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LOC

DIST

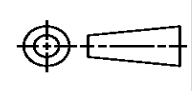
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	E1	ECR-16-009822	13JUL2016	GK	SD

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2150614-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1339687
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1339687

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity	
		CHK	GOPALAKRISHNA HV			
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		
		0 PLC ±		APVD		
		1 PLC ±		STOUGH DALE		
		2 PLC ±		PRODUCT SPEC		
		3 PLC ±		APPLICATION SPEC		
4 PLC ±		4 PLC ±		SIZE		
ANGLES ±		FINISH		CAGE CODE		DRAWING NO
MATERIAL				A 3		©- 1339687
				WEIGHT		RESTRICTED TO
				CUSTOMER DRAWING		SCALE
				SHEET 1 OF 2		REV E1

SET UP GAGE
458638-3

REVISIONS					
P	LTN	DESCRIPTION	DATE	DWN	APVD
	E	ECR-12-013836	02AUG2012	L. Z	S. X

TERMINALS APPLIEDC

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

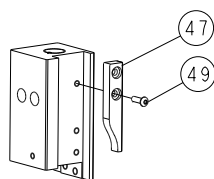
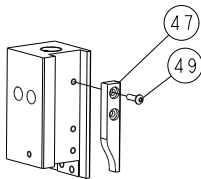
B

△5 CUT TO LENGTH AT ASSEMBLY.

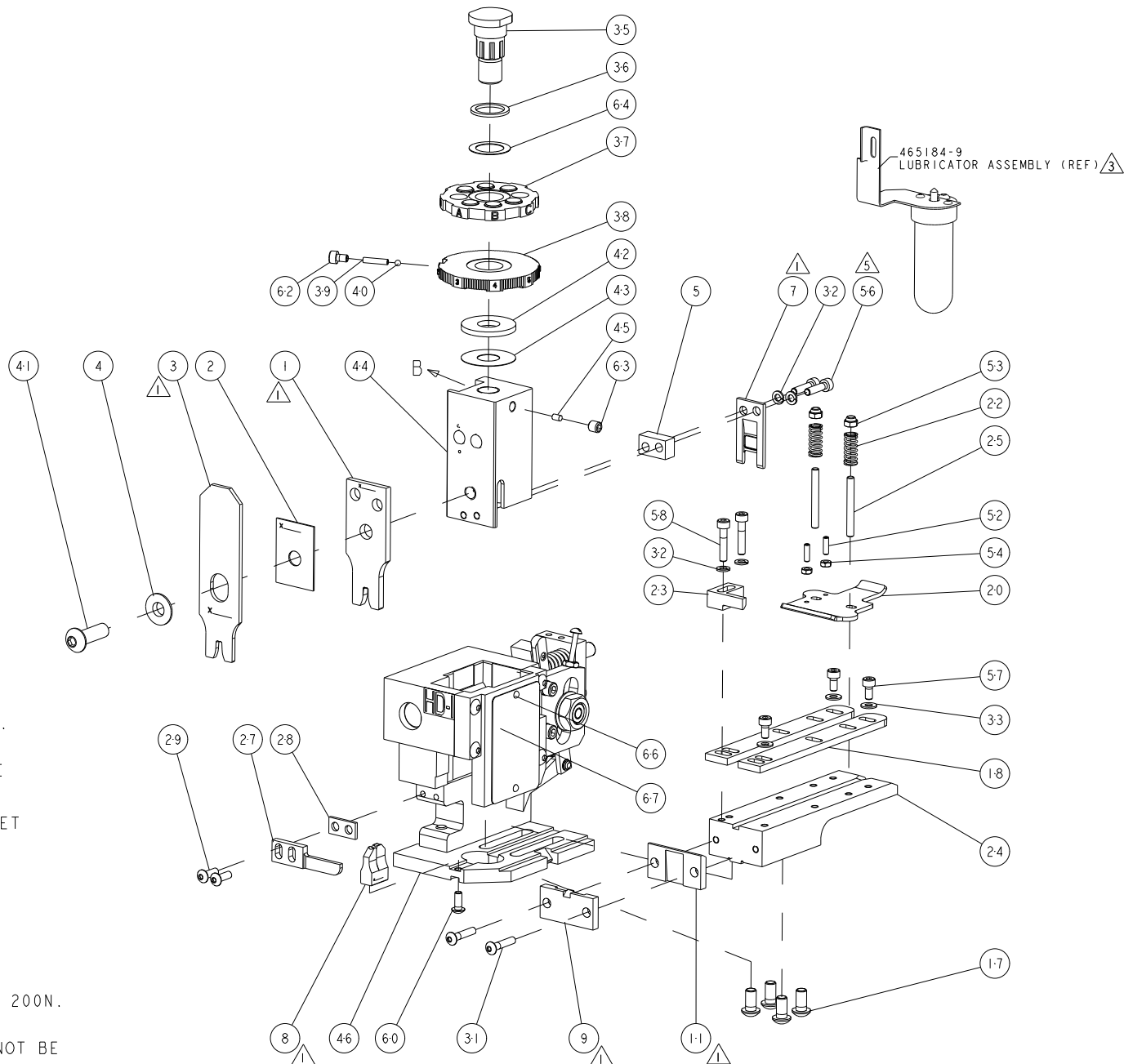
7 4.00mm² WIRE SIZE WILL NOT MEET TENSILE VALUE
SHOWN ON DRG C1544454. ACHIEVABLE TENSILE VALUE IS 200N.

