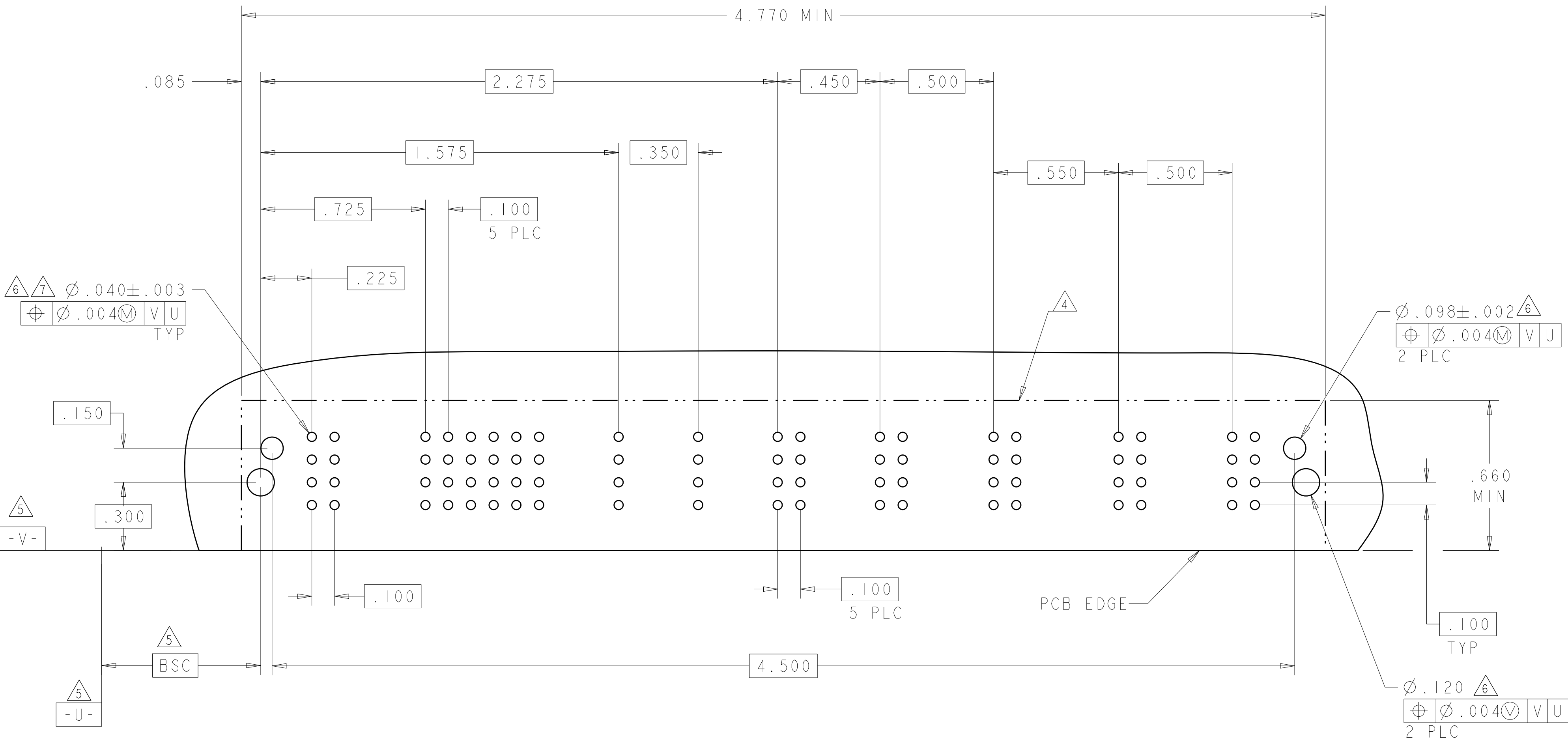


[illegible]4805 (3/11)

