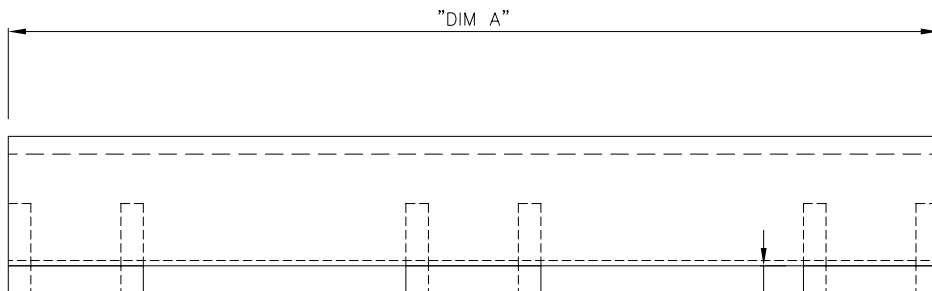
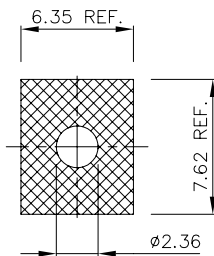


PRODUCT NUMBER 89628-XXX

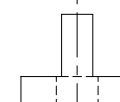
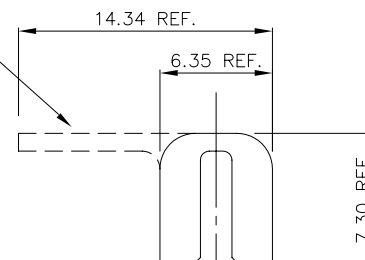
KEEP OUT AREA ON BOARD
FOR STIFFENER/INSERT
ATTACHMENT.

TAIL-PROTECT OPTION
(SEE CHART ON PAGE 2)

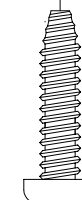


INSERTS SHOWN INSTALLED IN POSITION
SEE NOTE BELOW

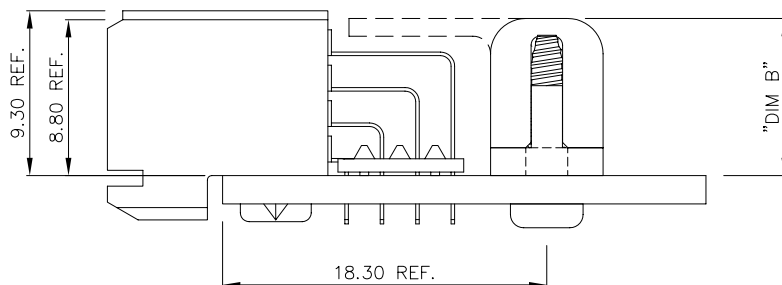
"DIM C"
CLEARANCE FOR
WASHOUT



TORX(tm) SELF-TAPPING
SCREW. REQUIRES A
#2 TORX(tm) DRIVER



NOTE: THIS PRODUCT COMES AS
A KIT AND IS UNASSEMBLED.
SEE CHART ON PAGE TWO FOR
MORE INFORMATION.



mat'l. code				surface		tolerance	projection	product family		
---				ISO 1302 ✓		ISO 406 ISO 1101	⌀	METRAL (tm)		
ltr	ecn	no	dr	date	tolerances unless otherwise specified		mm	title		
K	v22878	SCS		10/21/92	angles	linear	XX ±.01/.3	BOARD STIFFENER ASSEMBLY		
L	v23674	SCS		12/15/92			xxx ±.005/.13			
M	v30017	SCS		1/12/93	0°±2'		xxxx ±.0020/.050	scale 1:1		
N	v41850	SCS		12/01/94	dr	STU STONER	9/15/90	FCI		
P	v50964	SCS		7/31/95	enrg	R. DOUTRICH	9/15/90			
R	v70347	MDF		3/04/97	chr	STU STONER	9/15/90	dwg no 89628 sheet 1 of 2 size A3		
S	M06-0286	MNR		7/27/06	appd	STU STONER	9/15/90			
sheet	revision	S	S					type Product Customer Drawing		
index	sheet	1	2							