8 INSULATION CRIMP HEIGHTS SHOWN ON DRG CI544454 CANNOT BE
RECOMMENDED BY TYCO ELECTRONICS UK LTD.

POST-FEED 40mm STROKE



AMP 4805 REV 31MAR2000



	-	1	1	1338705-2	DOCUMENTATION PACKAGE	71
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	-	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63
	-	1	1	18023-9	SCR, SKT HD CAP M4 X 6.0	62
	-	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	60
	-	2	2	1-18023-4	SCR, SKT HD CAP M4 X 20.0	58
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	-	2	2	2-18032-2	SCR, SET, FLT POINT M3 X 10.0	52
	-	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	49
	-	1	1	1338676-1	CAM, UNIVERSAL POST-FEED	47
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	-	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	31
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	-	4	4	1-18024-8	SCR, BTN SKT HD CAP (M6 X 12.0)	17
△	-	1	1	240833-4	PLATE, REAR SHEAR	11
	-	-	-	-	-	10
△	-	1	1	4-690495-6	PLATE, FRONT SHEAR	9
△	1	2	1	4-1633383-1	ANVIL, COMBINATION	8
△	-	1	1	690474-2	BLADE, SLUG	7
	-	-	-	-	-	6
	-	1	1	7-240641-2	SPACER	5
	-	1	1	238009-4	BLOCK, FL CRIMPER SPACER	4
△	1	2	1	7-1633471-1	CRIMPER, INSULATION F	3
	-	1	1	455888-7	SPACER, CRIMPER	2
△	1	2	1	9-1673600-8	CRIMPER, WIRE	1
	-77	-71	-1	PART NO	DESCRIPTION	ITEM NO

THIS DRAWING IS A COMPUTER GENERATED FILE. ALL DIMENSIONS AND TOLERANCES SHOWN ON THIS DRAWING ARE THE PROPERTY OF THE COMPANY. NO PARTS OR MATERIALS SHOULD BE SELECTED FOR THE LATTER REASON.		DWN 24JAN2008 L OF THOUSE CVD APVD 24JAN2008 W CLIFFORD PRODUCT SPEC APPLICATION SPEC		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.1 1 PLC ±.01 2 PLC ±.01 3 PLC ±.001 4 PLC ±.0001 ANGLES .5°		NAME END FEED HDI APPLICATOR	
		WEIGHT A 00779		SIZE CAGE CODE DRAWING NO C-1339687	
MATERIAL FINISH		CUSTOMER DRAWING		SCALE 3:5 SHEET 1 OF 1 REV F	

CUSTOMER VIEWABLE ASSEMBLY

DRAWING NUMBER - 1339687 SHEET 2 OF 2 REV. E1