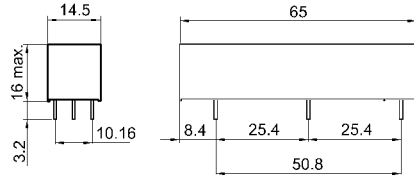


**DIMENSIONS (mm)**



**PINS**

Pins: Ø0.8 mm  
 L = 3.2±0.3 mm  
 Material: Cu-alloy tinned



**LAYOUT**

pitch 2.54 mm/Top view



**MARKING**



**MARKING**

MEDER-Label  
 Type/Layout  
 Production code,  
 EN60062/Factory code

Coil Data at 20 °C	Conditions	Min	Typ	Max	Unit
Coil resistance		234	260	286	Ohm
Coil voltage			12		VDC
Rated power			554		mW
Inductance			26		mH
Pull-In voltage				9	VDC
Drop-Out voltage		1			VDC

Contact data 83	Conditions	Min	Typ	Max	Unit
Contact rating	Any DC combination of V & A not to exceed their individual max.'s			50	W
Switching voltage	DC or Peak AC			7.500	V
Switching current	DC or Peak AC			3	A
Carry current	DC or Peak AC			5	A
Contact resistance static	Measured with 40% overdrive Start Value			150	mOhm
Insulation resistance	RH <45 %, 100 V test voltage	10			TOhm
Breakdown voltage	according to EN 60255-5	10			kV DC
Operate time incl. bounce	measured with 40% overdrive			3,2	ms
Release time	measured with no coil excitation			1,5	ms
Capacitance	@ 10 kHz across open switch		1		pF

Special Product Data	Conditions	Min	Typ	Max	Unit
Number of contacts			1		
Contact - form			A - NO		
Dielectric Strength Coil/Contact	according to EN 60255-5	10			kV DC
Insulation resistance Coil/Contact	RH <45%, 200 VDC test voltage	1			TOhm
Case colour			gray		
Housing material			Polycarbonat		
Sealing compound			Polyurethan		
Connection pins			Copper alloy tin plated		



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Item No.:  
**8512183002**  
Item:  
**HE12-1A83-02**

*Products for tomorrow...*

Environmental data	Conditions	Min	Typ	Max	Unit
Shock	1/2 sine wave duration 11ms			50	g
Vibration	from 10 - 2000 Hz			20	g
Operating temperature		-20		70	°C
Storage temperature		-35		105	°C
Soldering temperature	wave soldering max. 5 sec.			260	°C
Washability		fully sealed			

Modifications in the sense of technical progress are reserved

Designed at: 10.02.03    Designed by: BUNKE    Approval at: 27.01.11    Approval by: CRUF  
Last Change at: 13.02.12    Last Change by: WKOVACS    Approval at: 13.02.12    Approval by: CRUF

Version: 05