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LOC

DIST


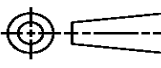
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-002793	25FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2150055-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1339725
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1339725

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity			
DIMENSIONS:		CHK RAGHAVENDRA					
		APVD RAGHAVENDRA		NAME END FEED HD-I APPLICATOR			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1339725	RESTRICTED TO
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV A1

THIS DRAWING IS A CONTROLLED DOCUMENT.

LAYOUT
L1339725


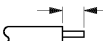


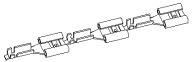


SET UP GAGE
458638-3

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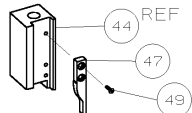
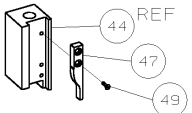
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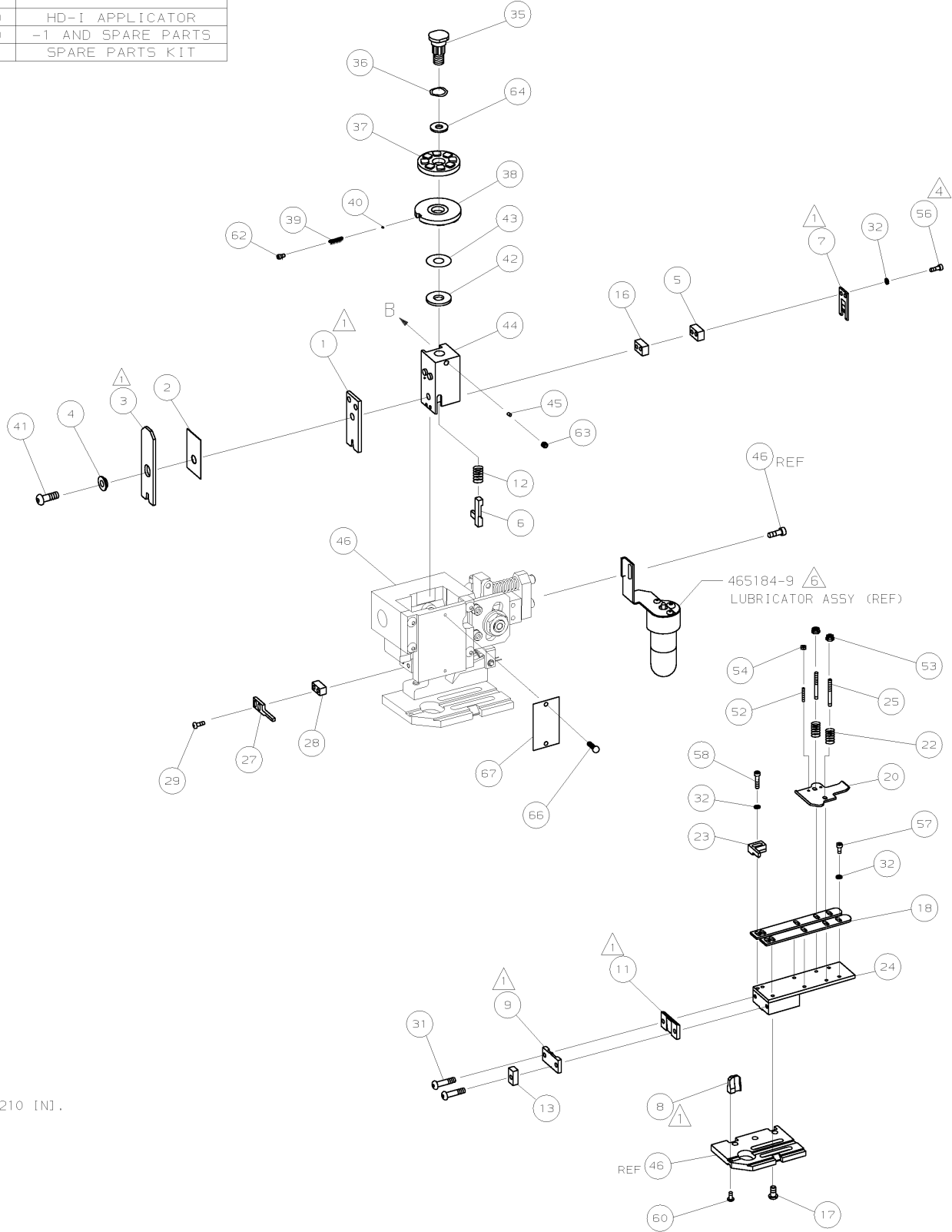
DRAWING MADE IN THIRD ANGLE PROJECTION

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1339725-1	A		BENCH & LEADMAKER	MECH POST FEED	HD-I APPLICATOR
7-1339725-1	A		BENCH & LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1339725-7	A		-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS				
TERMINAL NAME: .187 SERIES FASTON RECEPTACLE.				
CRIMP	SIZE	TYPE	RANGE	
WIRE	2.54 [.100 IN]	F	18-16 2X18 2X20 AWG (2X0.75mm ²)	
INSUL	5.33 [.210 IN]	F	5.33 MAX [.210 IN MAX] 	
WIRE STRIP LENGTH 4.40-5.16 [.173-.203 IN] 		APPL INSTRUCTION 408-8323		
TERMINAL APPL SPEC 114-2036		-		FEED 16.64 [.655 IN]
TERMINALS APPLIED 				
60487	-	-	-	-
61945	-	-	-	-
63470	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
WIRE SIZE mm ² AWG 		CRIMP HEIGHT 		PIN PN AND LENGTH [IN]
18 + 18 AWG		1.50 ±0.05 [.059 ±.002 IN]		1-354779-0 [.3040]
0.75mm ² + 0.75mm ²		1.42 ±0.05 [.056 ±.002 IN]		1-354779-7 [.3075]
16 AWG		1.40 ±0.05 [.055 ±.002 IN]		1-354779-8 [.3080]
20 + 20 AWG		1.32 ±0.05 [.052 ±.002 IN]		2-354779-4 [.3110]
18 AWG		1.25 ±0.05 [.049 ±.002 IN]		3-354779-1 [.3145]
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-
-		-		-

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. CUT TO LENGTH ON ASSEMBLY.
5. INSULATION DIAMETER MAX 2 X 2.67 [.105 IN] OR 1 X 5.33 [.210 IN].
6. CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.

VIEW B ROTATED 180°	
POST-FEED 40 mm STROKE	POST-FEED 30 mm STROKE
	
LEADMAKER OR BENCH G	K TERMINATOR BENCH MACHINE



P	F	L	T	R	REVISION RECORD	DATE	APP
					SEE ECN 015A-0916-03	JAN04	

DIMENSIONS: mm [INCHES]		MATERIAL		FINISH	
DO NOT SCALE PRINT.		TOLERANCES UNLESS OTHERWISE SPECIFIED:		REMOVE BURRS SHARP EDGES R0.38 MAX	
1 PLC DEC ±		2 PLC DEC ±		3 PLC DEC ±	
ANGLES ±		SURF TEXTURE: ✓		BREAK	
NAME		SCALE		DWG NO	
END FEED HD-I APPLICATOR		1339725		SHEET 1 OF 1	
CUSTOMER AND ASSEMBLY DRAWING		RESTRICTED TO			