NO CONTACT LOADED

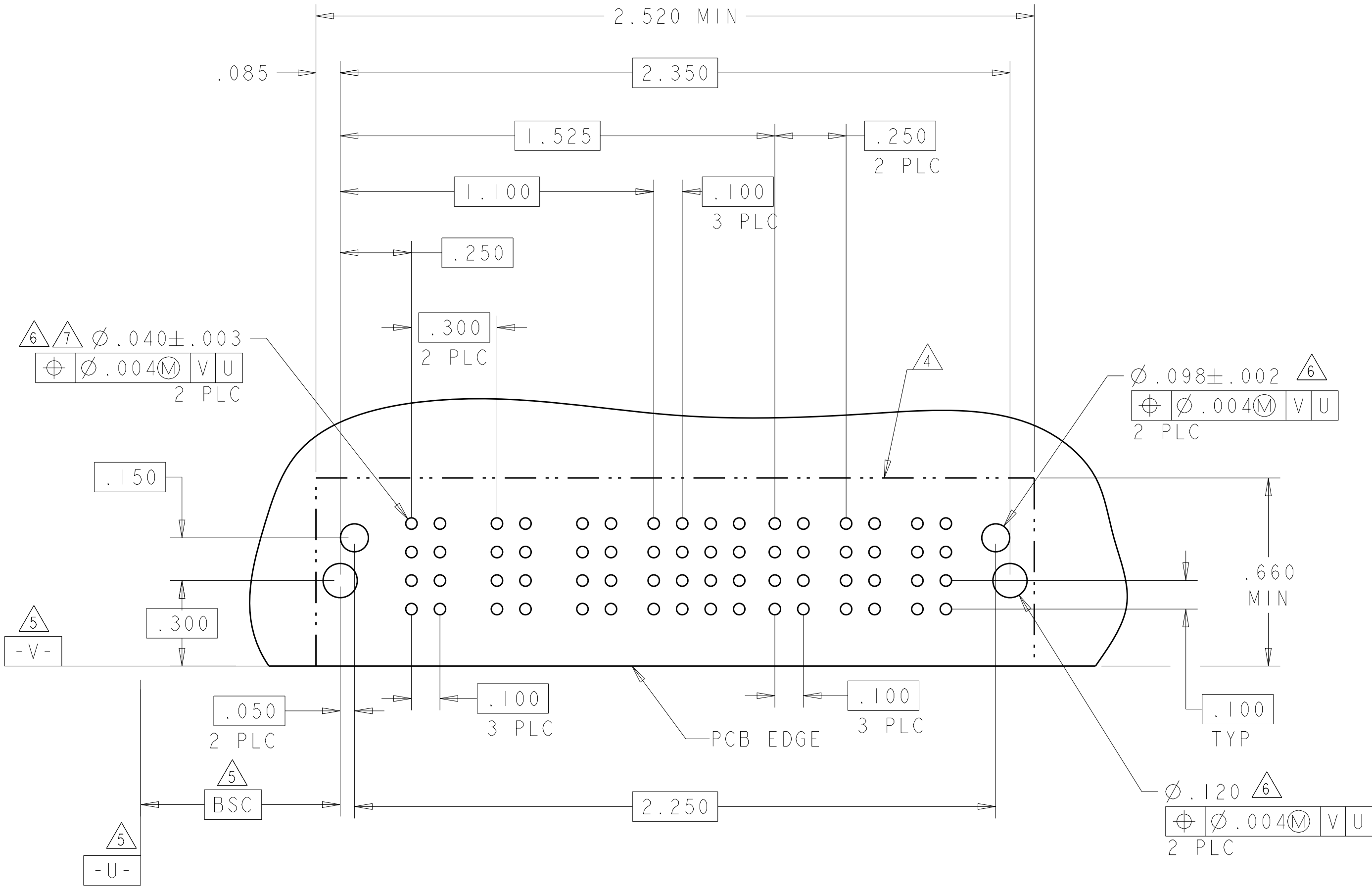
NO CONTACTS LOADED

NO CONTACTS LOADED

4805 (3/11)

LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DWN
ES	00	-	-	SEE SHEET 1	-	-

PART NUMBER	ROWS		POWER			SIGNAL				POWER			
			P1	P2	P3	1	2	3	4	P4	P5	P6	
8-6450830-0	D		TM	TM	TM	J	J	J	J	TM	TM	TM	
	K					K	K	K					
	N					N	N	N					
	S					S	S	S					
3ACP + 16S + 3P													



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		CHK S. ZHAO	10APR2007		
DIMENSIONS: INCHES		APVD S. ZHAO	-	NAME RIGHT ANGLE WITH SHORT GUIDES AND LP CONTACTS ASSEMBLY MULTI-BEAM XLE	
		PRODUCT SPEC		SIZE	
		108-2292		CAGE CODE	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPLICATION SPEC		DRAWING NO	
		114-13251		REV	
MATERIAL		WEIGHT		CUSTOMER DRAWING	
-		-		SCALE 4:1	
				SHEET 41 OF 42	
				REV S2	

- NO CONTACTS LOADED

